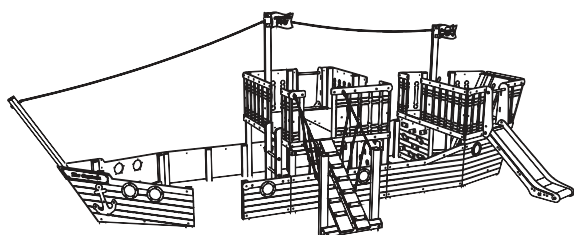
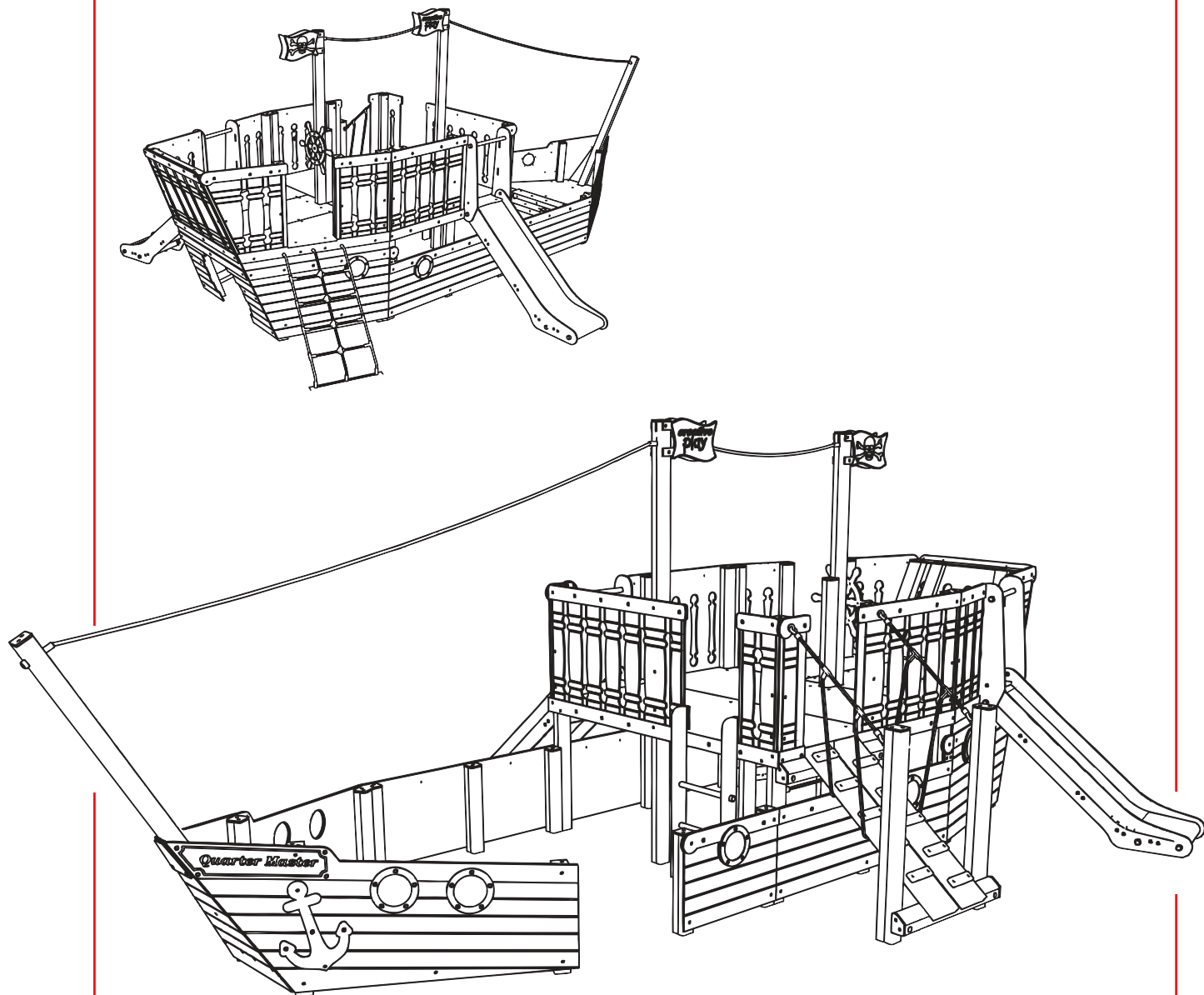


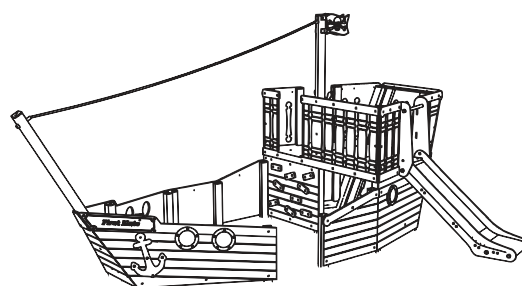
QUARTER MASTER

Installation Instructions

creative
play



VOY123 - THE CAPTAIN

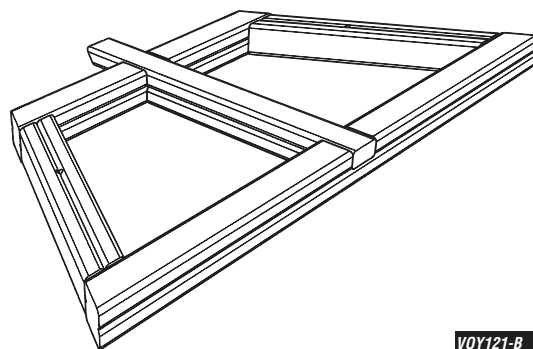


VOY121 - FIRST MATE

PARTS required

BOW Timbers

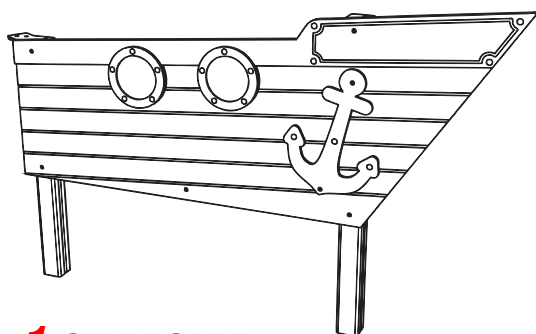
CODE	TYPE	SIZE	QTY
VOY121-B1	90x90	2700	1



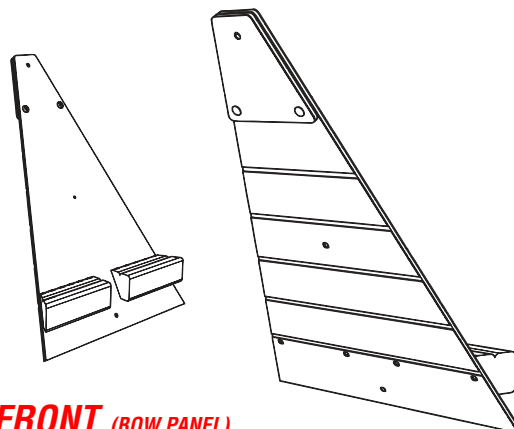
x1 VOY121-B3 (ASSEMBLY)

VOY121-B
3
ASSEMBLY

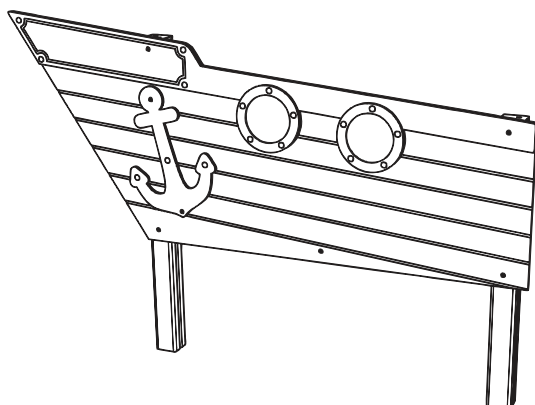
BOW Pre-assembled parts



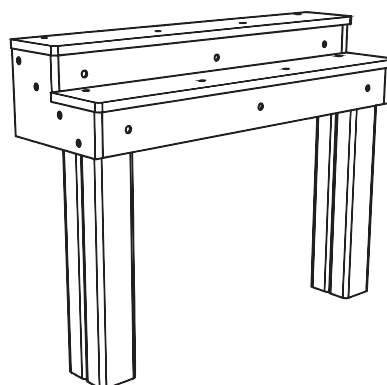
x1 STARBOARD (BOW PANEL)



x1 FRONT (BOW PANEL)



x1 PORTSIDE (BOW PANEL)



x1 STAIRS (BOW)

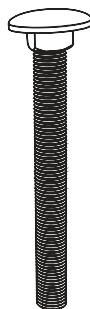
PARTS required

BOW fixings



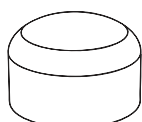
x9 (FM80 WOOD SCREWS)

x12 (FM180 WOOD SCREWS)



x1 (M12 x 120* CUP SQUARE BOLTS)

x1 (M12 x 130* CUP SQUARE BOLTS)

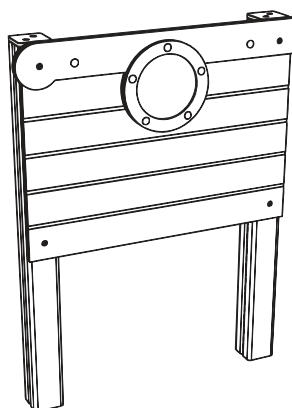


x2 (COVERED END)

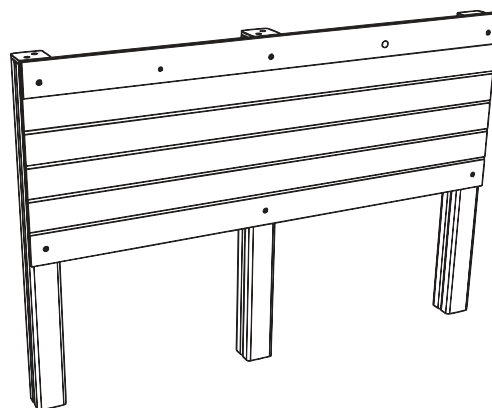


x2 (M12 NYLOCS)

ENTRY 'OPEN FRONT' Pre-assembled parts

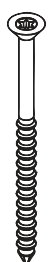


x1 PORTSIDE (ENTRY PANEL)



x1 STARBOARD (ENTRY PANEL)

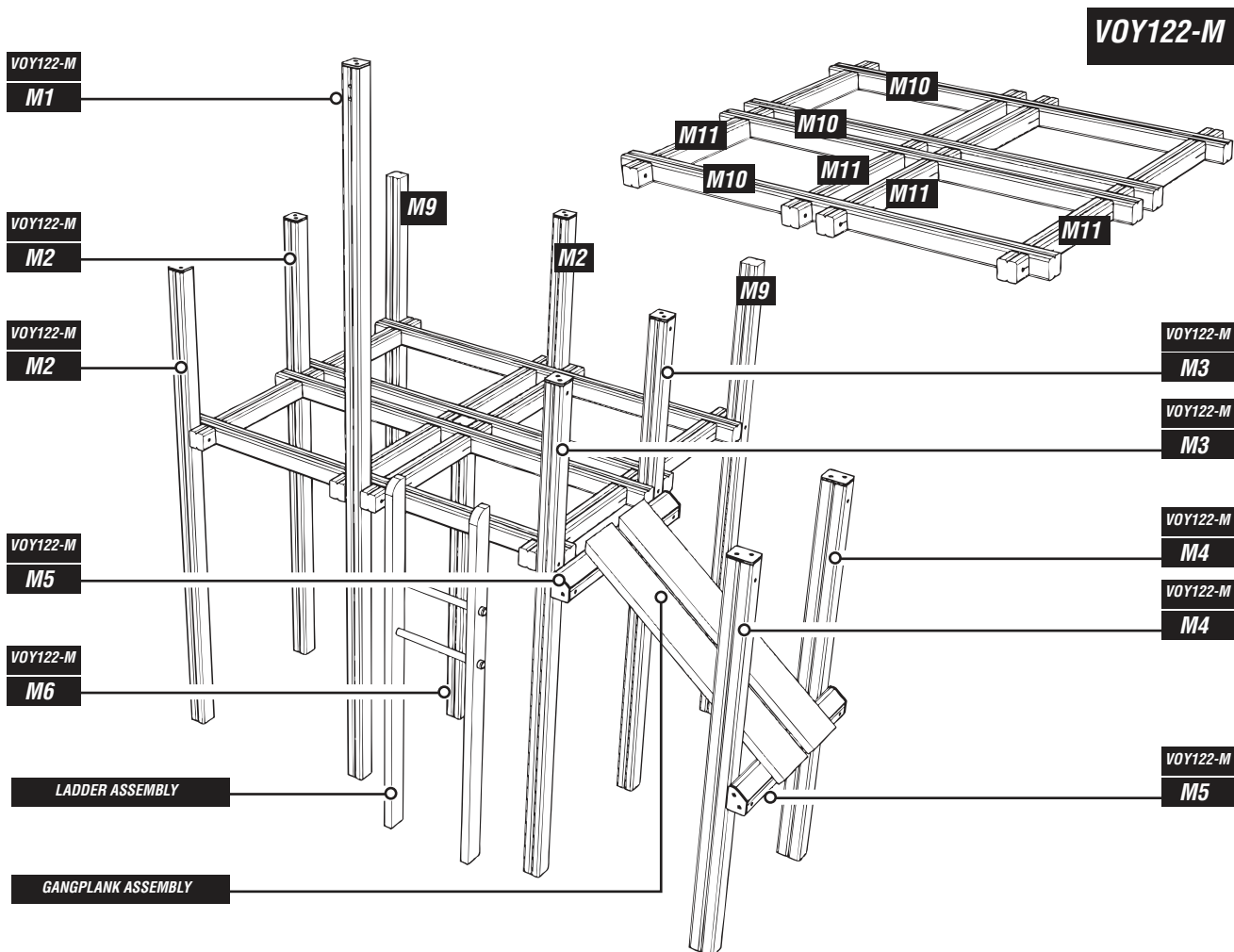
ENTRY 'OPEN FRONT' fixings



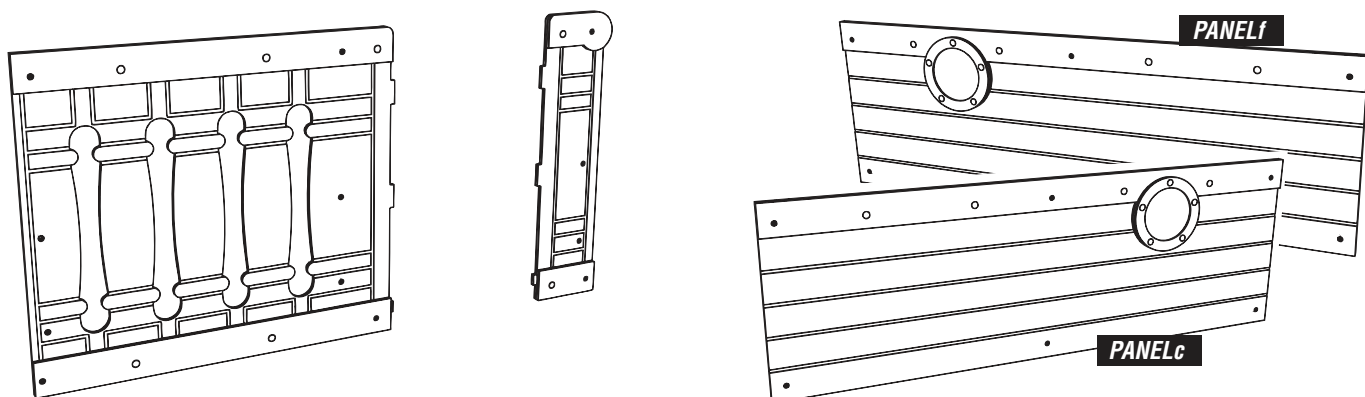
x2 (FM80 WOOD SCREWS)

PARTS required

MAIN DECK Timbers



MAIN DECK Pre-assembled parts



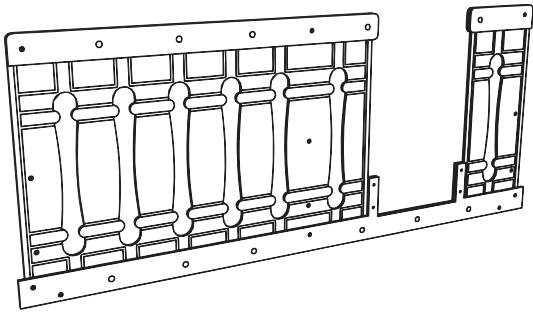
x1 PANELa (MAIN DECK)

x1 PANELb (MAIN DECK)

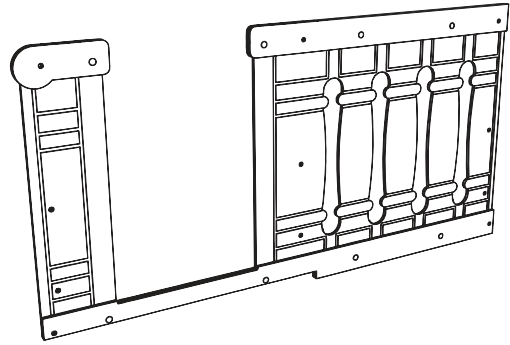
x2 PANELc/f (MAIN DECK)

PARTS required

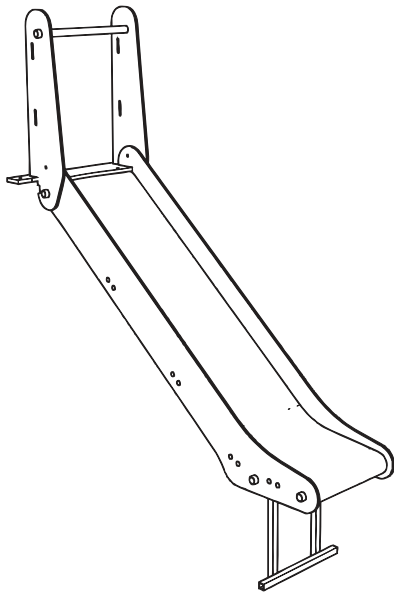
MAIN DECK Pre-assembled parts



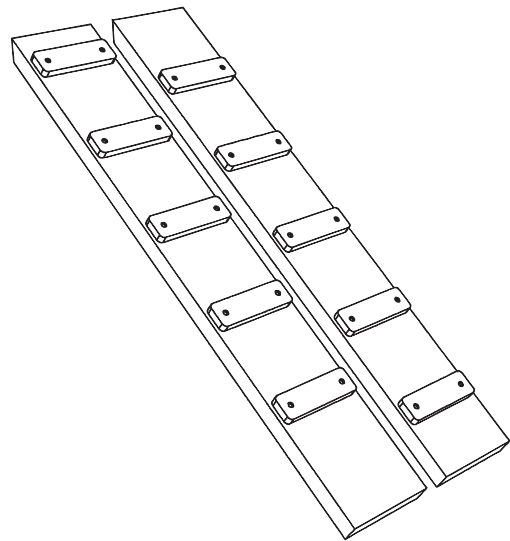
x1 PANELd (MAIN DECK)



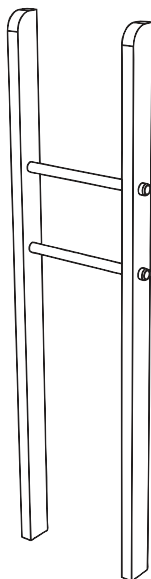
x1 PANELe (MAIN DECK)



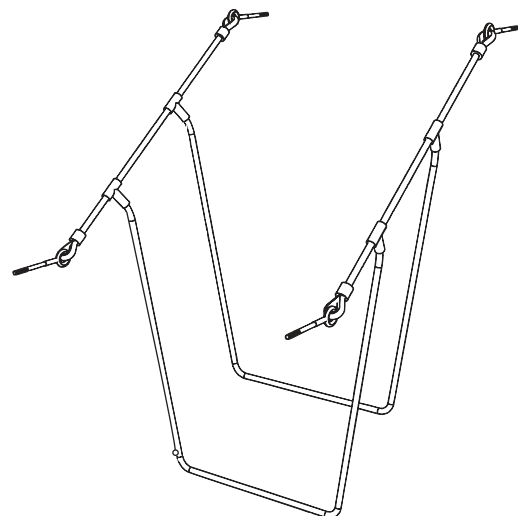
x1 1.0m SLIDE (MAIN DECK)



x2 GANGPLANK (MAIN DECK)



x1 LADDER (MAIN DECK)



x1 GANGPLANK (MAIN DECK NET)

PARTS required

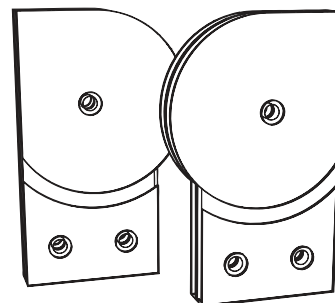
MAIN DECK Pre-assembled parts



x1 FLAG (MAIN DECK)



x1 FLAG (MAIN DECK)



x1 TRIM 'COVERS' (MAIN DECK)

MAIN DECK Fixings

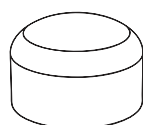


x76 (FM80 WOOD SCREWS)

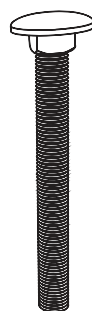
x8 (FM120 WOOD SCREWS)



x8 (Polyfix halves) INC POLYFIX HALF SCREWS



x17 (COVERED END)



x8 (M12 x 200* CUP SQUARE BOLTS)

x2 (M12 x 230* CUP SQUARE BOLTS)

x3 (M12 x 290* CUP SQUARE BOLTS)



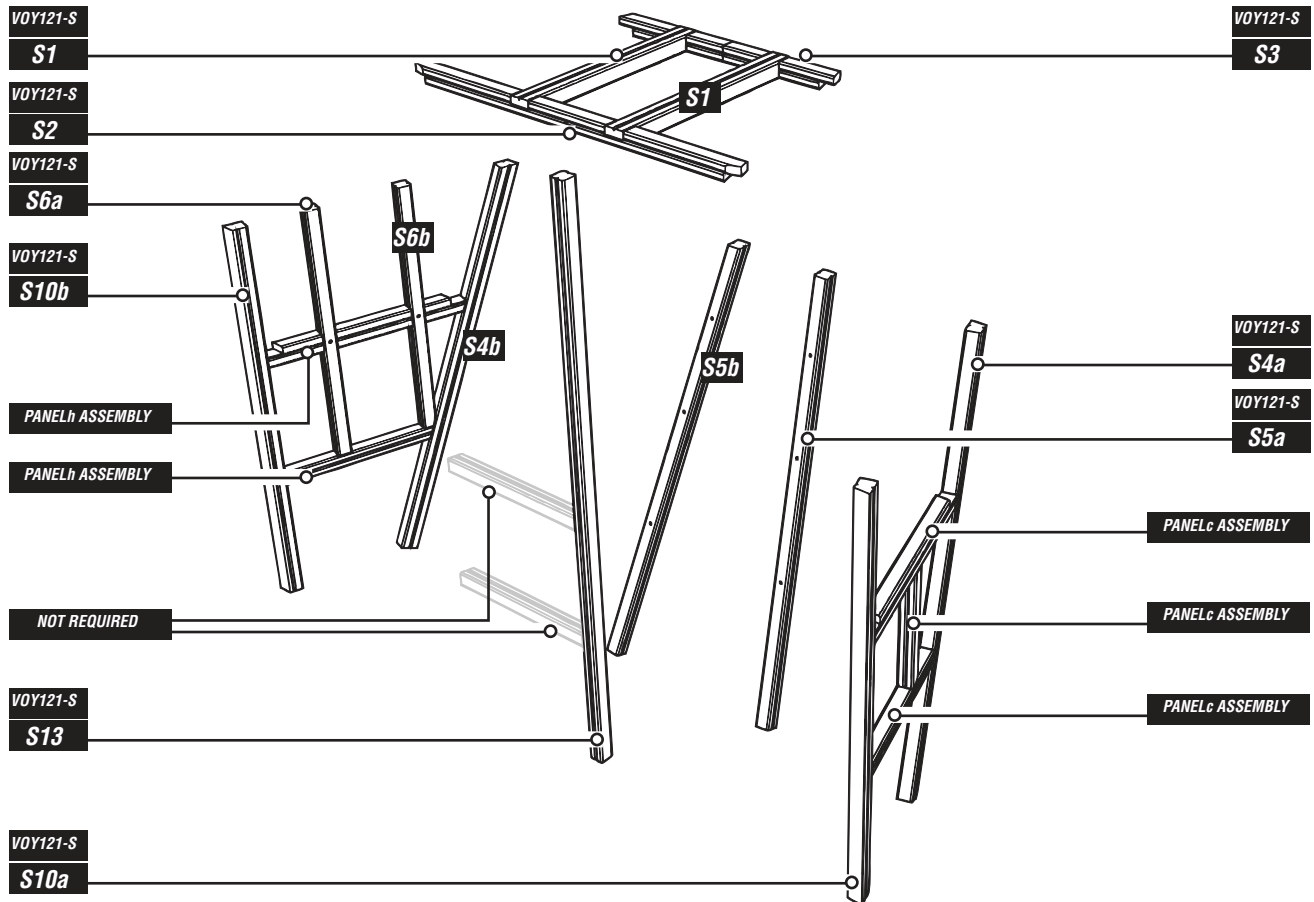
x13 (M12 NYLOCS)



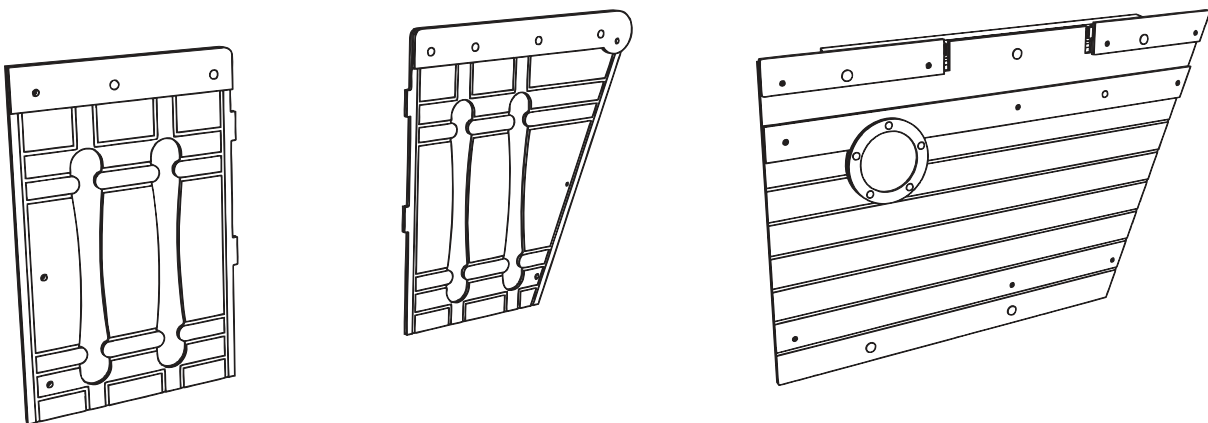
x4 (M10 NYLOCS)

PARTS required

STERN Timbers



STERN Pre-assembled parts



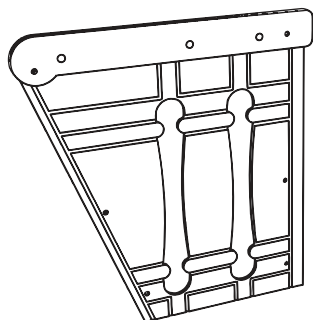
x1 PANELb (STERN)

x1 PANELa (STERN)

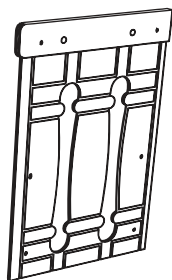
x1 PANELc (STERN)

PARTS required

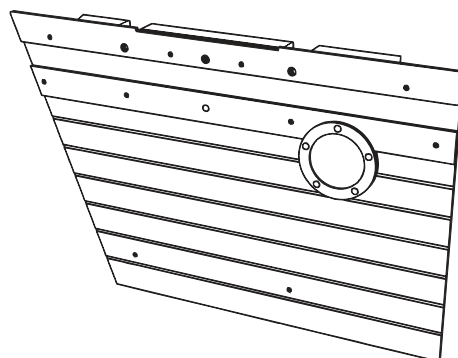
STERN Pre-assembled parts



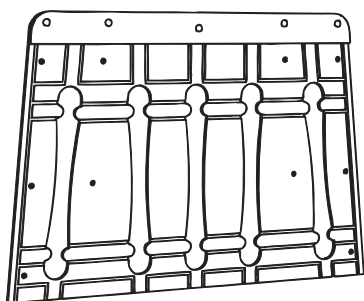
x1 PANELg (STERN)



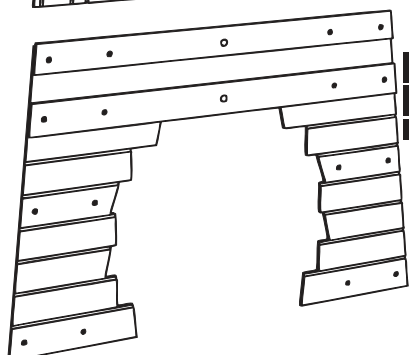
x1 PANELf (STERN)



x1 PANELh (STERN)

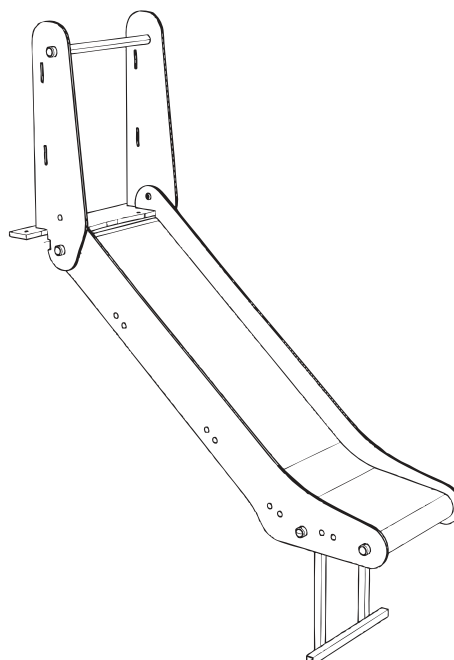


STERN
PANELi
REAR

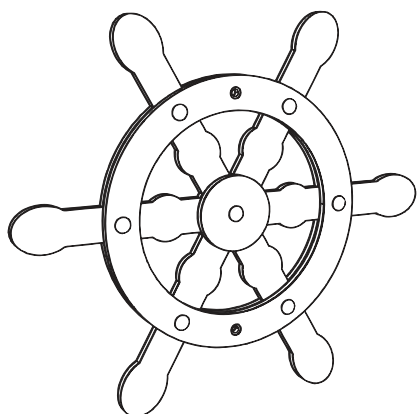


STERN
PANELj
REAR

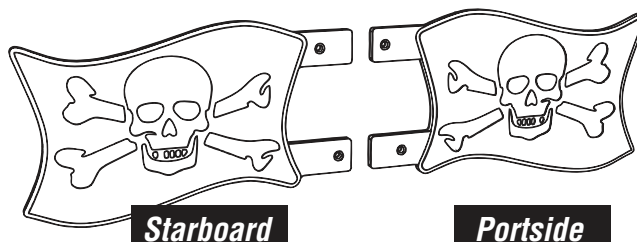
x1 PANELi / PANELj (STERN)



x1 1.0m SLIDE (STERN)



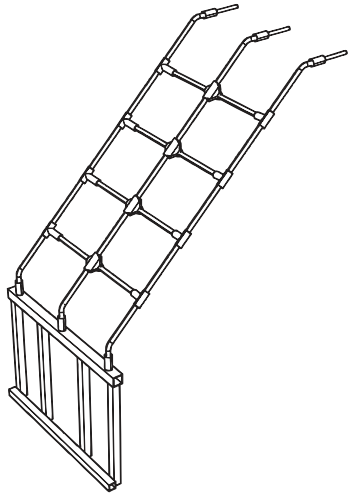
x1 SHIPS WHEEL



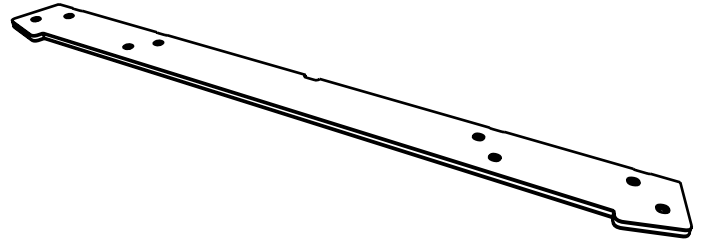
x2 FLAG (STERN)

PARTS required

STERN Pre-assembled parts



x1 NET CLIMBER (STERN)

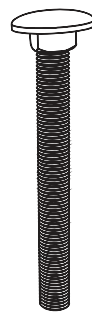


x1 END COVER (STERN)

STERN Fixings



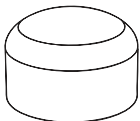
x92 (FM80 WOOD SCREWS)



x8 (M12 x 120* CUP SQUARE BOLTS)

x6 (M12 x 130* CUP SQUARE BOLTS)

x1 (M12 x 200* CUP SQUARE BOLTS)



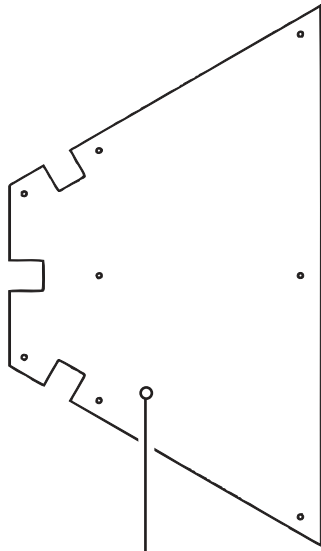
x18 (COVERED END)



x18 (M12 NYLOCS)

PARTS required

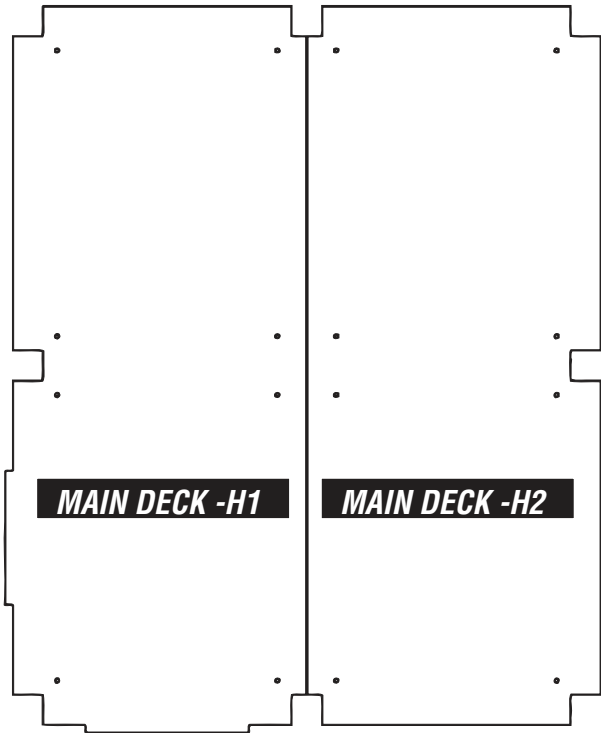
HEXA GRIP



BOW-H1

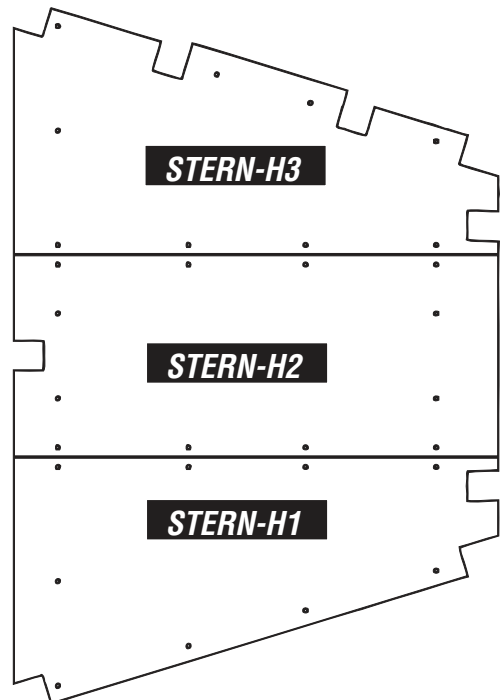


BOW-H2



MAIN DECK -H1

MAIN DECK -H2



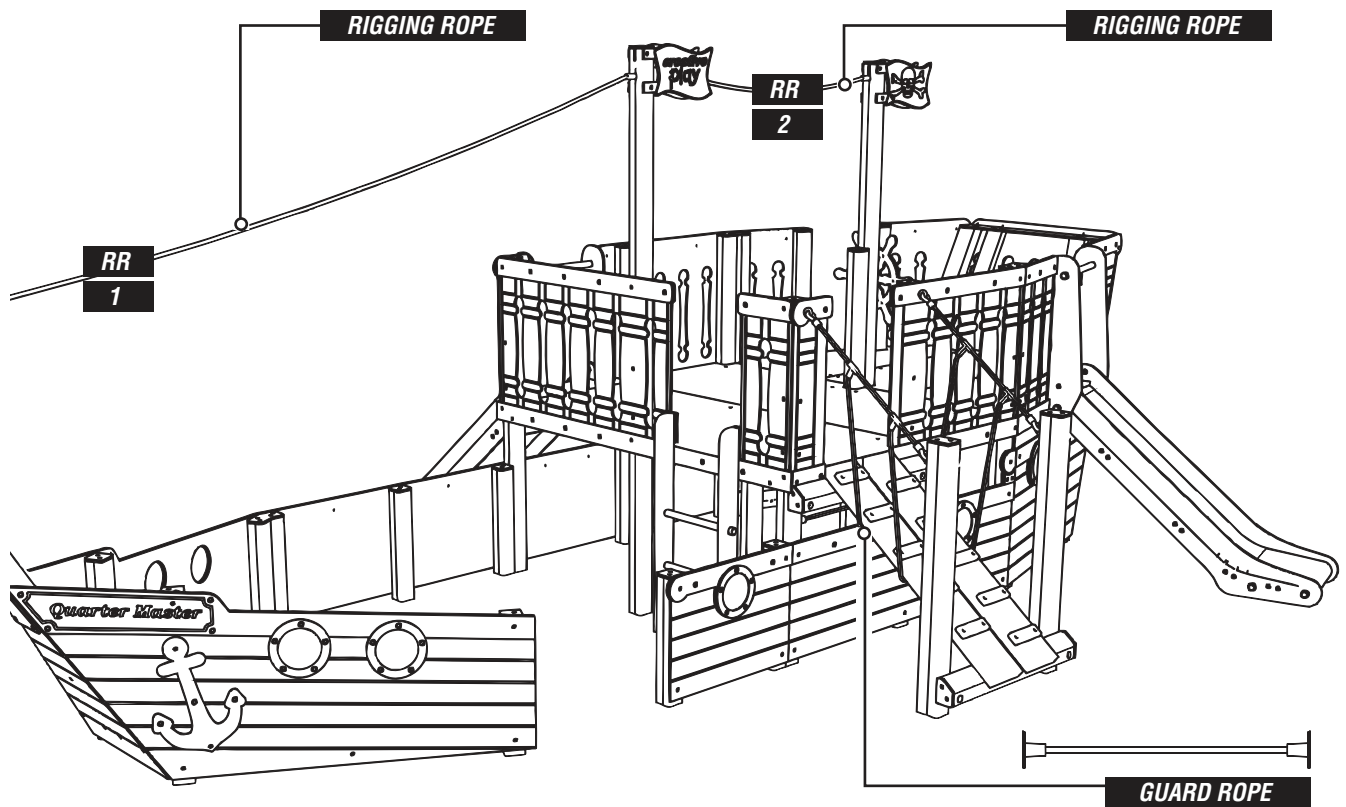
STERN-H3

STERN-H2

STERN-H1

PARTS required

INDIVIDUAL ROPES



ADDITIONAL Fixings

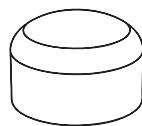


x6 (FM80 WOOD SCREWS)

x7 (FM120 WOOD SCREWS)

x6 (FM180 WOOD SCREWS)

x4 (6x80 RAPID DRIVE SCREWS)

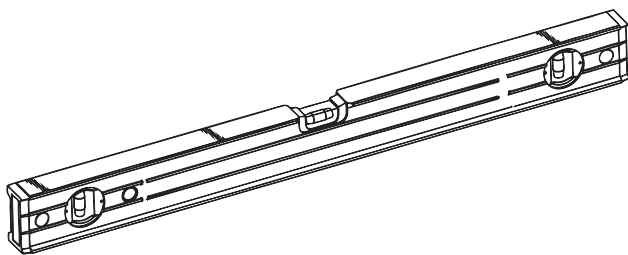


x5 (COVERED END)

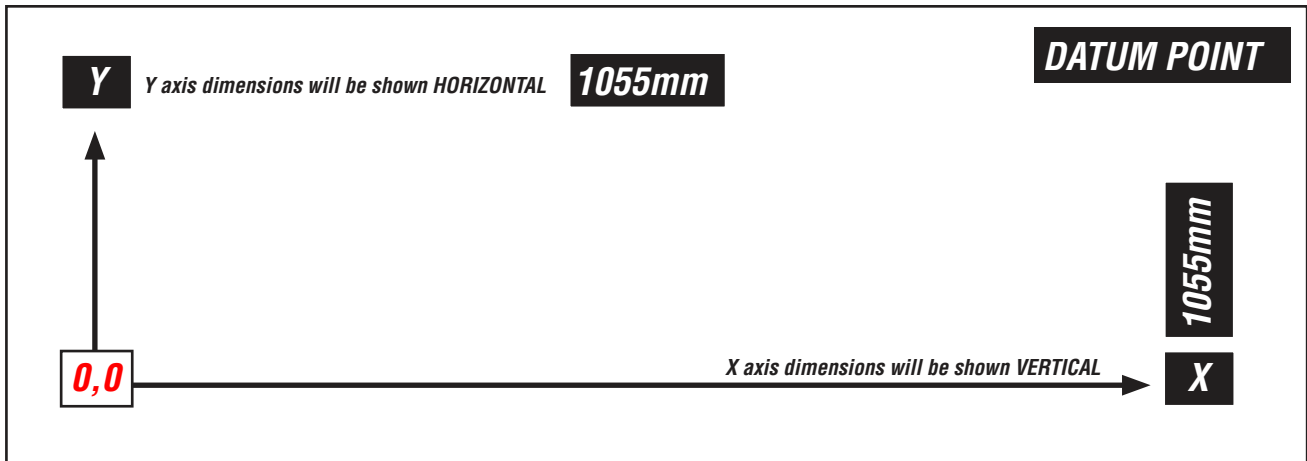


x4 (M12 NYLOCS)

TOOLS required



FOUNDATION Details



Notes:

1) DATUM POINT

Foundation measurements will be taken from the DATUM POINT - this is labelled as DP

2) GROUND LEVEL

All measurements for DEPTHS and HEIGHTS are taken from FINISHED GROUND LEVEL - this is labelled as FGL

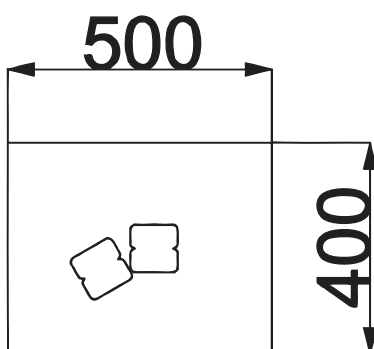
3) SLIDE OUTLINES

The slide 'OUTLINE' has been included on some views to help highlight the orientation of the area

4) DIRECTION OF HOLES

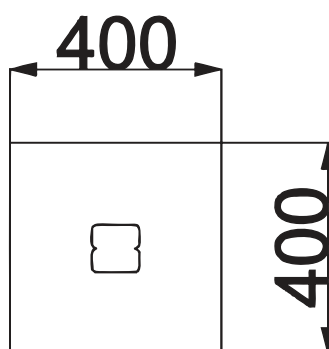
Ensure any PRE DRILLED HOLES are positioned as shown - Dashed lines show holes going in the opposite direction

Foundation Sizes



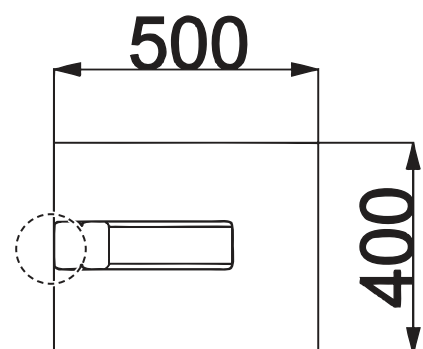
SHARED

Use a foundation of 500mm x 400mm when a post SHARES the same hole



STANDARD

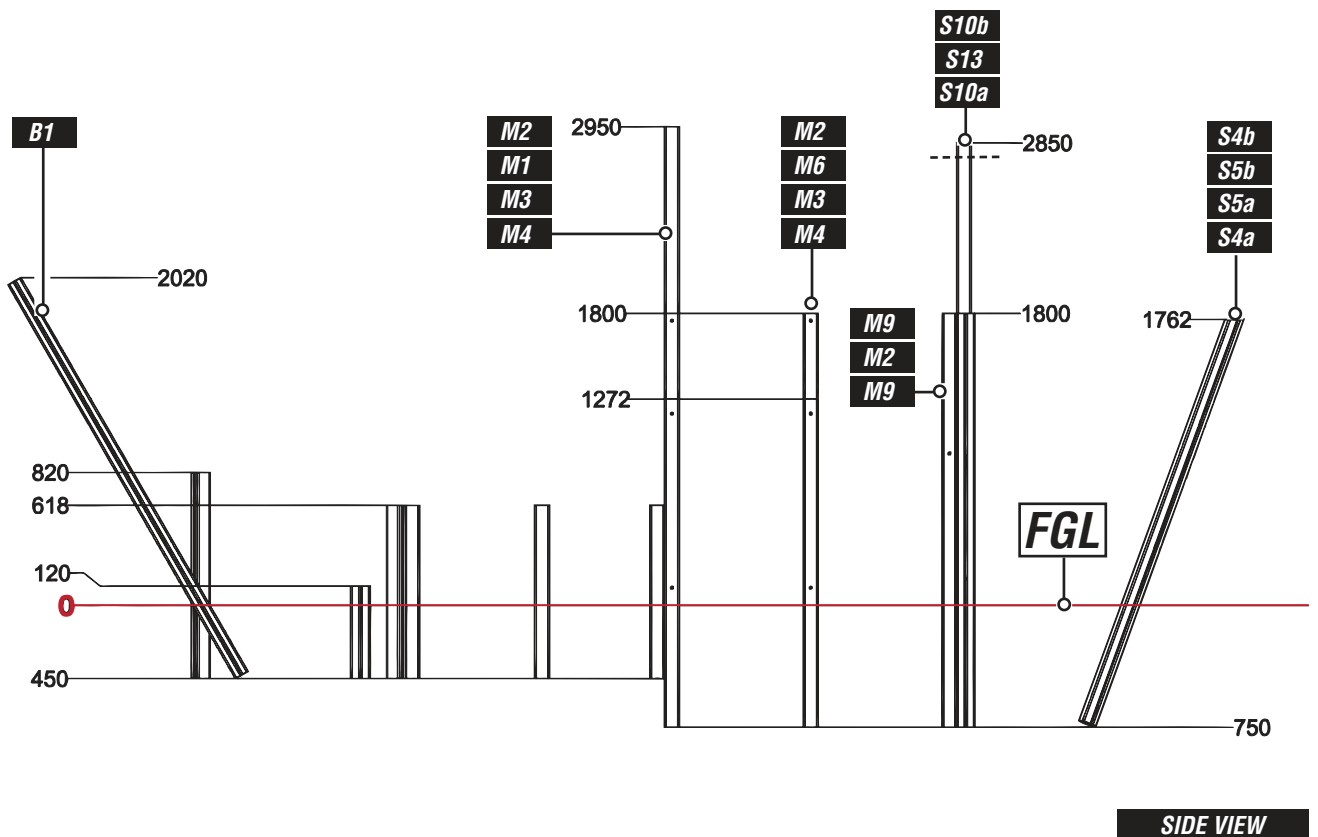
Use a standard 400mm x 400mm foundation for 'standard' upright posts



ANGLED

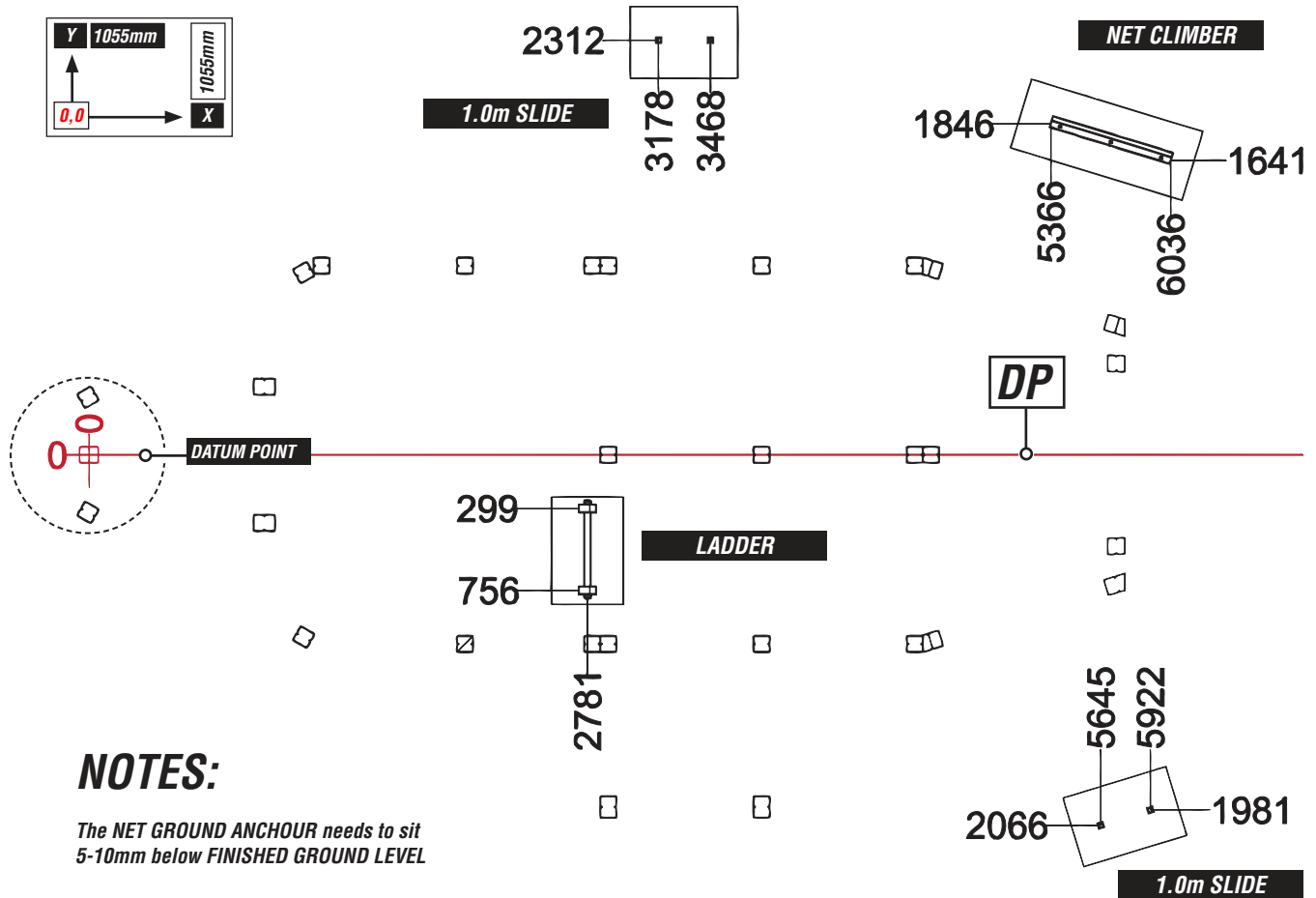
Use a 500mm x 400mm Foundation for angled posts - ENSURE 500mm starts from the timber edge (rather than centre of the post)

POST LOCATIONS



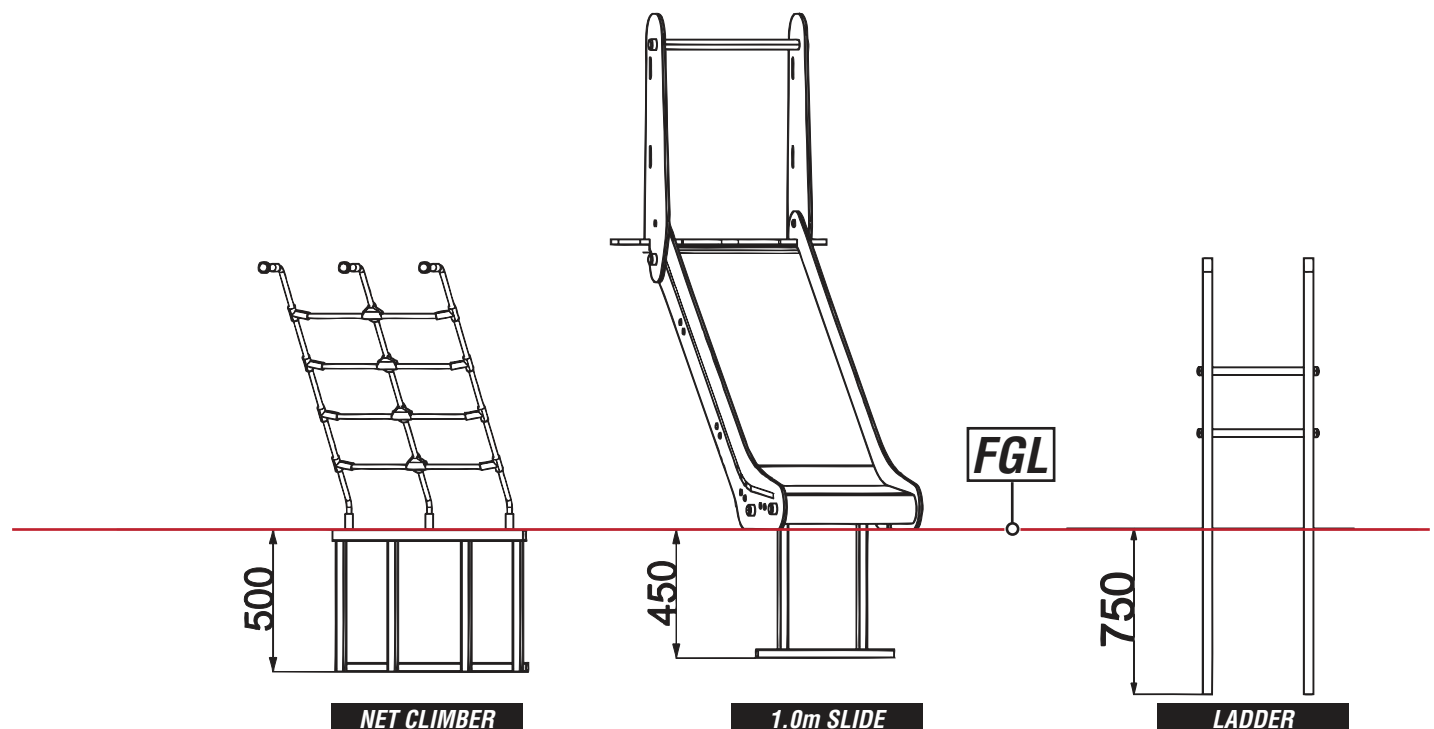
FOUNDATION Details

ADDITIONAL ITEMS



NOTES:

The **NET GROUND ANCHOUR** needs to sit 5-10mm below **FINISHED GROUND LEVEL**

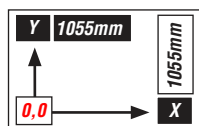
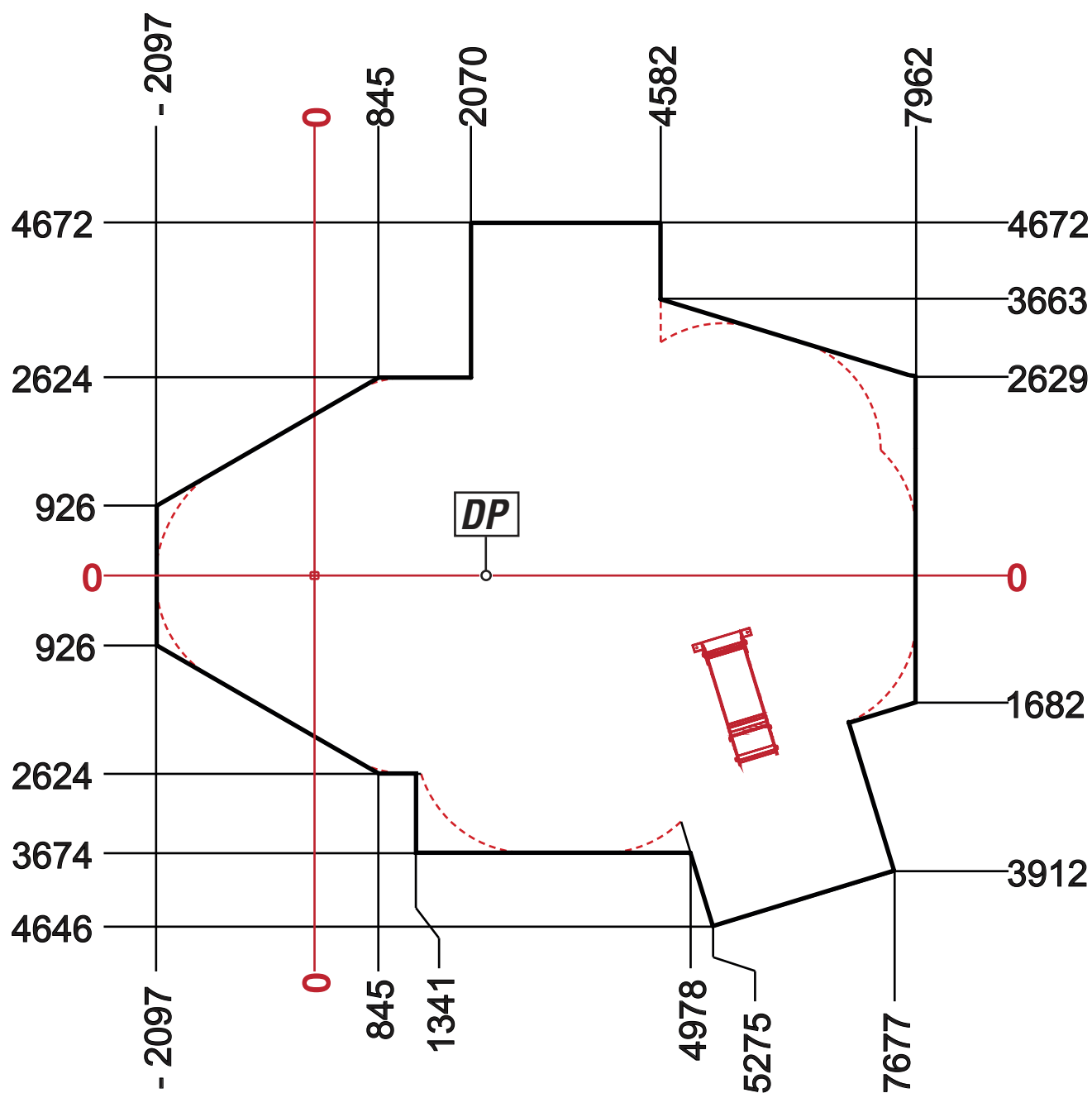


SURFACING Details

OVERALL AREA - DATUM POINT

----- = MINIMUM SPACE

———— = SURFACE AREA



NOTES:

The stern slide 'OUTLINE' has been included to help highlight the orientation of the area

Installation Instructions

Instructions will be split between:
BOW / ENTRY (Open Front) / MAIN DECK / STERN

SECTION 1 - BOW ASSEMBLY

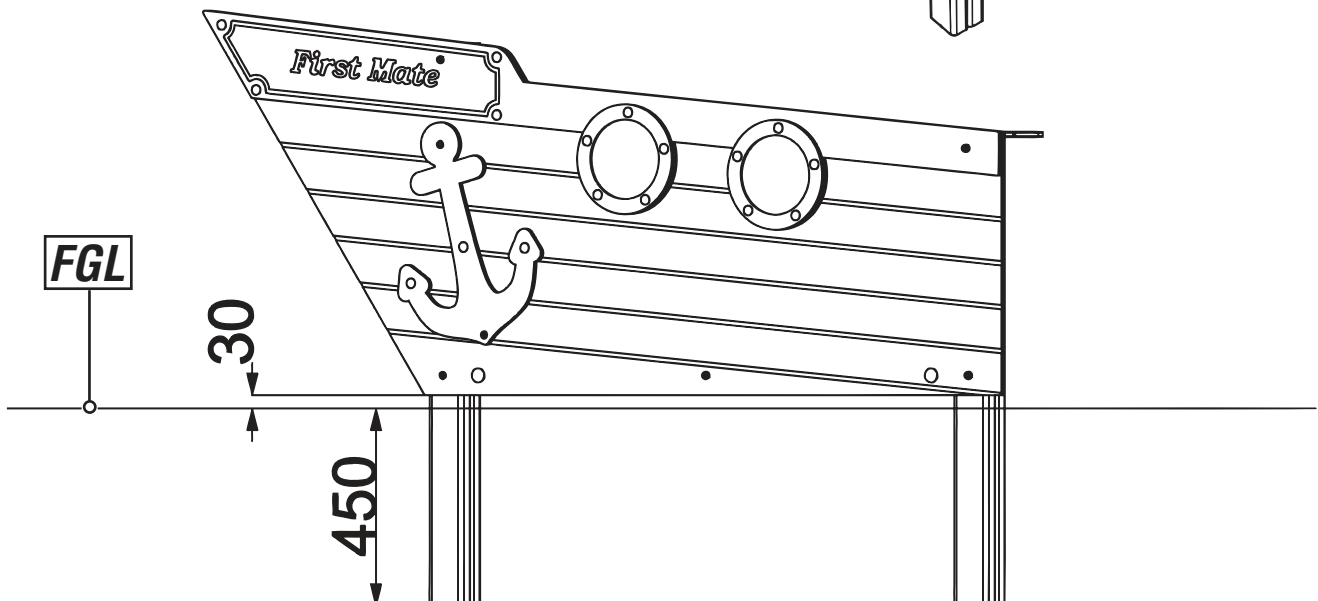
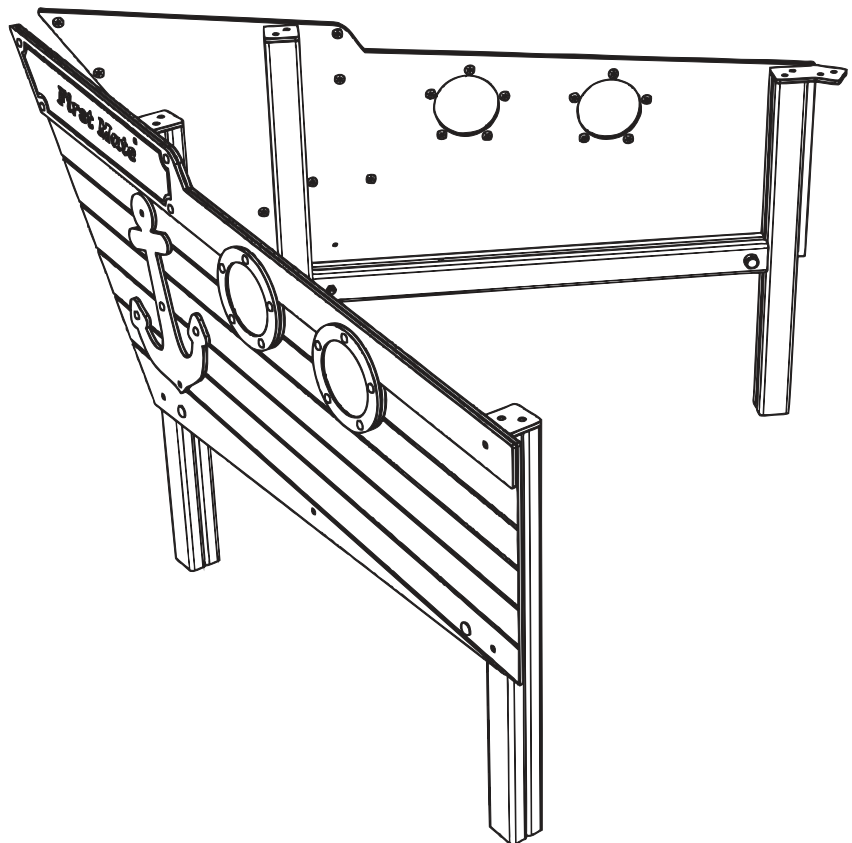
1

Position the BOW PANELS - Starboard / Portside

DRY INSTALL - Do not concrete posts until the full assembly is complete

Ensure

*The PANELS are positioned 30mm above
FINISHED GROUND LEVEL*



Installation Instructions

2

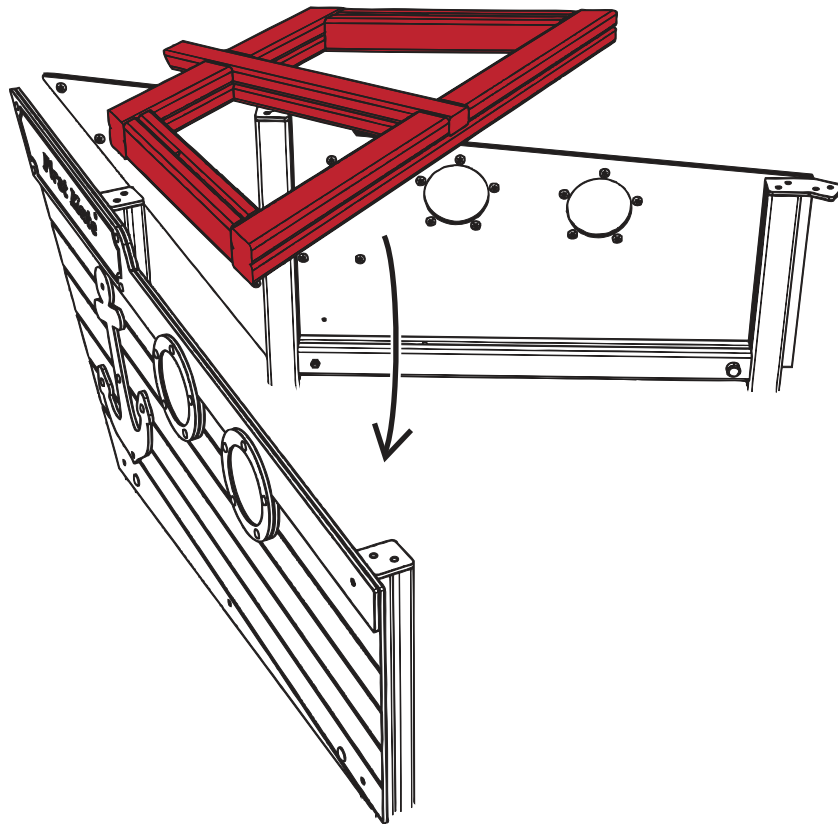
Attach the BOW main floor assembly

Using 4 x FM180 WOOD SCREWS

VOY121-B

3

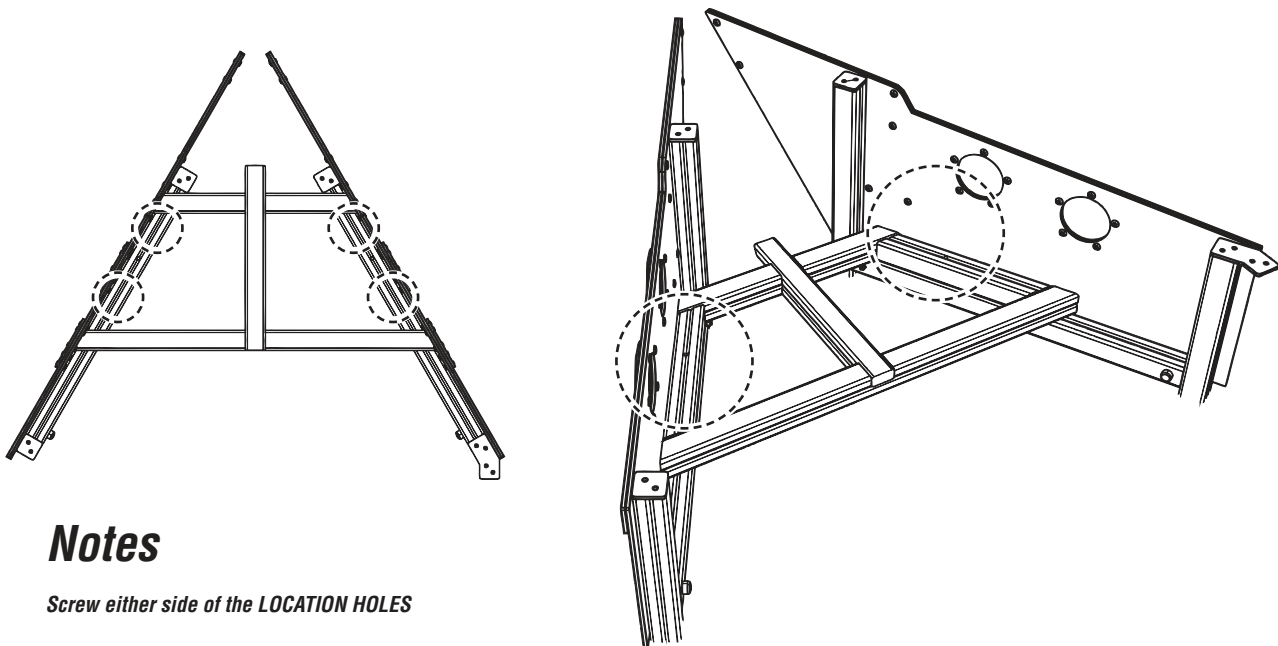
ASSEMBLY



3

Ensure LOCATION HOLES line up

Circled BELOW RIGHT - these holes are to locate assembly only



Notes

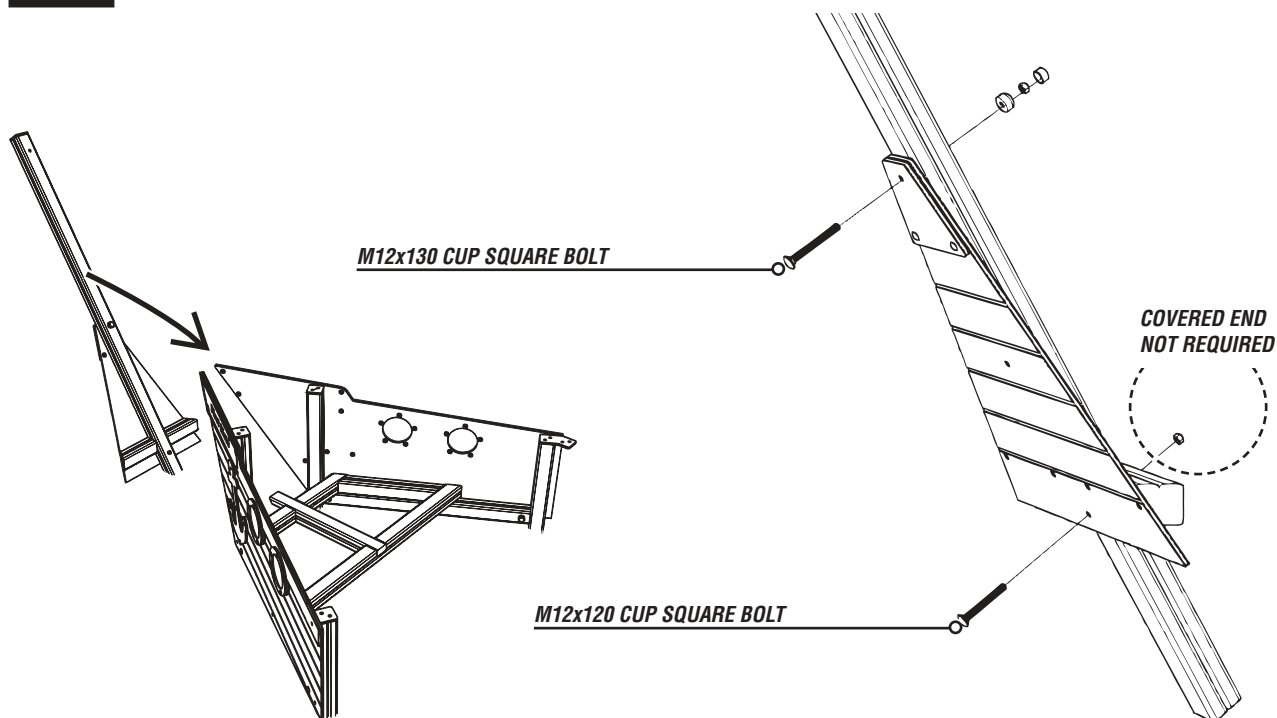
Screw either side of the LOCATION HOLES

Installation Instructions

4

Attach the **FRONT** panel to the **VOY121-B1** timber

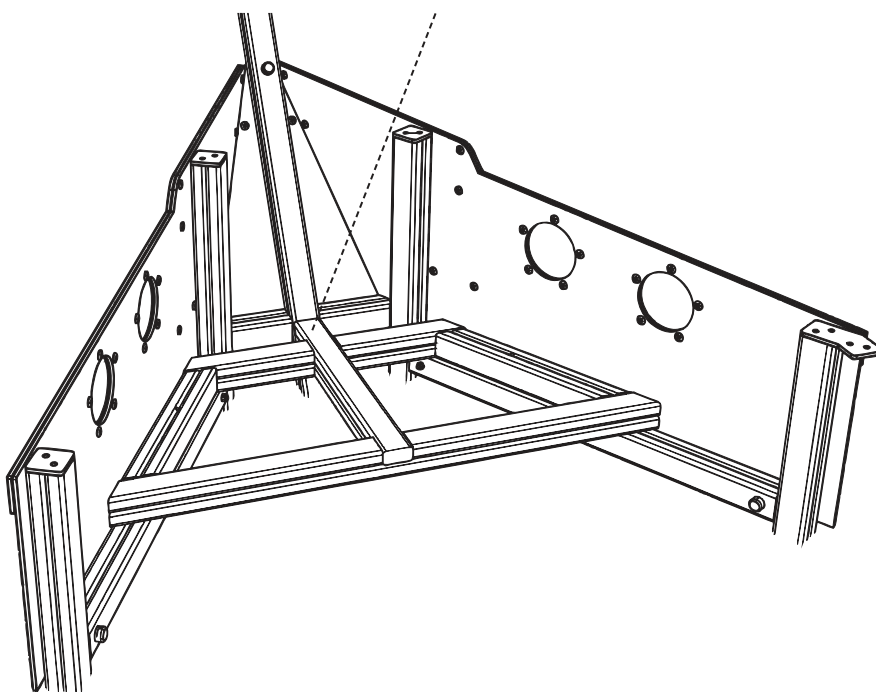
Using 1 x M12x130 CUP SQUARE BOLT / 1 x M12 x 120 CUP SQUARE BOLT / 2 x M12 NYLOCS / 1 x COVERED END



5

Position & attach the **FRONT** assembly

Using 1 x FM80 WOOD SCREW

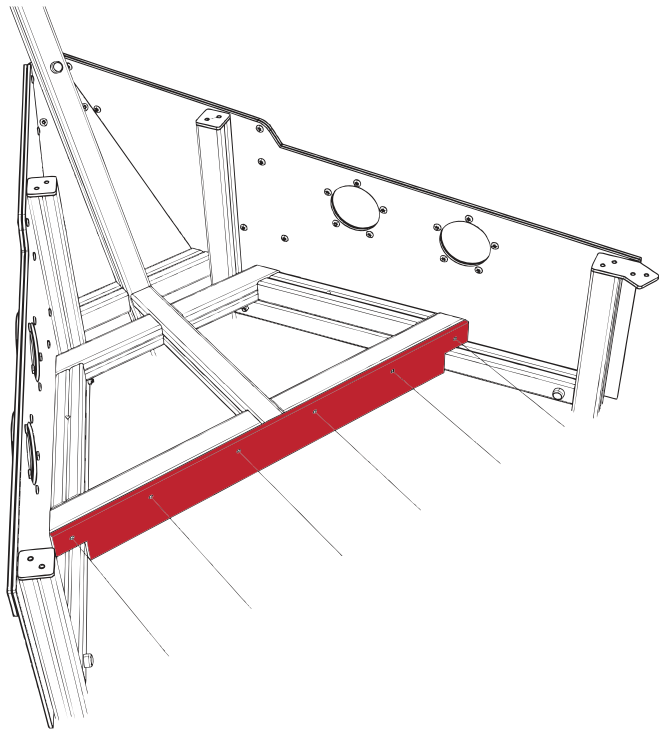


Installation Instructions

6

Attach the HEXA GRIP BOW-H2

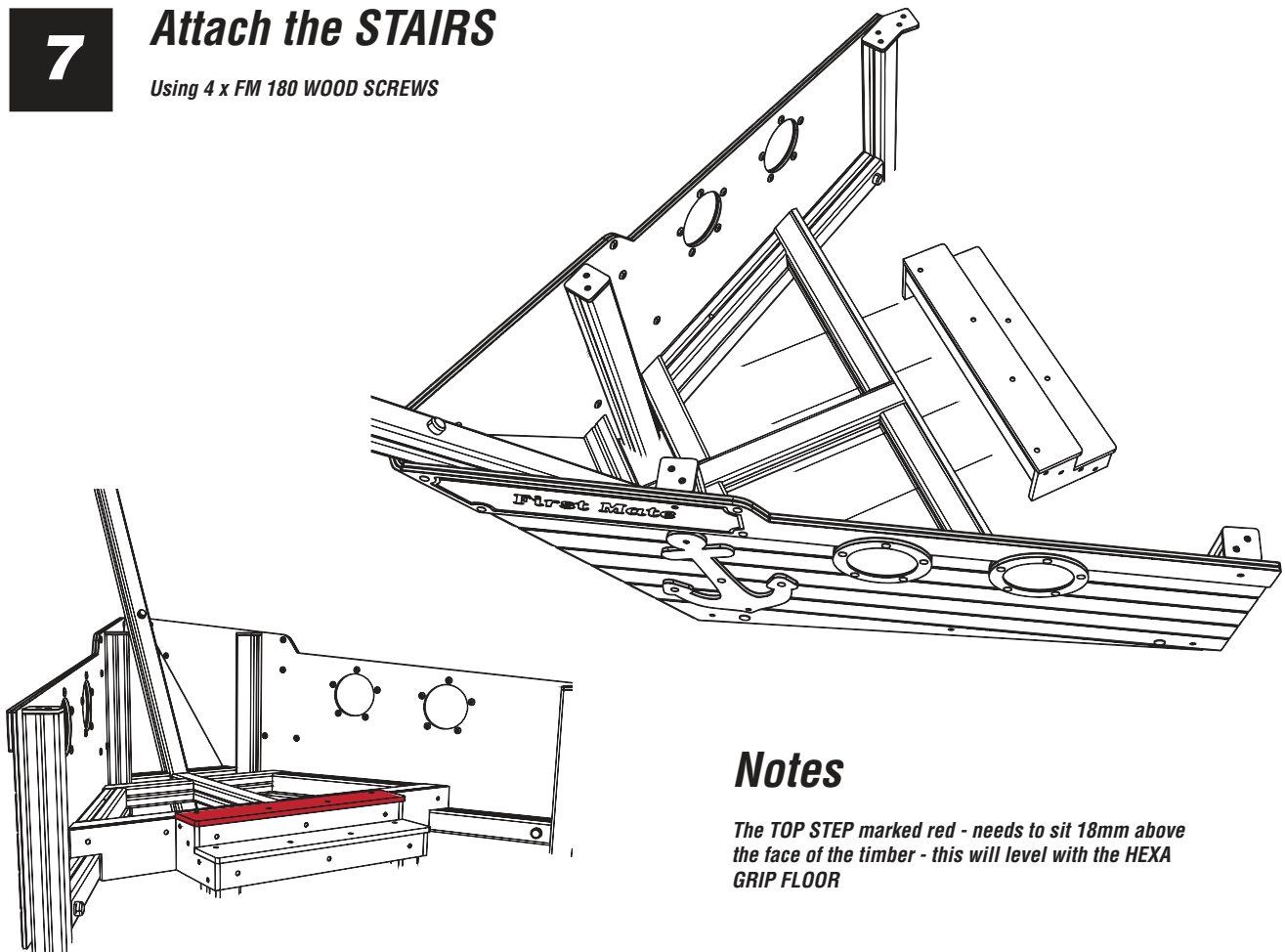
Using 4 x FM 80 WOOD SCREWS



7

Attach the STAIRS

Using 4 x FM 180 WOOD SCREWS



Notes

The TOP STEP marked red - needs to sit 18mm above the face of the timber - this will level with the HEXA GRIP FLOOR

Installation Instructions

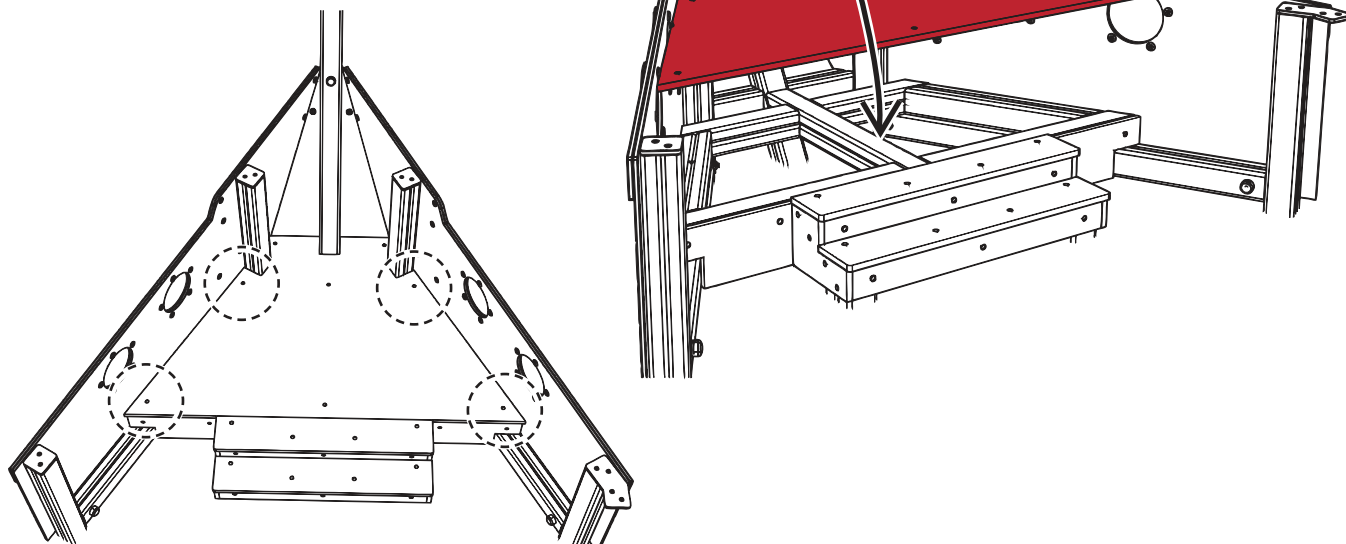
8

Attach the HEXA GRIP BOW-H1

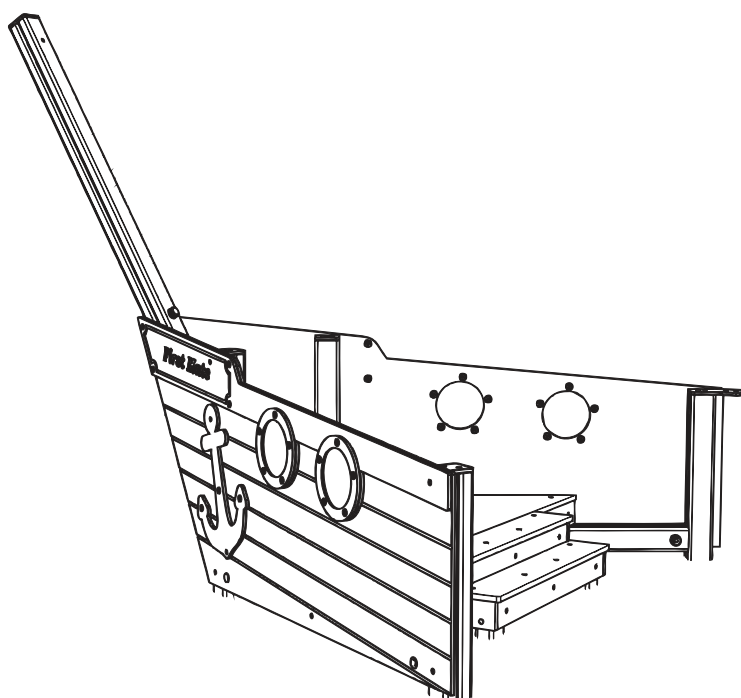
Using 4 x FM 80 WOOD SCREWS / 4 x FM180 WOOD SCREWS

Notes

Use the FM180 in the locations circled below
(remaining will be FM80)



BOW ASSEMBLY - COMPLETE



Installation Instructions

SECTION 2 - ENTRY

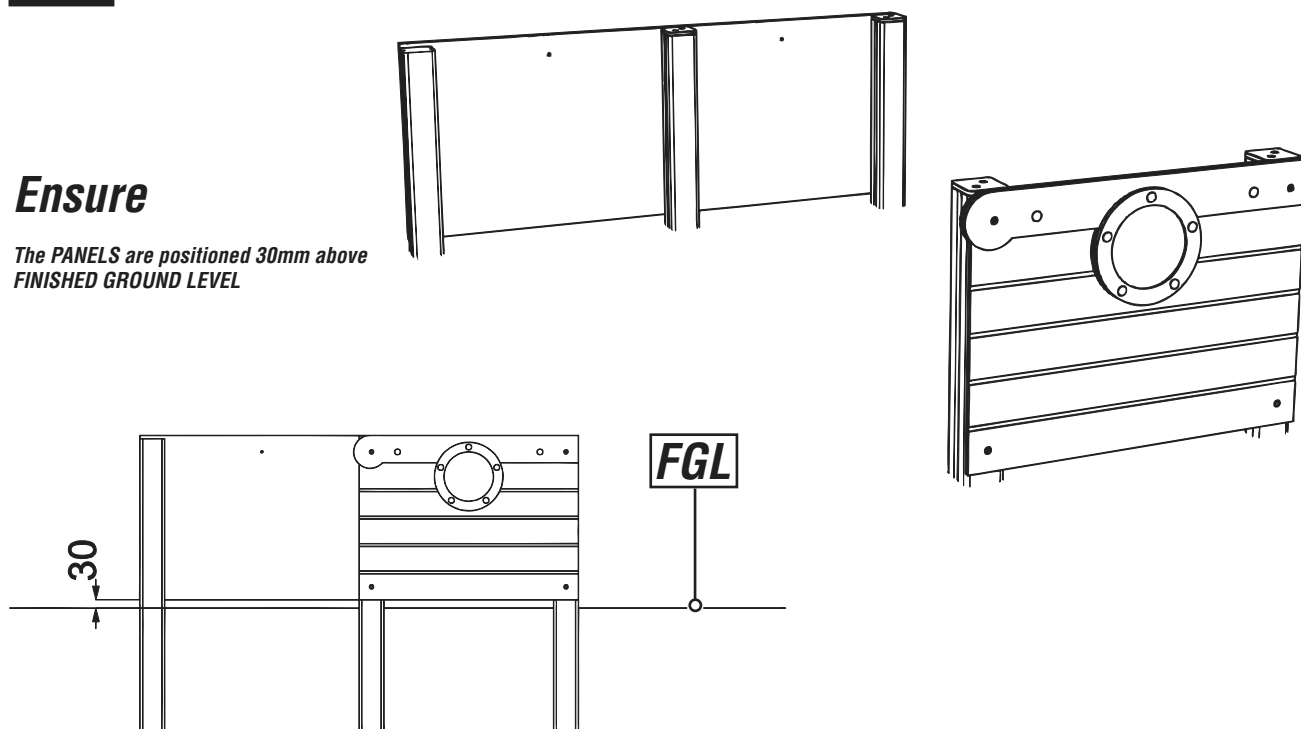
1

Position the ENTRY PANELS - Starboard / Portside

DRY INSTALL - Do not concrete posts until the full assembly is complete

Ensure

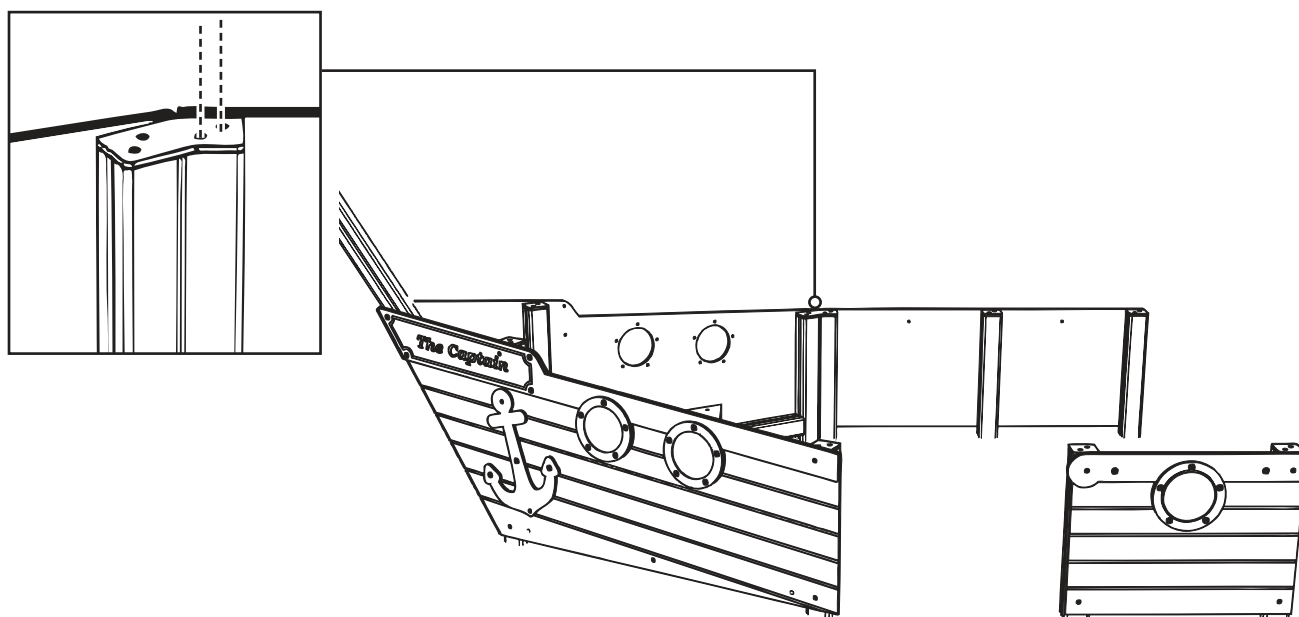
The PANELS are positioned 30mm above FINISHED GROUND LEVEL



2

Attach the Starboard ENTRY PANEL to the BOW

Using 2 x FM80 WOOD SCREWS

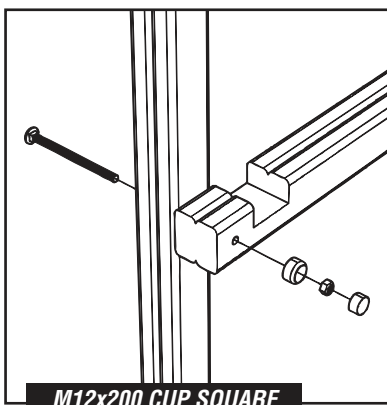
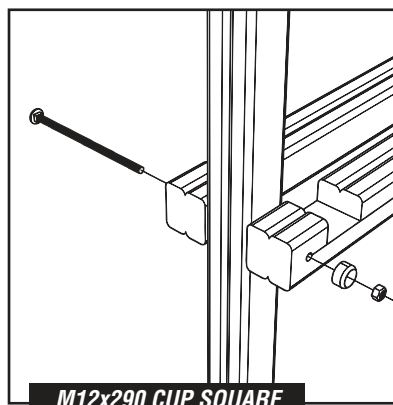
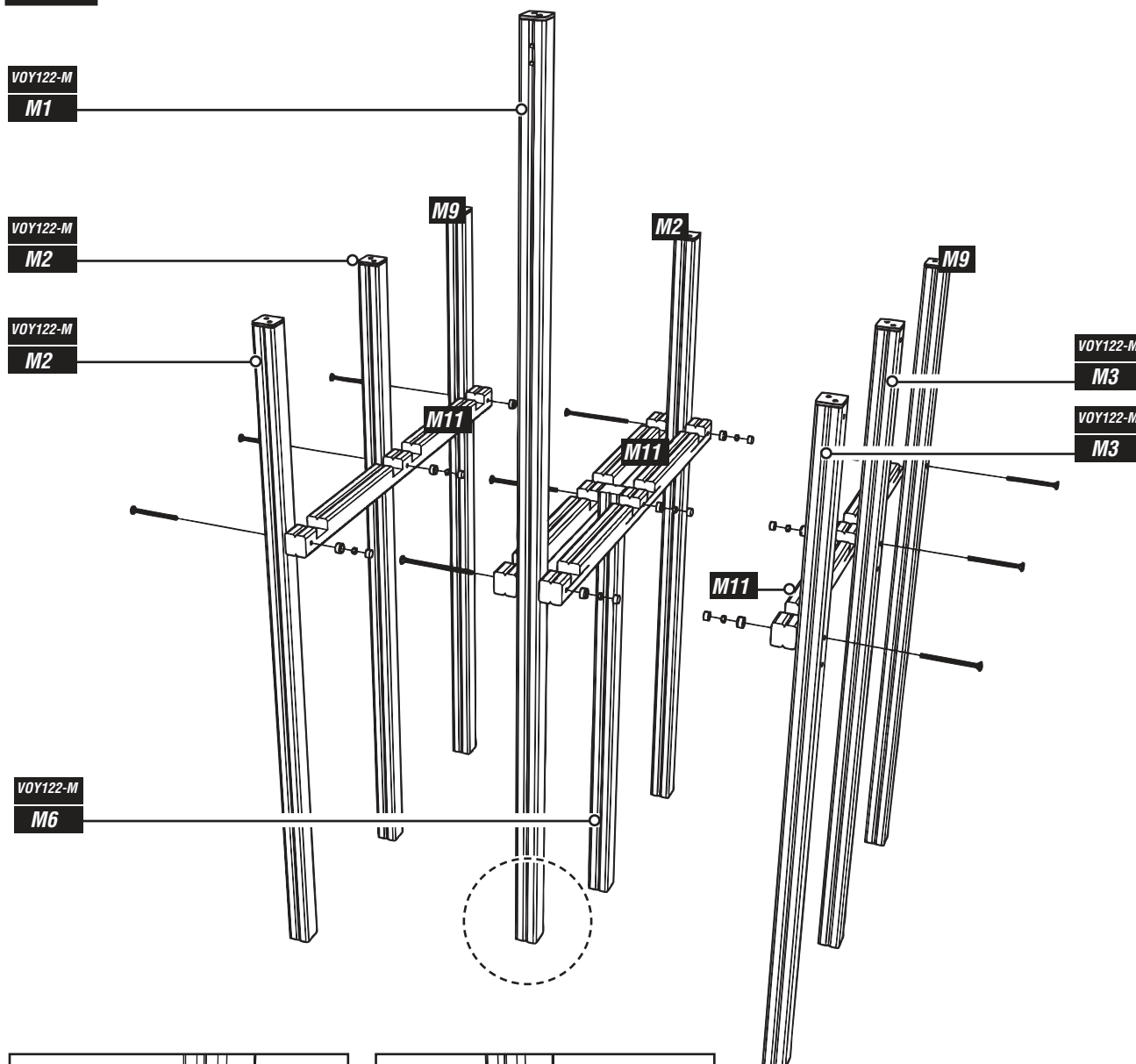


Installation Instructions

SECTION 3 - MAIN DECK

Attach the M1/M2/M3/M6/M9 timbers to M11 timbers

Using 6 x M12x200 CUP SQUARE BOLT / 3 x M12 x 290 CUP SQUARE BOLT / 9 x M12 NYLOCS / 9 x COVERED END



Notes

M1 timber has a foundation of 650mm circled above

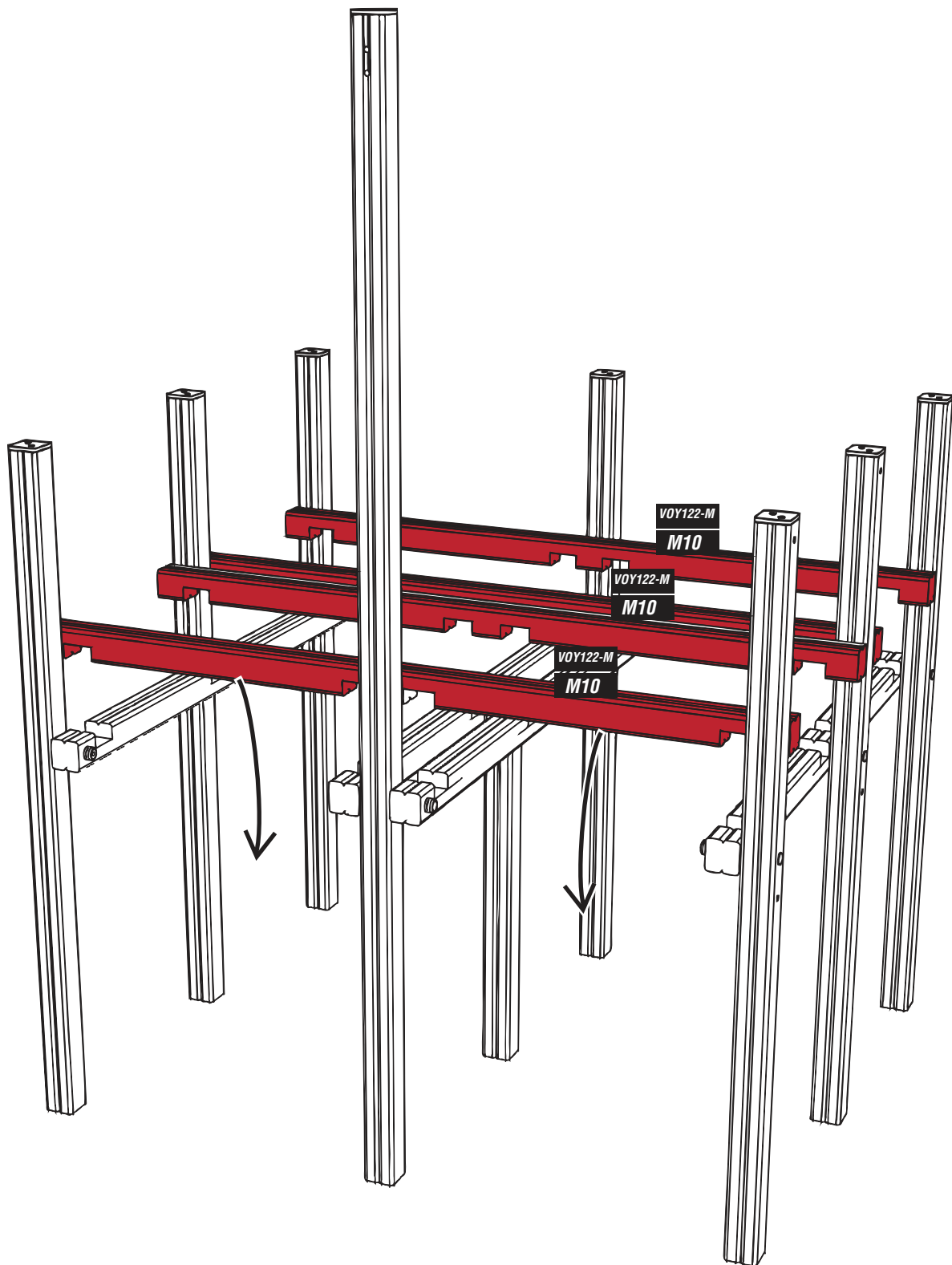
***All other main timber uprights
have foundations of 750mm
(below finished ground level)***

Installation Instructions

2

Position M10 timbers

The timbers will be attached when the HEXA GRIP floor is installed



Installation Instructions

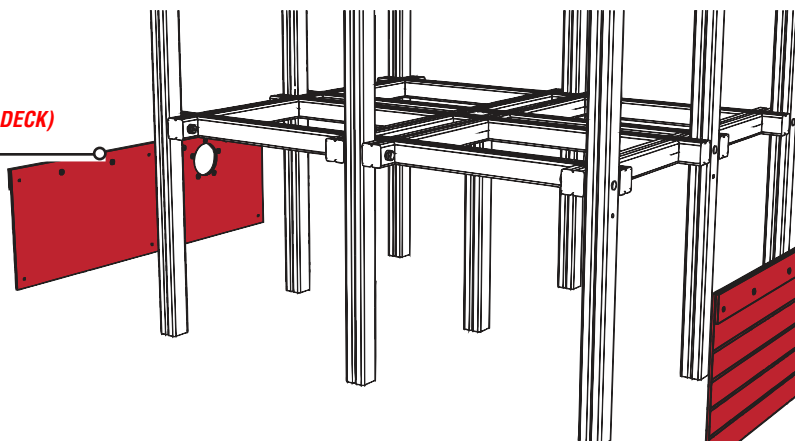
3

Attach PANELc / PANELf

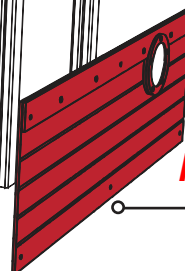
Using 12 x FM80 WOOD SCREWS (6 for each panel)

a

PANELf (MAIN DECK)



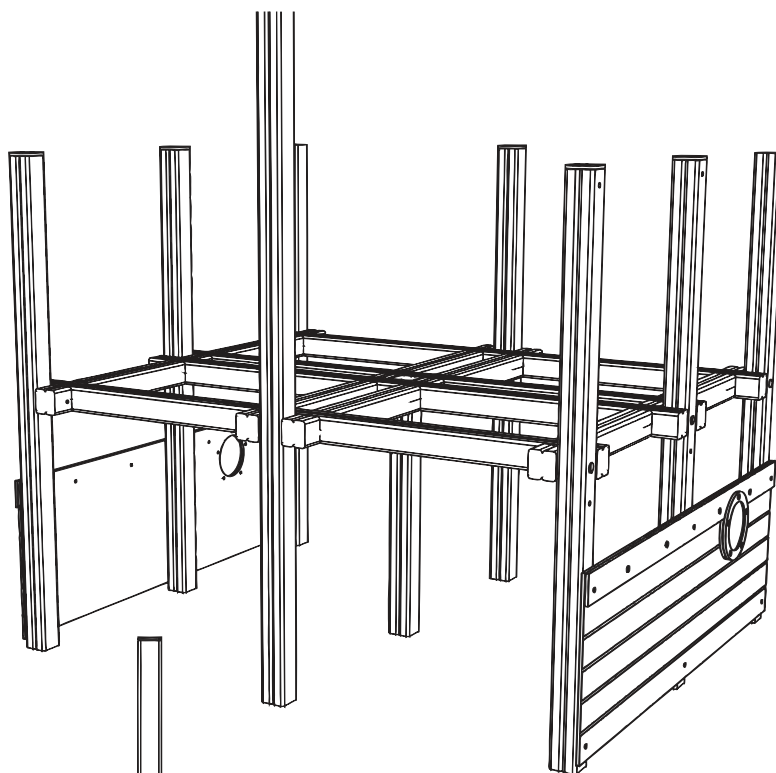
PANELc (MAIN DECK)



3

Ensure panels are positioned correctly

b



30



Ensure

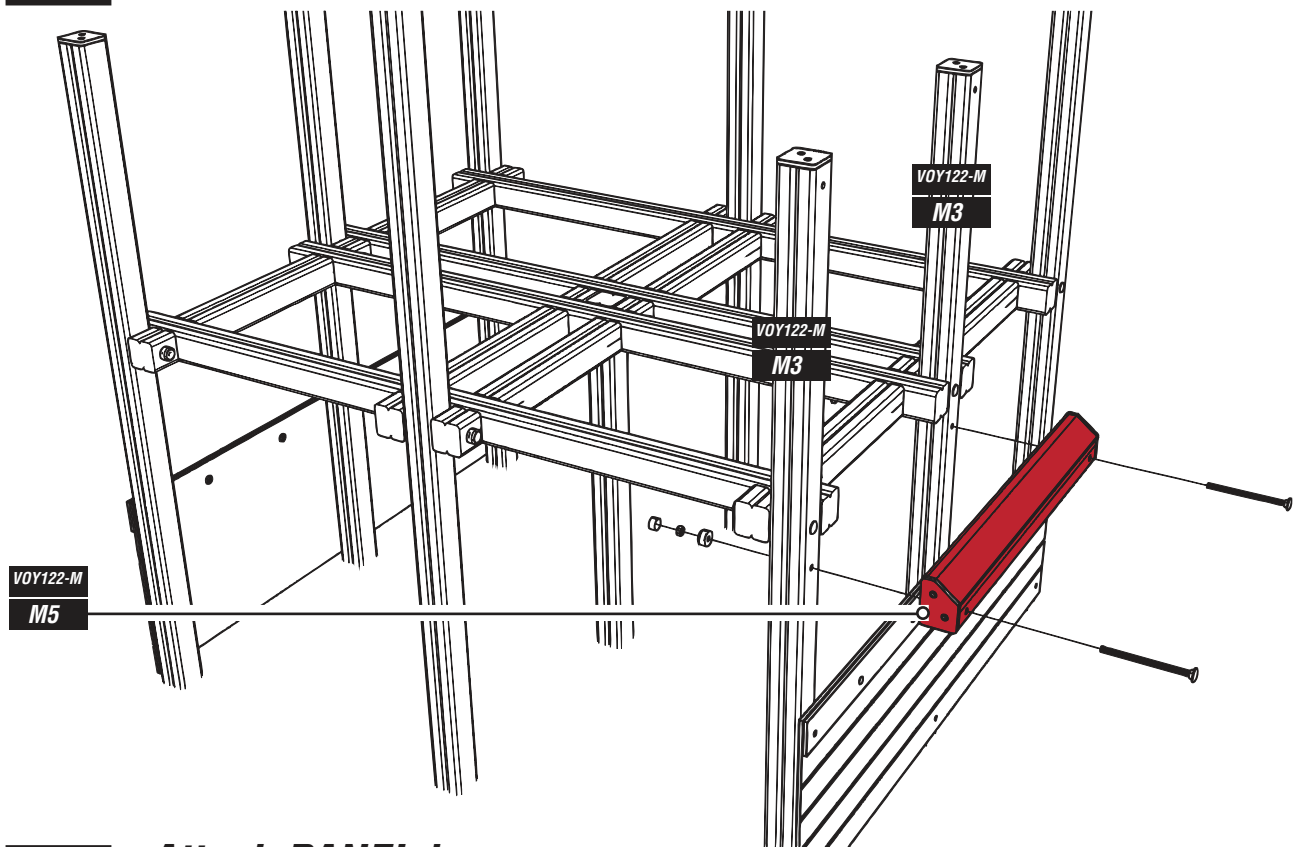
The PANELS are positioned
30mm above FINISHED
GROUND LEVEL

Installation Instructions

4

Attach timber M5 to

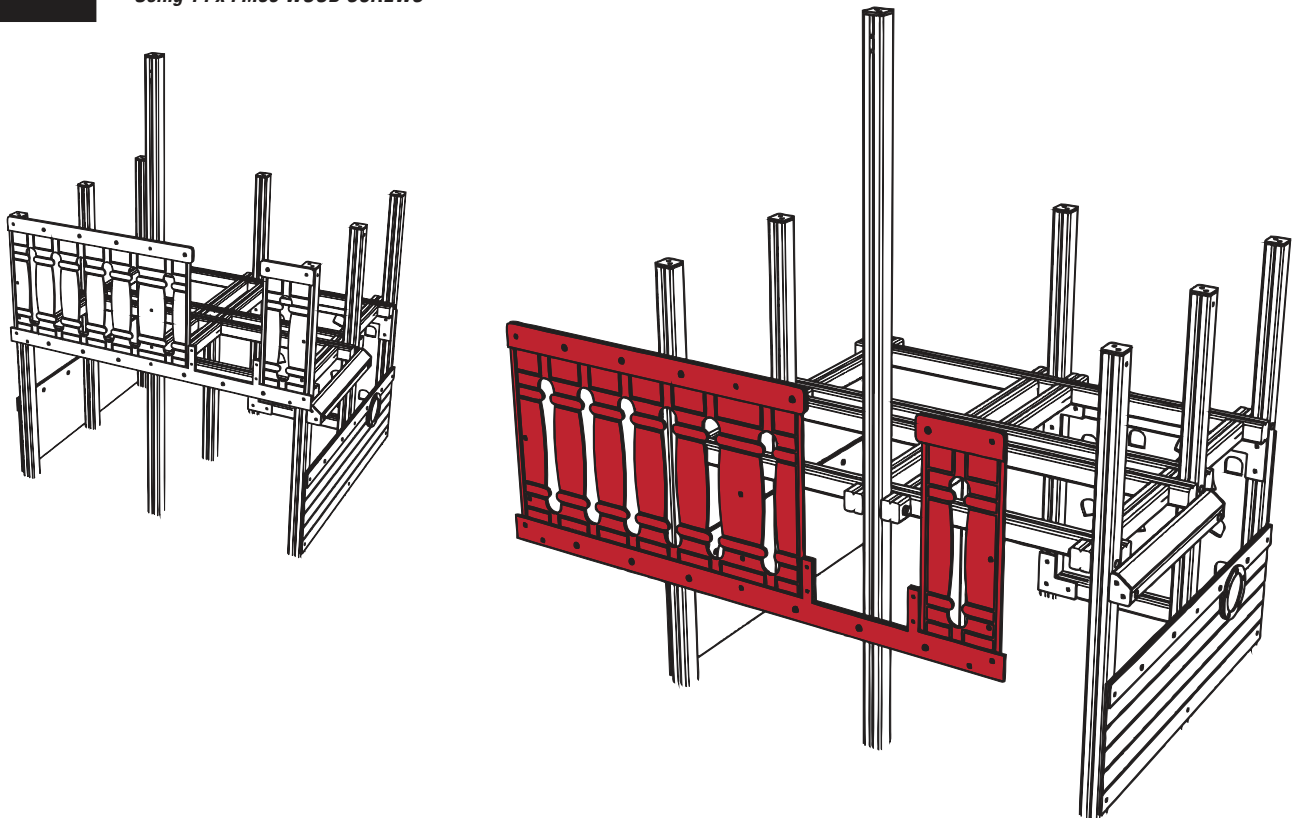
Using 2 x M12x200 CUP SQUARE BOLT / 2 x M12 NYLOCS / 2 x COVERED END



5

Attach PANELd

Using 14 x FM80 WOOD SCREWS



Installation Instructions

6

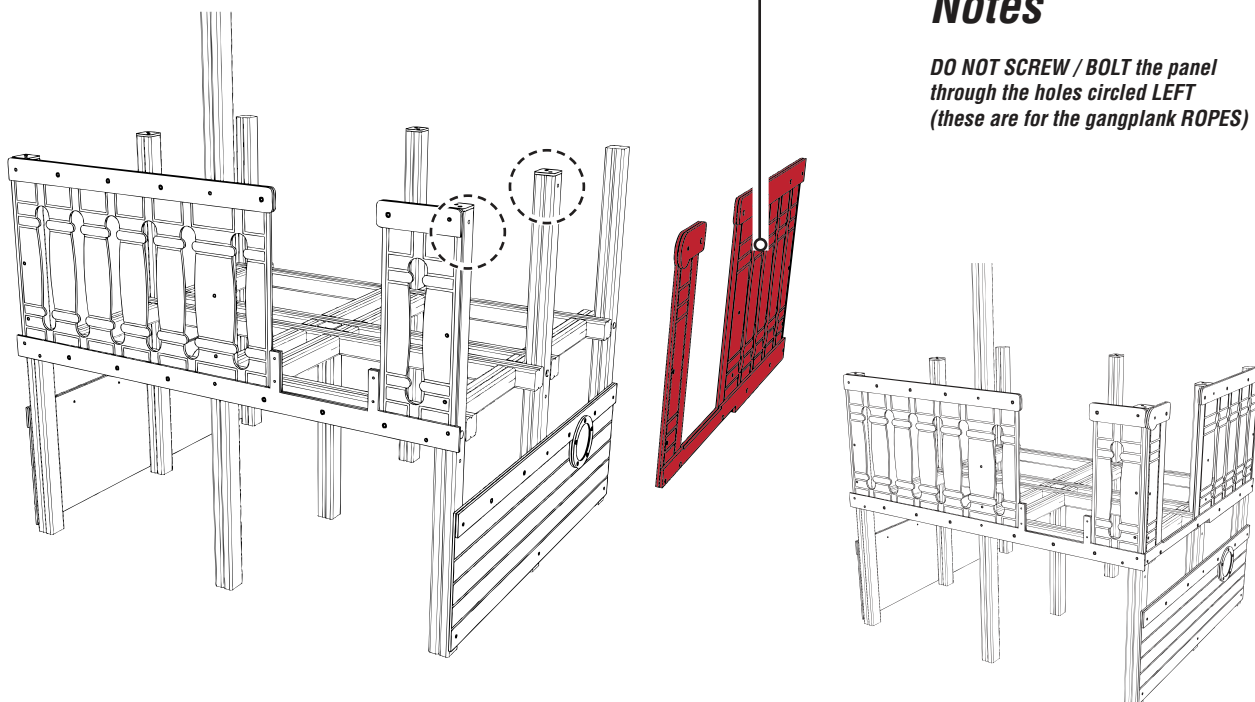
Attach PANELe

Using 11 x FM80 WOOD SCREWS

PANELe (MAIN DECK)

Notes

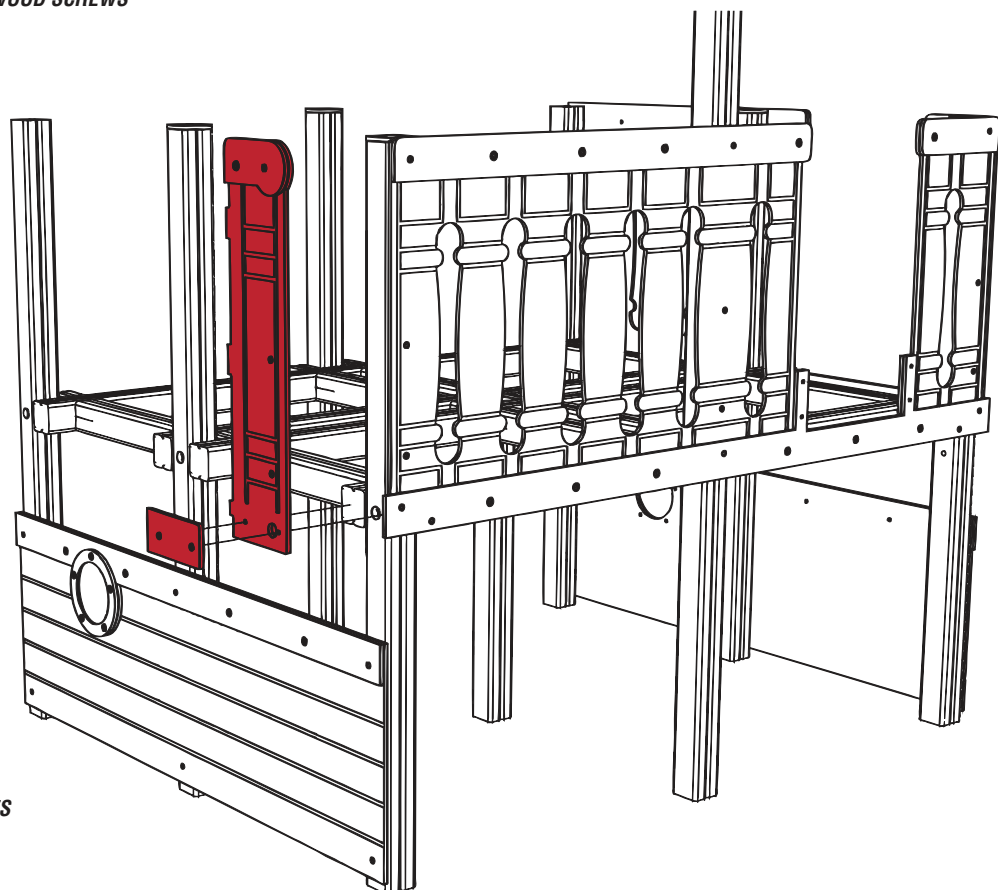
DO NOT SCREW / BOLT the panel through the holes circled LEFT (these are for the gangplank ROPES)



7

Attach PANELb

Using 5 x FM80 WOOD SCREWS



Notes

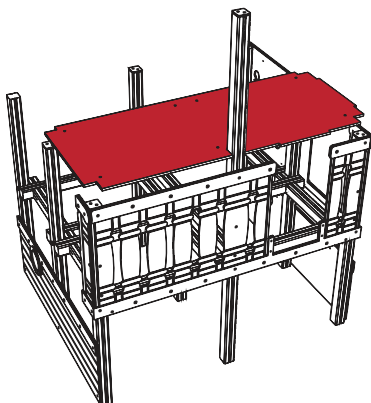
PANELb is supplied in 2 PIECES

Installation Instructions

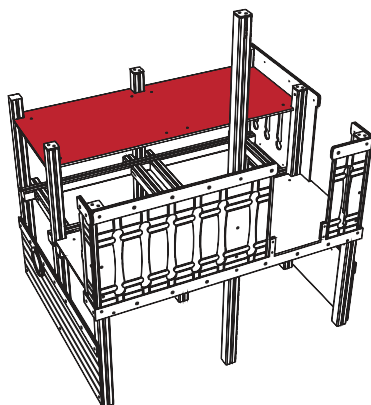
8

Attach the HEXA GRIP MAIN DECK H2 / H1

Using 16 x FM 80 WOOD SCREWS



MAIN DECK -H1



MAIN DECK -H2

NOTES:

The screws will attach the HEXA GRIP and floor support timbers

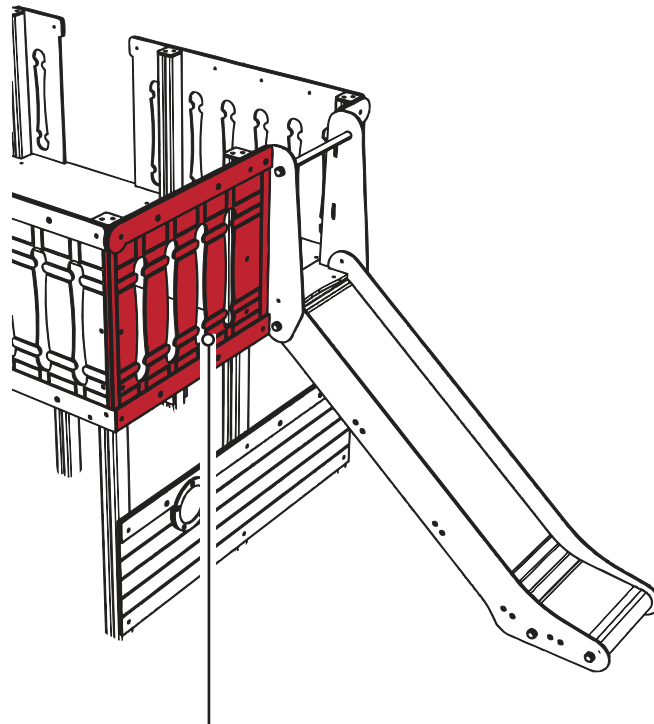
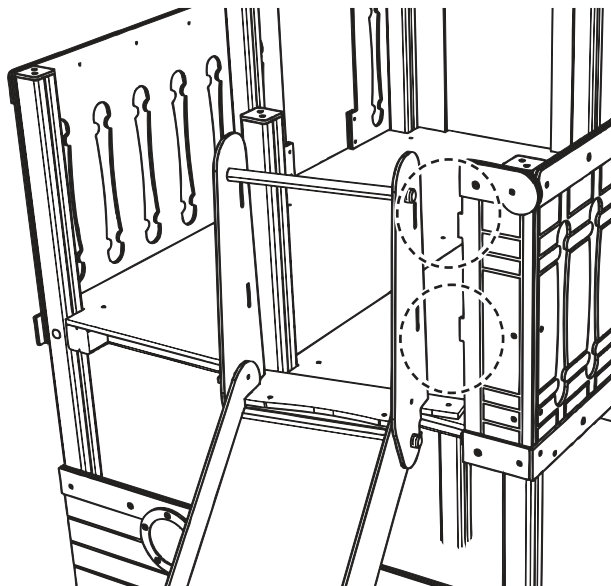
VOY122-M	VOY122-M
M10	M11

STEP 9 - 13 - some images are taken from similar product (not all parts shown are 'REQUIRED')

9

Position the 1.0m Main Deck Slide & PANEL

The CUT OUTS in the slide will slot onto / over PANELb (circled below)



10

Attach PANELa

Using 8 x FM80 WOOD SCREWS

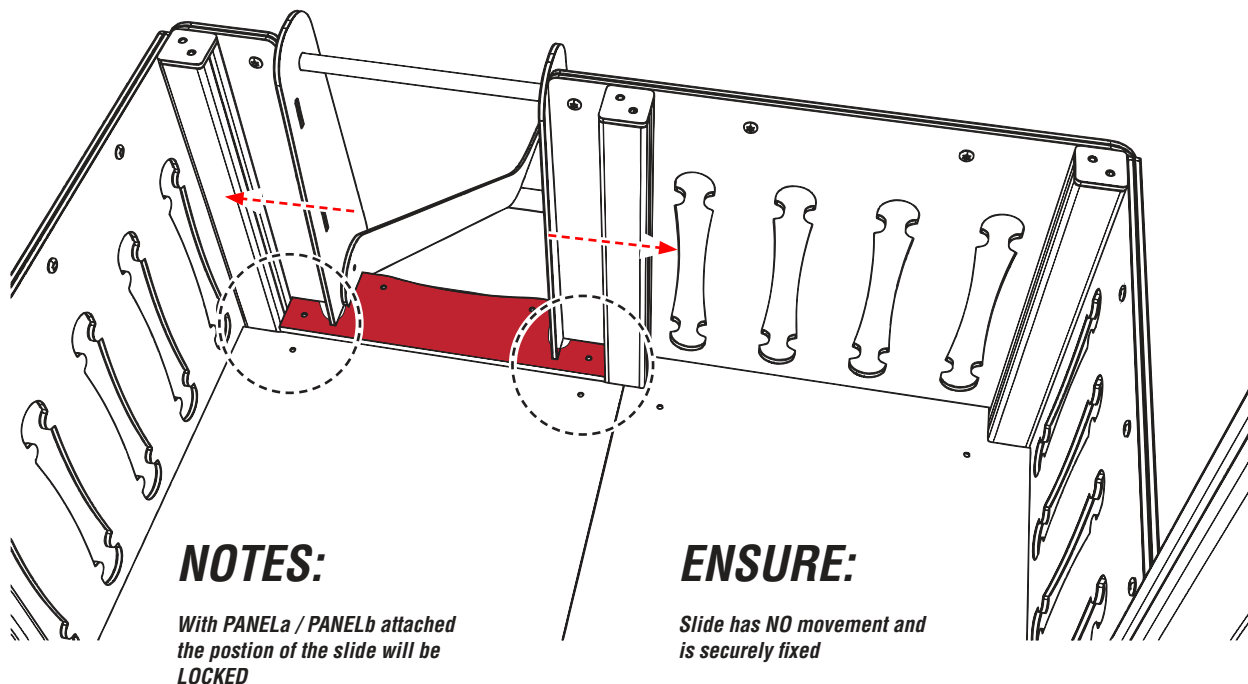
PANELa (MAIN DECK)

Installation Instructions

11

Attach the SLIDE

Using 2 x FM 80 WOOD SCREWS (circled below)

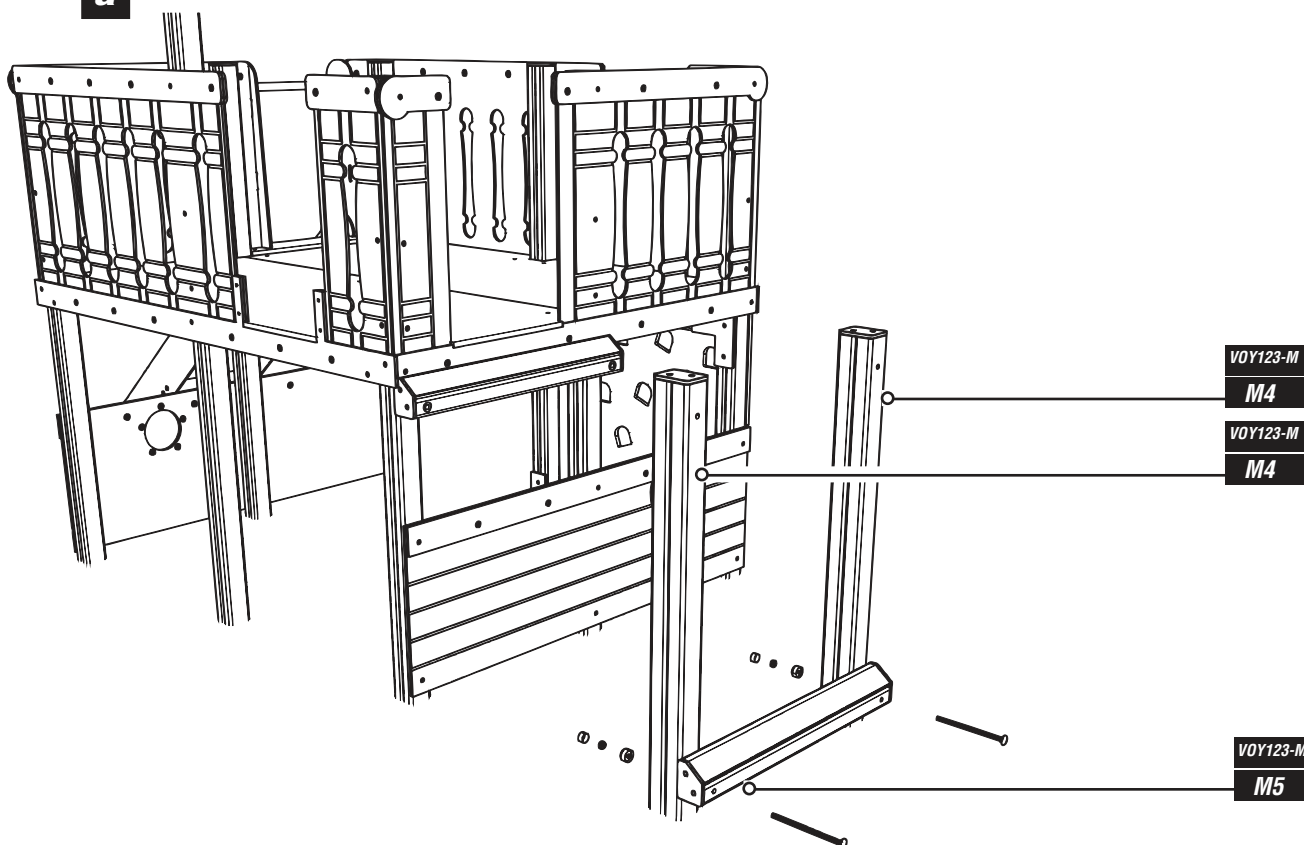


12

Position M4 timbers & attach M5 timber

Using 2 x M12x230 CUP SQUARE BOLT / 2 x M12 NYLOCS / 2 x COVERED END

a



Installation Instructions

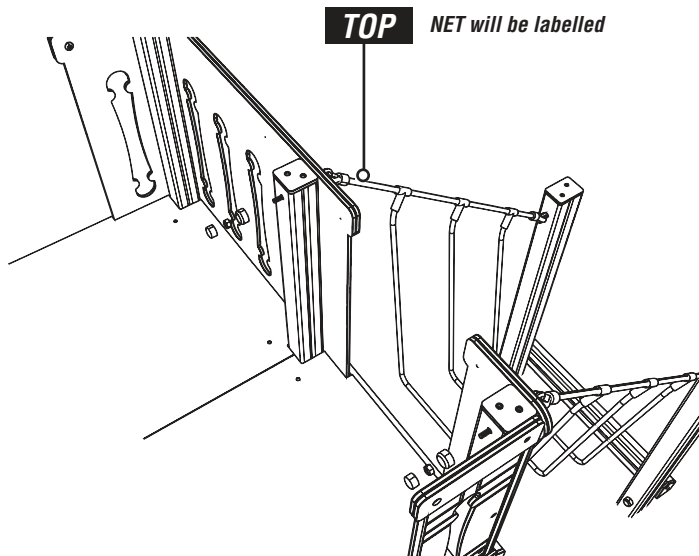
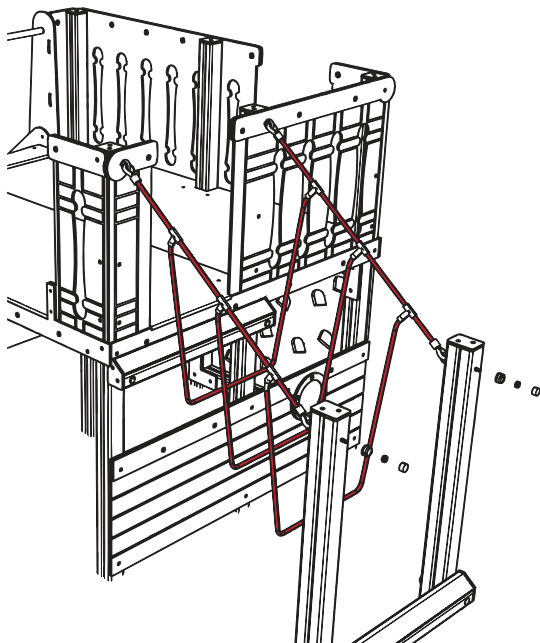
STEP 9 - 13 - some images are taken from similar product (additional parts shown in images)

12

b

Attach the GANGPLANK main deck net

Using 4 x M10 NYLOCS / 4 x COVERED END



NOTES:

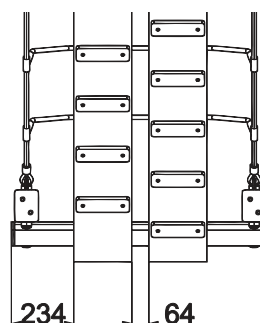
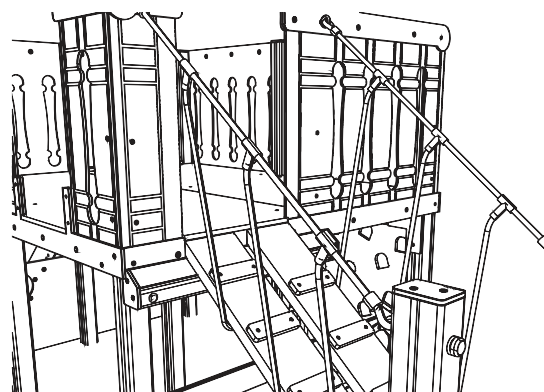
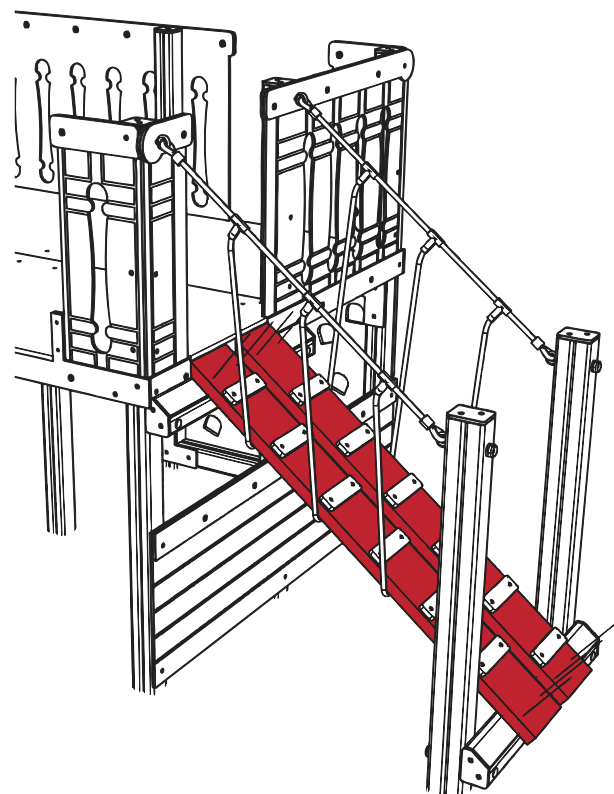
PLEASE ENSURE M10 NYLOCS are used for the EYEBOLT fixings on the net

12

c

Attach the GANGPLANK 'boards' to the M5 timbers

Using 8 x FM120 WOOD SCREWS



ENSURE:

Spacing between boards is CORRECT

Installation Instructions

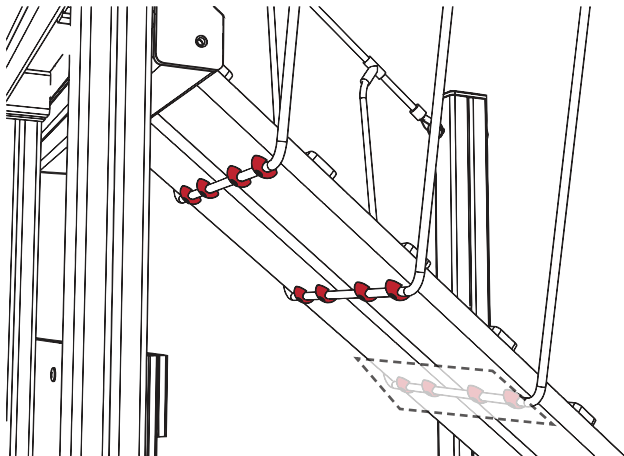
STEP 9 - 13 - some images are taken from similar product (not all parts shown are 'REQUIRED')

12

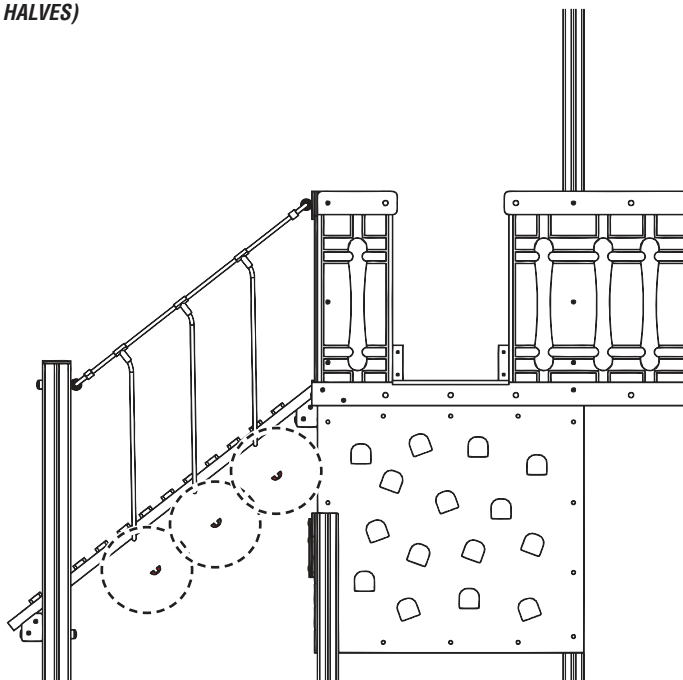
Attach the net to the GANGPLANK timbers

Using 8 x POLYFIX HALVES (and screws supplied with the HALVES)

d



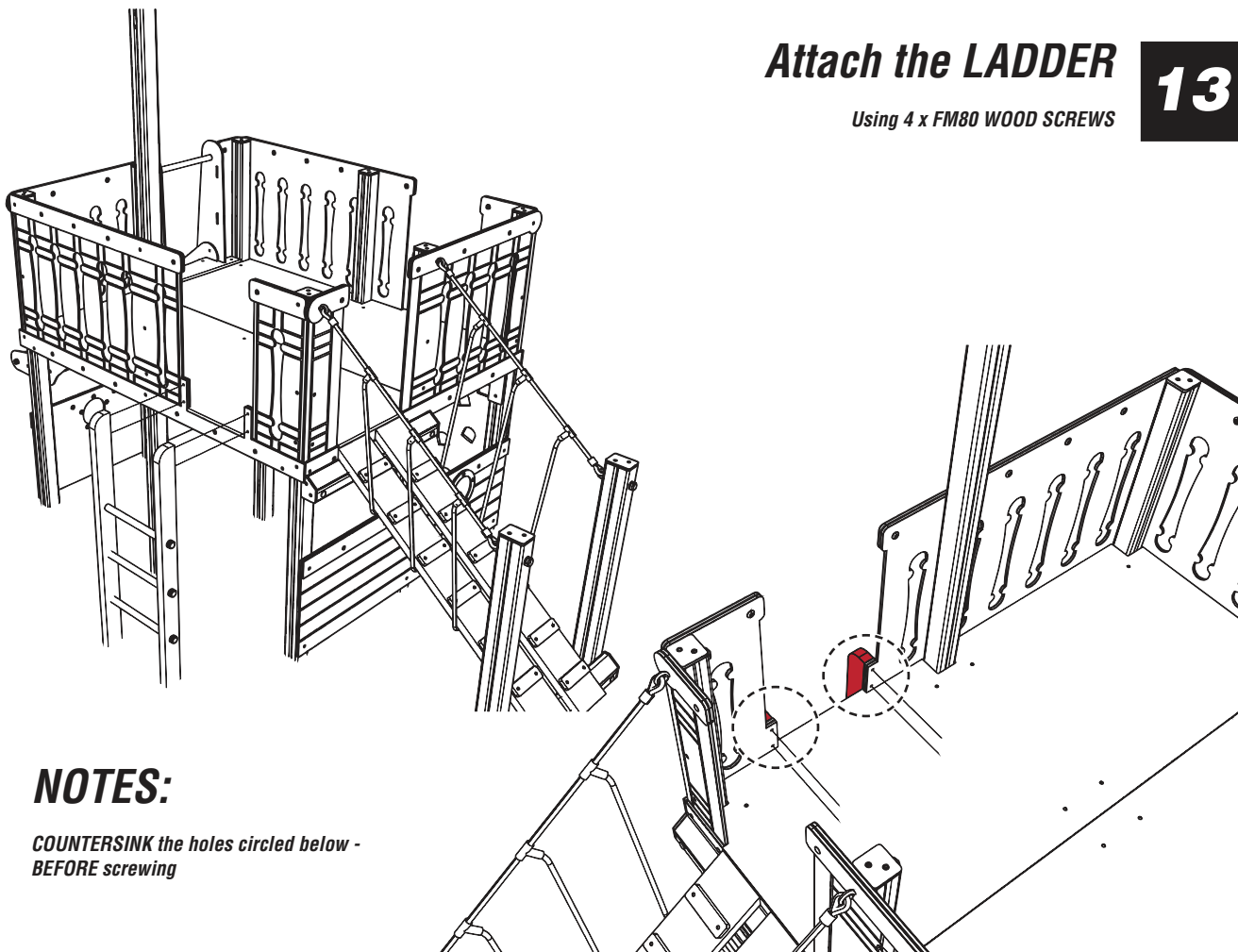
Quarter Master - HAS 2 ROPES opposed to the 3 shown above



Attach the LADDER

Using 4 x FM80 WOOD SCREWS

13



NOTES:

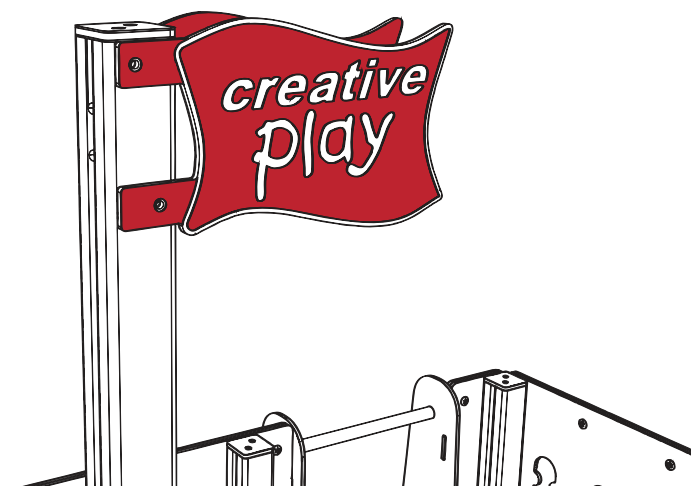
COUNTERSINK the holes circled below - BEFORE screwing

Installation Instructions

16

Attach CP FLAG

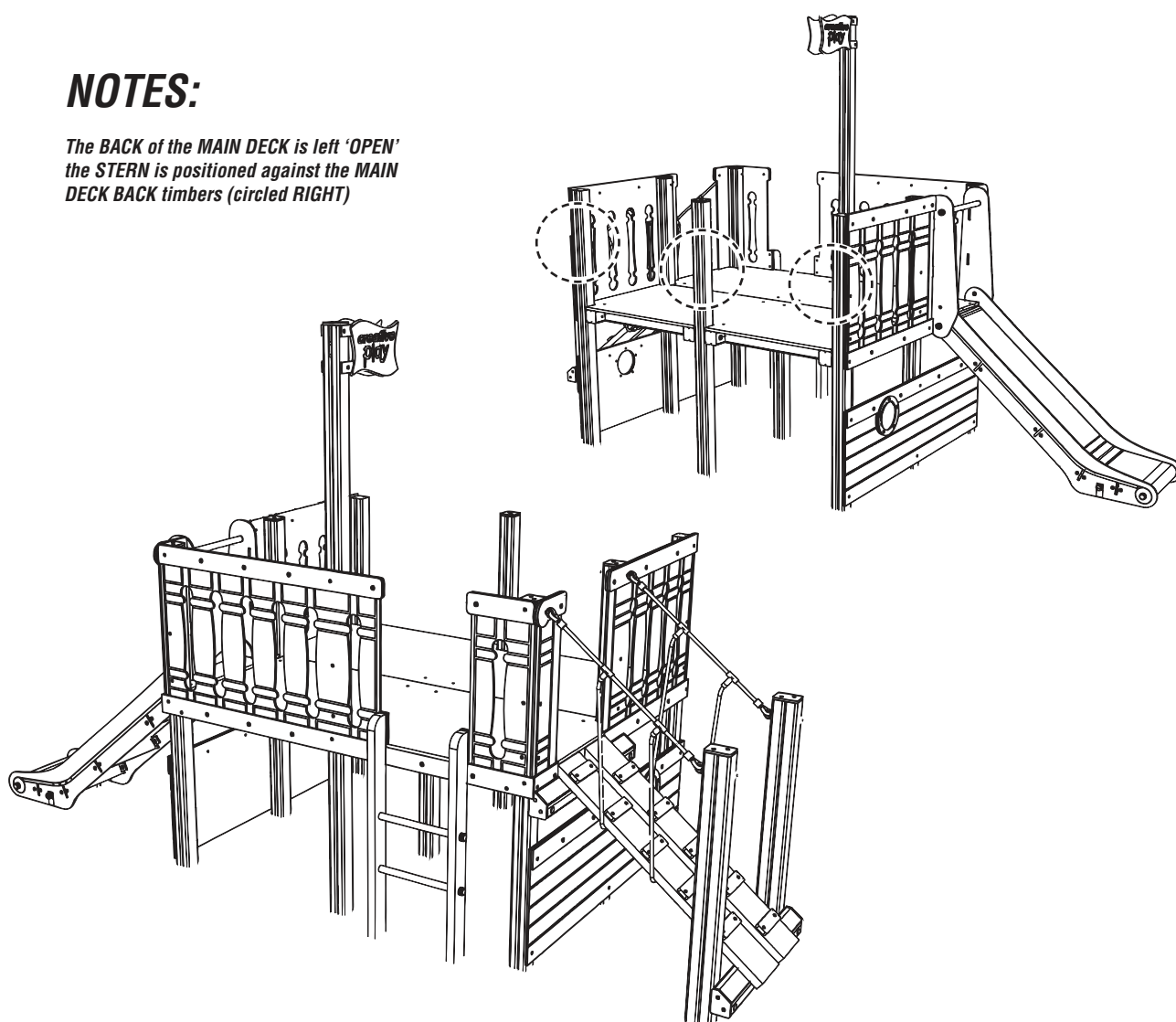
Using 4 x FM80 WOOD SCREWS



MAIN DECK ASSEMBLY - COMPLETE

NOTES:

The BACK of the MAIN DECK is left 'OPEN'
the STERN is positioned against the MAIN
DECK BACK timbers (circled RIGHT)



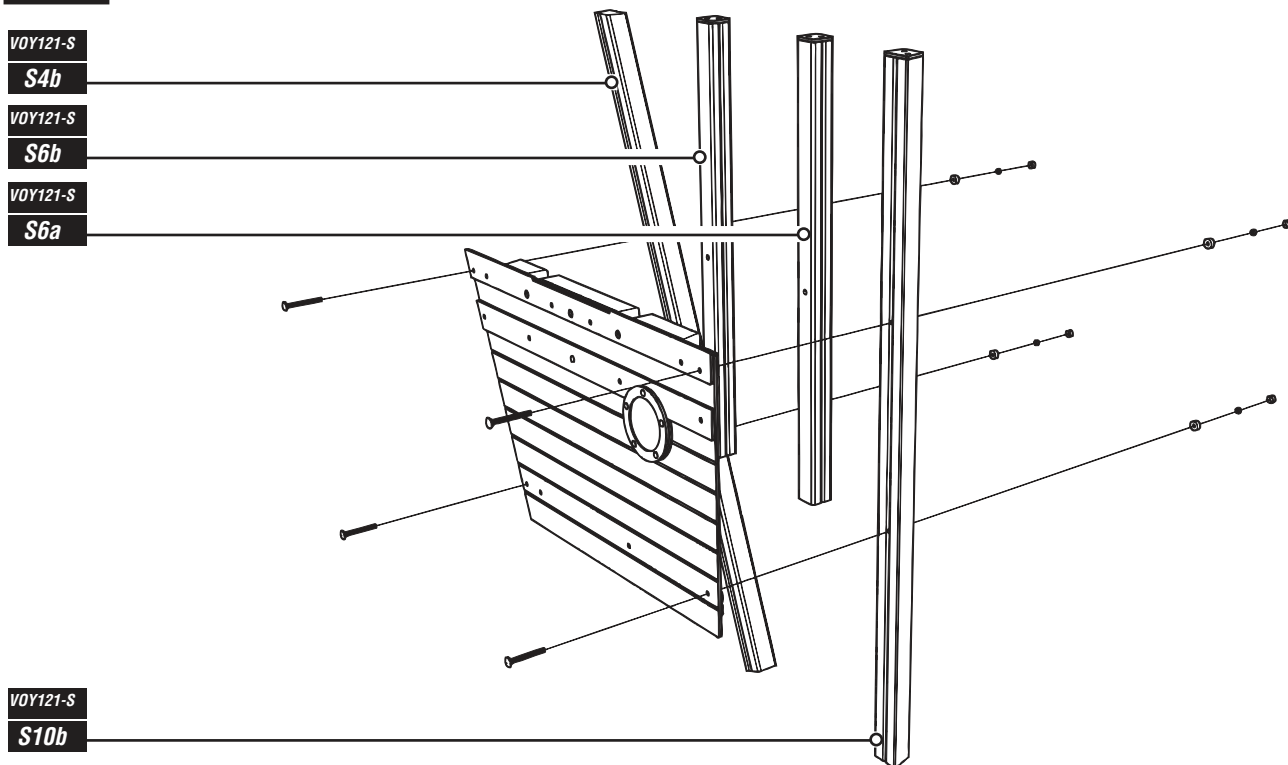
Installation Instructions

SECTION 5 - STERN

1

Attach PANELh (stern) to S4b / S6b / S6a / S10b

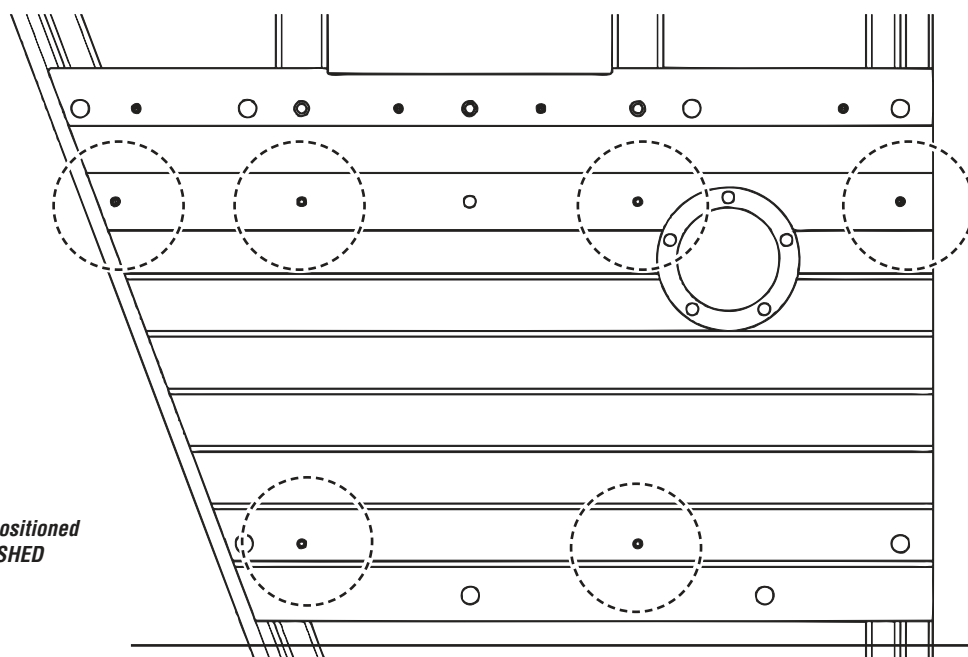
Using 2x M12x130 CUP SQUARE BOLT / 2 x M12 x 120 CUP SQUARE BOLT / 4 x M12 NYLOCS / 4 x COVERED END



2

Further secure the panel to the timbers

Using 6 x FM80 WOOD SCREWS (locations circled below)



Ensure

The PANELS are positioned
30mm above FINISHED
GROUND LEVEL

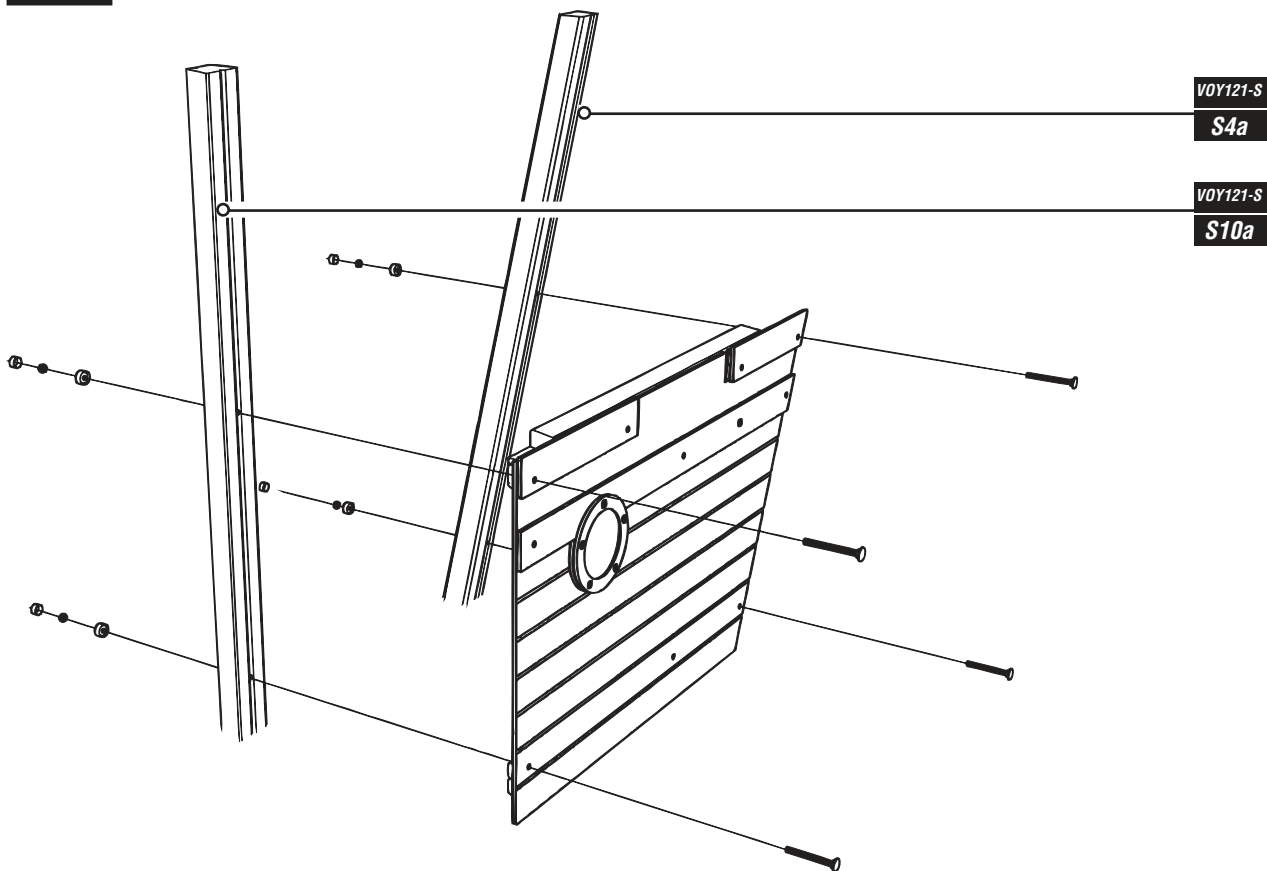
FGL

Installation Instructions

3

Attach PANELc (stern) to S4a / S10a

Using 2x M12x130 CUP SQUARE BOLT / 2 x M12 x 120 CUP SQUARE BOLT / 4 x M12 NYLOCS / 4 x COVERED END

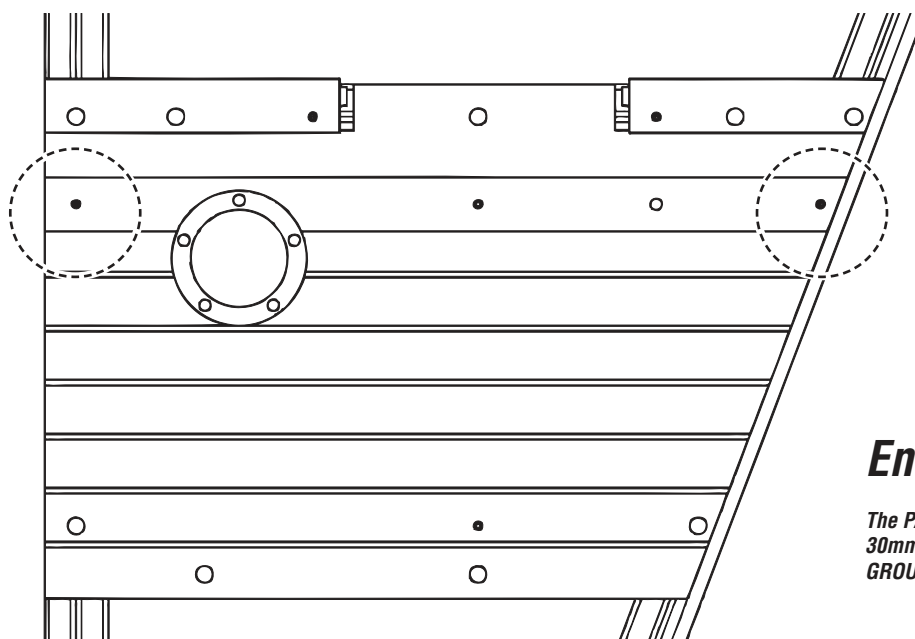


4

Further secure the panel to the timbers

Using 2 x FM80 WOOD SCREWS (locations circled below)

FGL



Ensure

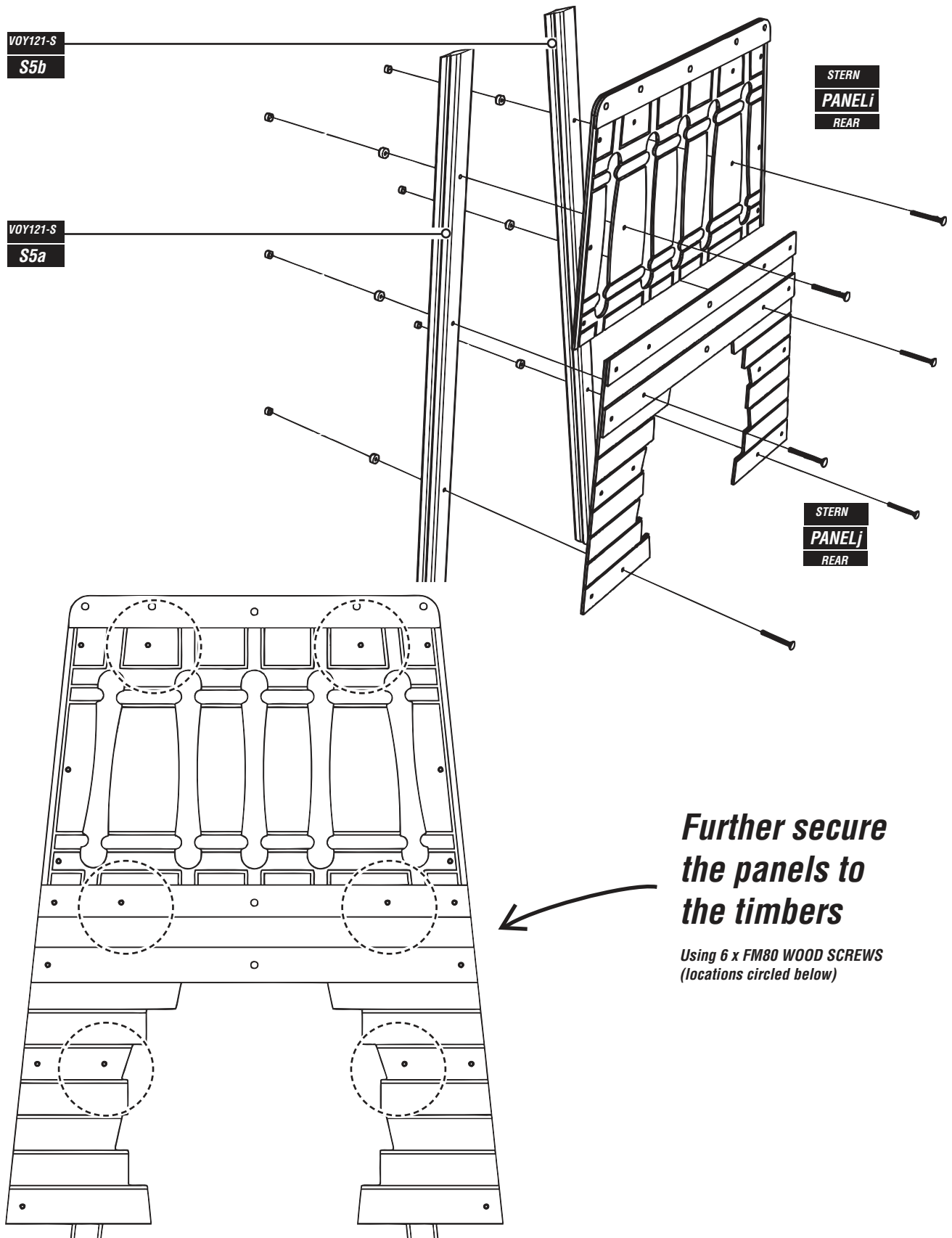
The PANELS are positioned
30mm above FINISHED
GROUND LEVEL

Installation Instructions

5

Attach PANELi / j (stern) to S5a / S5b

Using 2x M12x130 CUP SQUARE BOLT / 4 x M12 x 120 CUP SQUARE BOLT / 6 x M12 NYLOCS / 6 x COVERED END

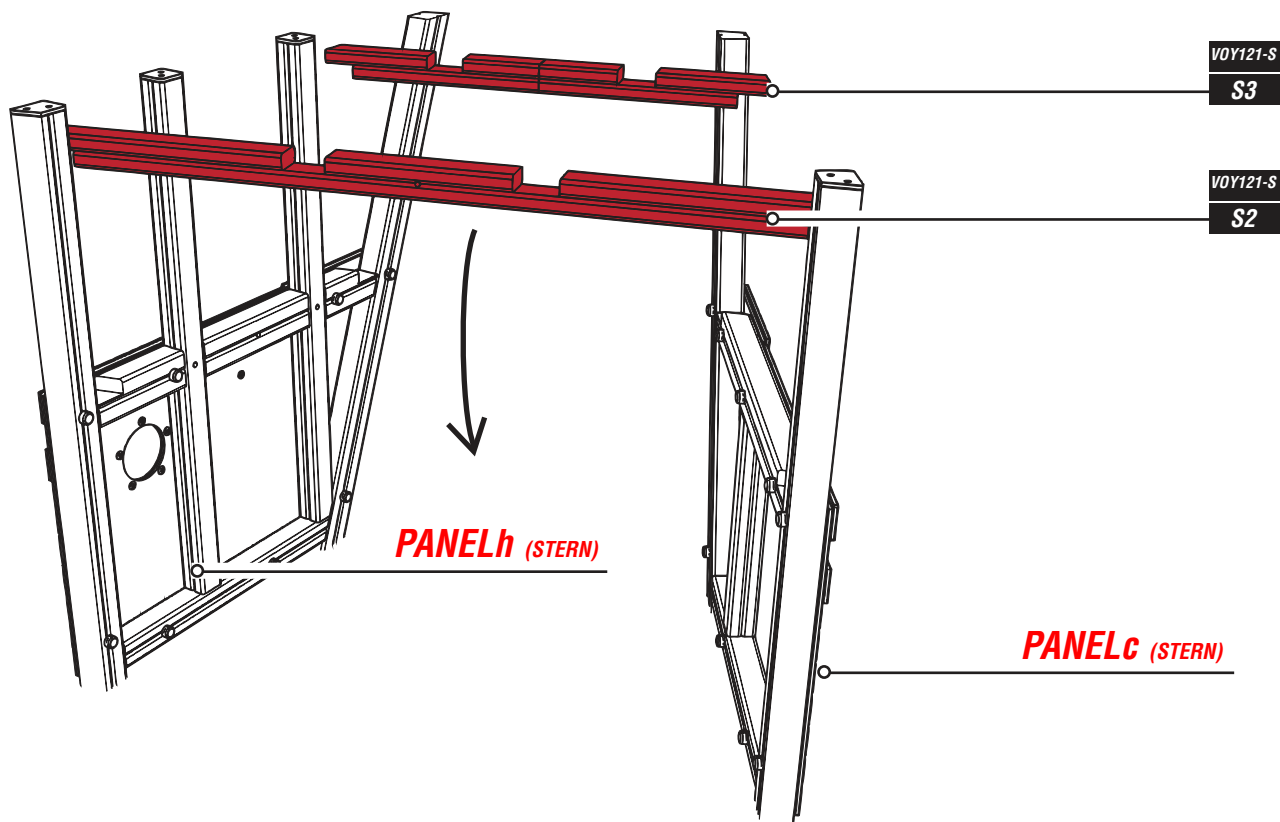


Installation Instructions

6

Position timber S3 / S2

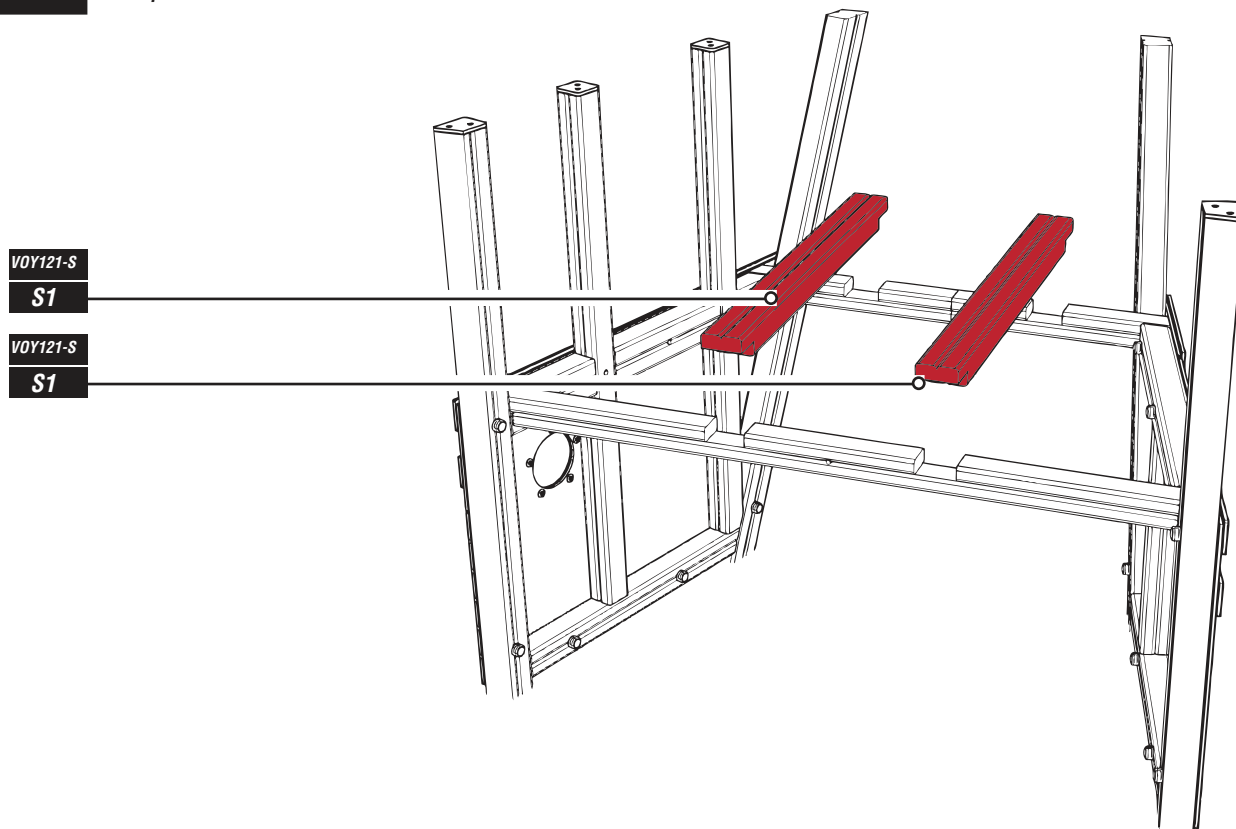
The timbers will be attached when the HEXA GRIP floor is installed



7

Position timber S1 x 2

As per STEP 6 - The timbers will be attached when the HEXA GRIP floor is installed

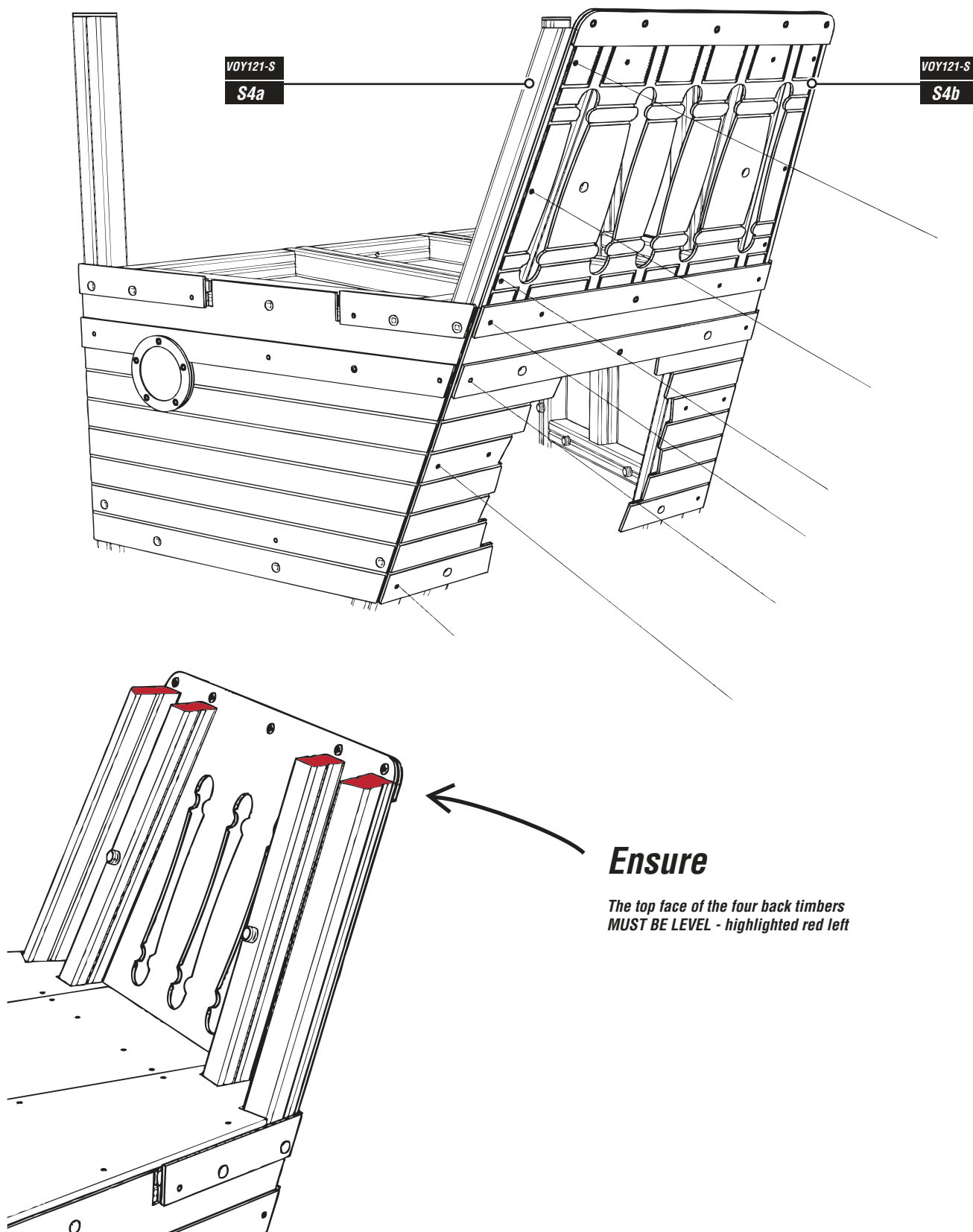


Installation Instructions

8

Attach PANEL i / j assembly to timbers S4a / S4b

Using 14 x FM80 WOOD SCREWS

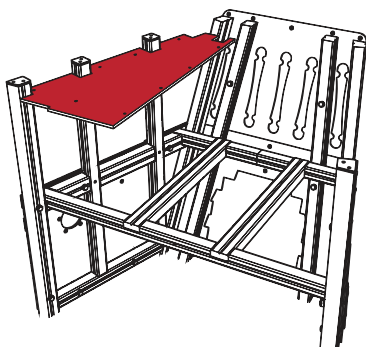


Installation Instructions

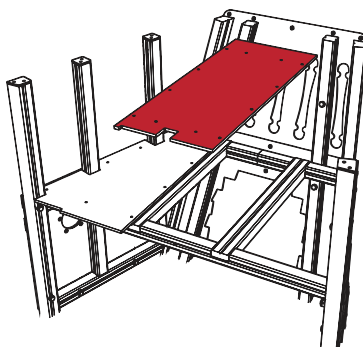
9

Attach the HEXA GRIP STERN-H3 / H2 / H1

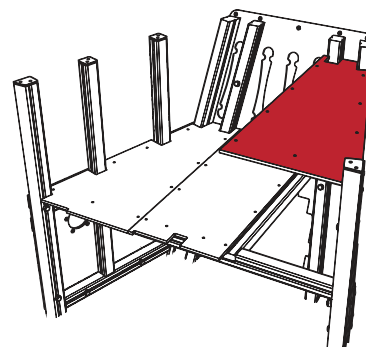
Using 30 x FM 80 WOOD SCREWS



STERN-H3



STERN-H2



STERN-H1

NOTES:

The screws will attach the HEXA GRIP and floor support timbers to the PANEL ASSEMBLY

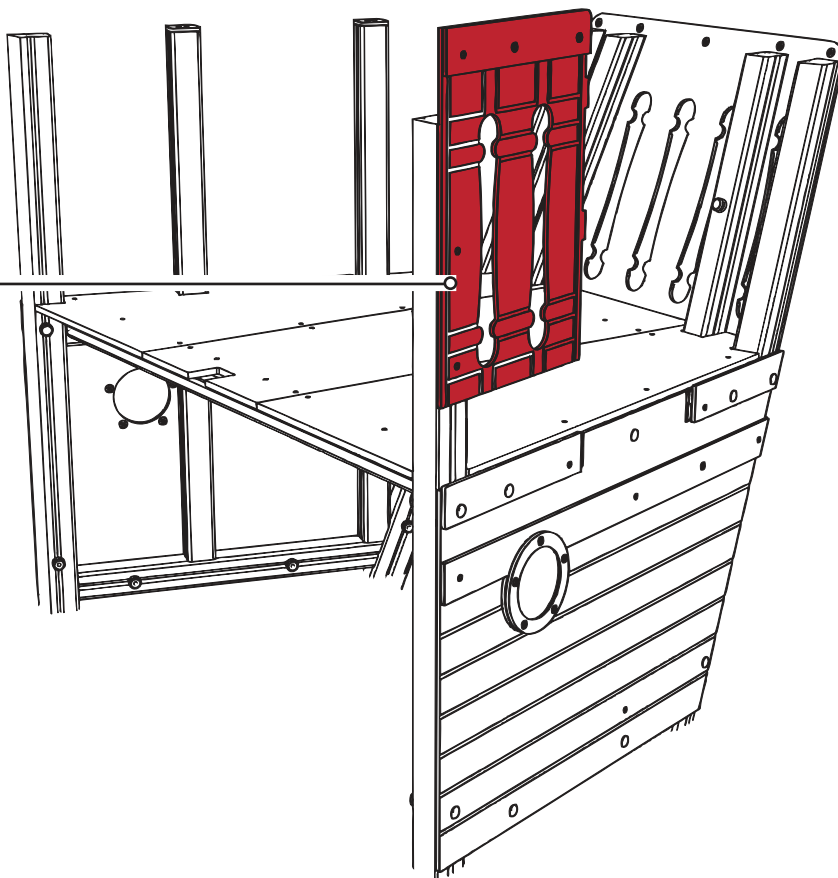
VOY121-S	VOY121-S	VOY121-S	VOY121-S
S1	S1	S2	S3

10

Attach PANELb (Stern)

Using 3 x FM 80 WOOD SCREWS

PANELb (STERN)



NOTES:

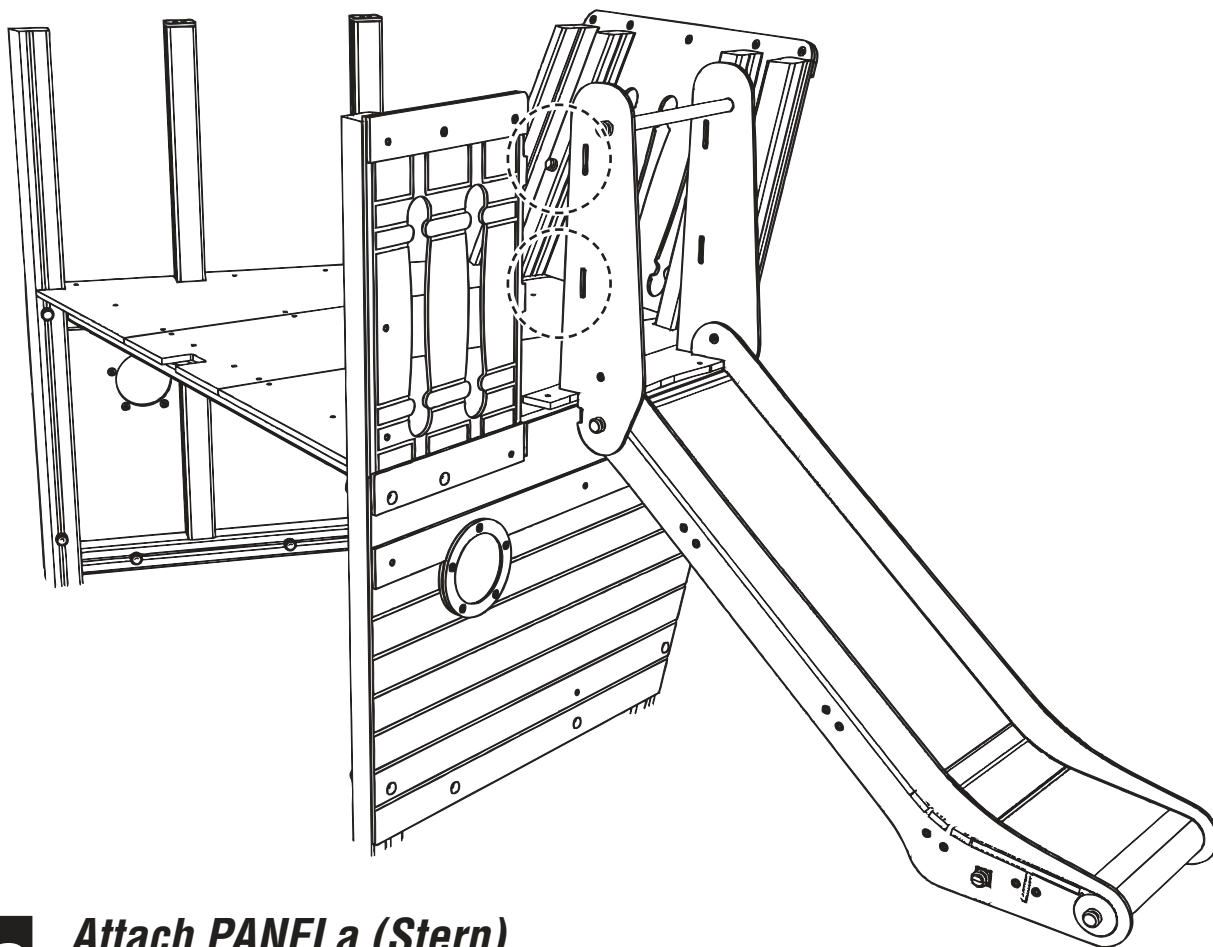
The panel will SLOT BEHIND the yellow cover strip on the lower panel - circled right

Installation Instructions

11

Position the 1m Stern Slide

The CUT OUTS in the slide will slot onto / over PANELb (circled below)

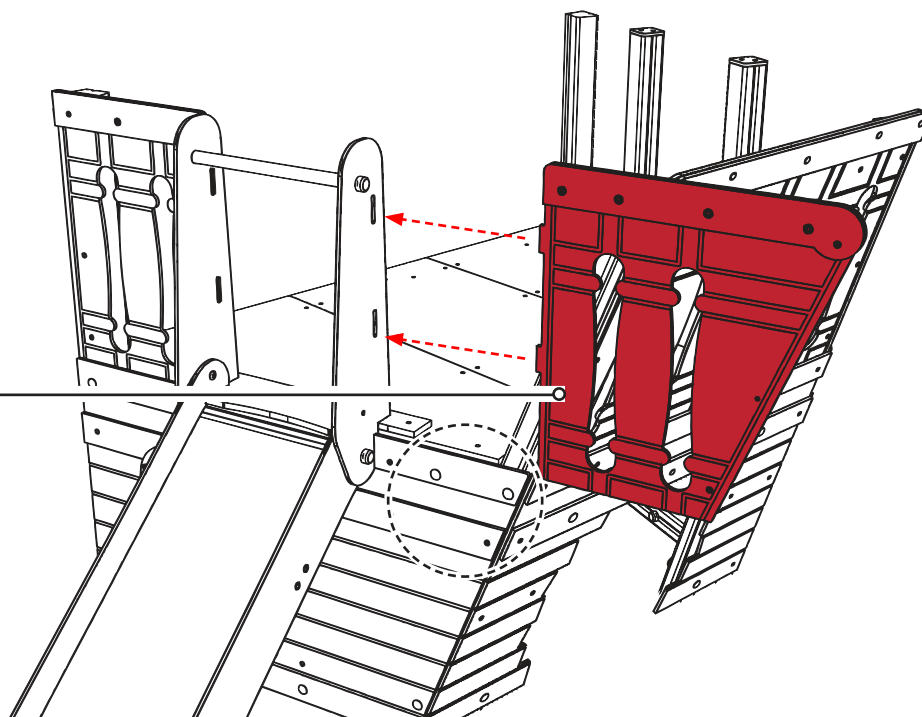


12

Attach PANELa (Stern)

Using 3 x FM 80 WOOD SCREWS

PANELa (STERN)



Installation Instructions

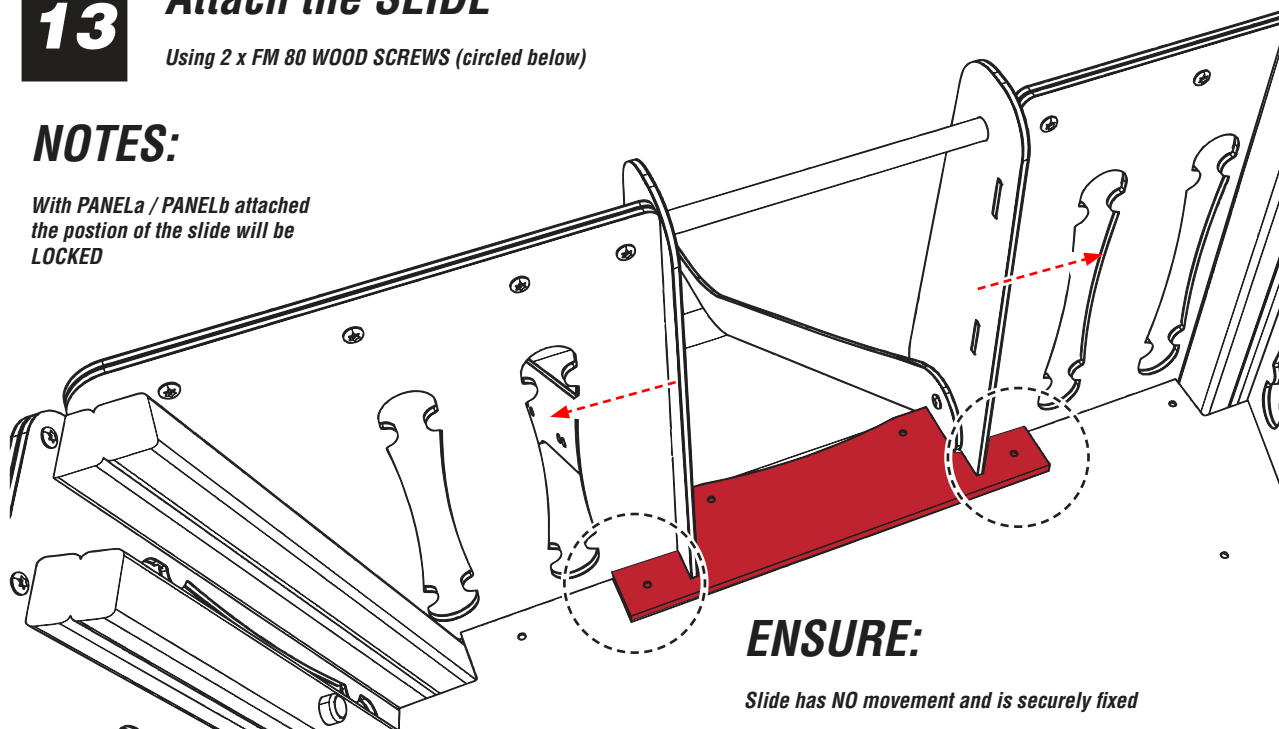
13

Attach the SLIDE

Using 2 x FM 80 WOOD SCREWS (circled below)

NOTES:

With PANELa / PANELb attached
the position of the slide will be
LOCKED



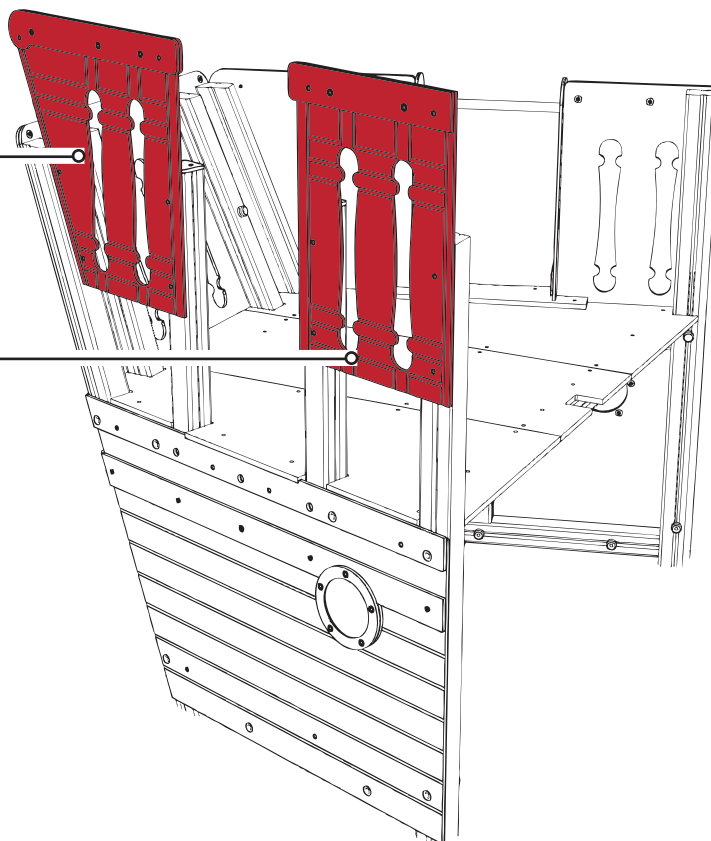
14

Attach PANELg / PANELf (Stern)

Using 12 x FM 80 WOOD SCREWS

PANELg (STERN)

PANELf (STERN)

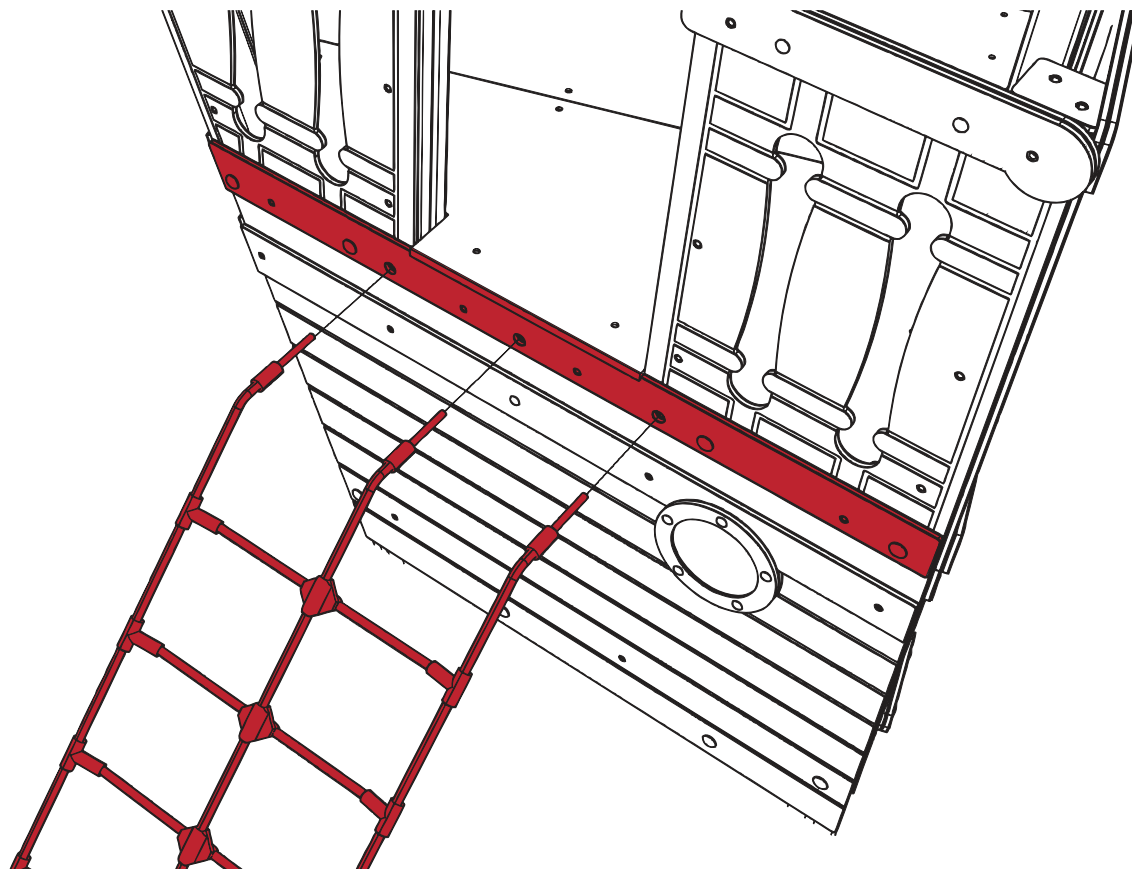


Installation Instructions

15

Attach the NET CLIMBER

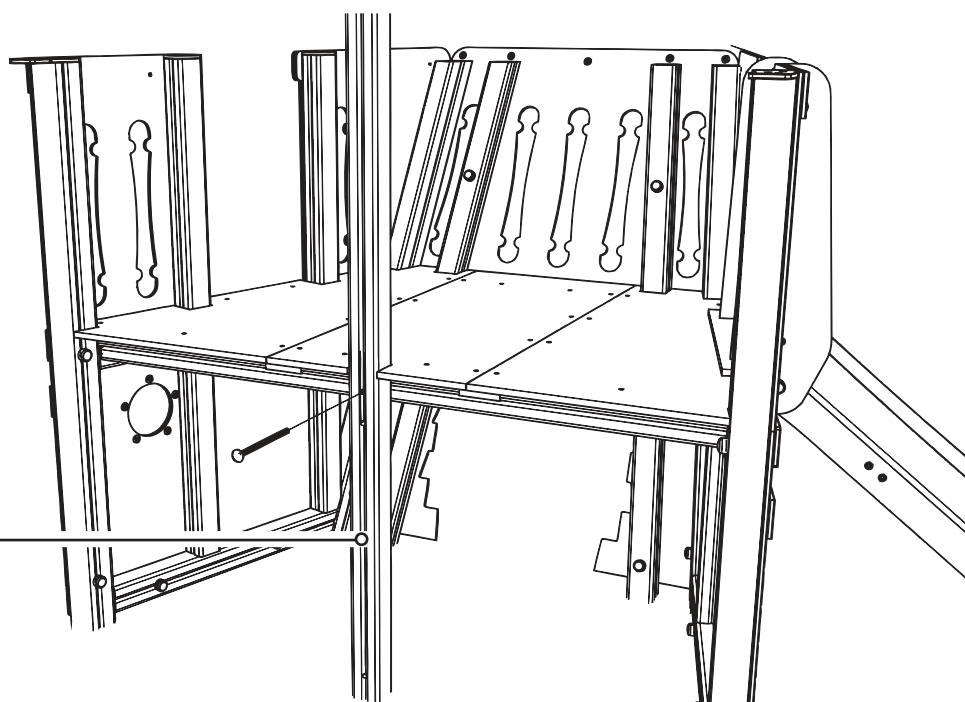
Using 3 x M12 NYLOCS / 3 x COVERED END (the ground anchor is PRE-ATTACHED)



16

Position & Attach timber S13

Using 1 x M12 x 200 CUP SQUARE BOLT / 1 x M12 NYLOCS / 1 x COVERED END



VOY121-S

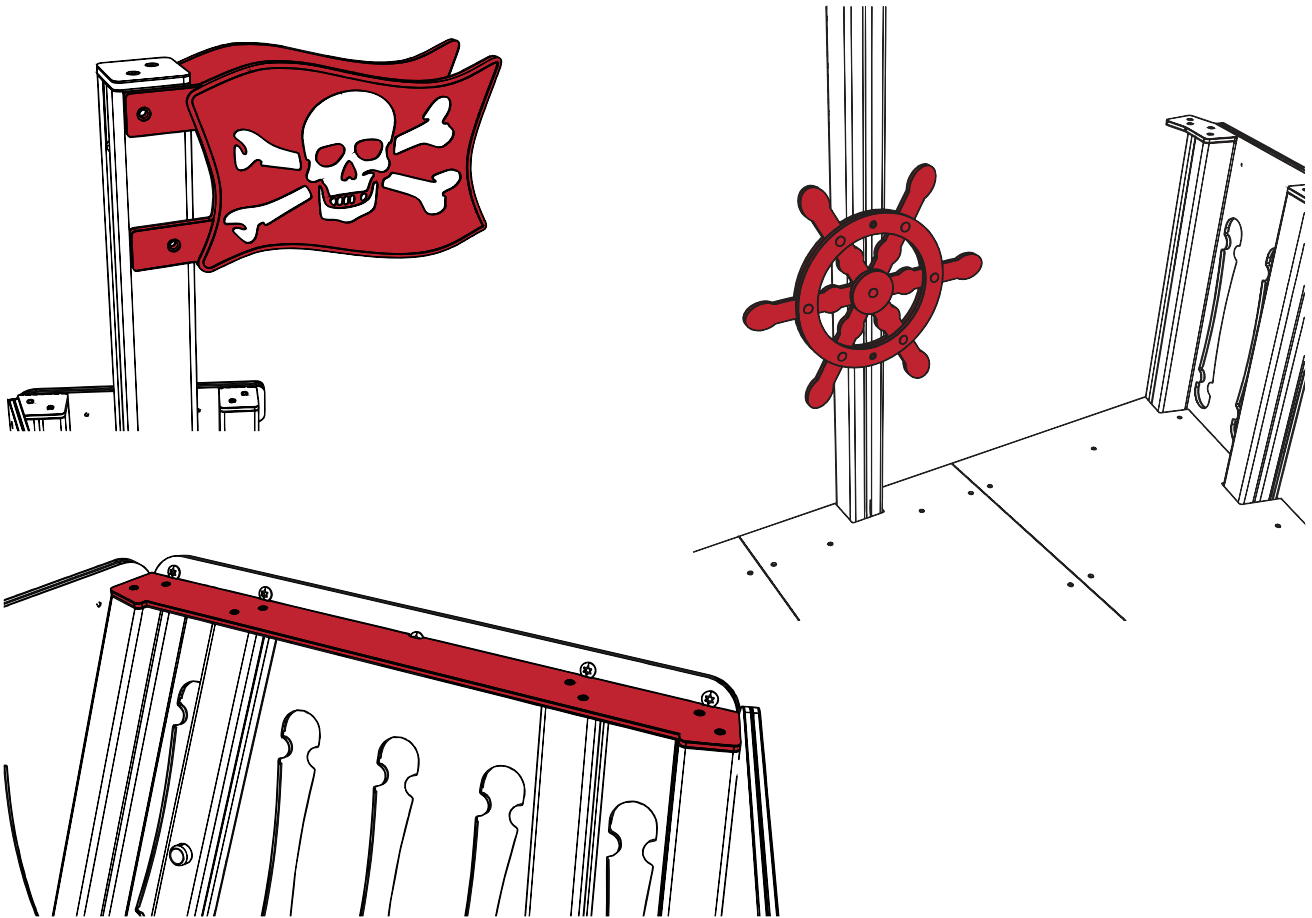
S13

Installation Instructions

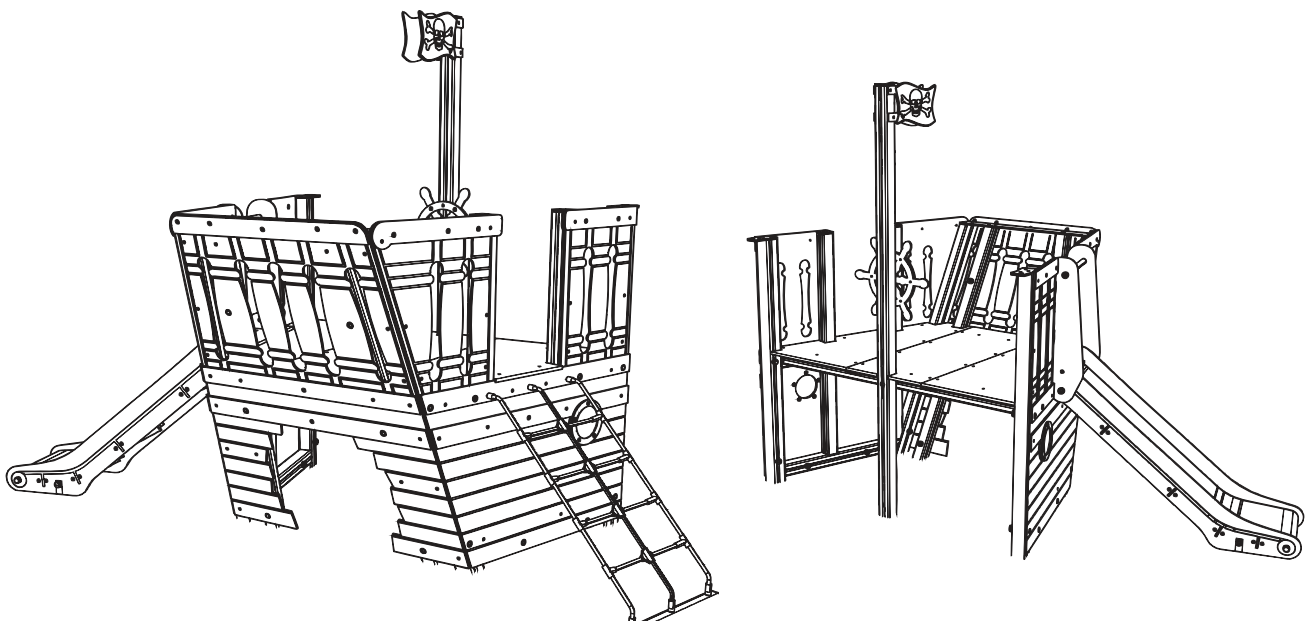
17

Attach additional parts to the STERN

Using 14 x FM 80 WOOD SCREWS (4 for FLAG / 8 for END COVER / 2 for SHIPS WHEEL)



STERN ASSEMBLY - COMPLETE

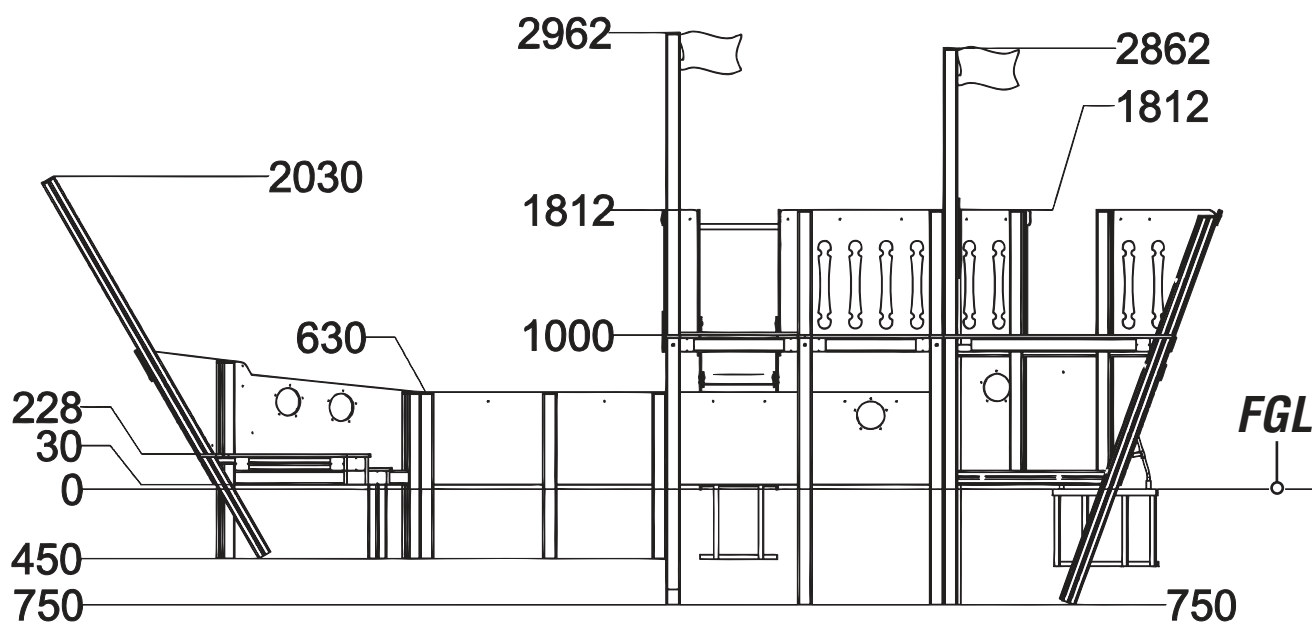
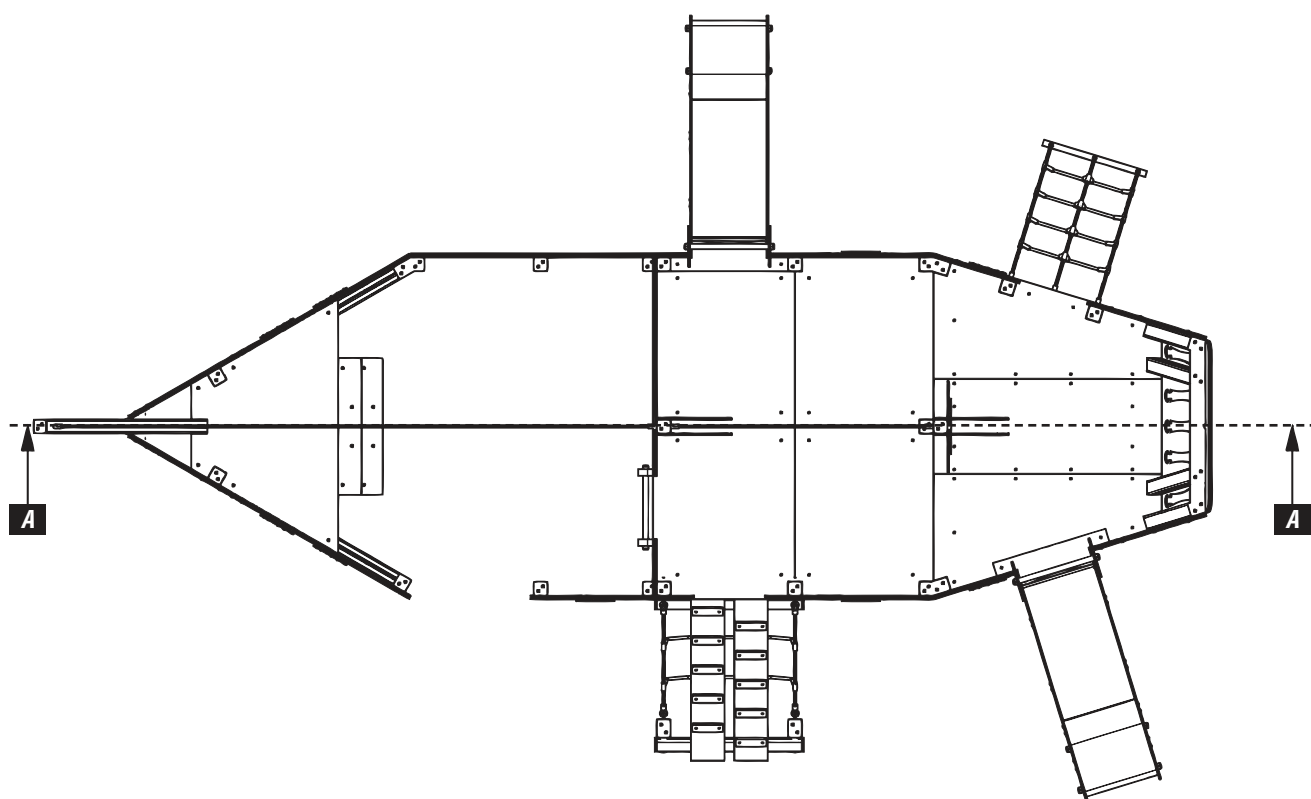


Installation Instructions

18

SECTION VIEW of QUARTER MASTER

Check dimensions as shown below



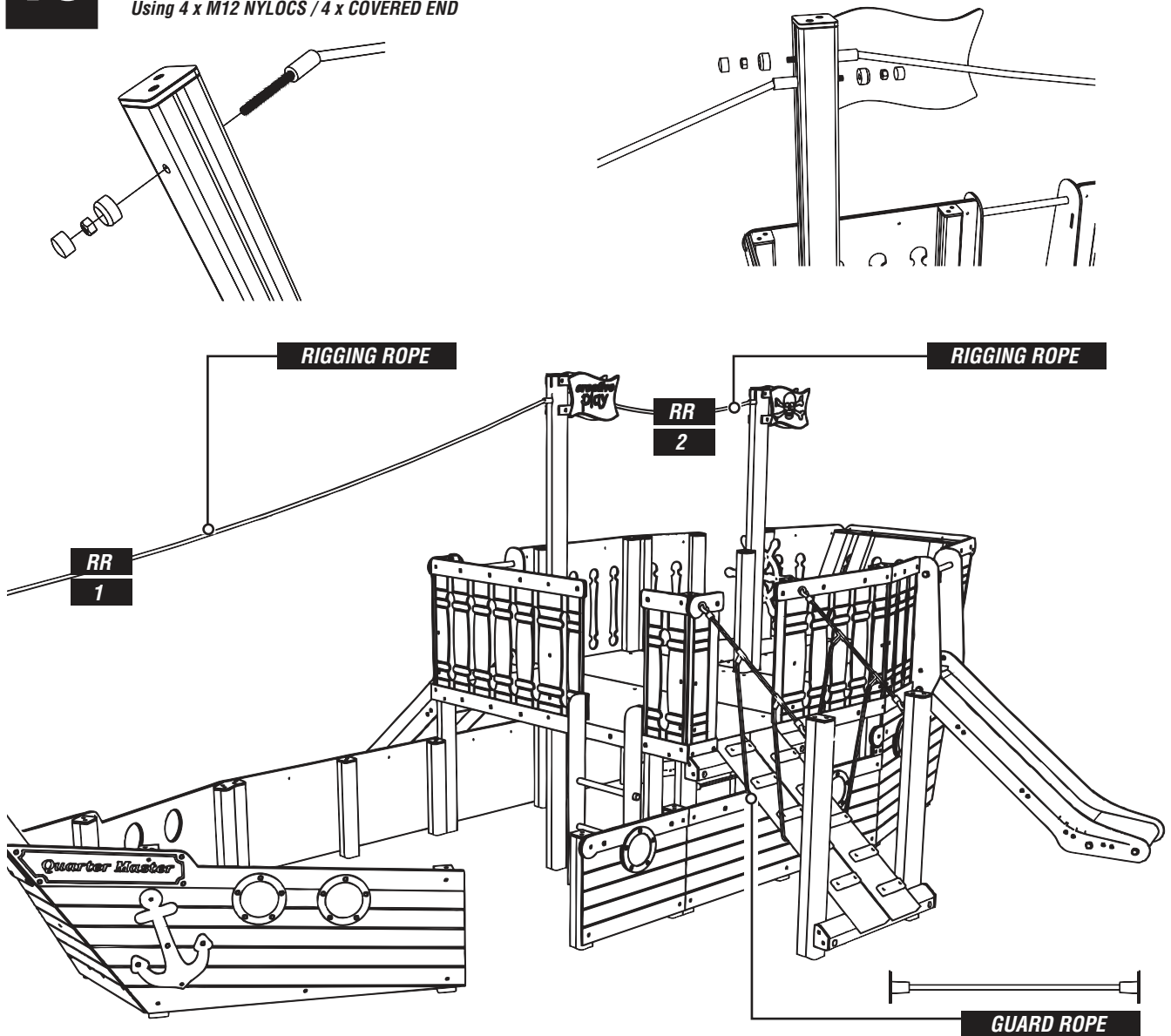
SECTION VIEW A-A

Installation Instructions

19

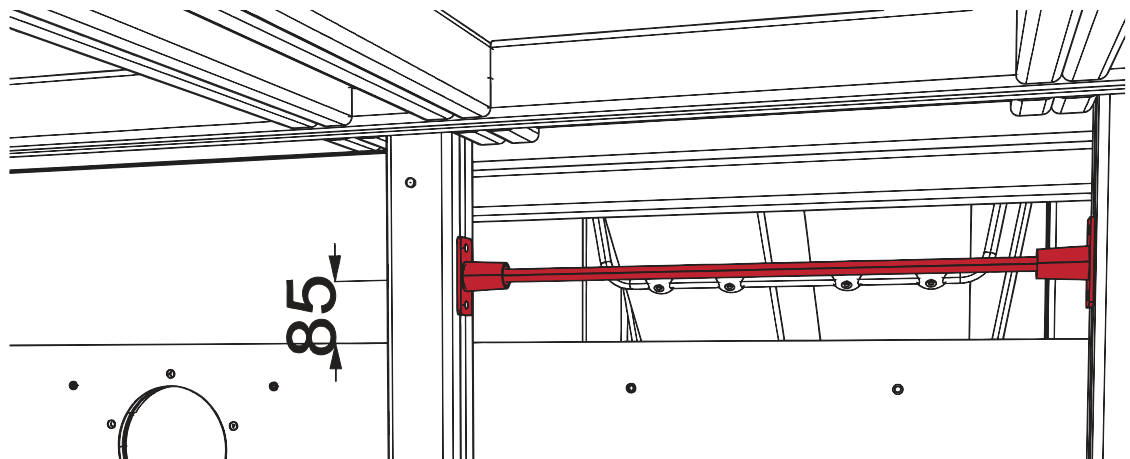
Attach RIGGING ROPE to the B1 / M1 / S13 timbers

Using 4 x M12 NYLOCS / 4 x COVERED END



20

Attach GUARD ROPE Using 4 x 6x80 RAPID DRIVE SCREWS



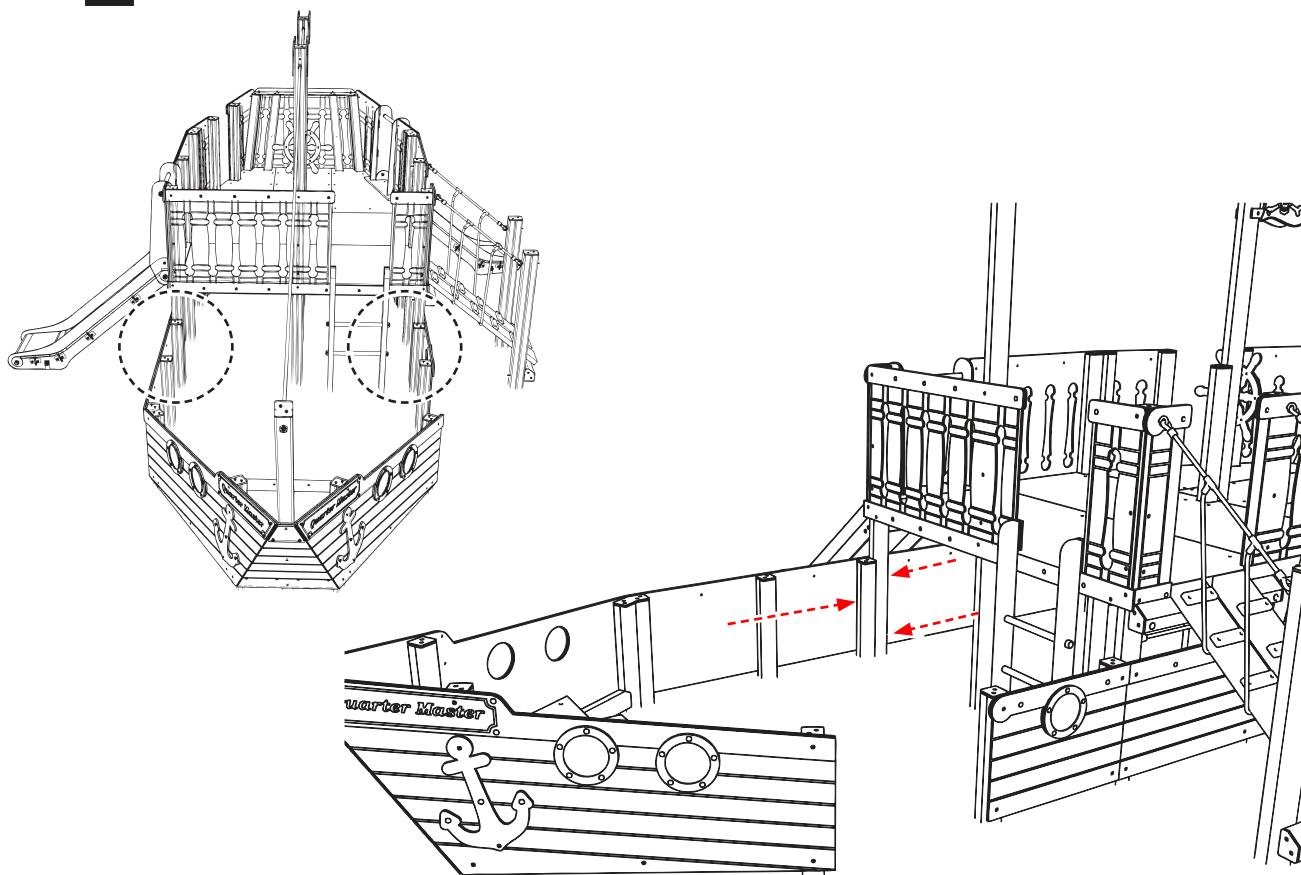
Installation Instructions

21

a

Attach ADJOINING timbers - OPEN FRONT to MAIN DECK

Using 6 x FM120 WOOD SCREWS (3 each side - circled below LEFT)

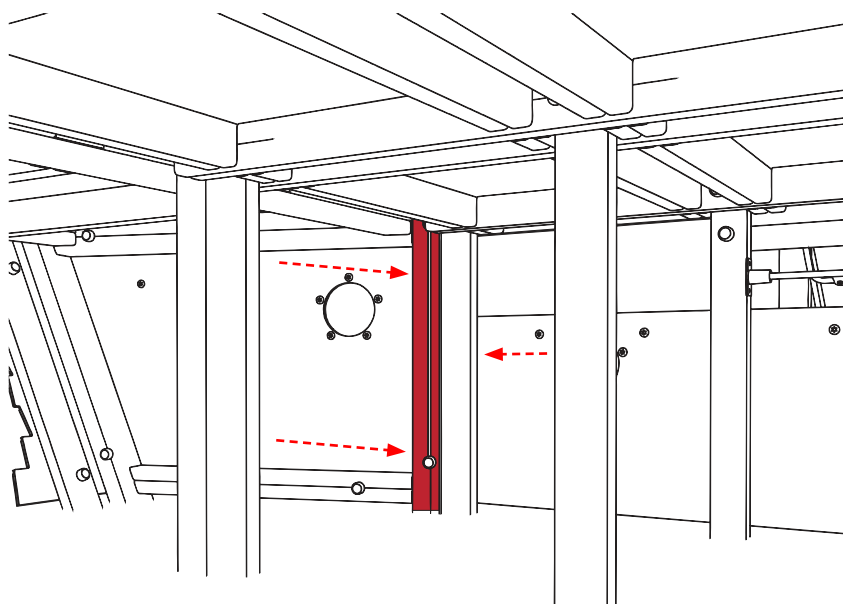


21

b

Attach ADJOINING timbers - MAIN DECK to STERN

Using 6 x FM180 WOOD SCREWS (3 each side - circled below RIGHT)



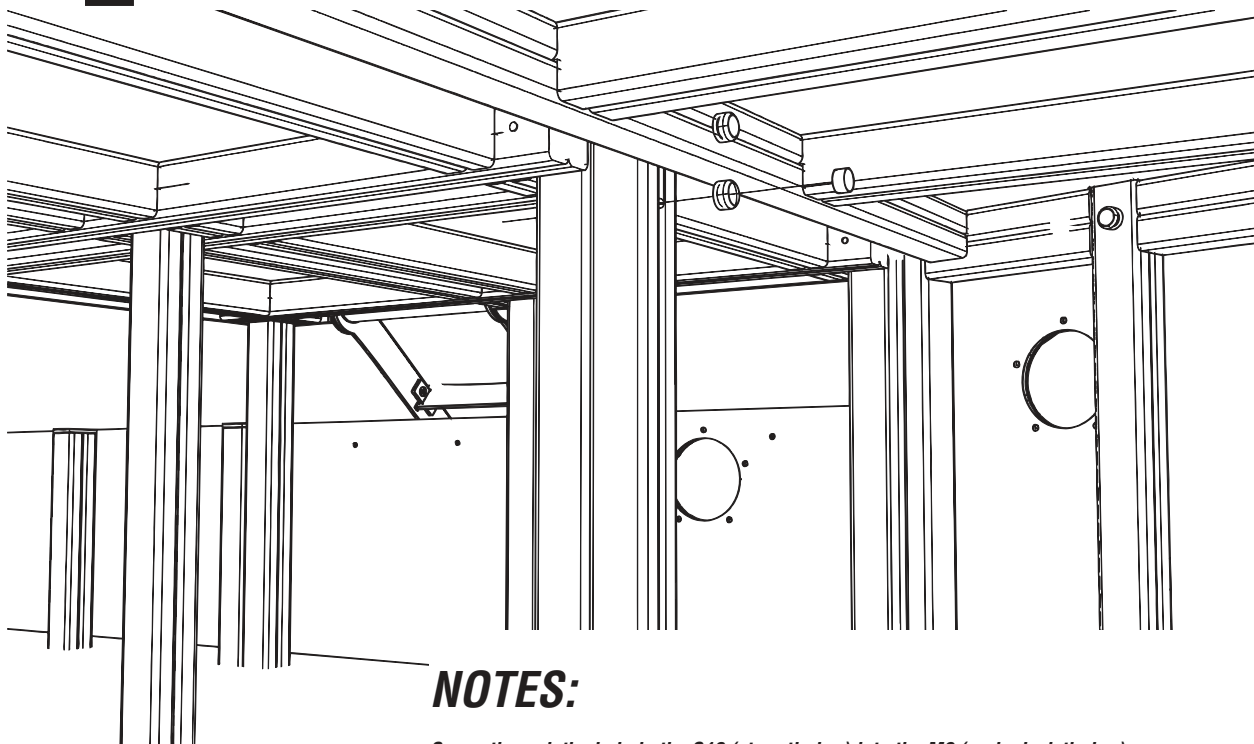
Installation Instructions

21

Attach ADJOINING timbers - MAIN DECK to STERN

Using 1 x FM120 WOOD SCREW / 1 x COVERED END

C



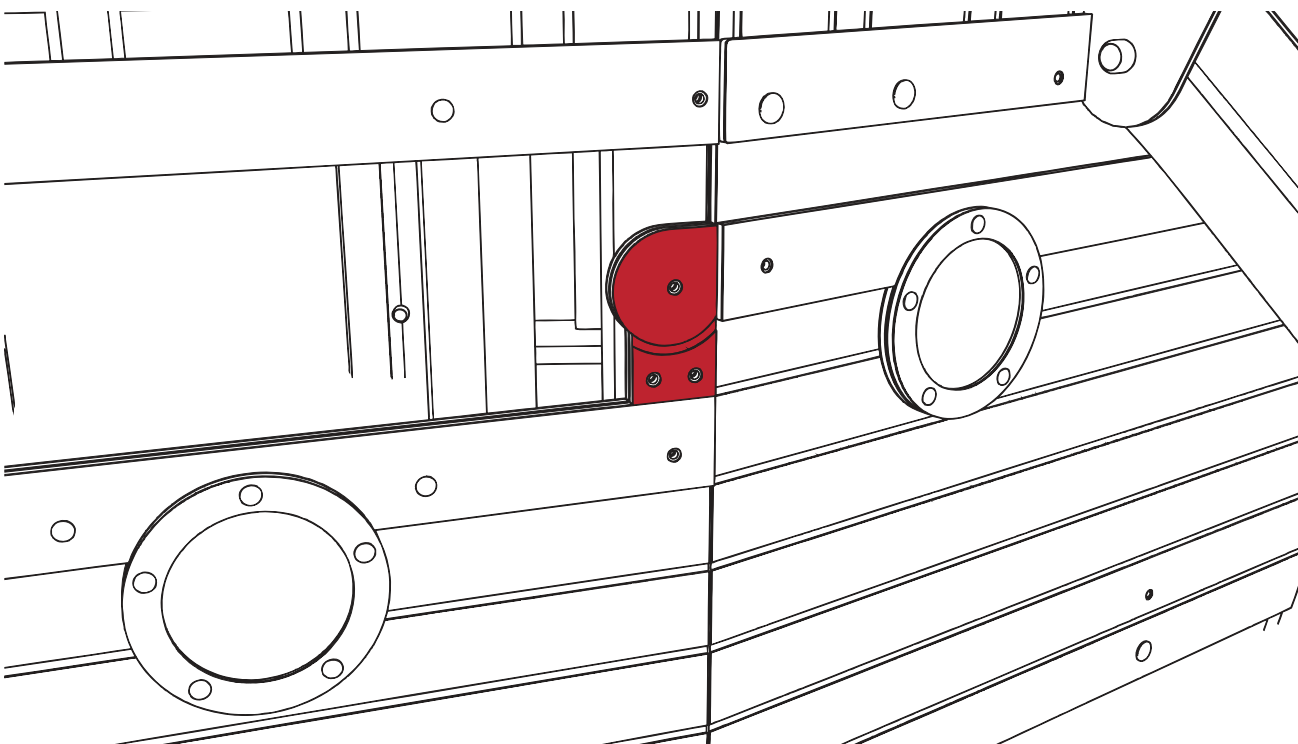
NOTES:

Screw through the hole in the S13 (stern timber) into the M2 (main deck timber)

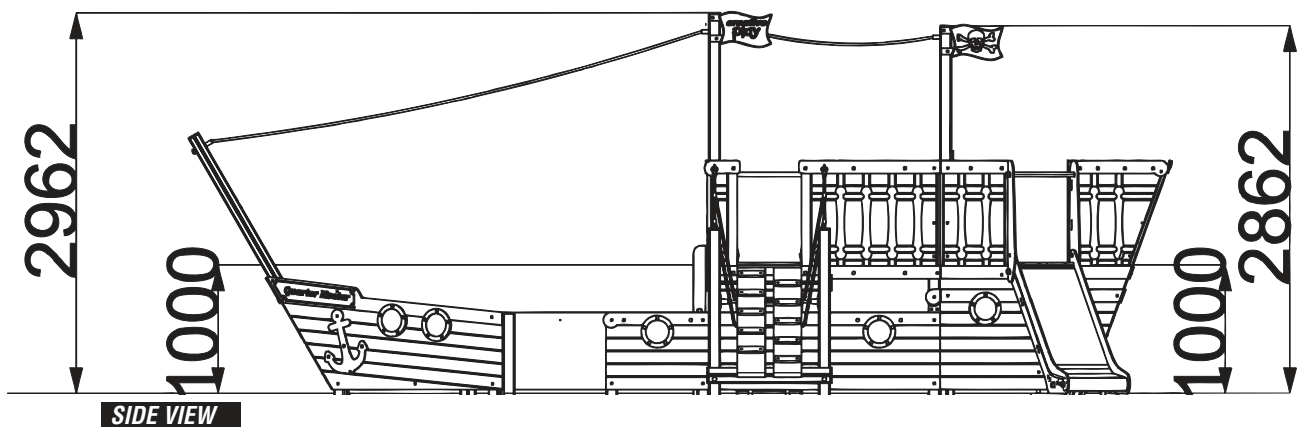
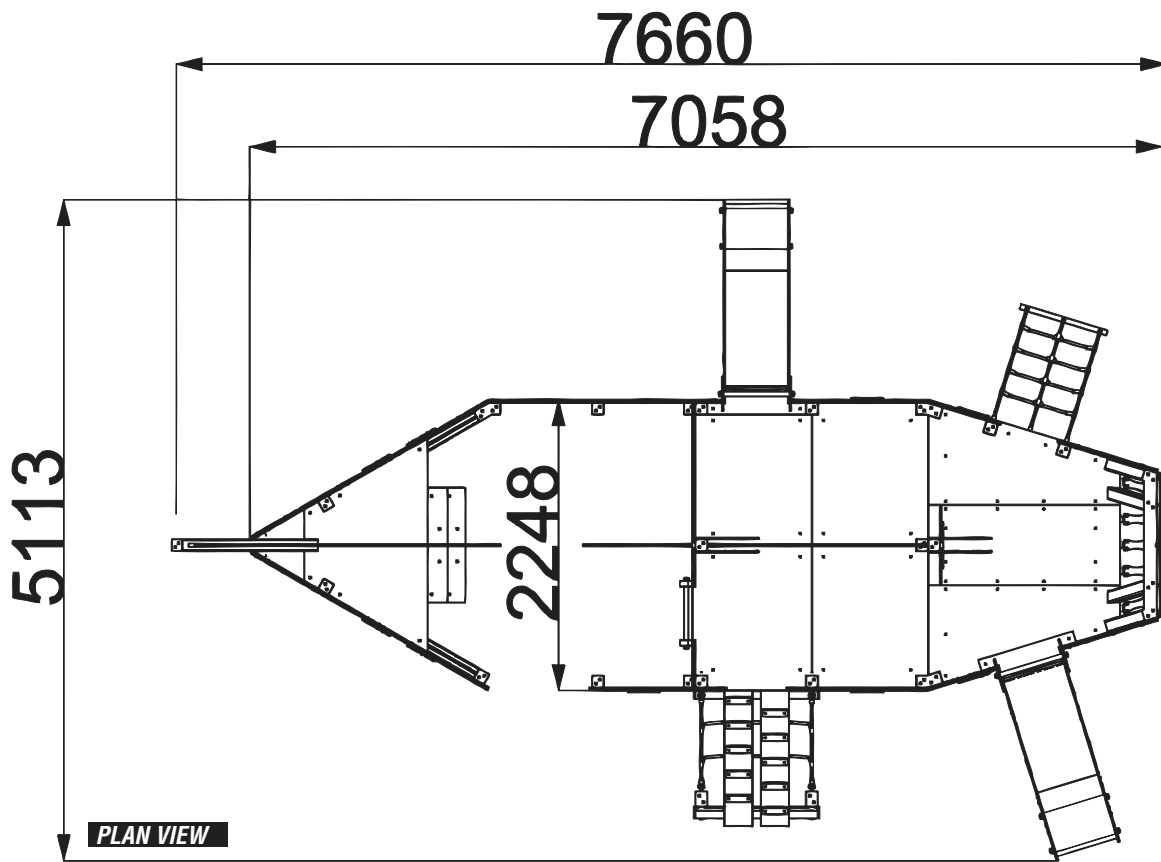
22

Attach the TRIM COVERS

Using 6 x FM80 WOOD SCREWS (3 for each COVER)



Addition Drawings



Notes:

This space can be used to make any notes relating to installation / assembly of the QUARTER MASTER - pass this sheet back to PRODUCT DEVELOPMENT to review the notes
