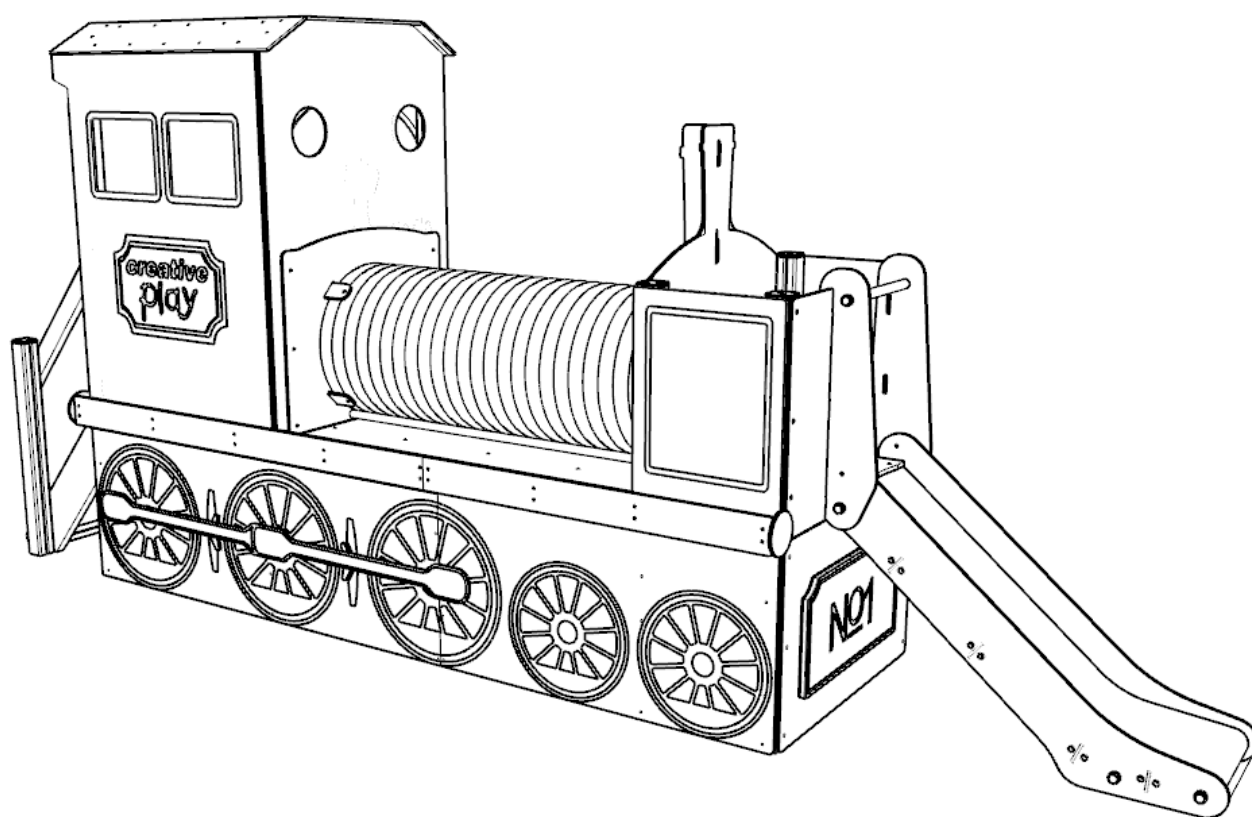


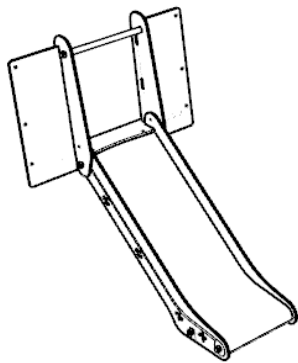
VOY135 - PLAY TRAIN

Installation Instructions

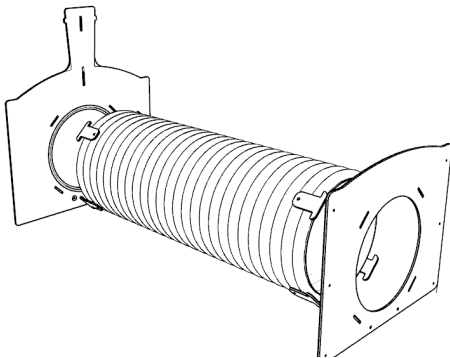
**creative
play**



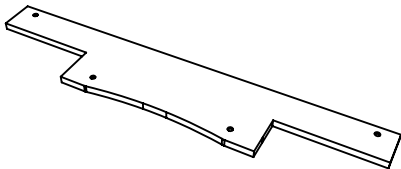
PARTS REQUIRED



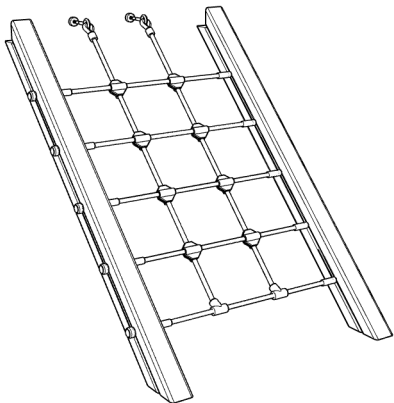
PRE-ASSEMBLY x1
0.9M SLIDE



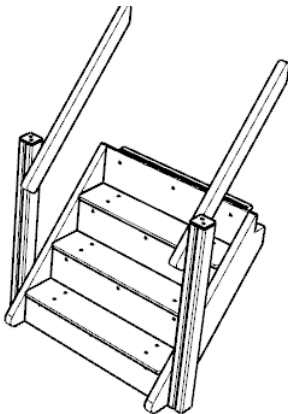
SENT LOOSE, ASSEMBLED ON SITE x1
CRAWLING TUNNEL WITH PLAYTEC



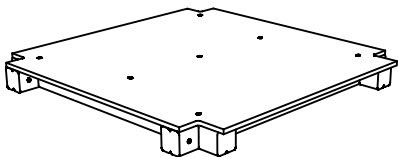
x1
SLIDE EKO GRIP



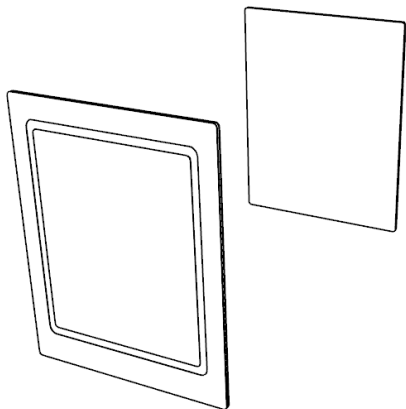
PRE-ASSEMBLY x1
0.9 NET CLIMBER



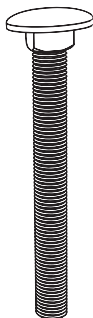
PRE-ASSEMBLY x1
0.9 STAIRS



PRE-ASSEMBLY x3
JIG601- FLOOR ASSEMBLY



x2
SMALL PLATFORM SIDE PANELS

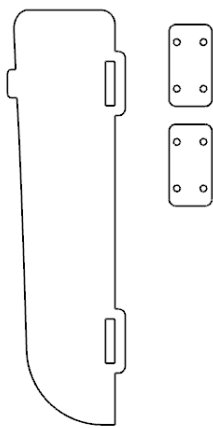


M12 x 180 SQUARE CUP HEX BOLT x8
M12 x 200 SQUARE CUP HEX BOLT x4
M12 x 100 SQUARE CUP HEX BOLT x12
M8 x 80 SQUARE CUP HEX BOLT x12
BOLTS



x1
NO1 SIGN

PARTS REQUIRED



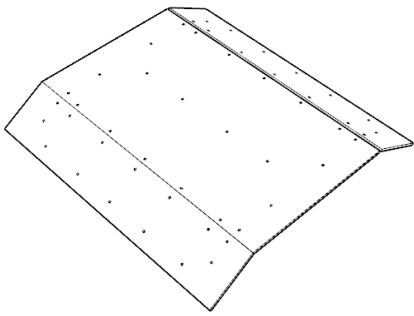
x1

TRAIN CHIMNEY AND BRACKETS



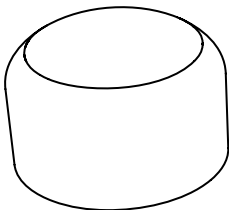
x1

CREATIVE PLAY SIGN



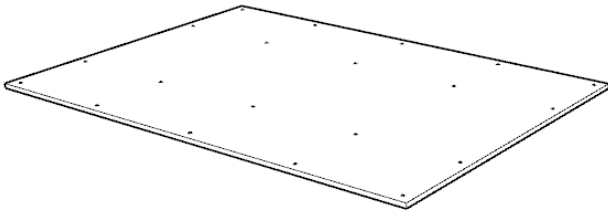
x3

PLAYTEC ROOF PANELS



x20

END CAP



x1

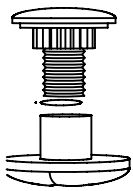
CRAWLING TUBE SUPPORT FLOOR



M8x120 CTS SCREWS
M8X180 CTSSCREWS
M8X80 CTSSCREWS
M6X30 CTSSCREWS

X24
X60
X310
X8

SCREWS



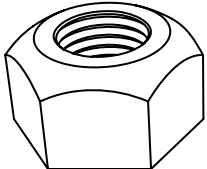
3B/N1 SET

X67

3N/N1 SET

X8

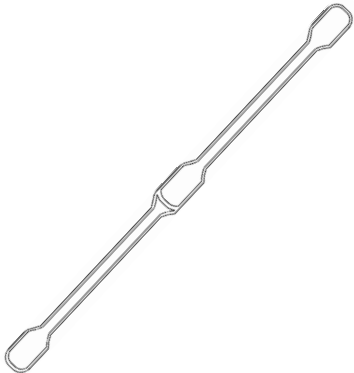
TORKTAINERS



M12
M8

X40
X12

NYLOC



x2

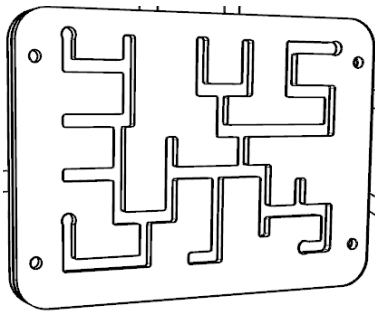
TRAIN WHEEL CONNECTORS

PARTS REQUIRED



x1

SMALL DIAL FOR PLAY PANEL

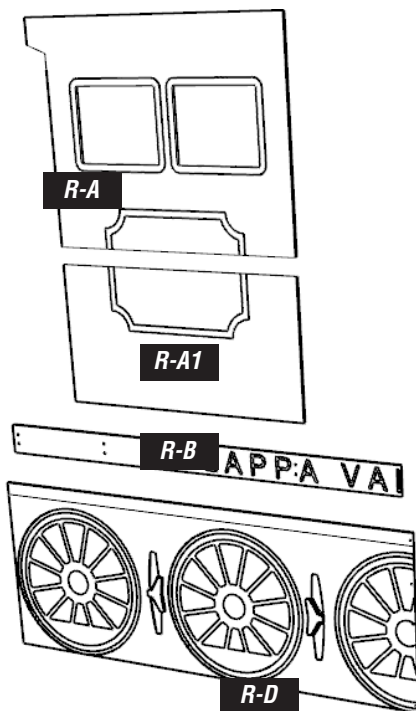


x1

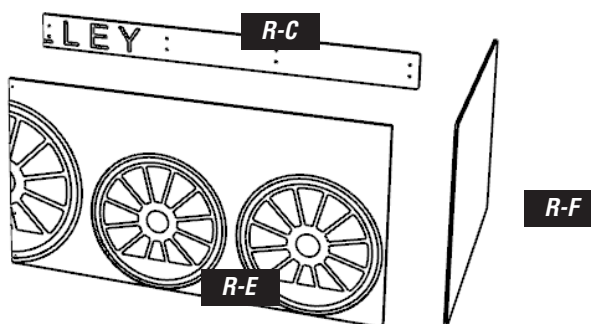
**MAZE PANEL WITH ENDCAP BOLT
INSIDE**

PARTS REQUIRED

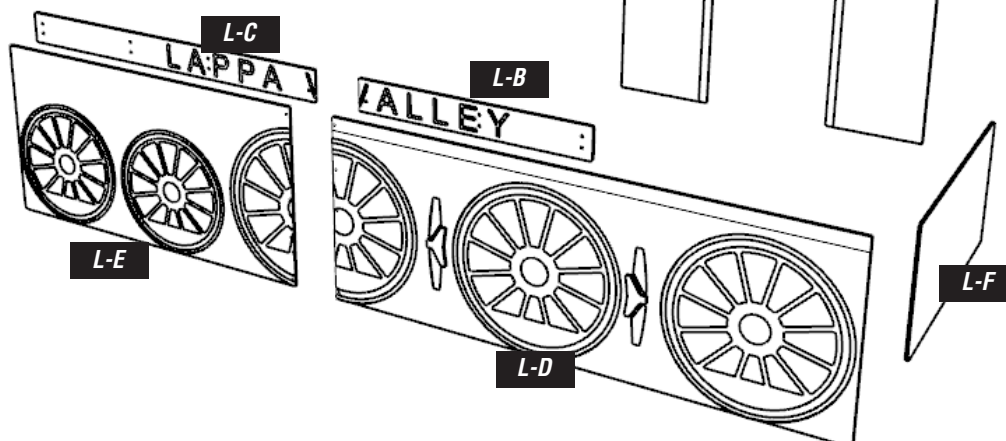
ALL PANELS SUPPLIED LOOSE



R-A	A - RIGHT SIDE PANEL
R-A1	A1-LOWER RIGHT SIDE PANEL
R-B	B - RIGHT SIDE PANEL
R-C	C - RIGHT SIDE PANEL
R-D	D- RIGHT SIDE PANEL
R-E	E - RIGHT SIDE PANEL
R-F	F - RIGHT SIDE PANEL



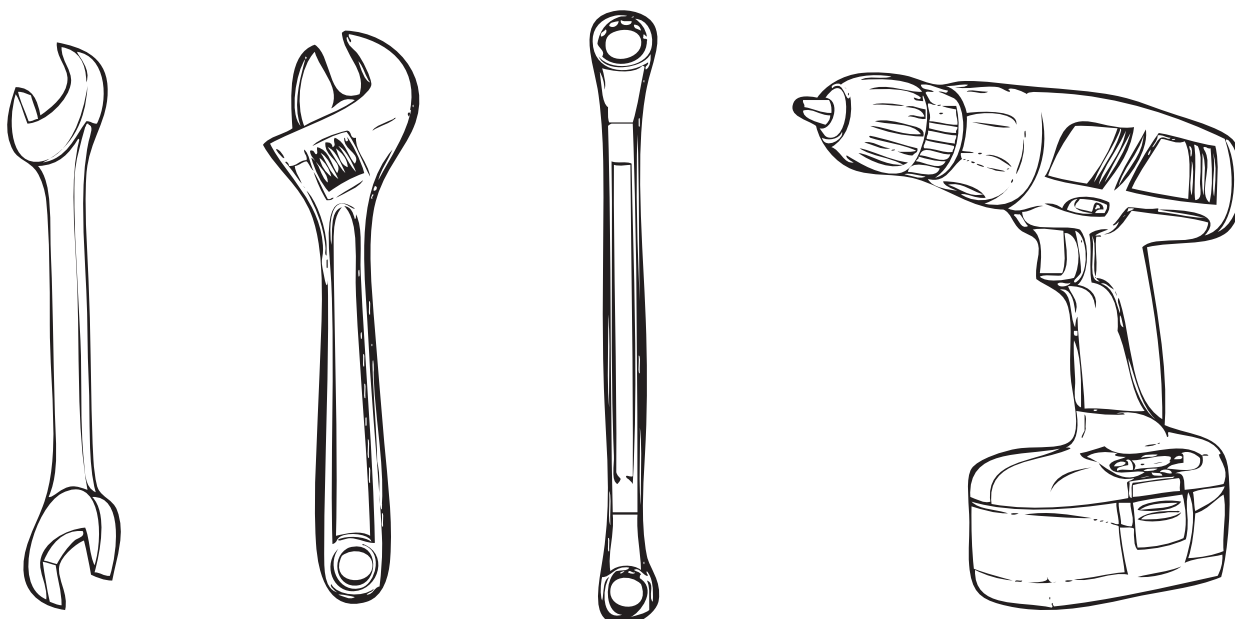
L-A	A - LEFT SIDE PANEL
L-A1	A1 - LOWER LEFT SIDE PANEL
L-A2	A2 - LOWER LEFT SIDE PANEL
L-B	B - LEFT SIDE PANEL
L-C	C - LEFT SIDE PANEL
L-D	D- LEFT SIDE PANEL
L-E	E - LEFT SIDE PANEL
L-F	F - LEFT SIDE PANEL



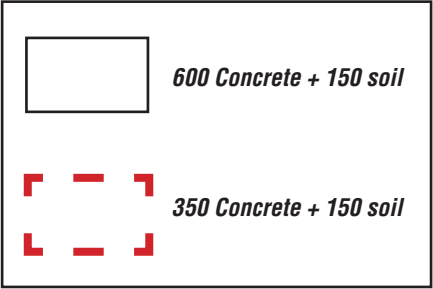
TIMBERS REQUIRED

CODE	TYPE	SIZE	QTY	CODE	TYPE	SIZE	QTY
JIG902-A	90X90	3278	2	FW-1	90x90	1109	1
JIG902-B	90X90	3278	2	FW-2	90x90	1109	1
BES-A	120x90	1019	2	FW-3	90x90	2544	2
BES-B	90x90	1019	2	FW-4	90x90	1540	2
BES-C	90x90	1019	1	FW-5	90x90	2200	2
BES-D	90x90	363	4	FW-6	90x90	1017	2
BES-E	90x90	699	2	FW-7	90x90	876	4
JIG901-A	90x90	2390	4	AD-1	90x90	1019	12
JIG001-B	90x90	1200	2	AD-2	90x90	698	2
BES-F	90x90	1019	2	AD-3	90x90	166	4

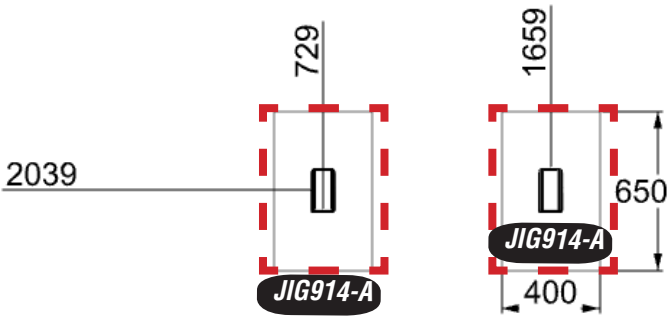
TOOLS required



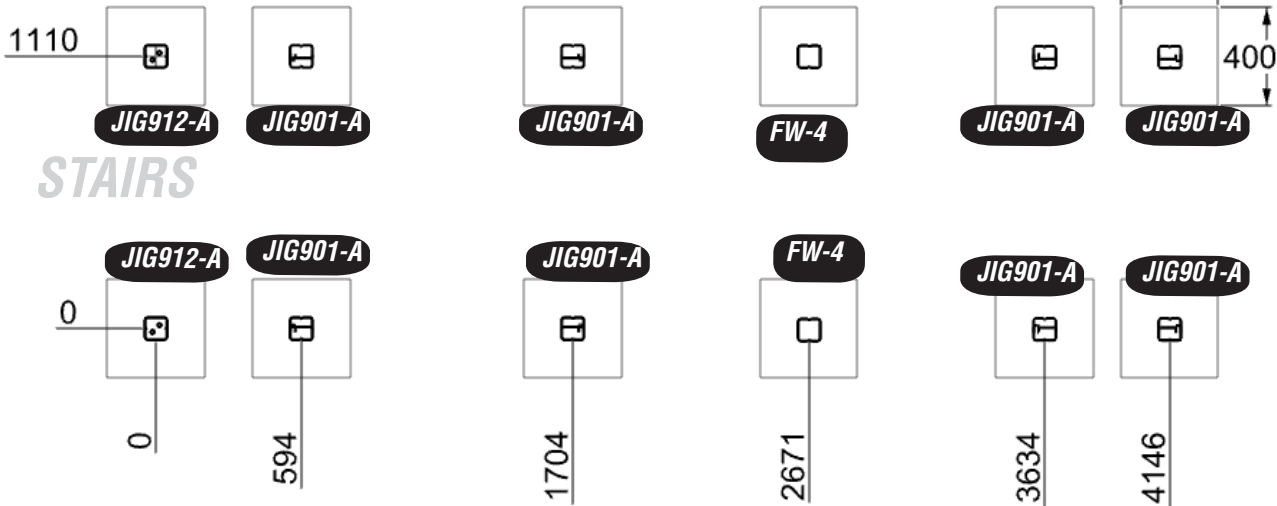
FOUNDATION DETAILS



NET CLIMBER



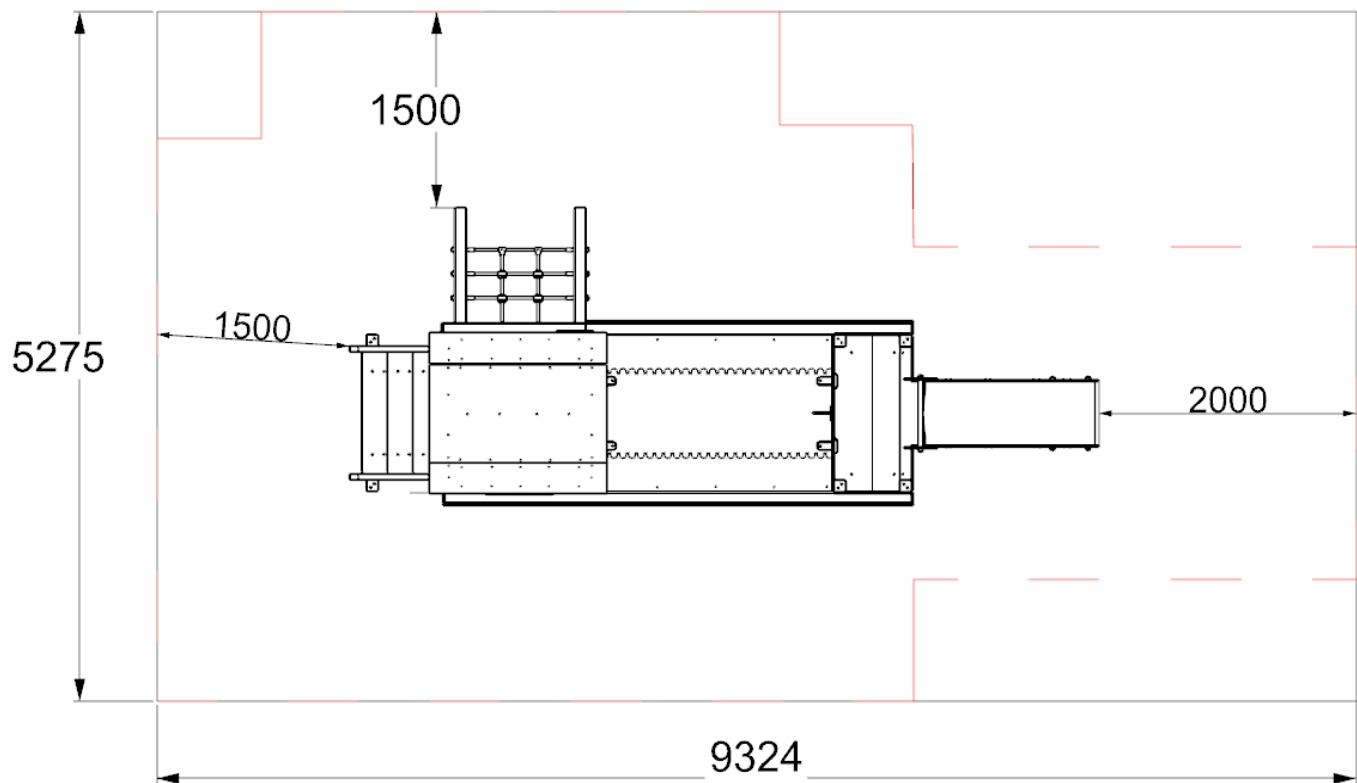
STAIRS



SURFACING DETAILS

----- = MINIMUM SPACE

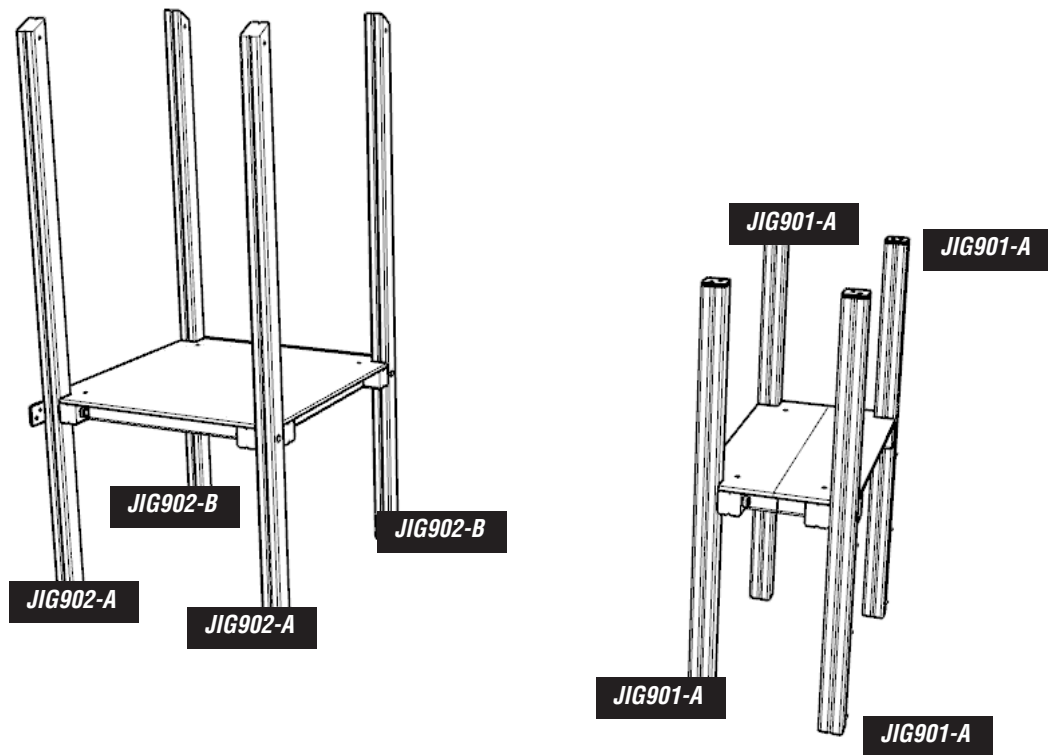
———— = SURFACE AREA



INSTALLATION INSTRUCTIONS

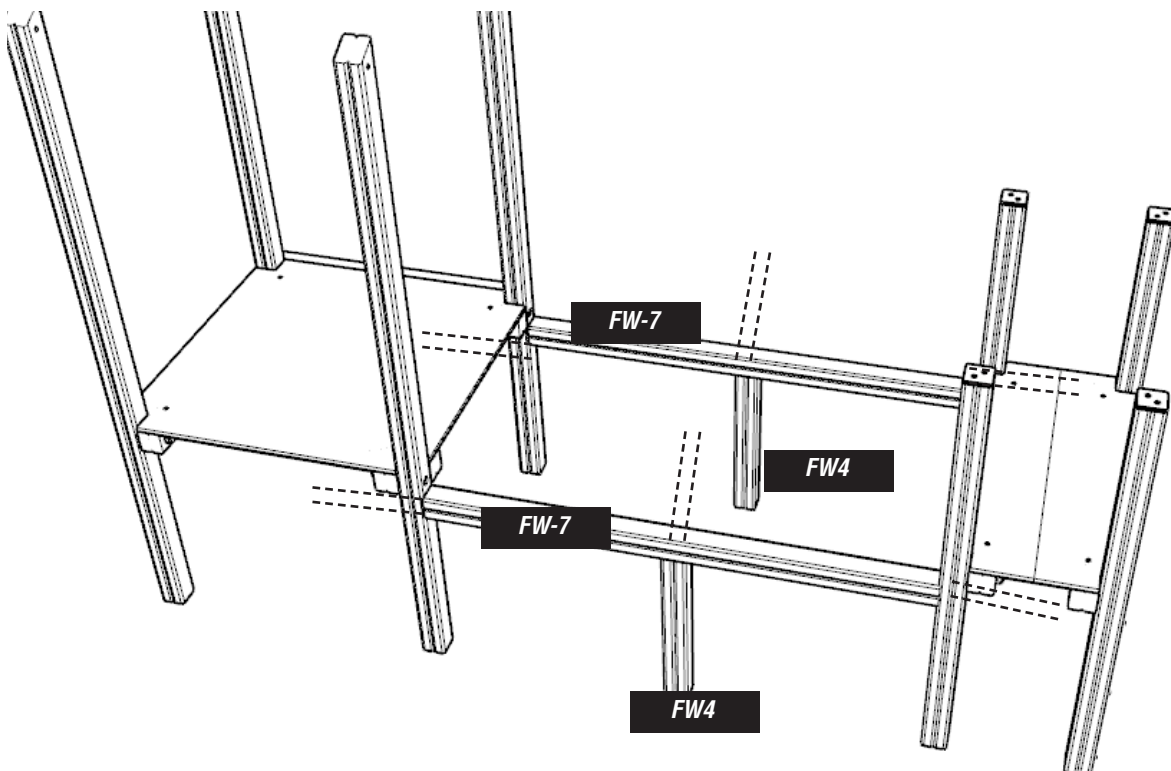
1

ATTACH PLATFORMS TO UPRIGHTS FOR SMALL BESPOKE AND STANDARD 0.9 PLATFORM
USING M12X180 [X8] END CAPS [X8] M12 NYLOCS [X8]



2

INSTALL MIDDLE UPRIGHT FW4 AND SCREW FW-7 TO UPRIGHTS AS SHOWN
USING M8X180 CTS SCREW [X12]

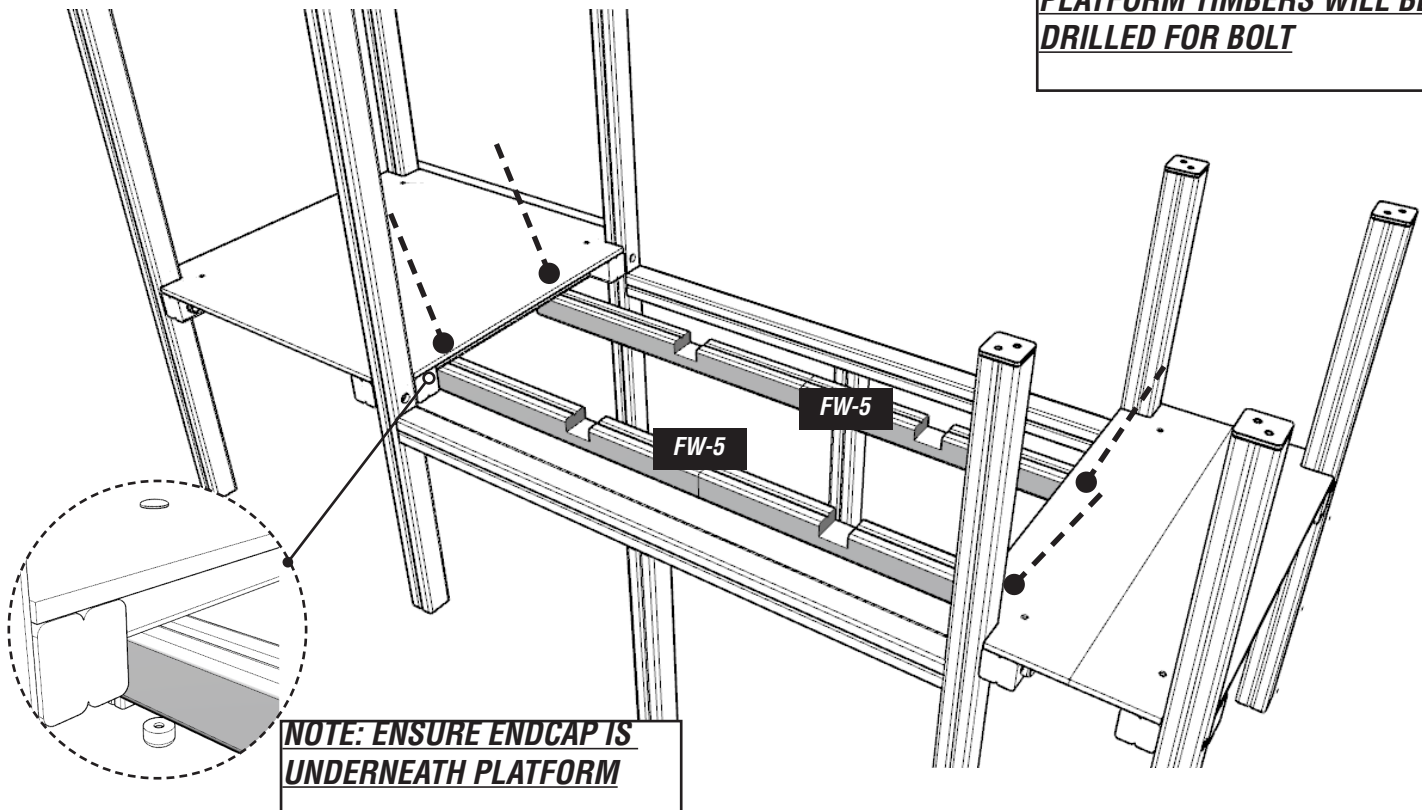


INSTALLATION INSTRUCTIONS

3

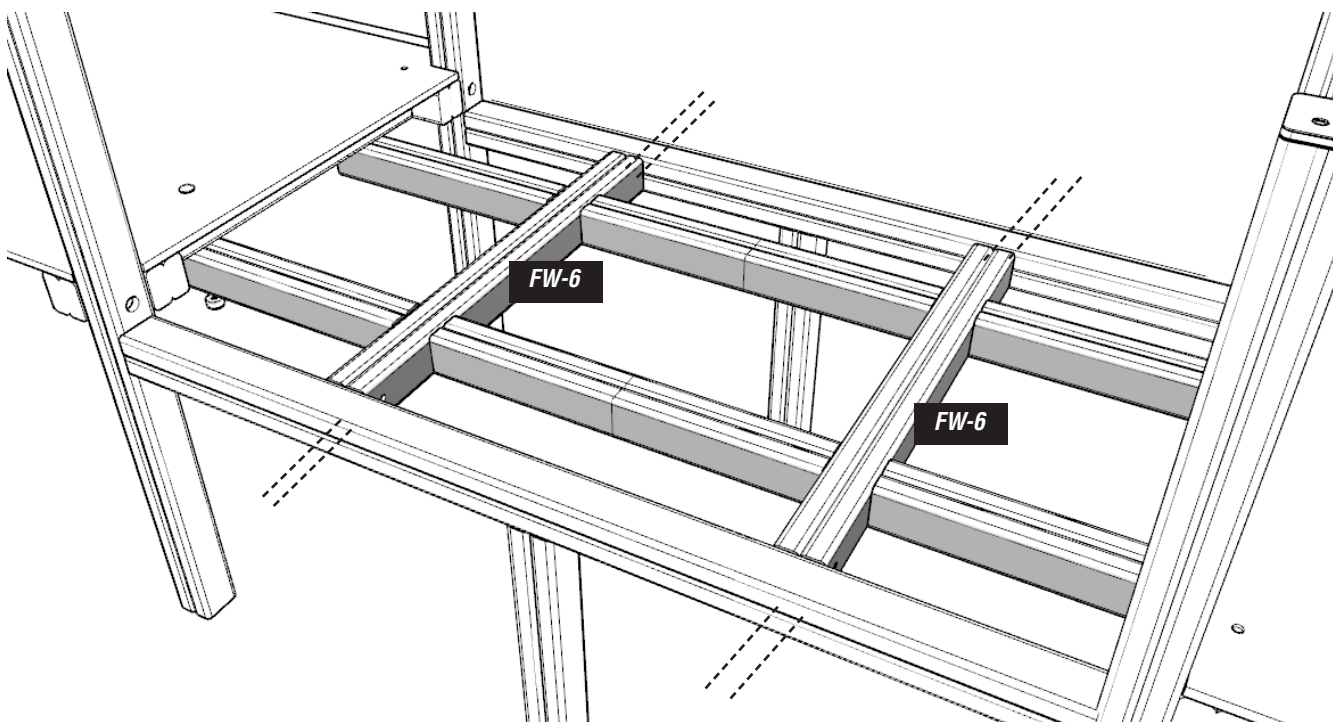
**ATTACH FW5 TIMBERS USING THE HOLES ON EKON PLATFORMS FOR BOLTS,
USING BOLTS X4 M12X200/ X4 NYLOCS/ X4 ENDCAPS**

**NOTE: STANDARD 0.9 JIGSAW
PLATFORM TIMBERS WILL BE
DRILLED FOR BOLT**



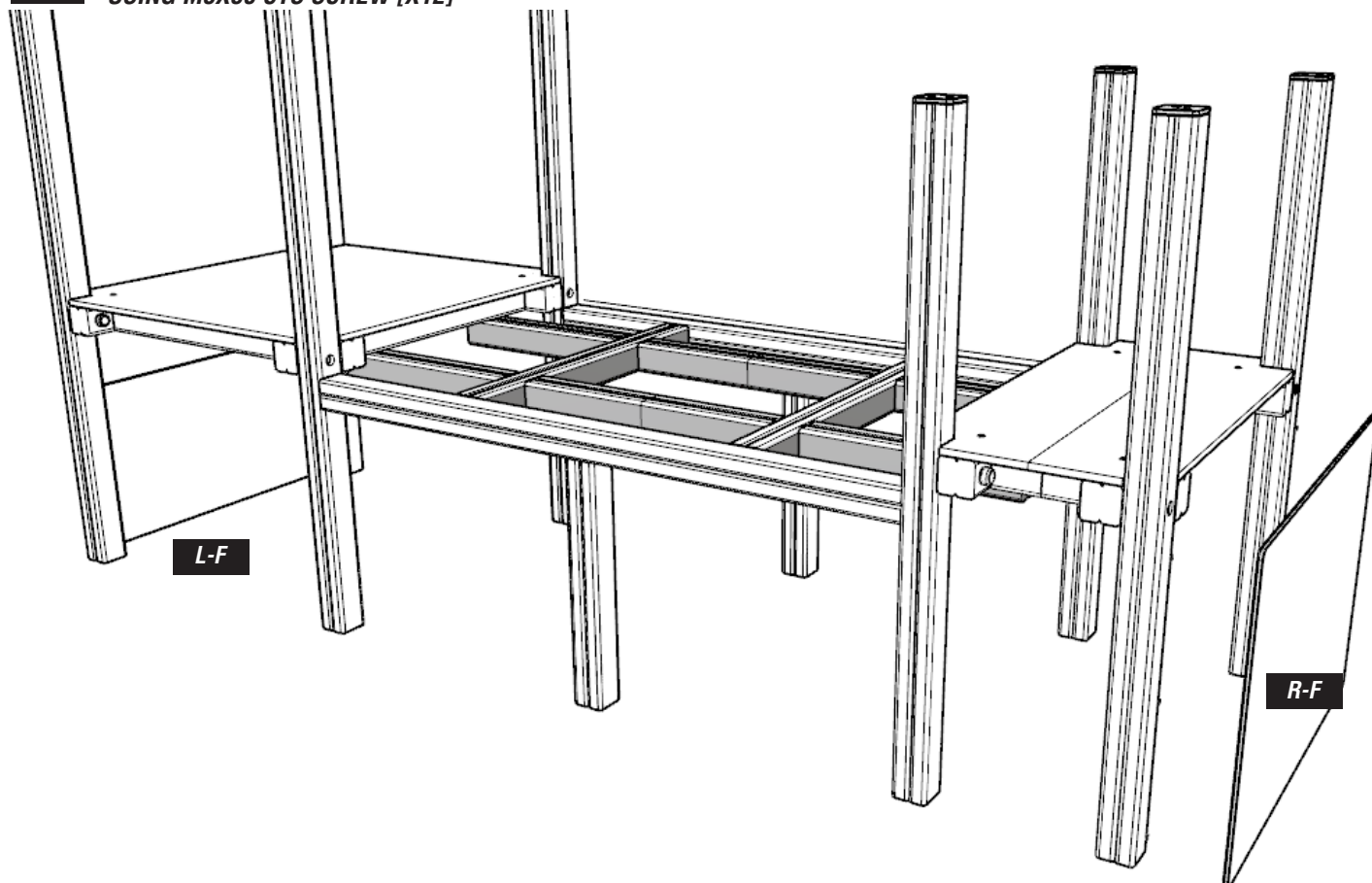
4

**SLOT FW6 INTO FW5 AND SECURE USING SCREWS
USING M8X180 CTS SCREW [X8]**

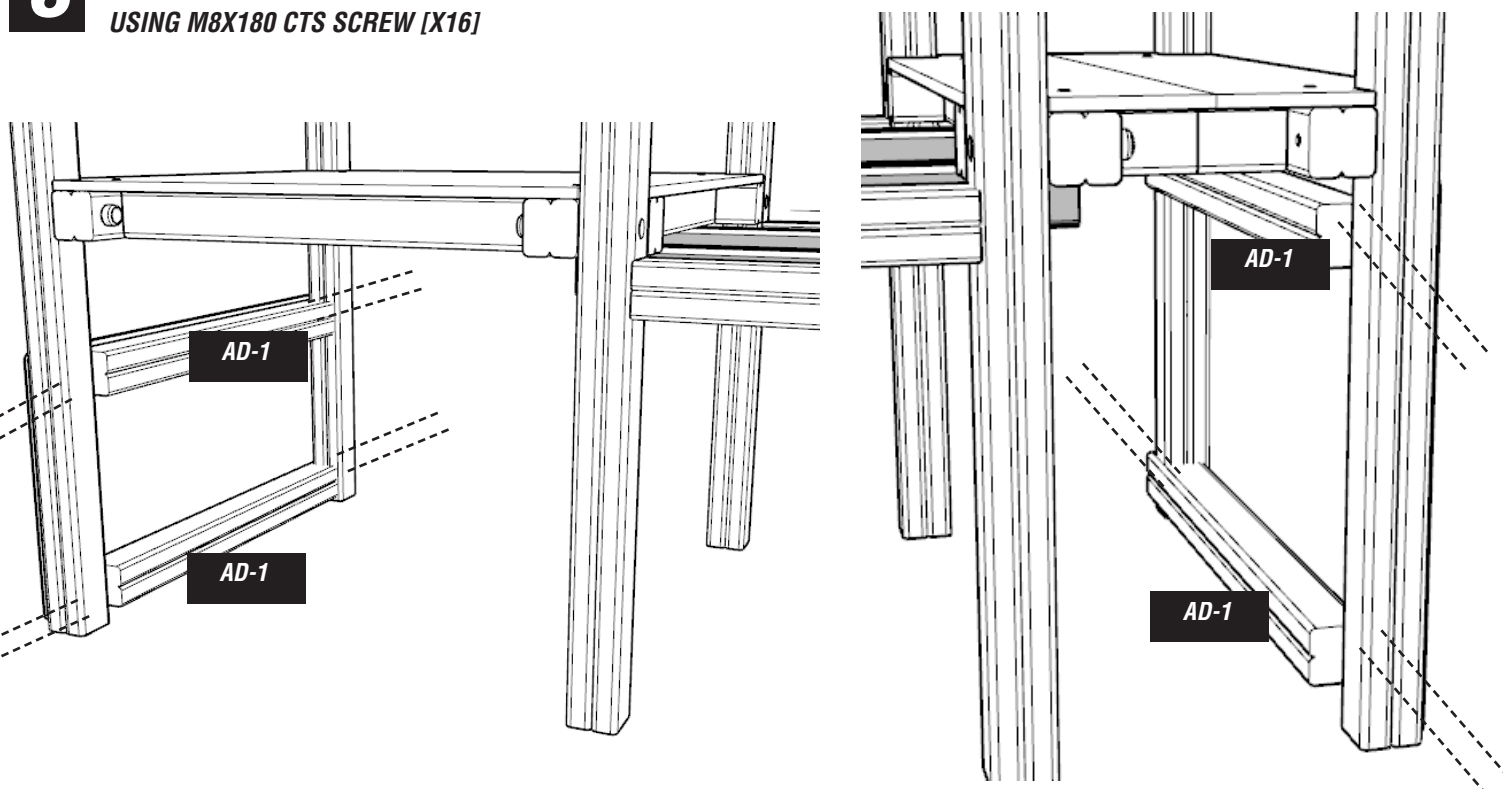


INSTALLATION INSTRUCTIONS

5 ATTACH PLAYTEC END PANELS AS SHOWN USING M8X80 CTS SCREW [X12]

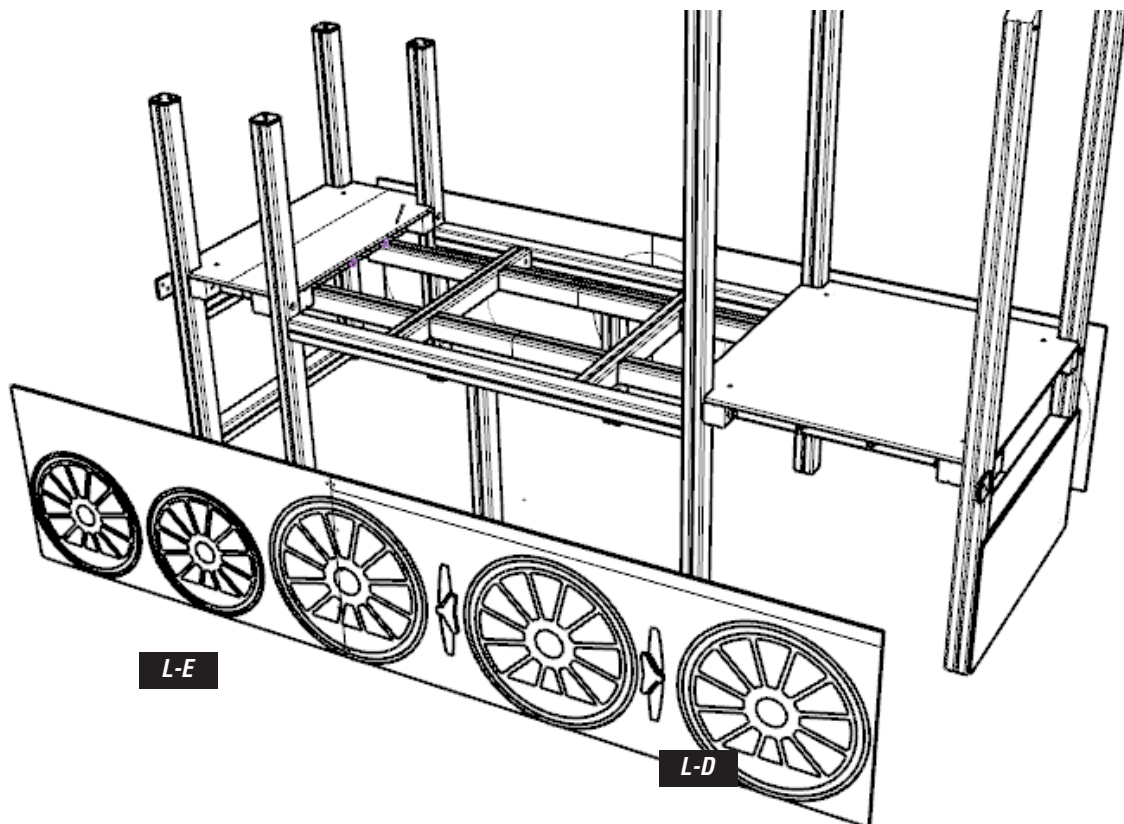
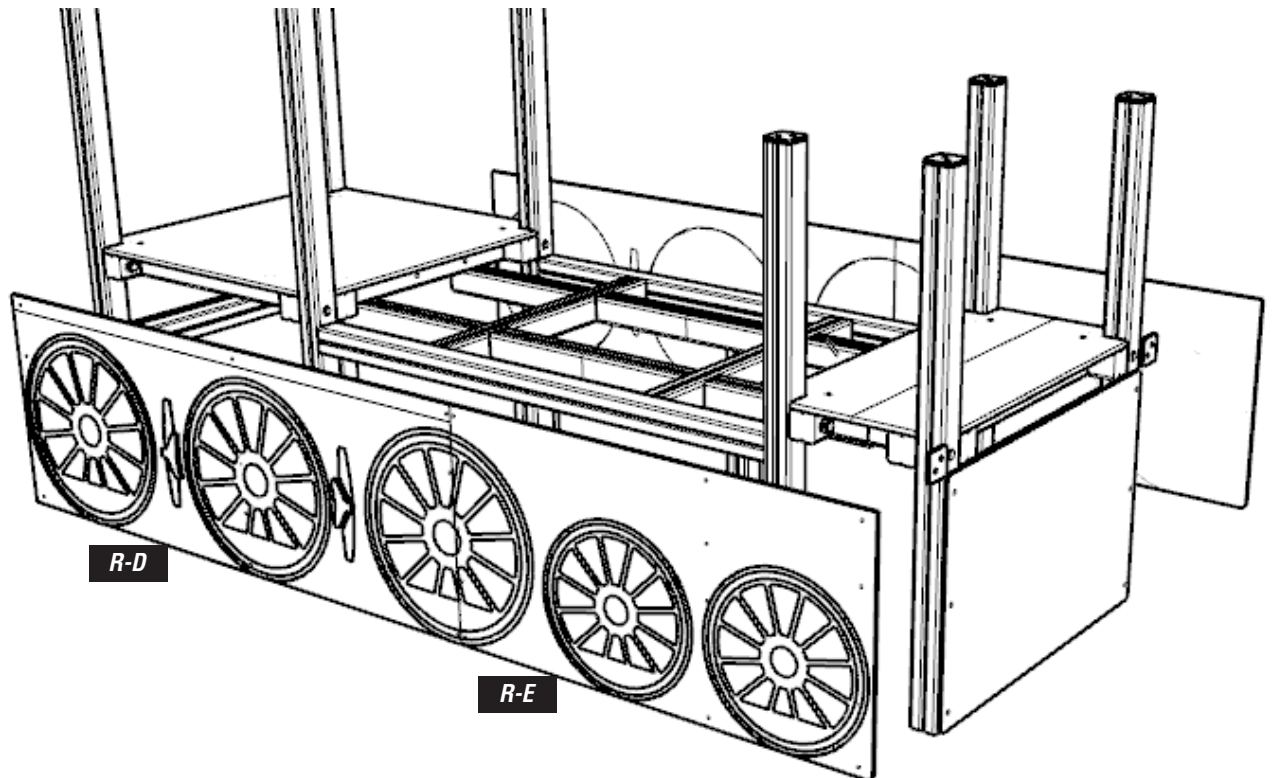


6 ATTACH AD-1 TIMBERS TO BOTH PANELS AND SCREW TO UPRIGHTS USING M8X180 CTS SCREW [X16]



INSTALLATION INSTRUCTIONS

7 SCREW ON LOWER WHEEL PLAYTEC PANELS USING M8X80 SCREWS [X60]

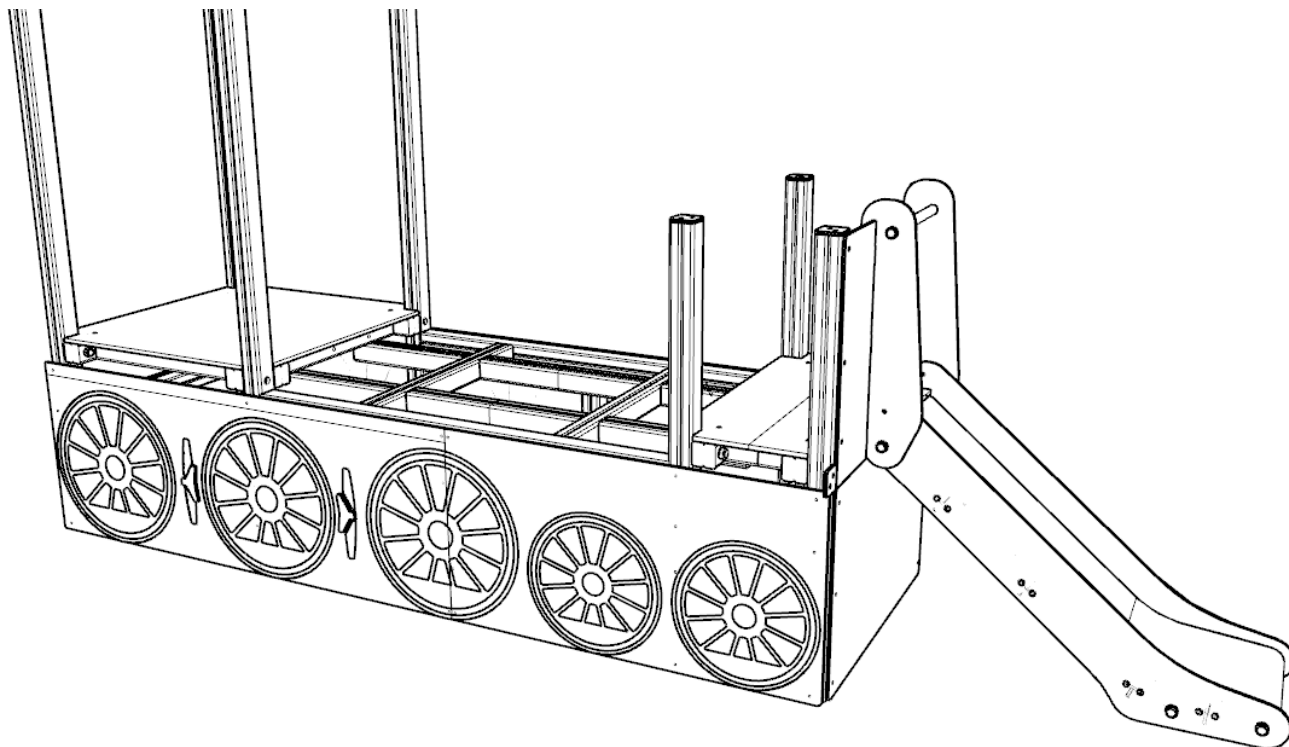


INSTALLATION INSTRUCTIONS

8

INSTALL THE 0.9 SLIDE AND ATTACH GUARD RAIL TO UPRIGHTS

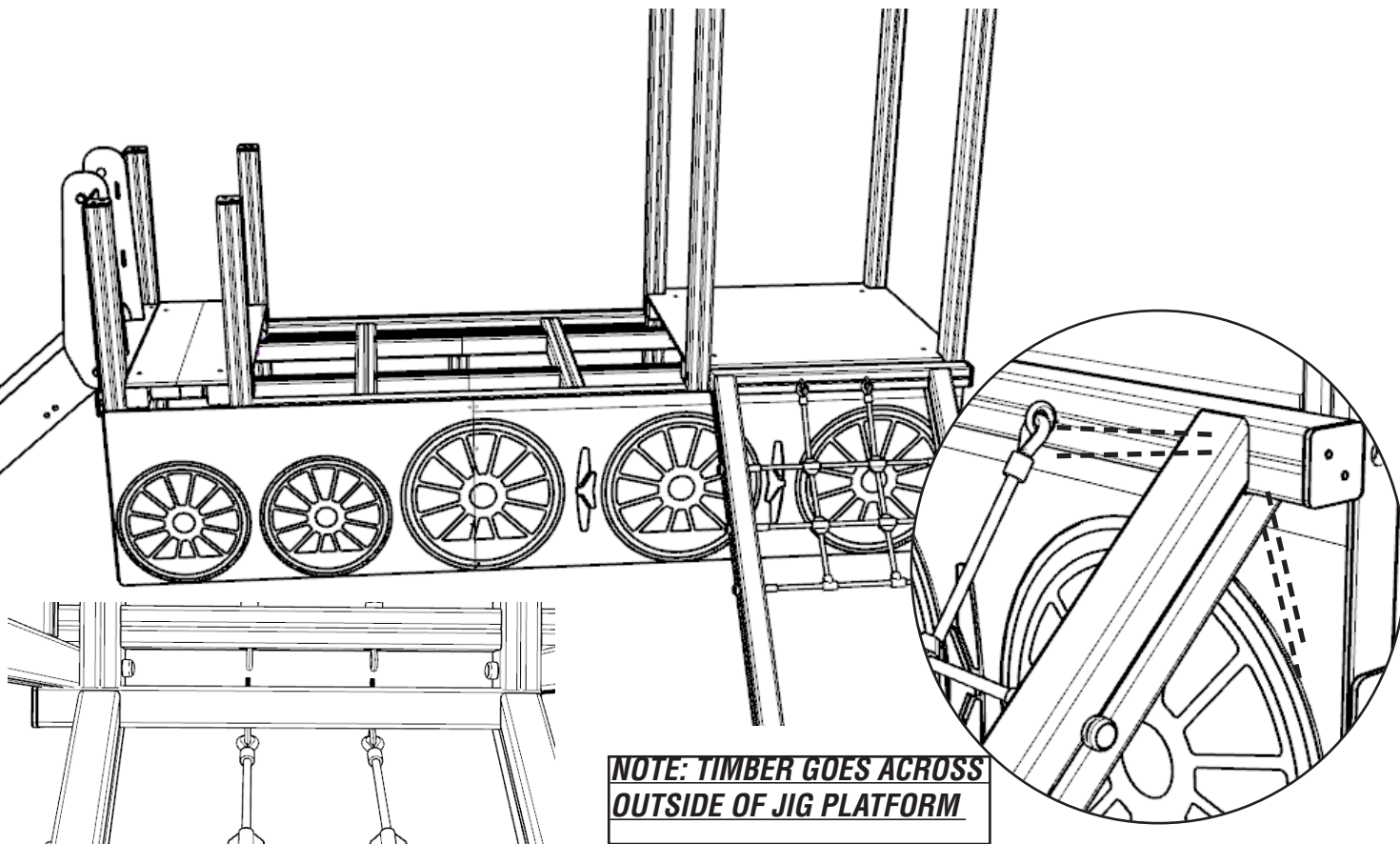
USING SLIDE KIT, M8X80 SCREWS [X10]



9

ATTACH 0.9 BESPOKE NET CLIMBER USING FW-2 TIMBER HOLES

USING M8X80 [X8] SCREWS / FW-2 TIMBER

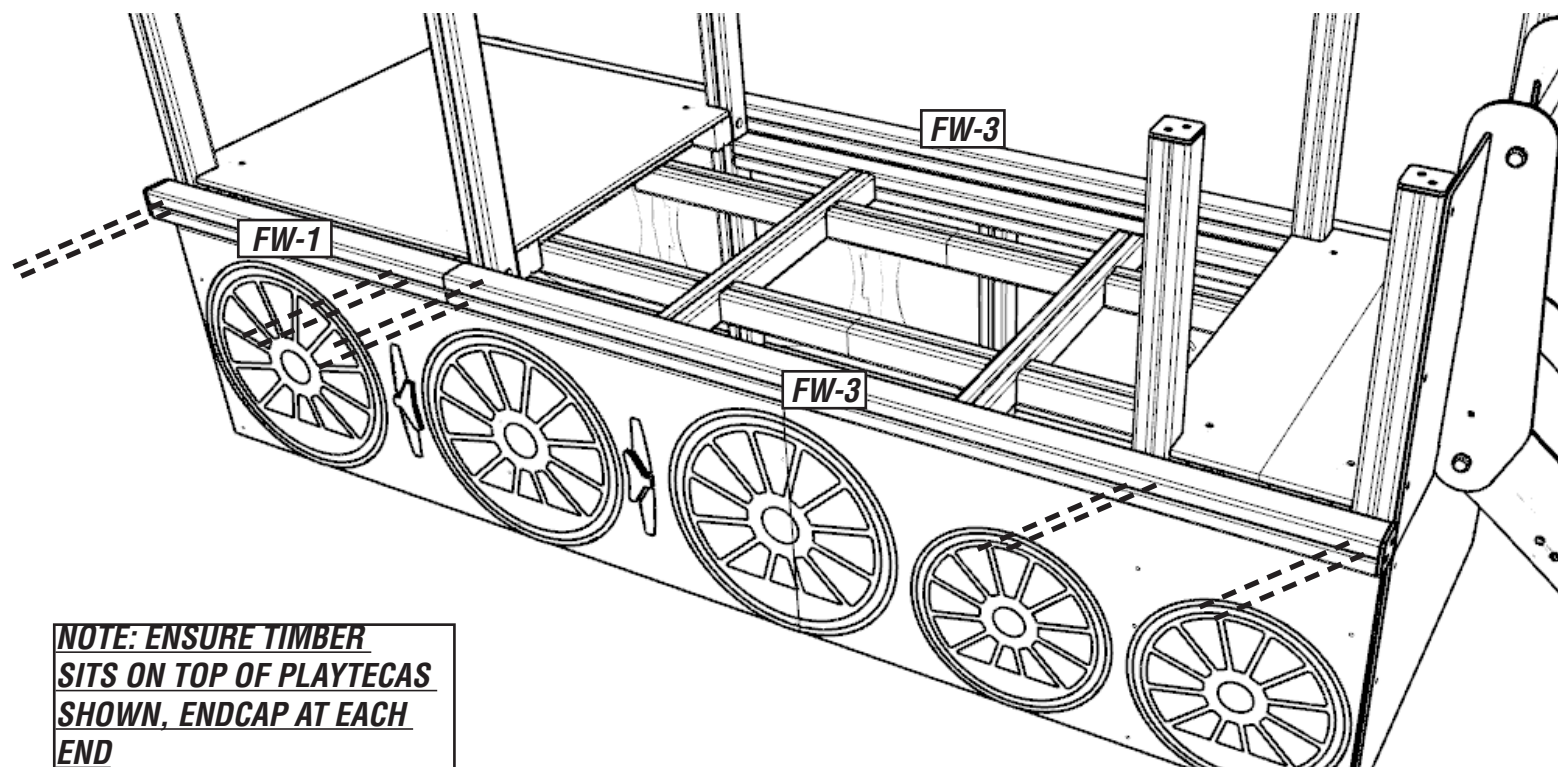


INSTALLATION INSTRUCTIONS

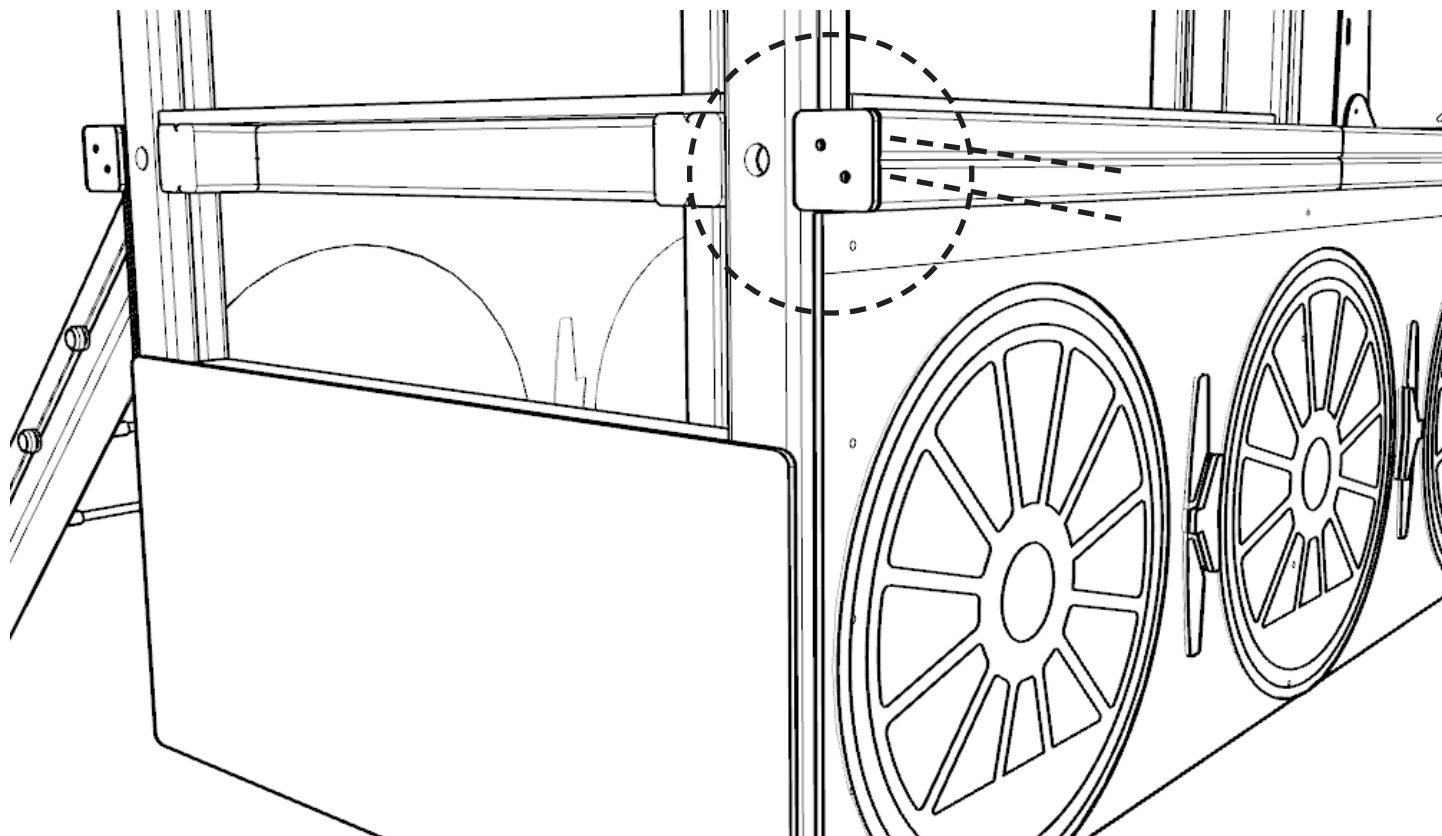
10

ATTACH THE REST OF THE FRAMEWORK TIMBERS TO THE SIDES

USING M8X180 [X16] SCREWS



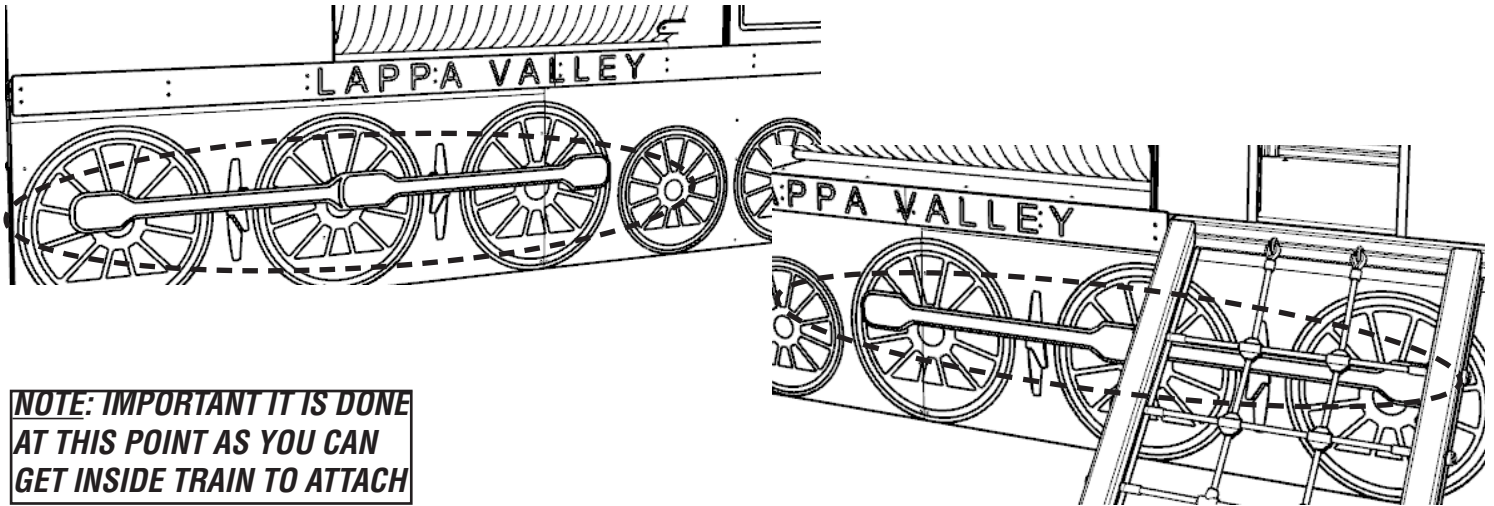
**NOTE: ENSURE TIMBER
SITS ON TOP OF PLAYTECAS
SHOWN, ENDCAP AT EACH
END**



INSTALLATION INSTRUCTIONS

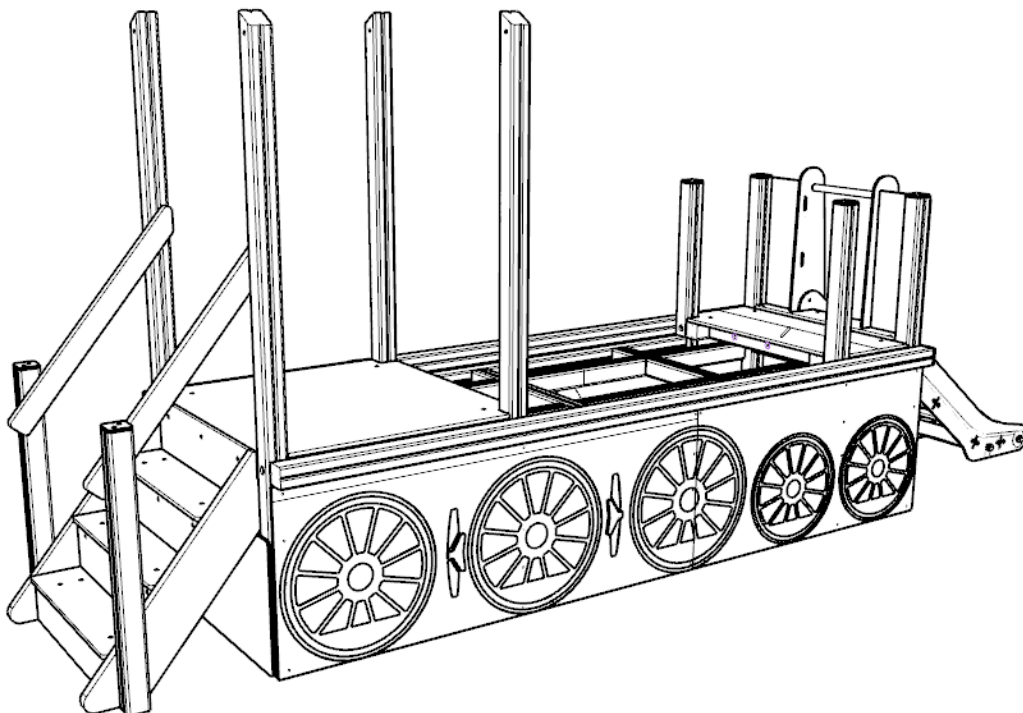
11

ADD LONG WHEEL TRIMS TO PLAYTEC WHEEL PANELS
USING TORKTAINERS 3B/N1 [X24]



12

ATTACH THE 0.9 Stairs
USING STAIR KITS, M8X80 [X8] SCREWS

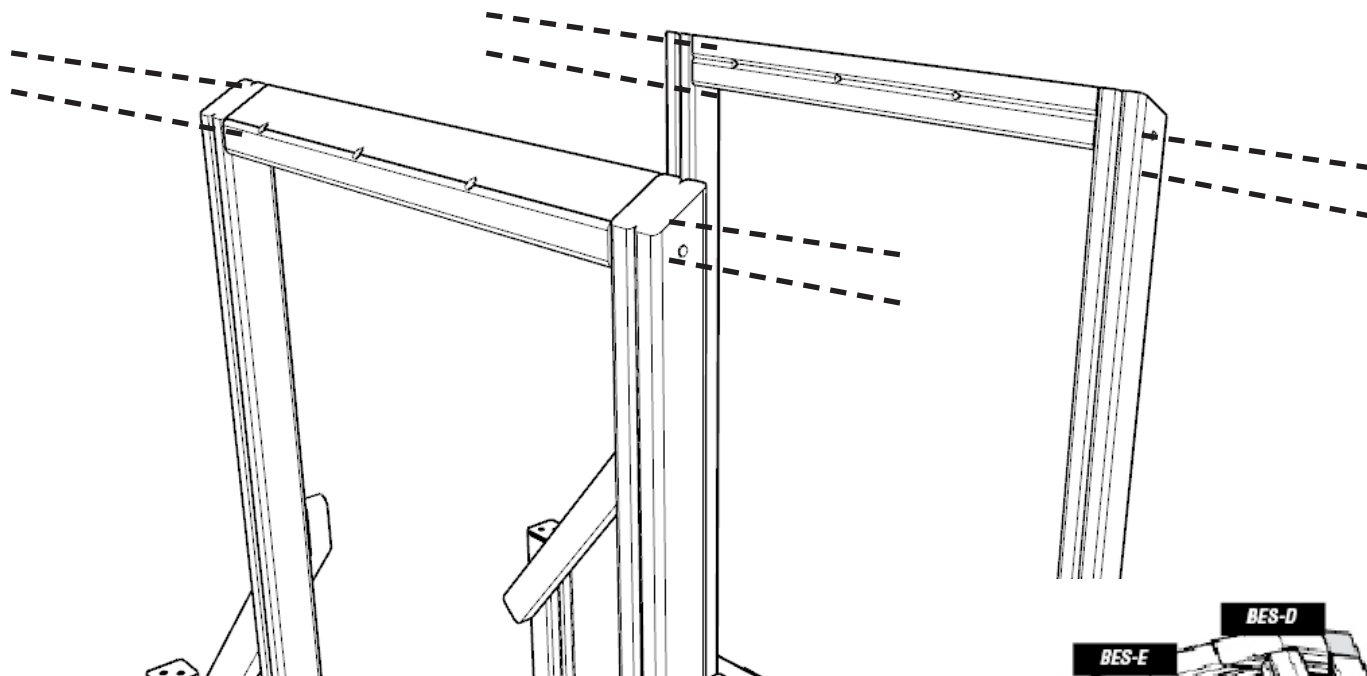


INSTALLATION INSTRUCTIONS

13

ATTACH THE ROOF TIMBERS BES-A

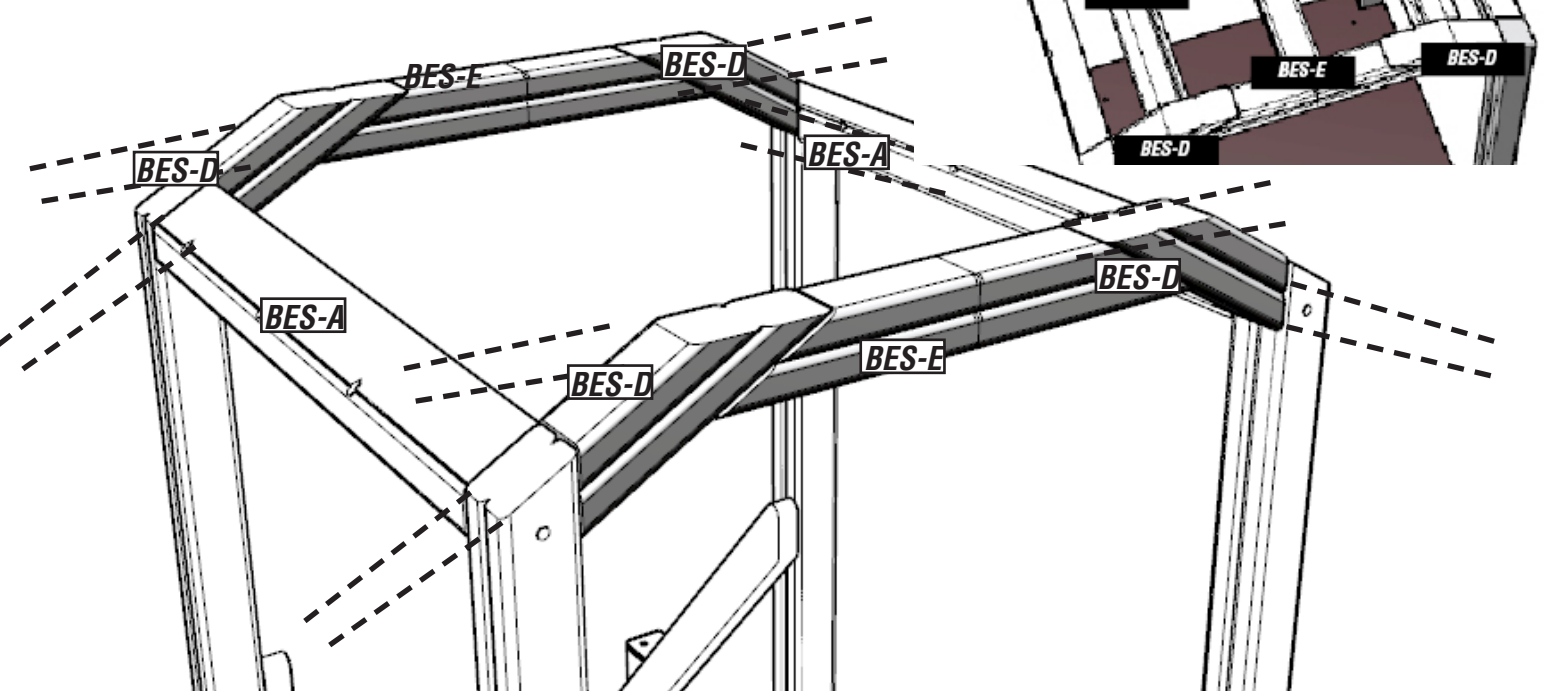
USING M8X180 [X8] SCREWS



14

ATTACH TIMBERS AS SHOWN

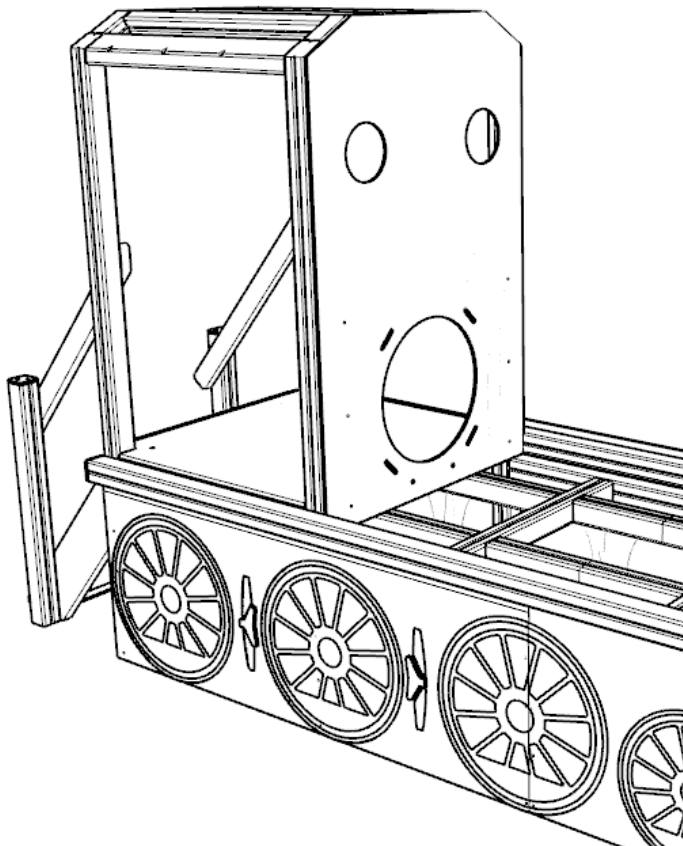
USING M8X180 CSK [X16]



INSTALLATION INSTRUCTIONS

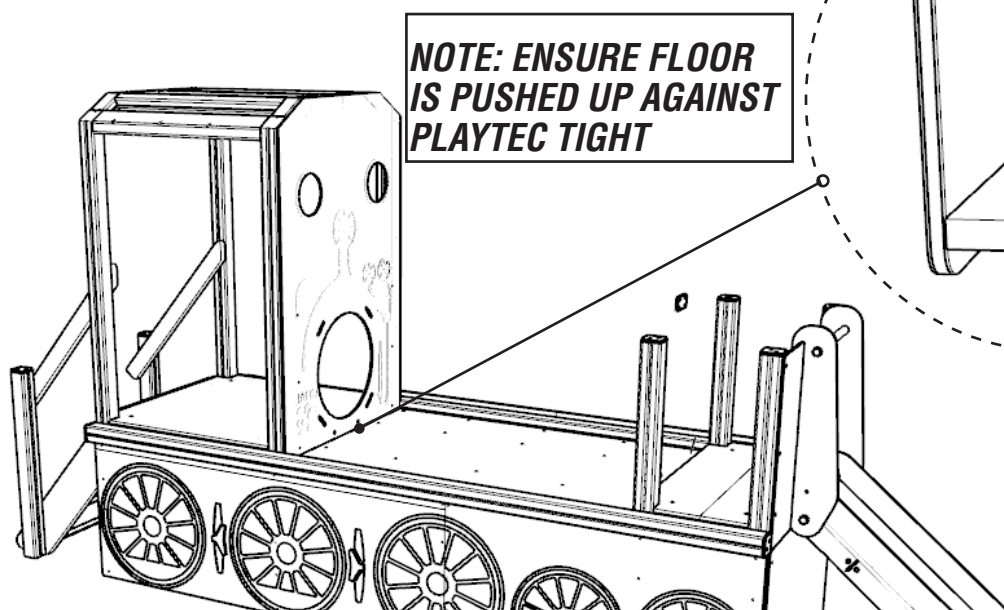
15

ATTACH MAIN FRONT PLAYTEC PANEL
USING M8X80 SCREWS[X18]



16

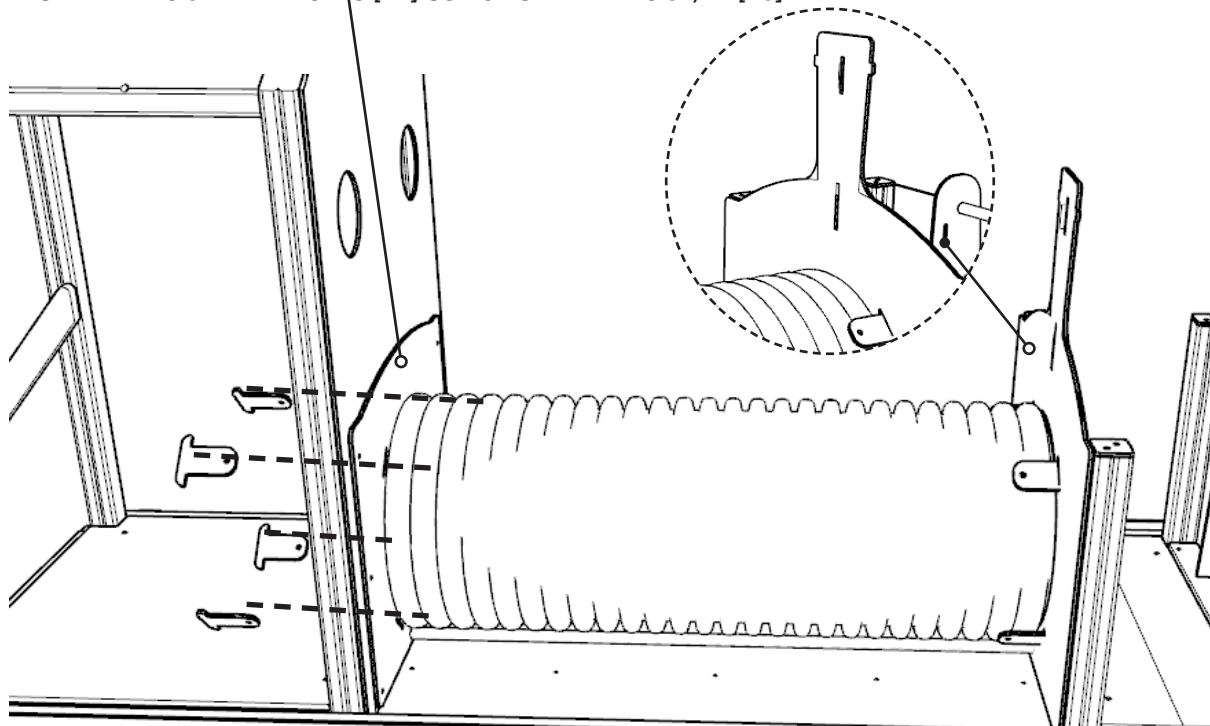
SCREW ON CRAWLING TUBE SUPPORT FLOOR
USING M8X80 [X20]



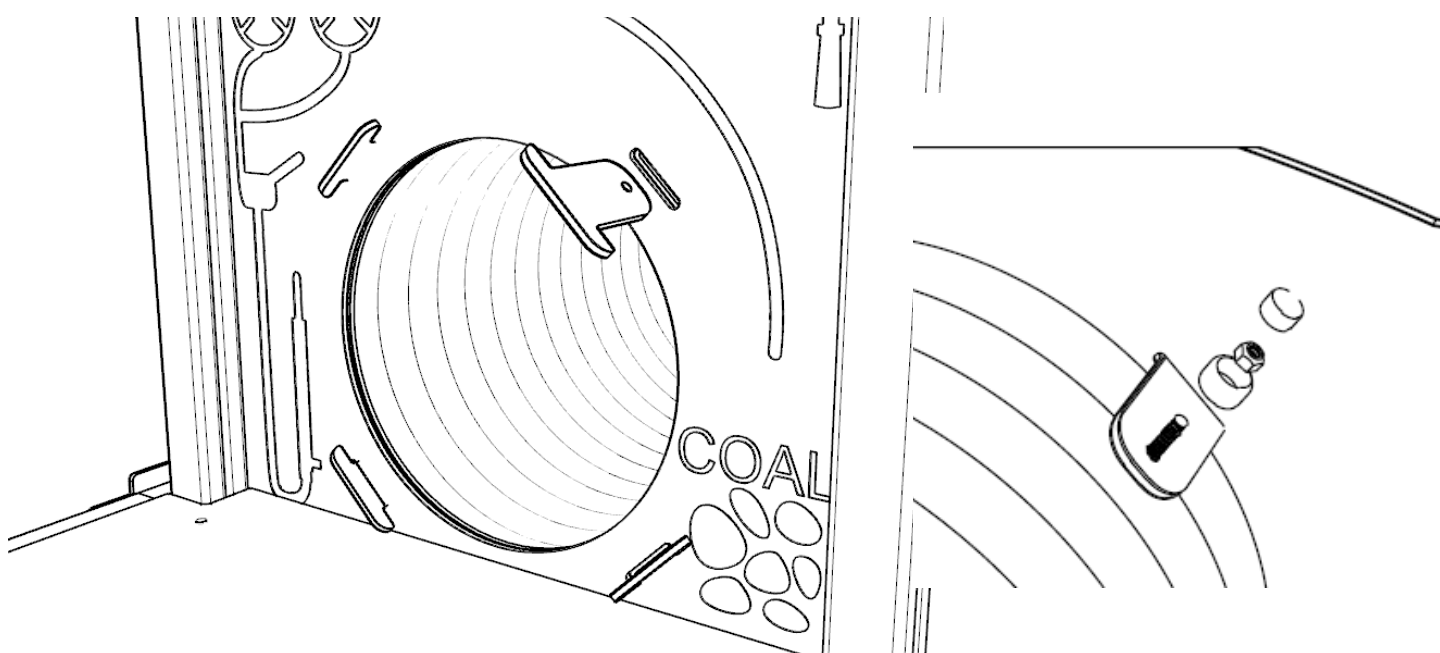
INSTALLATION INSTRUCTIONS

17 INSERT CRAWLING TUNNEL WITH CONNECTING PLAYTEC ENDS BETWEEN PLATFORMS , (THIS EXTRA PIECE OF PLAYTEC WILL NEED TORKTAINERS NOT SCREWING)

USING M8X80 [X12] CUP SQUARE BOLT [X8]/ NYLOC [X8] / ENDCAP [X8] BAR THREAD [X2] / NYLOC [X4] / TORKTAINERS 3N-N1 ENDCAPS [X4] USING TORKTAINERS 3B/N1 [X6]

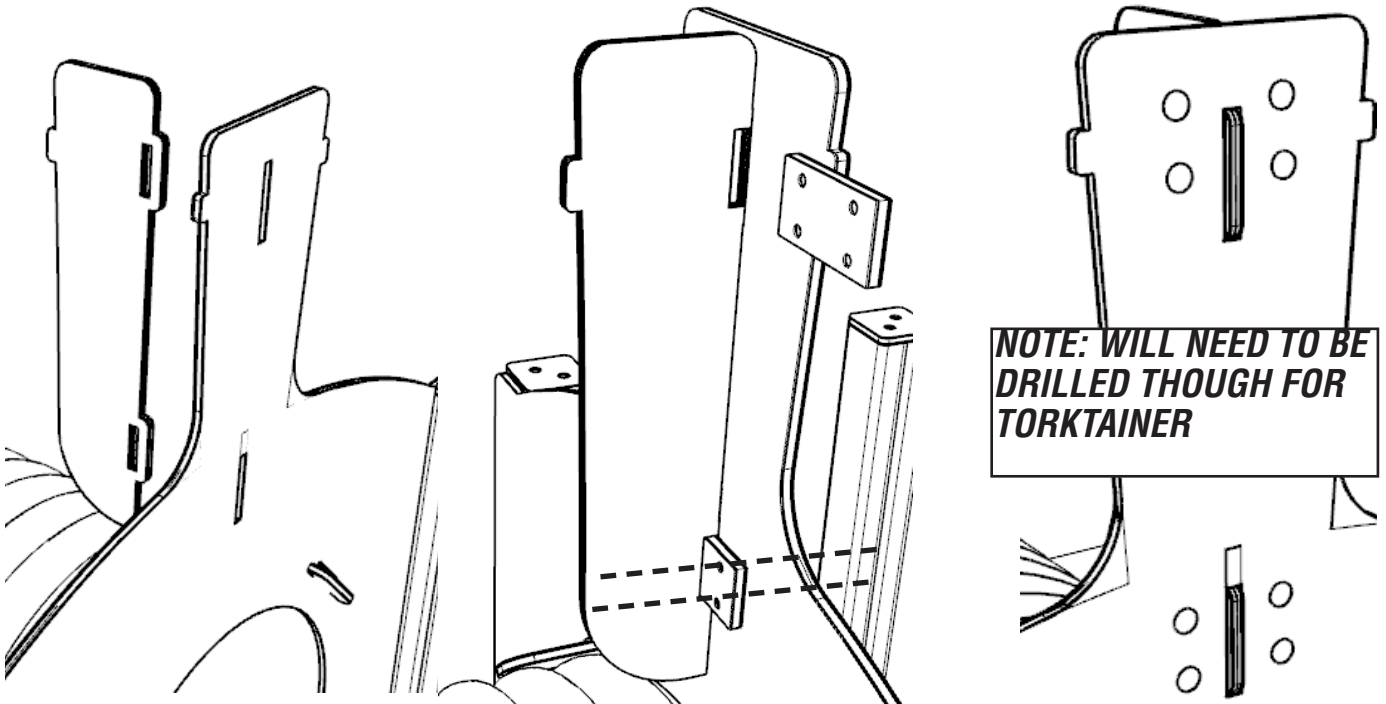


NOTE: THREADED BAR MAY NEED TO BE CUT DOWN TO FIT ENDCAP , TABS ON LEFT MUST GO THOUGH BOTH LAYERS OF PLAYTEC SO HAVE TO LINE UP AS SHOWN BELOW

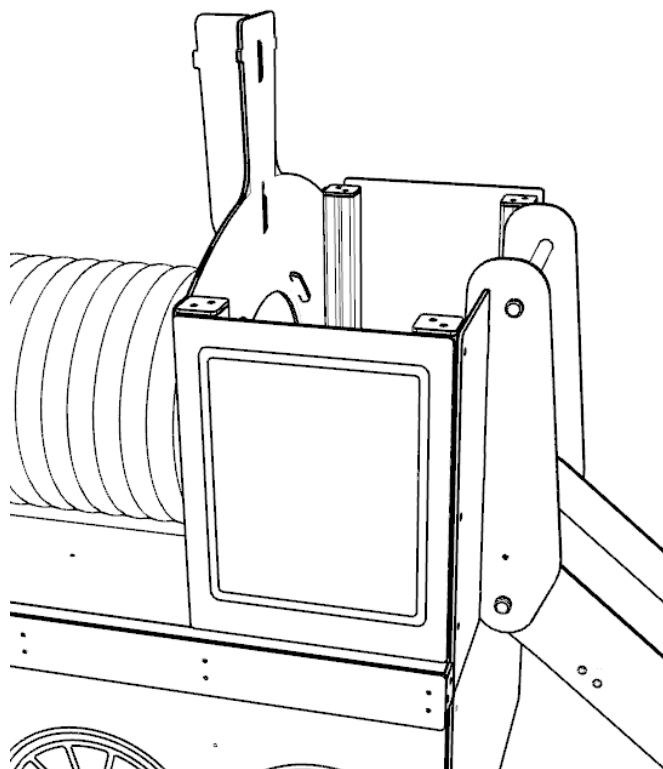


INSTALLATION INSTRUCTIONS

18 SLOT TRAIN CHIMNEY INTO PLAYTEC USING PLAYTEC HOLDERS, TORKTAINER USING TORKTAINERS 3B/N1 [X8]

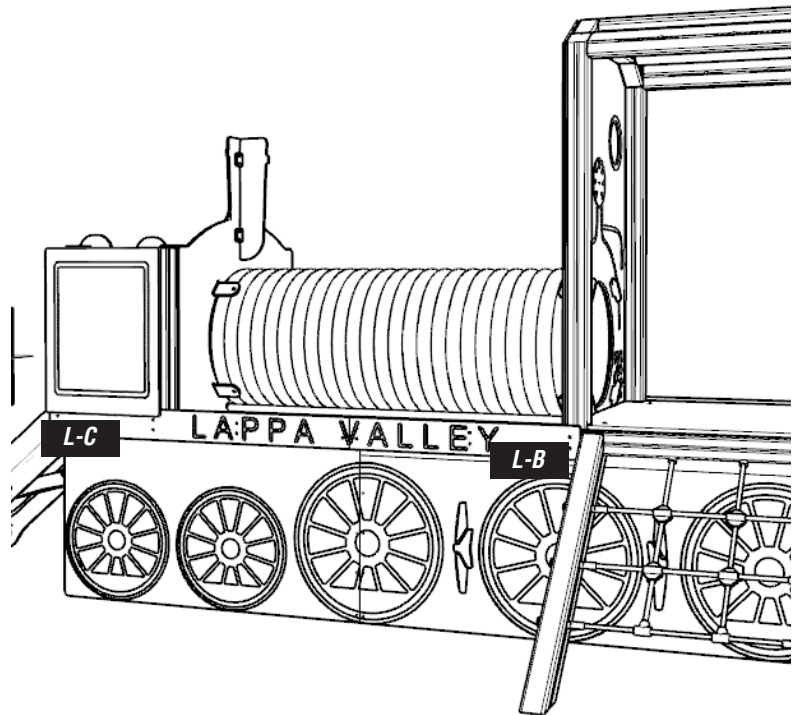
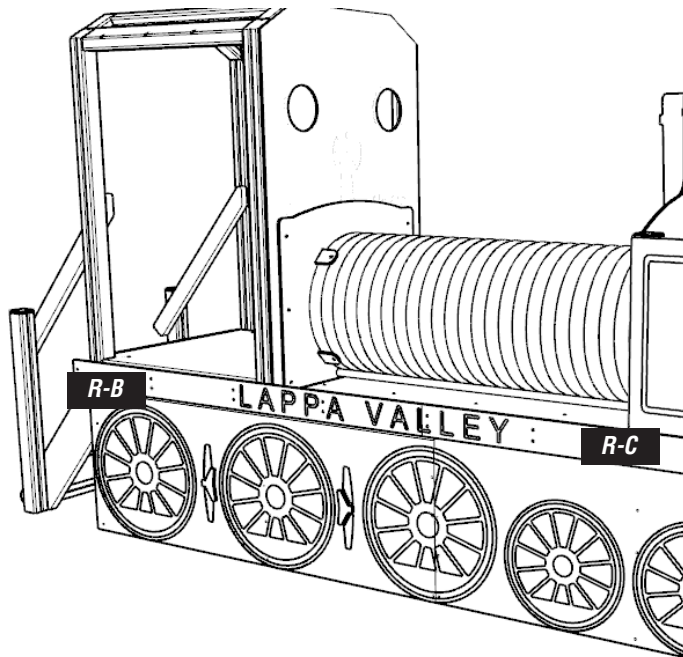


19 ADD SMALL PLATORM SIDE PANELS USING M8X80 SCREWS [X20]

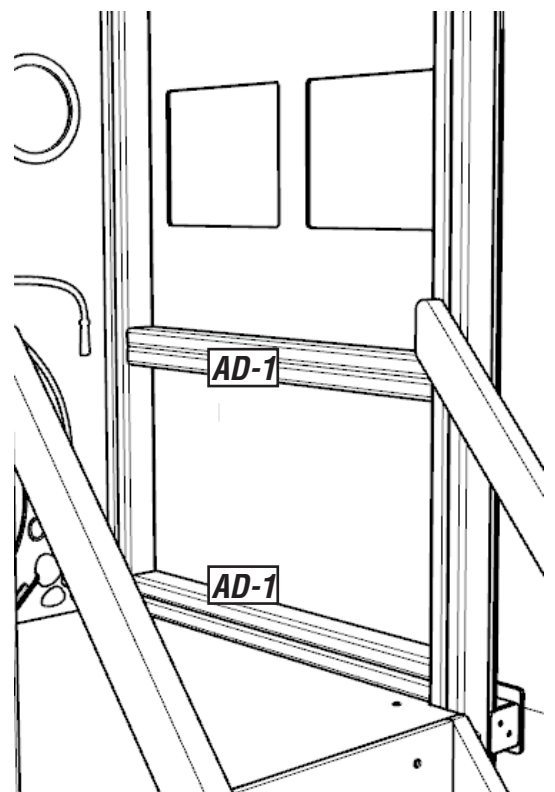
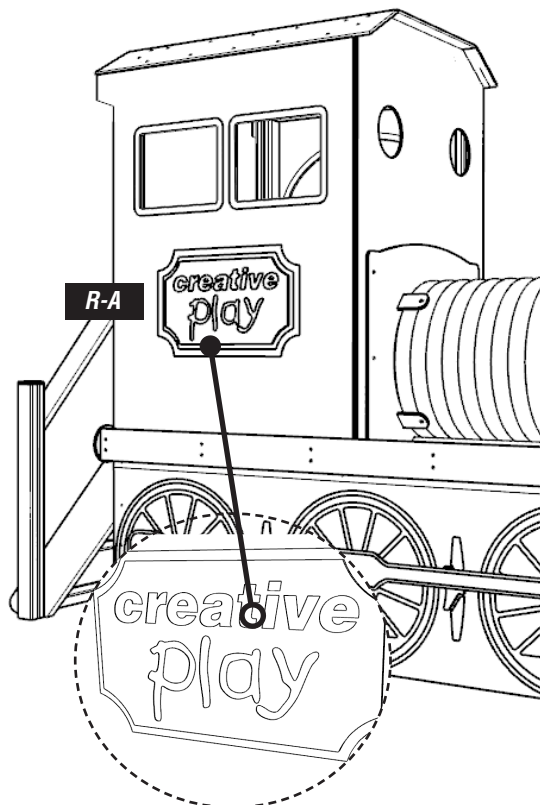


INSTALLATION INSTRUCTIONS

20 ATTACH PLAYTEC SIDES TO OUTSIDE TIMBERS USING M8X80 CTS SCREWS [x32]

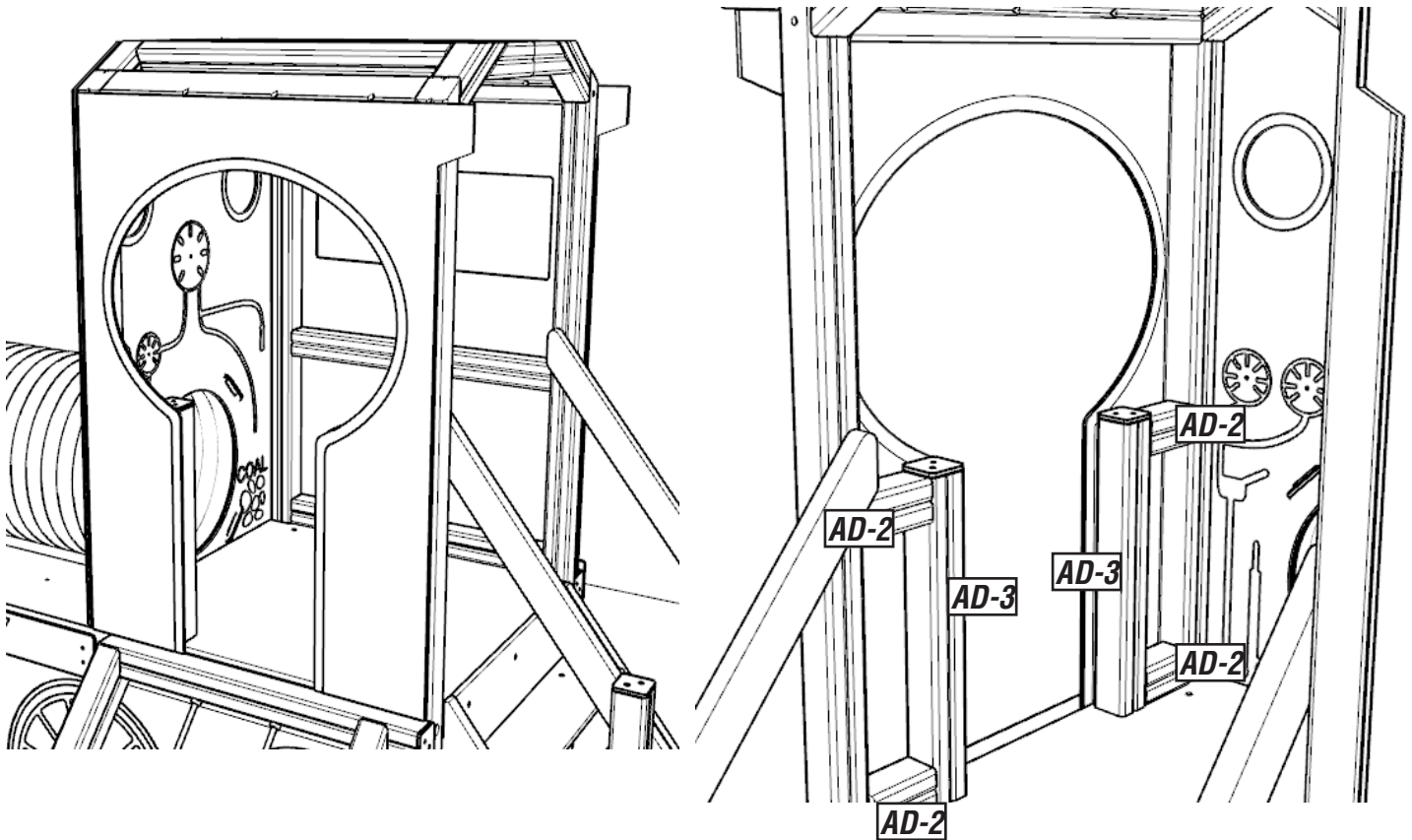


21 ATTACH CREATIVE PLAY PANEL TO TOWER, ADD SUPPORT TIMBERS AD-1 USING M8X80 CTS SCREWS [x25] / M8X120 CTS SCREWS [X12] USING TORKTAINERS 3B/N1 [X6]

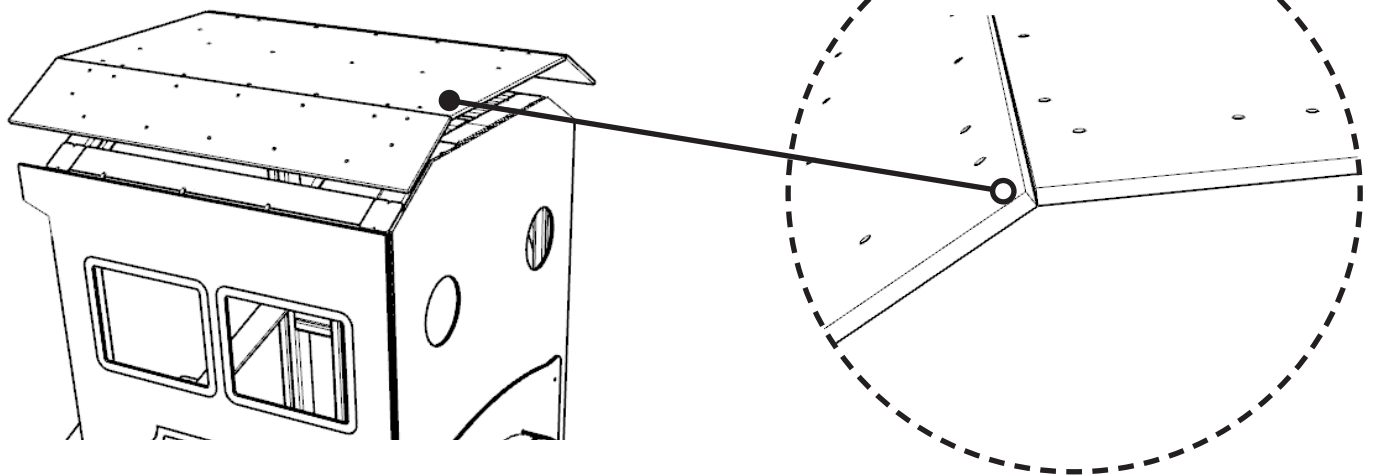


INSTALLATION INSTRUCTIONS

22 ATTACH PLAYTEC SIDE PANELS TO TOWER, ADD SUPPORT TIMBERS AD-2 AD-3 USING M8X80 CTS SCREWS [x30] / M8X120 CTS SCREWS [X12]



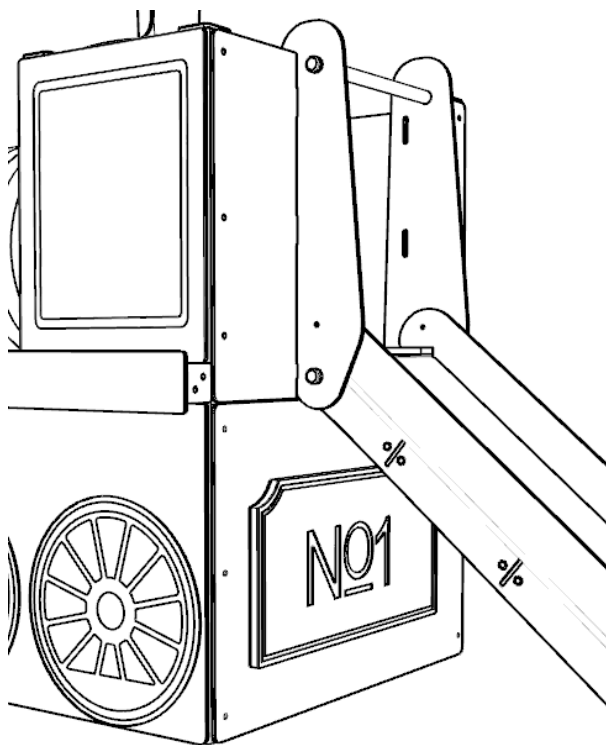
23 ATTACH THE PLAYTEC ROOF USING M8X80 CTS SCREWS [x50]



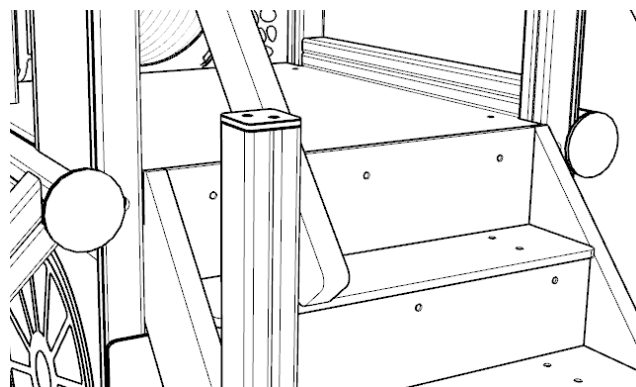
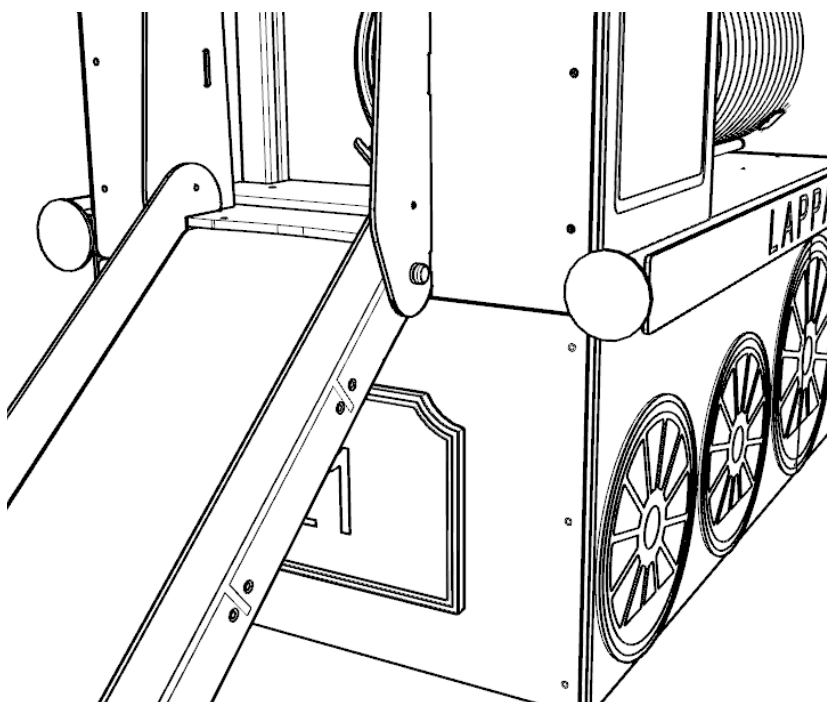
**NOTE: ENSURE THERE
ARE NO GAPS**

INSTALLATION INSTRUCTIONS

24 ATTACH THE NO1 PLAYTEC USING TORKTAINERS 3B/N1 [X10]

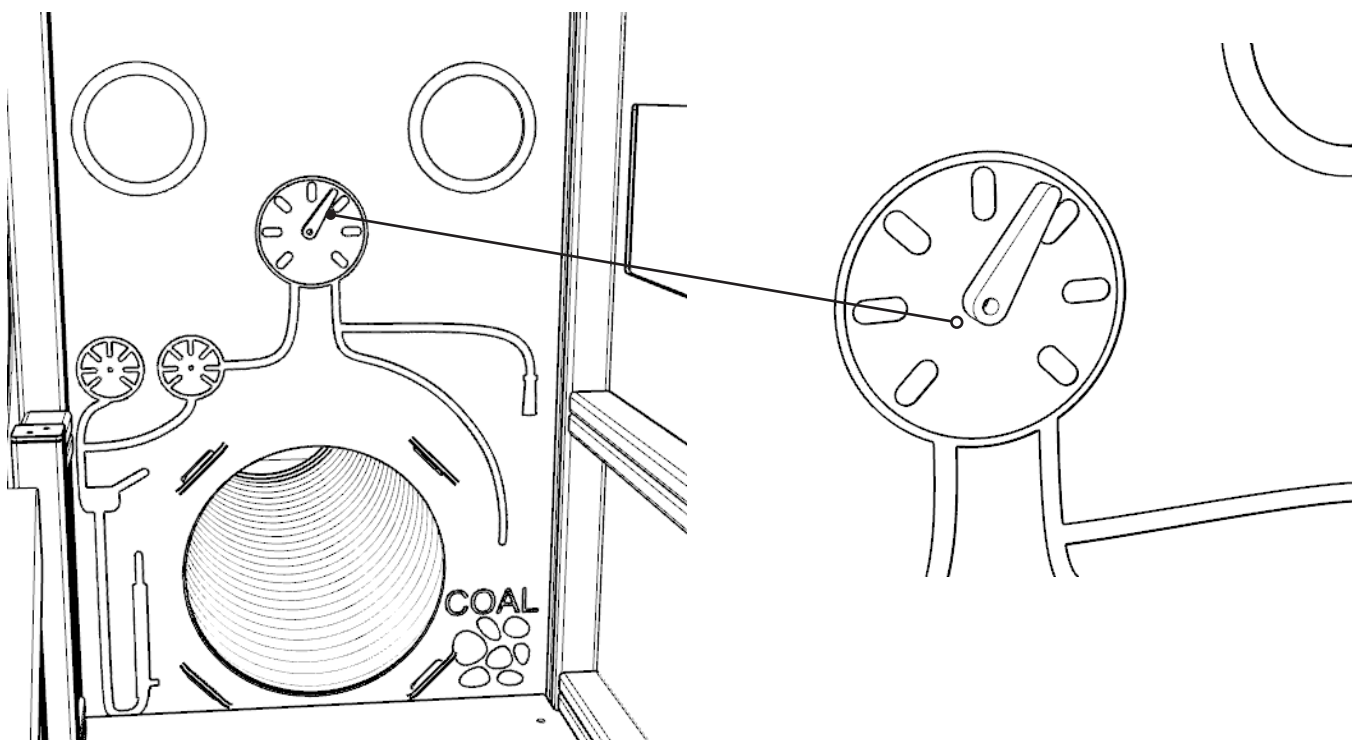


25 ATTACH THE BLACK END STOPPERS TO THE TIMBERS AS SHOWN USING TORKTAINERS 3B/N1 [X10]

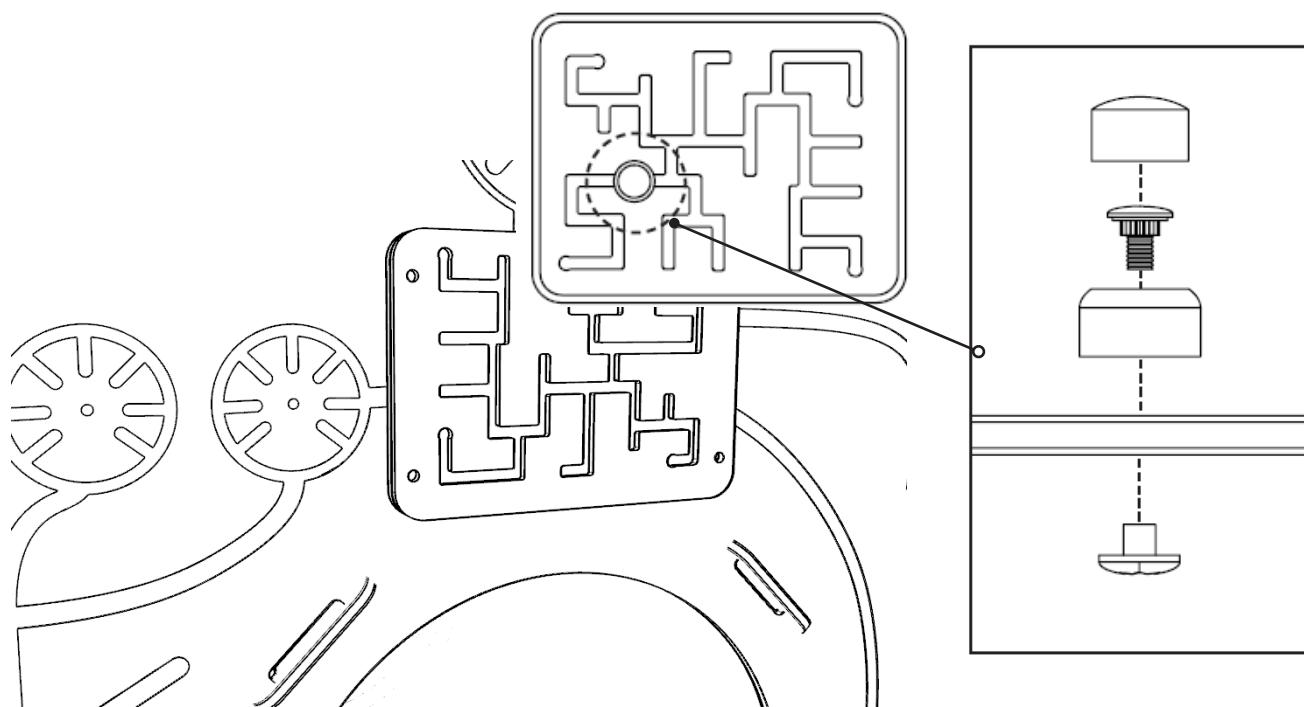


INSTALLATION INSTRUCTIONS

26 ATTACH THE SPINNING DIAL TO TOWER USING TORKTAINERS 3B/N1 [X1]



27 ATTACH THE MAZE TO THE FRONT BELOW THE DIAL, WILL NEED TO BE SCREWED IN USING M6X30 CTS SCREWS [X4]



ADDITIONAL DIMENSIONS

