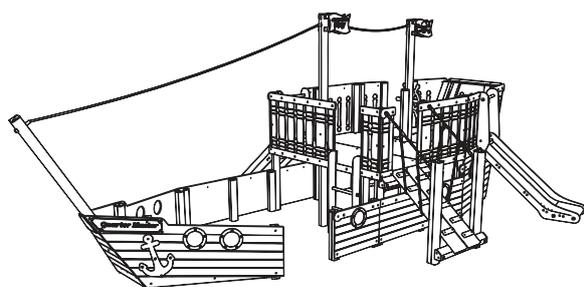
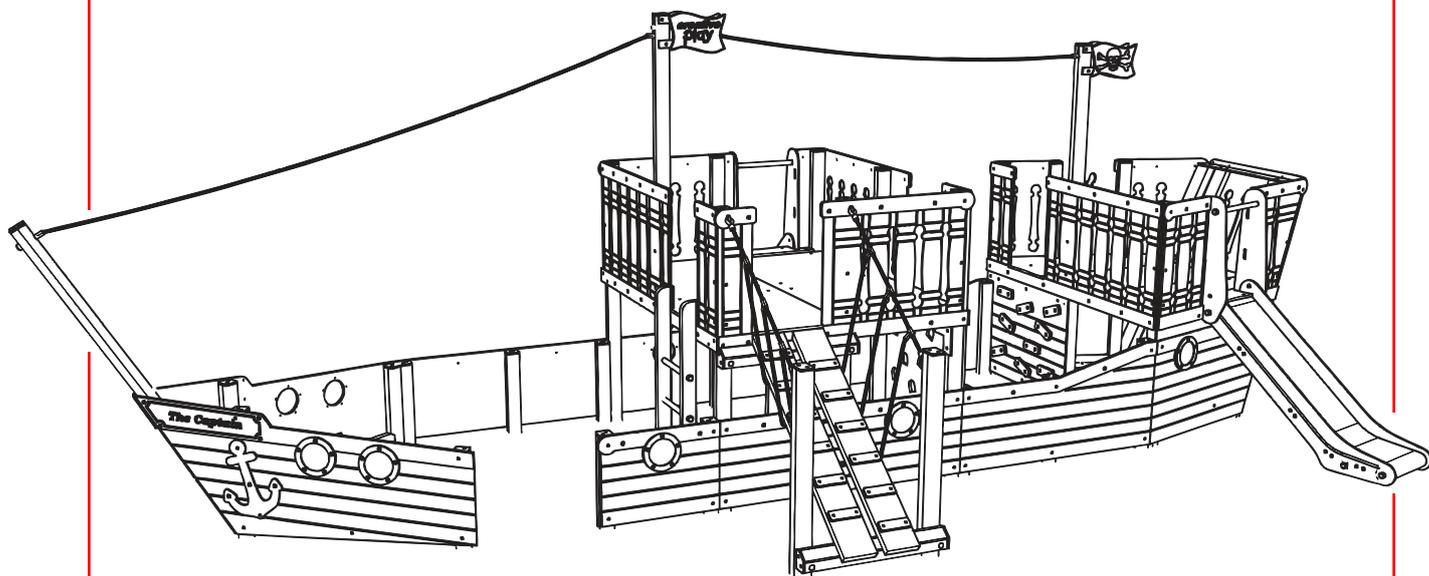
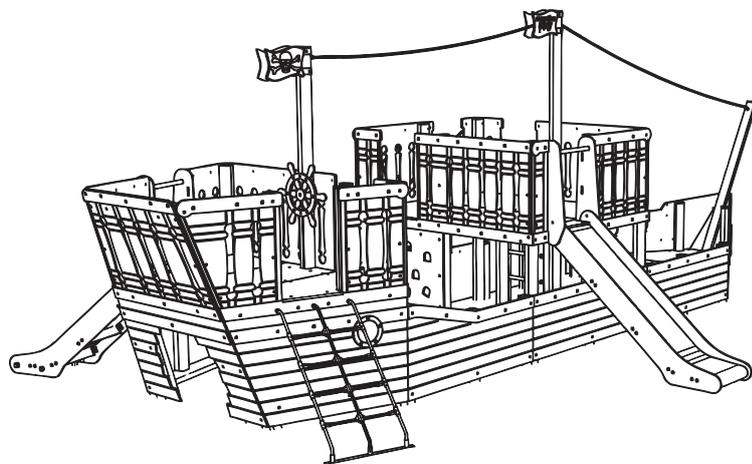


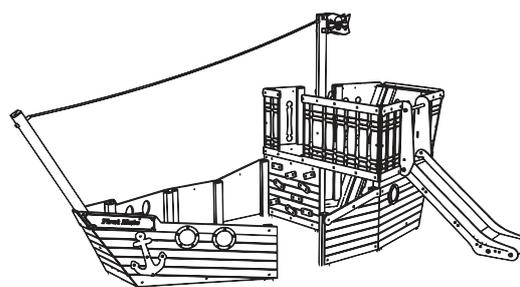
THE CAPTAIN

Installation Instructions

creative
play



VOY122 - QUARTER MASTER

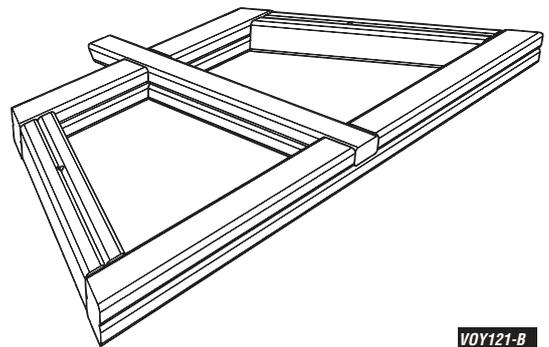


VOY121 - FIRST MATE

PARTS required

BOW Timbers

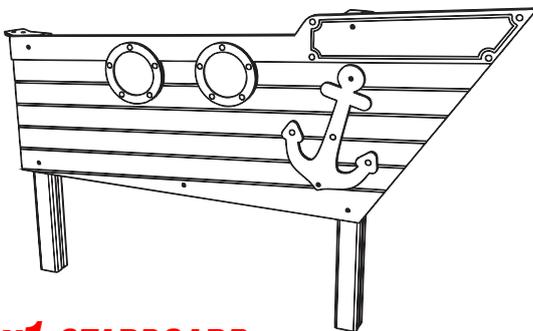
CODE	TYPE	SIZE	QTY
VOY121-B1	90x90	2700	1



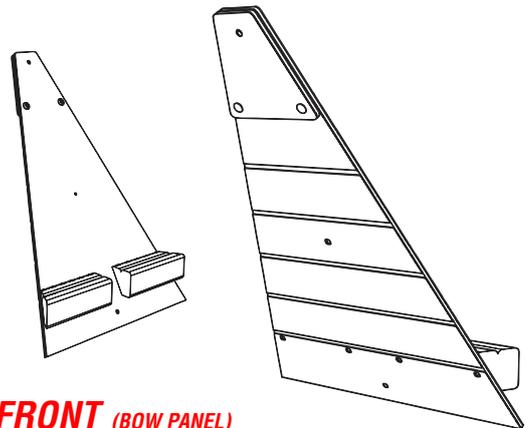
x1 VOY121-B3 (ASSEMBLY)

VOY121-B
3
ASSEMBLY

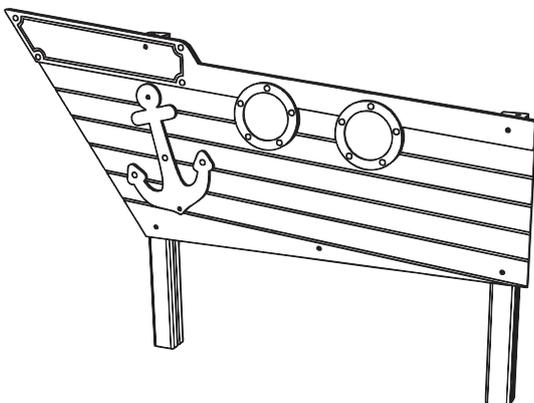
BOW Pre-assembled parts



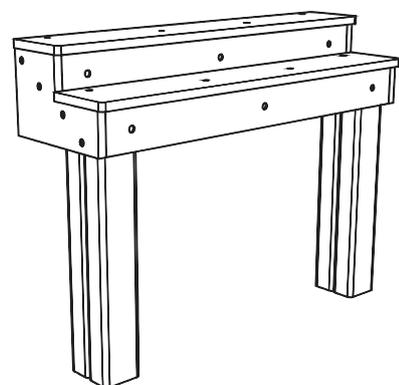
x1 STARBOARD (BOW PANEL)



x1 FRONT (BOW PANEL)



x1 PORTSIDE (BOW PANEL)



x1 STAIRS (BOW)

PARTS required

BOW fixings



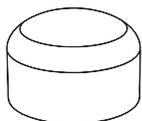
x9 (FM80 WOOD SCREWS)

x12 (FM180 WOOD SCREWS)



x1 (M12 x 120* CUP SQUARE BOLTS)

x1 (M12 x 130* CUP SQUARE BOLTS)

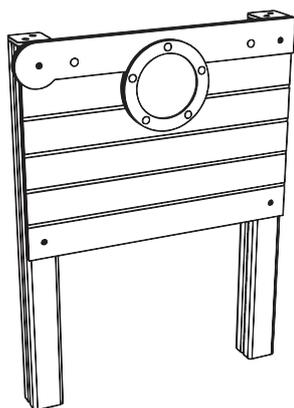


x2 (COVERED END)

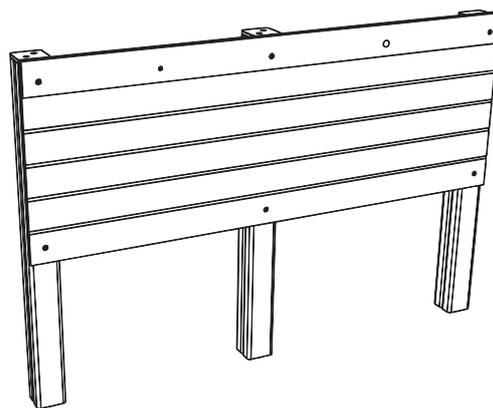


x2 (M12 NYLOCS)

ENTRY 'OPEN BACK' Pre-assembled parts



x1 PORTSIDE (ENTRY PANEL)



x1 STARBOARD (ENTRY PANEL)

ENTRY 'OPEN FRONT' fixings

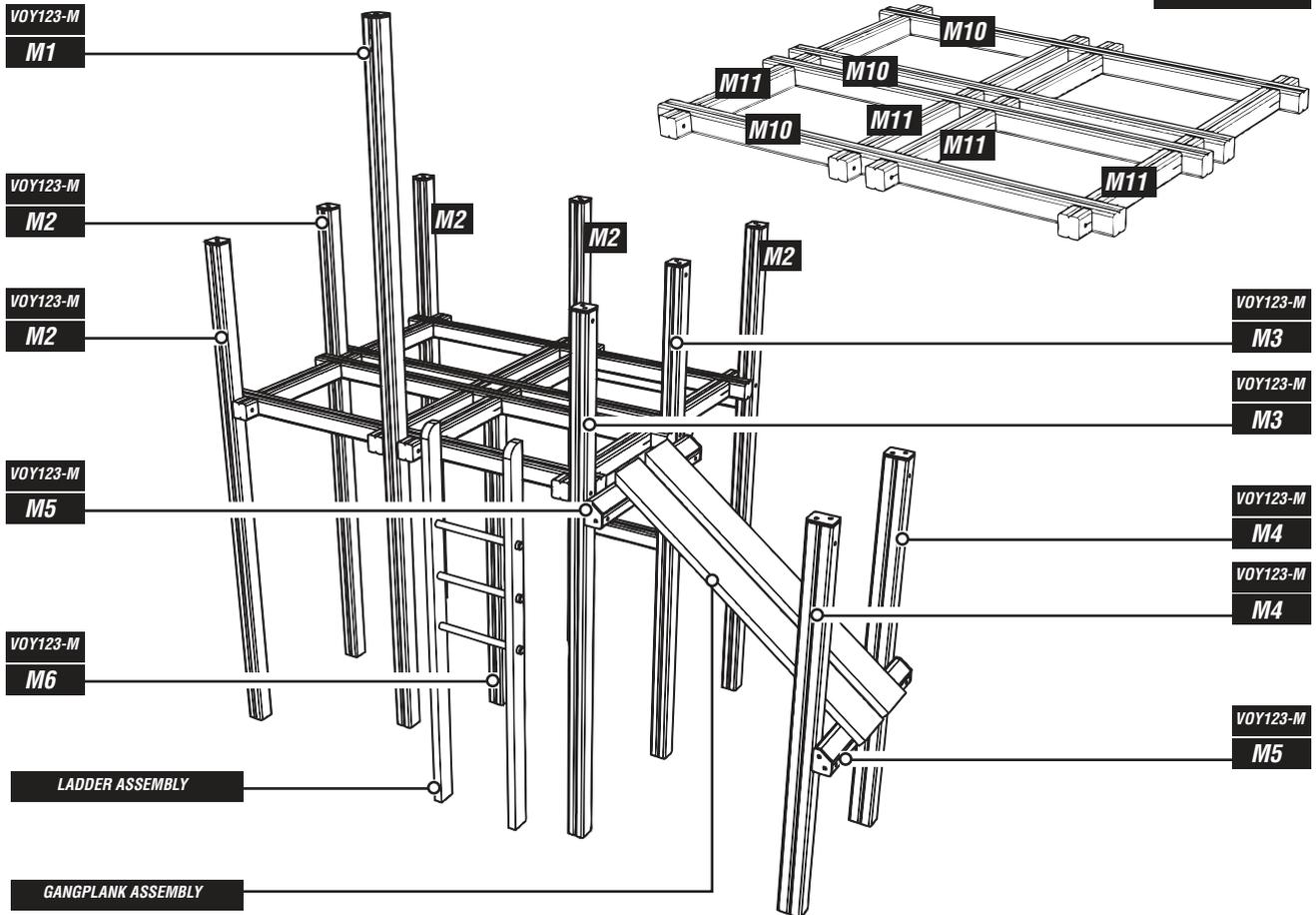


x2 (FM80 WOOD SCREWS)

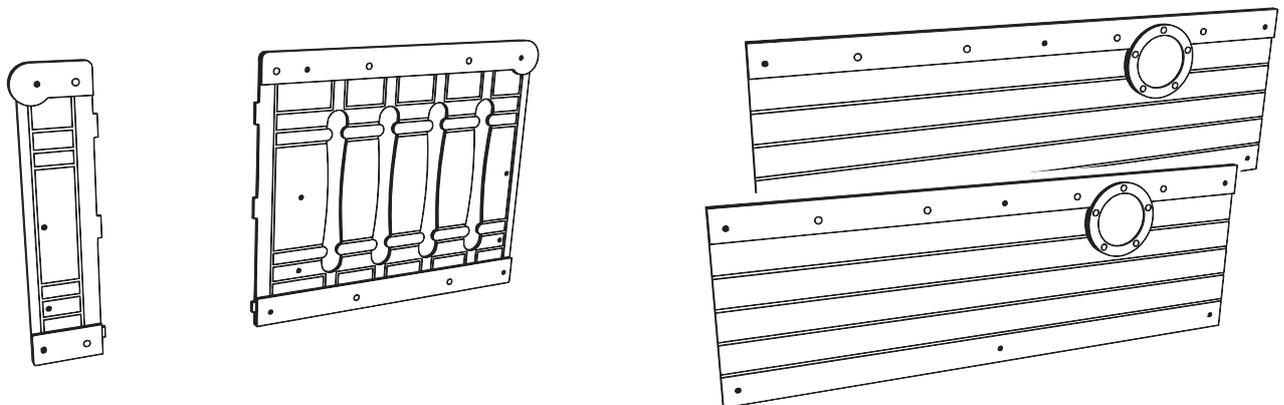
PARTS required

MAIN DECK Timbers

VOY123-M



MAIN DECK Pre-assembled parts



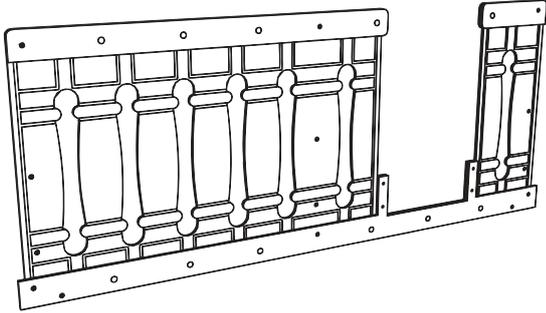
x1 PANELa (MAIN DECK)

x1 PANELb (MAIN DECK)

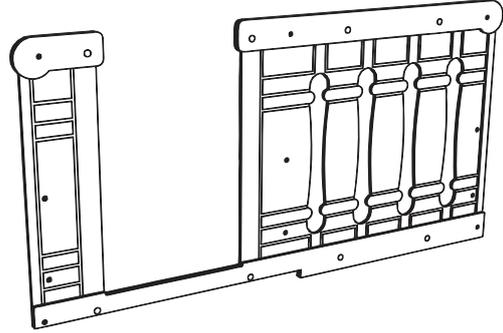
x2 PANELc/f (MAIN DECK)

PARTS required

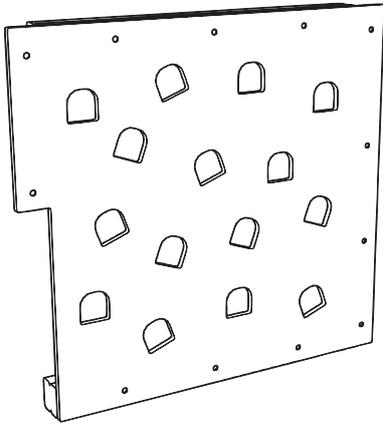
MAIN DECK Pre-assembled parts



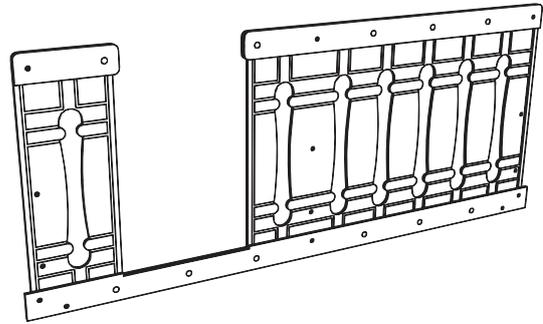
x1 PANELd (MAIN DECK)



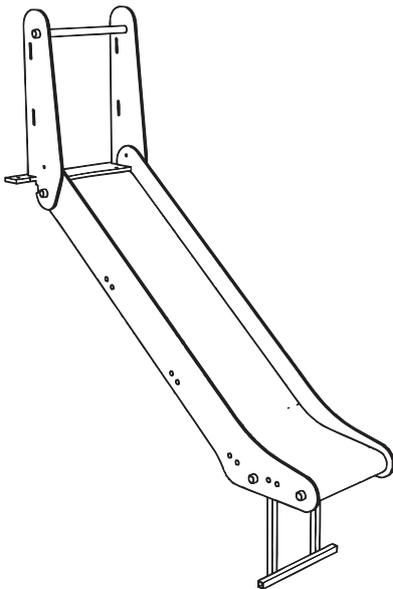
x1 PANELe (MAIN DECK)



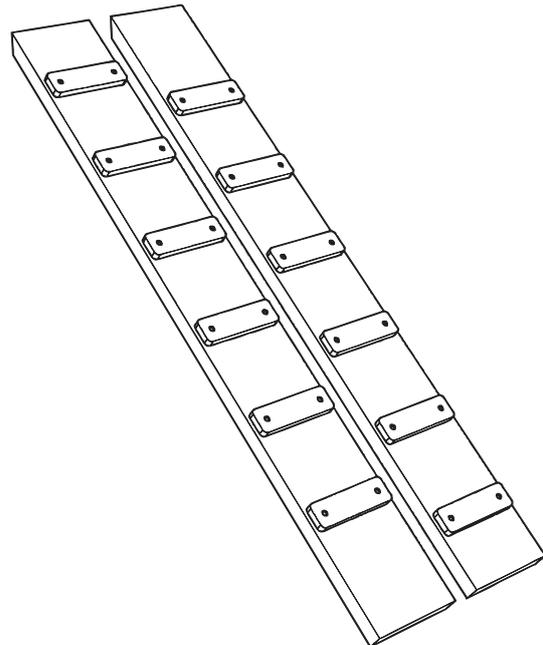
x1 PANELg (MAIN DECK)



x1 PANELh (MAIN DECK)



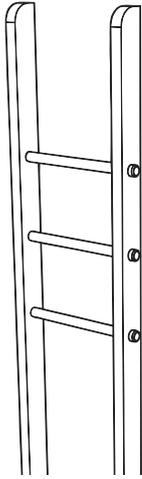
x1 1.2m SLIDE (MAIN DECK)



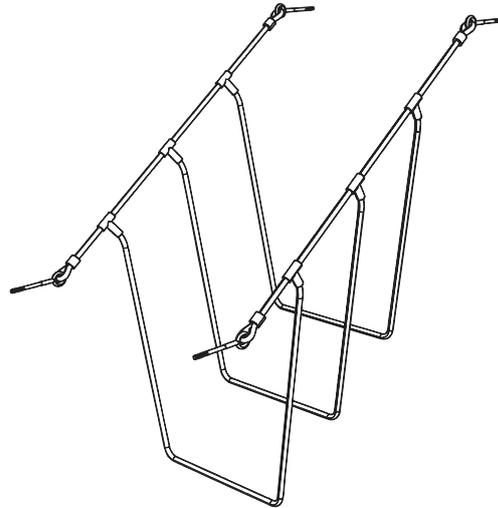
x2 GANGPLANK (MAIN DECK)

PARTS required

MAIN DECK Pre-assembled parts



x1 LADDER (MAIN DECK)



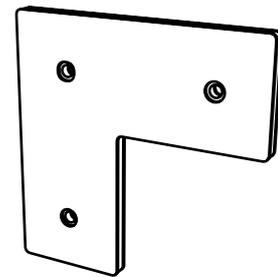
x1 GANGPLANK (MAIN DECK NET)



x1 FLAG (MAIN DECK)



x1 FLAG (MAIN DECK)



x4 PLAYTEC L'S (MAIN DECK)

MAIN DECK fixings



x108 (FM80 WOOD SCREWS)

x8 (FM120 WOOD SCREWS)



x8 (M12 x 200* CUP SQUARE BOLTS)

x2 (M12 x 230* CUP SQUARE BOLTS)

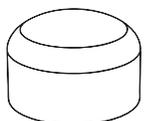
x3 (M12 x 290* CUP SQUARE BOLTS)



x12 (Polyfix halves) INC POLYFIX HALF SCREWS



x13 (M12 NYLOCS)



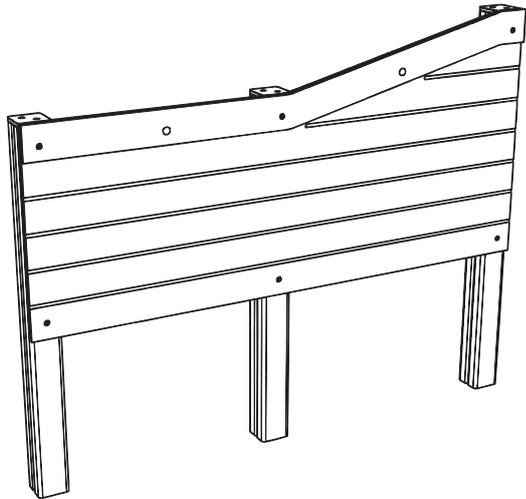
x17 (COVERED END)



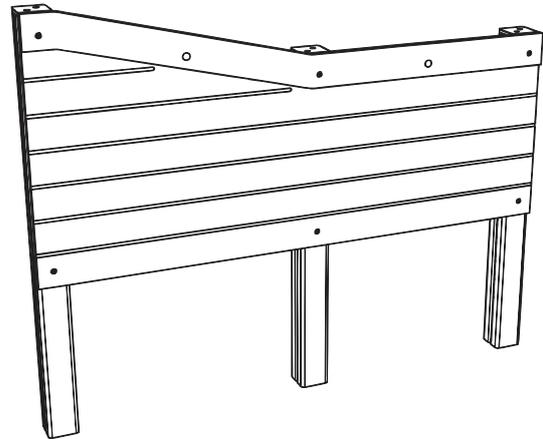
x4 (M10 NYLOCS)

PARTS required

BACK PANEL Pre-assembled parts

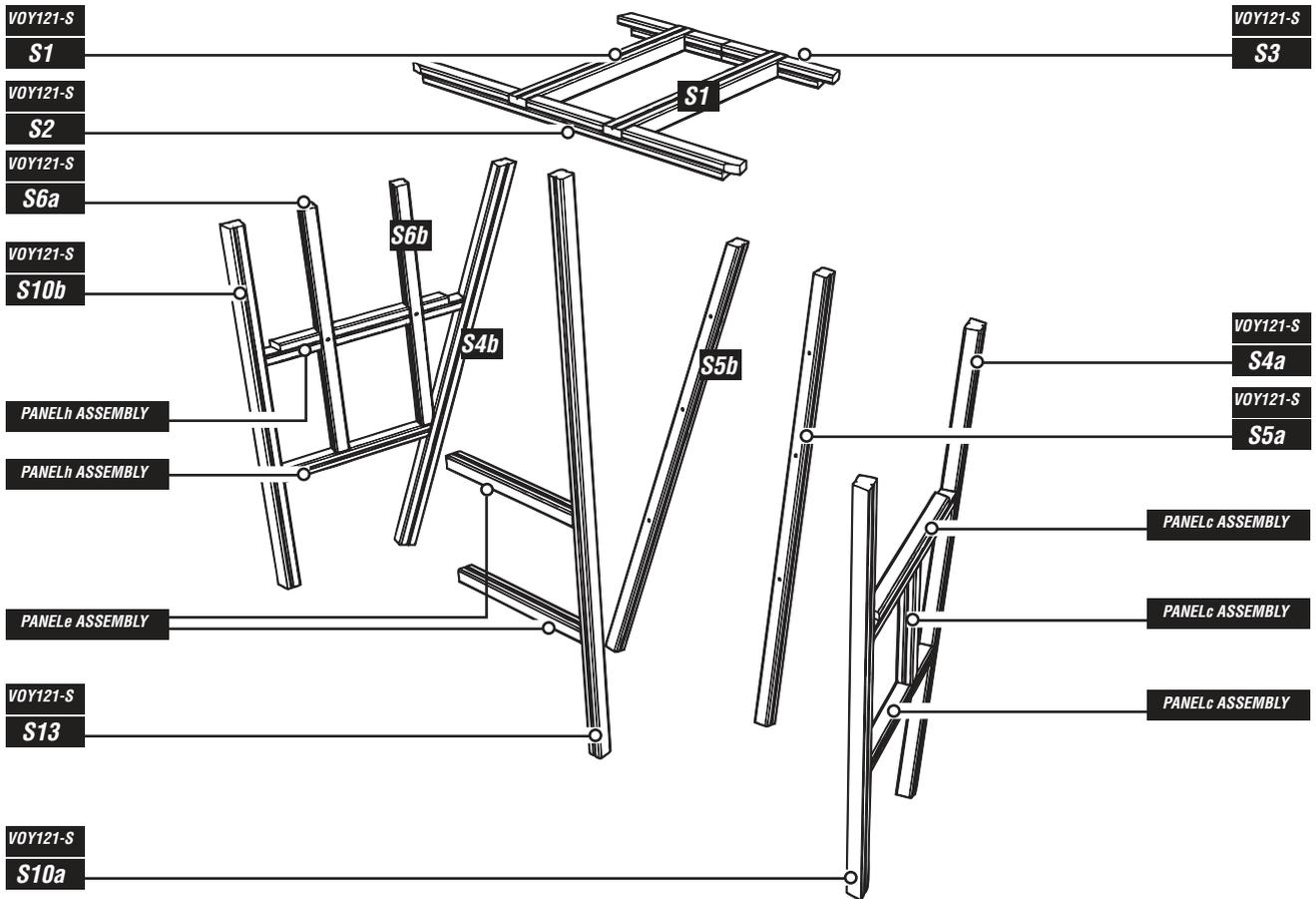


x1 PORTSIDE (BACK PANEL)



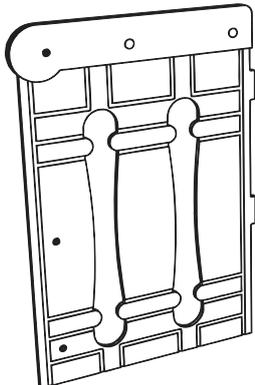
x1 STARBOARD (BACK PANEL)

STERN Timbers

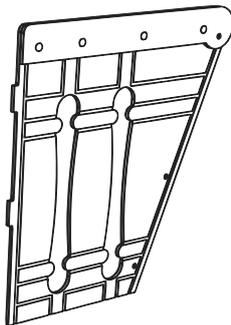


PARTS required

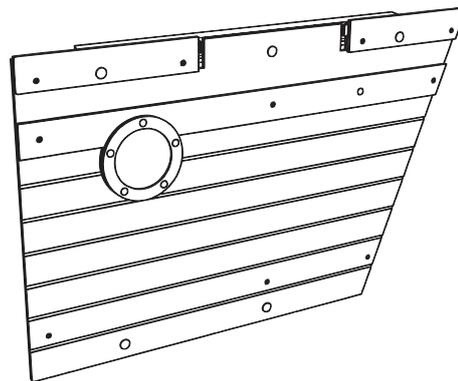
STERN Pre-assembled parts



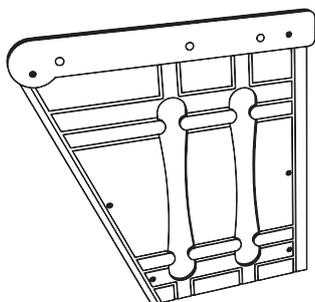
x1 PANELb (STERN)



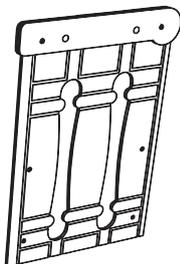
x1 PANELa (STERN)



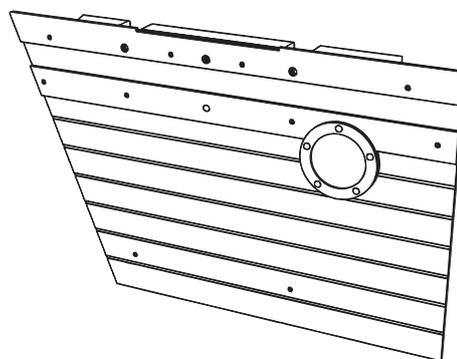
x1 PANELc (STERN)



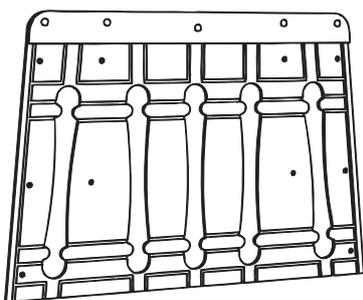
x1 PANELg (STERN)



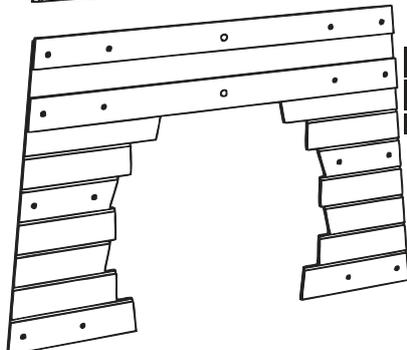
x1 PANELf (STERN)



x1 PANELh (STERN)

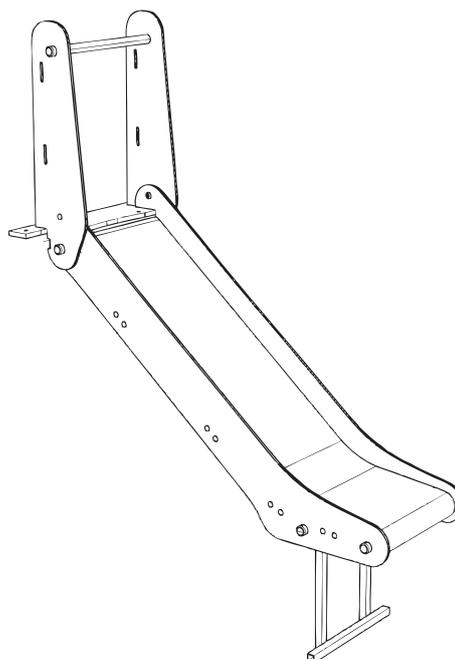


STERN
PANELi
REAR



STERN
PANELj
REAR

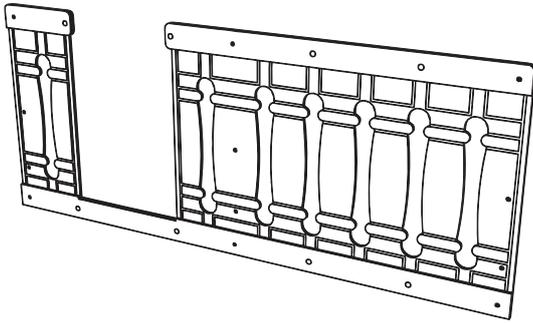
x1 PANELi / PANELj (STERN)



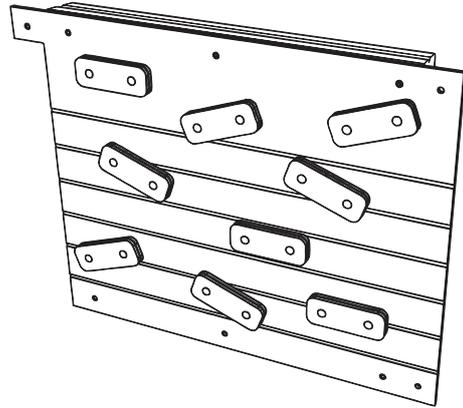
x1 1.0m SLIDE (STERN)

PARTS required

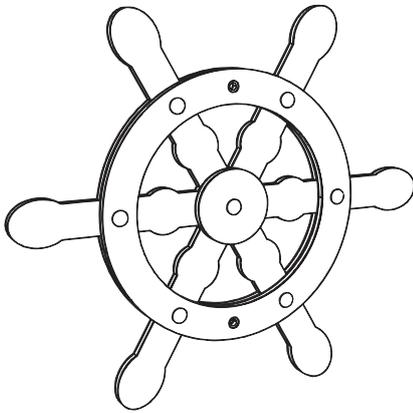
STERN Pre-assembled parts



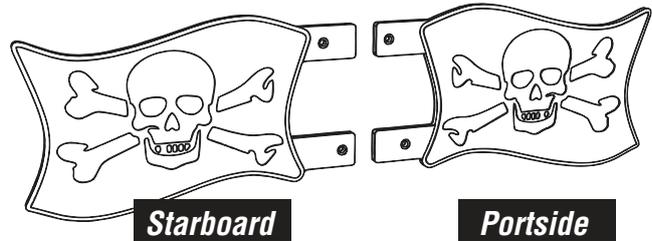
x1 PANELd (STERN)



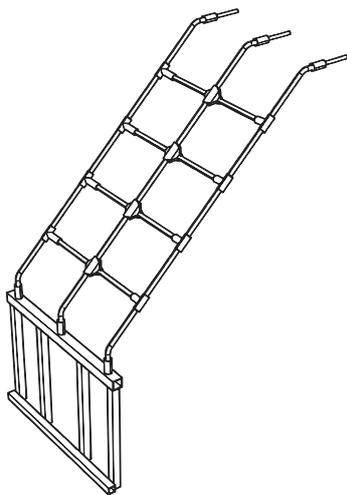
x1 PANELe (STERN)



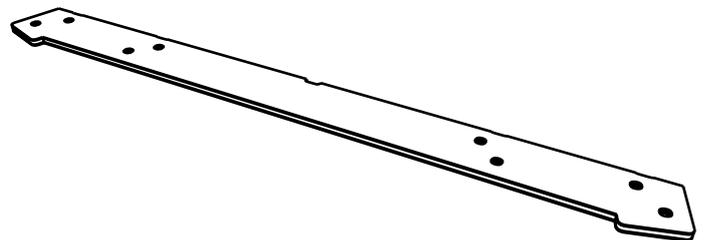
x1 SHIPS WHEEL



x2 FLAG (STERN)



x1 NET CLIMBER (STERN)



x1 END COVER (STERN)

PARTS required

STERN Fixings



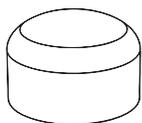
x106 (FM80 WOOD SCREWS)



x9 (M12 x 120* CUP SQUARE BOLTS)

x6 (M12 x 130* CUP SQUARE BOLTS)

x1 (M12 x 220* CUP SQUARE BOLTS)

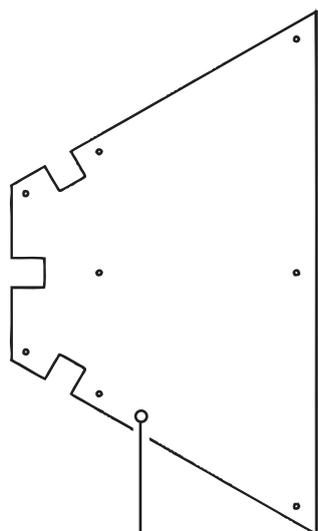


x19 (COVERED END)



x19 (M12 NYLOCS)

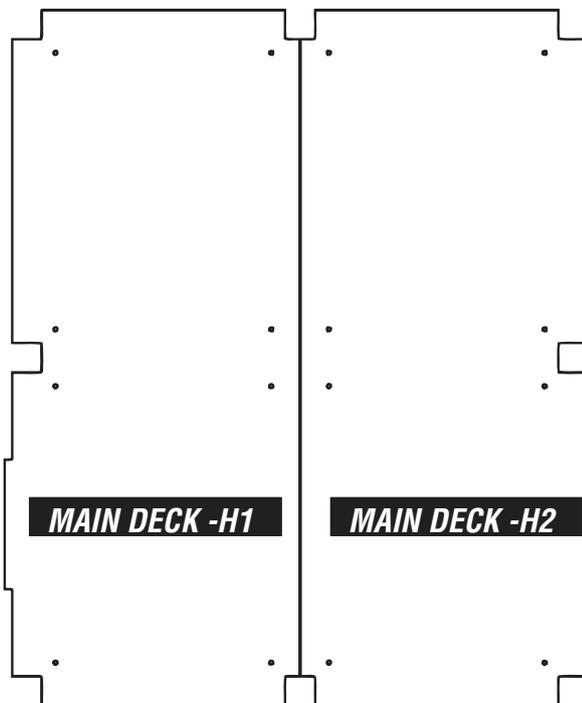
HEXA GRIP



BOW-H1



BOW-H2

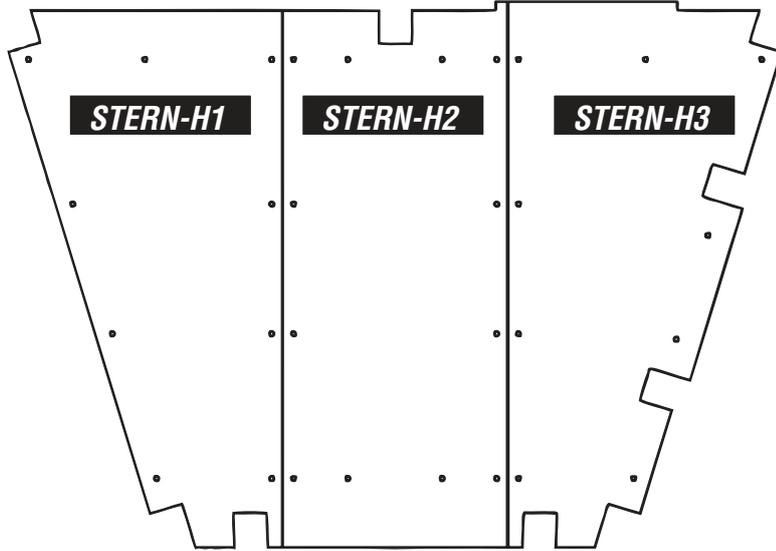


MAIN DECK -H1

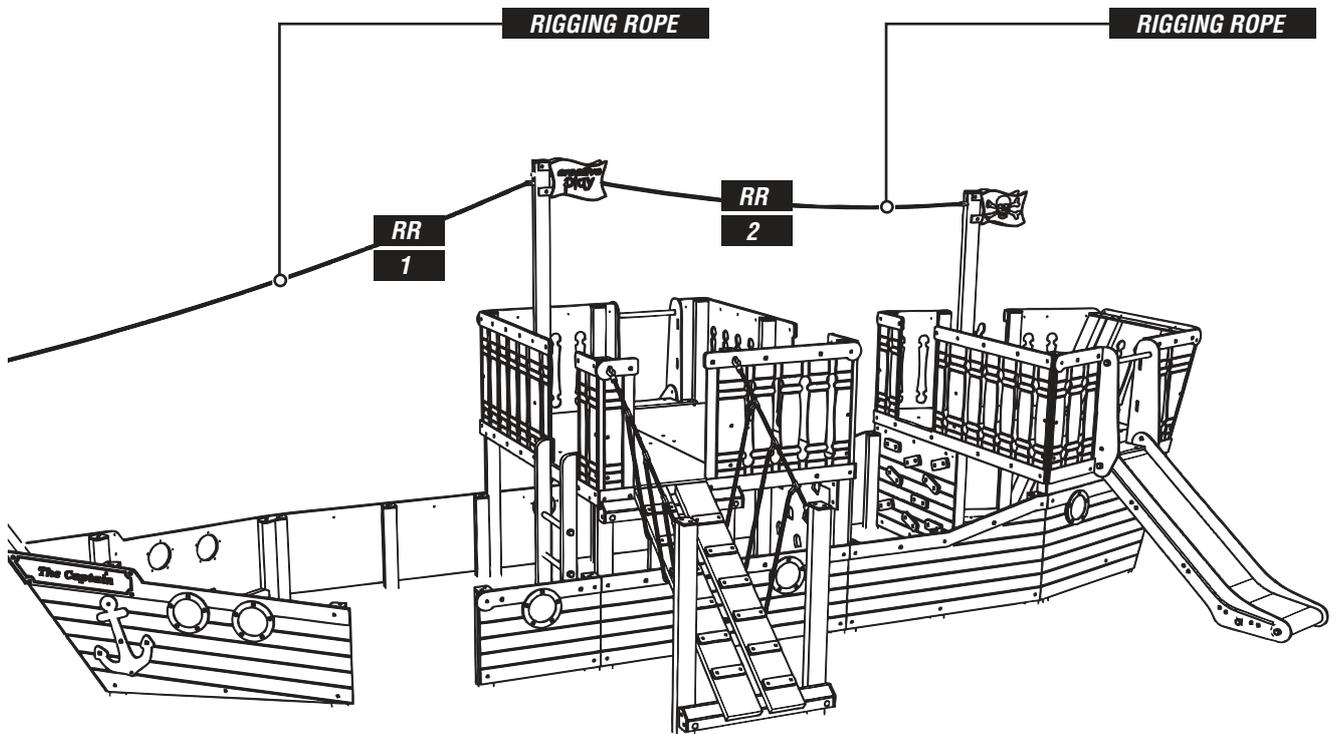
MAIN DECK -H2

PARTS required

HEXA GRIP



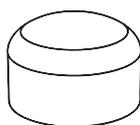
INDIVIDUAL ROPES



ADDITIONAL Fixings



x12 (FM120 WOOD SCREWS)
x6 (FM180 WOOD SCREWS)

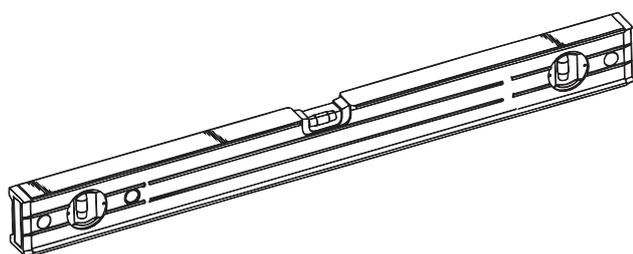


x4 (COVERED END)

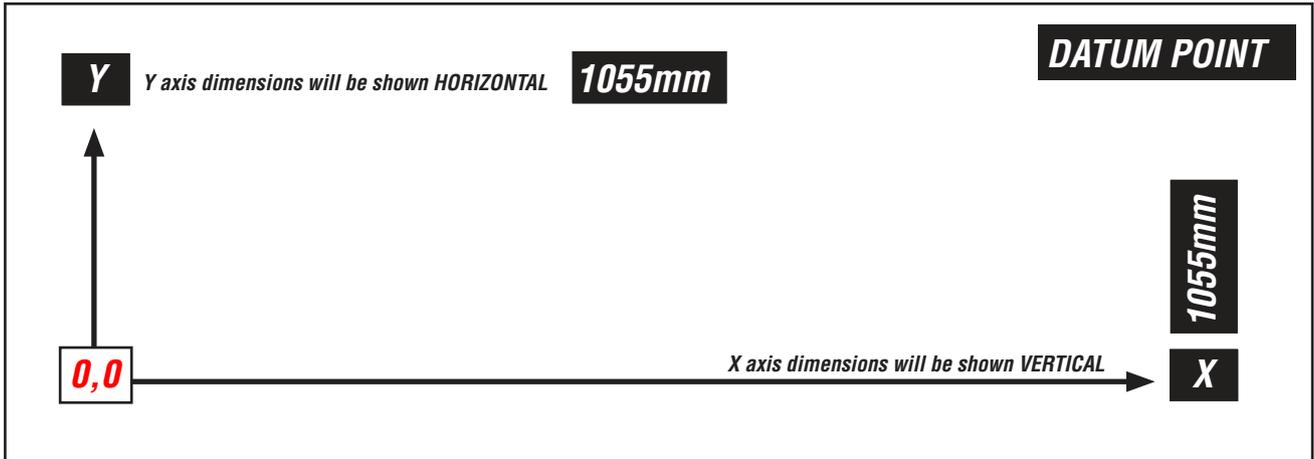


x4 (M12 NYLOCS)

TOOLS required



FOUNDATION Details



Notes:

1) DATUM POINT

Foundation measurements will be taken from the DATUM POINT - this is labelled as DP

2) GROUND LEVEL

All measurements for DEPTHS and HEIGHTS are taken from FINISHED GROUND LEVEL - this is labelled as FGL

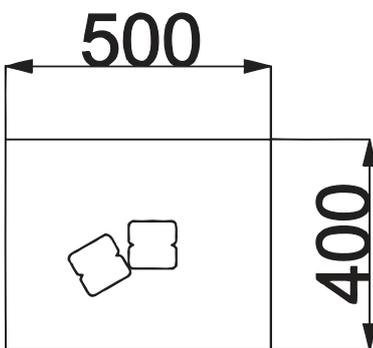
3) SLIDE OUTLINES

The slide 'OUTLINE' has been included on some views to help highlight the orientation of the area

4) DIRECTION OF HOLES

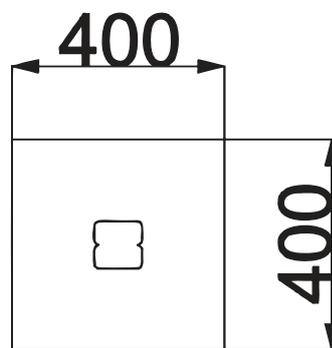
Ensure any PRE DRILLED HOLES are positioned as shown - Dashed lines show holes going in the opposite direction

Foundation Sizes



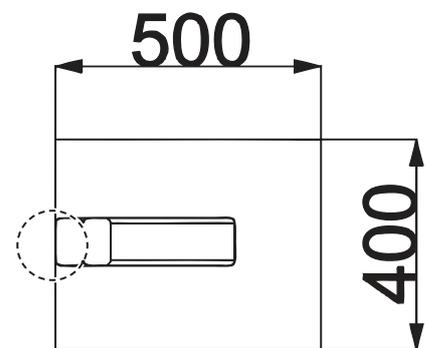
SHARED

Use a foundation of 500mm x 400mm when a post SHARES the same hole



STANDARD

Use a standard 400mm x 400mm foundation for 'standard' upright posts

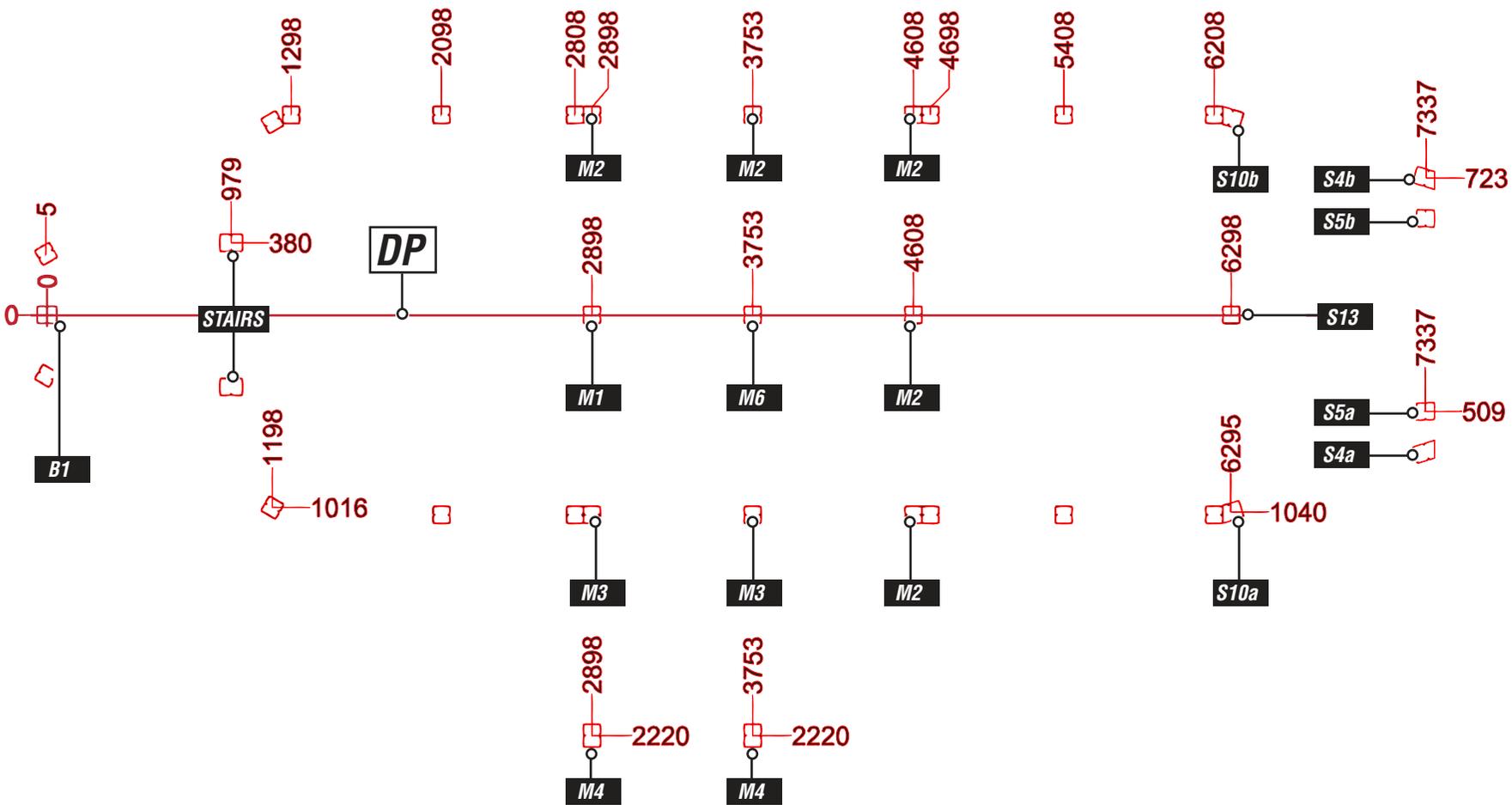


ANGLED

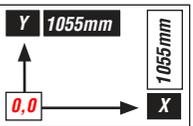
Use a 500mm x 400mm Foundation for angled posts - ENSURE 500mm starts from the timber edge (rather than centre of the post)

FOUNDATION Details

POST LOCATIONS

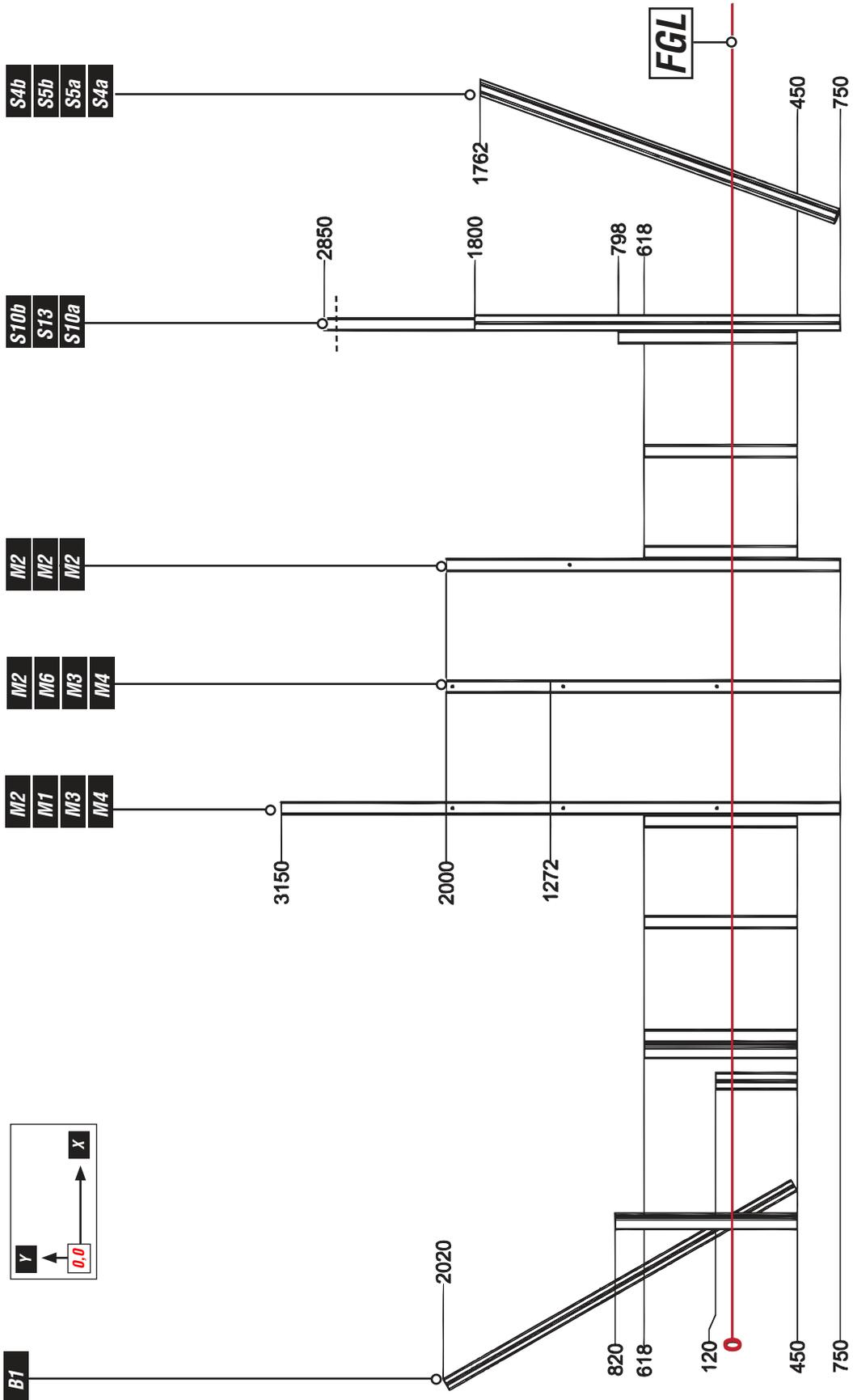


PLAN VIEW



FOUNDATION Details

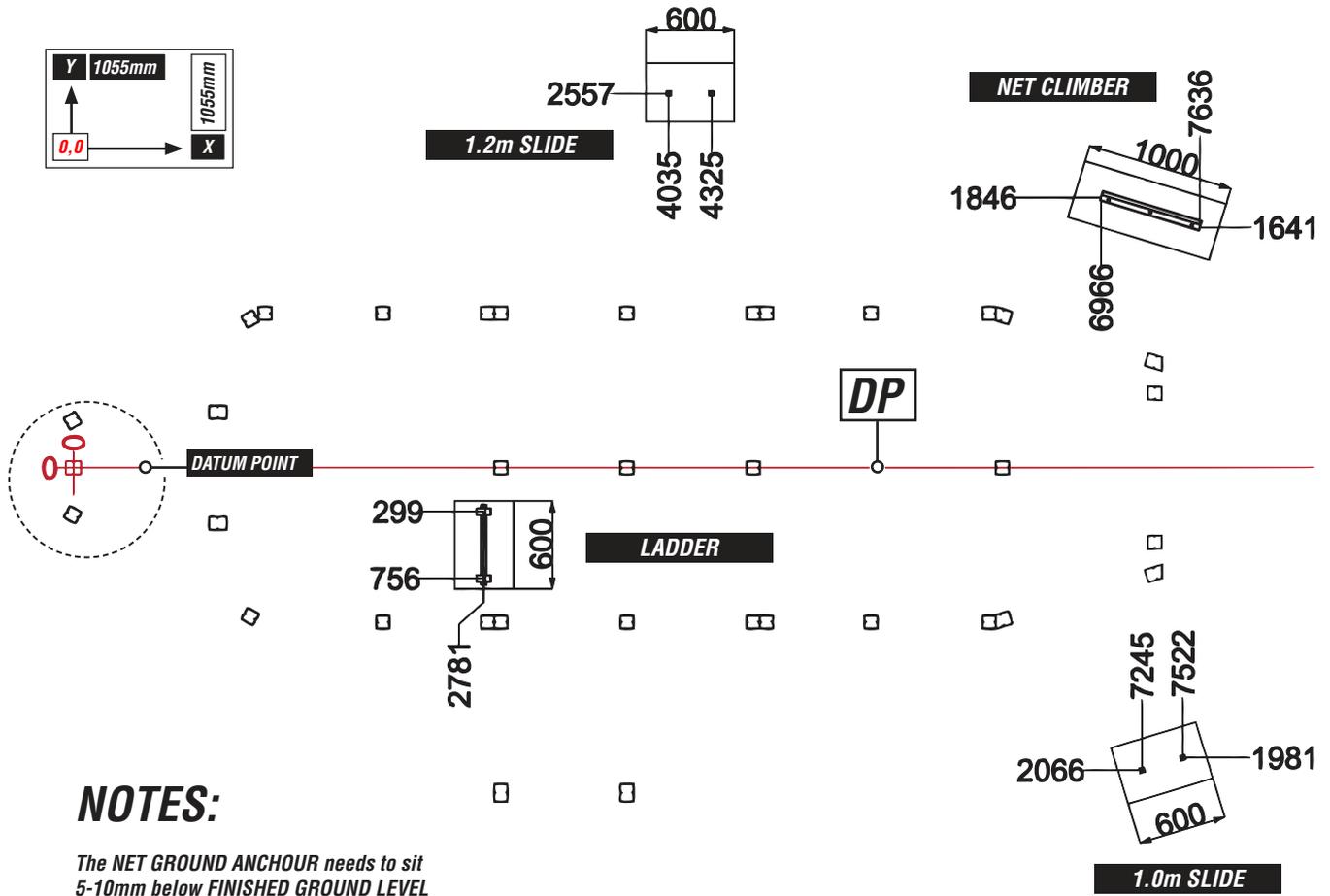
POST LOCATIONS



SIDE VIEW

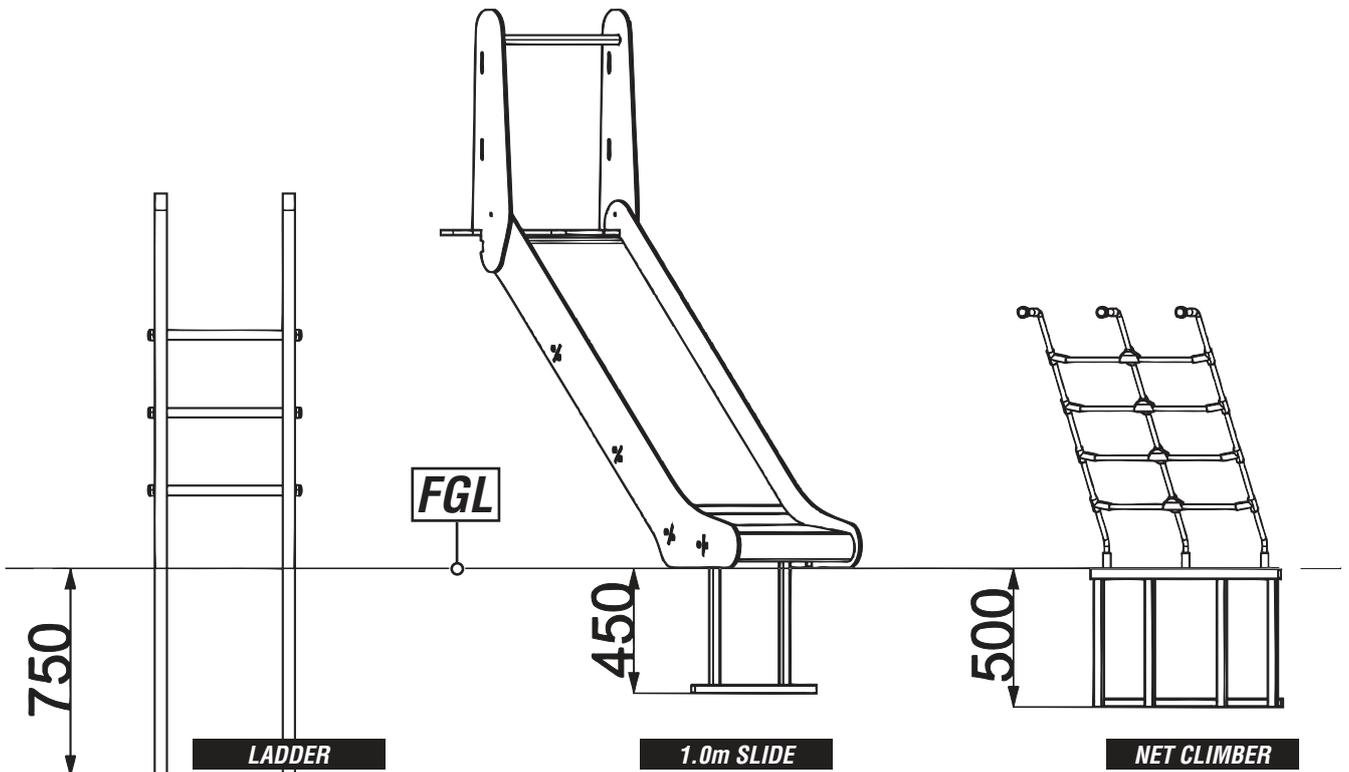
FOUNDATION Details

ADDITIONAL ITEMS



NOTES:

The NET GROUND ANCHOUR needs to sit 5-10mm below FINISHED GROUND LEVEL

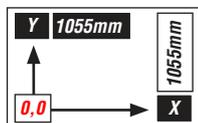
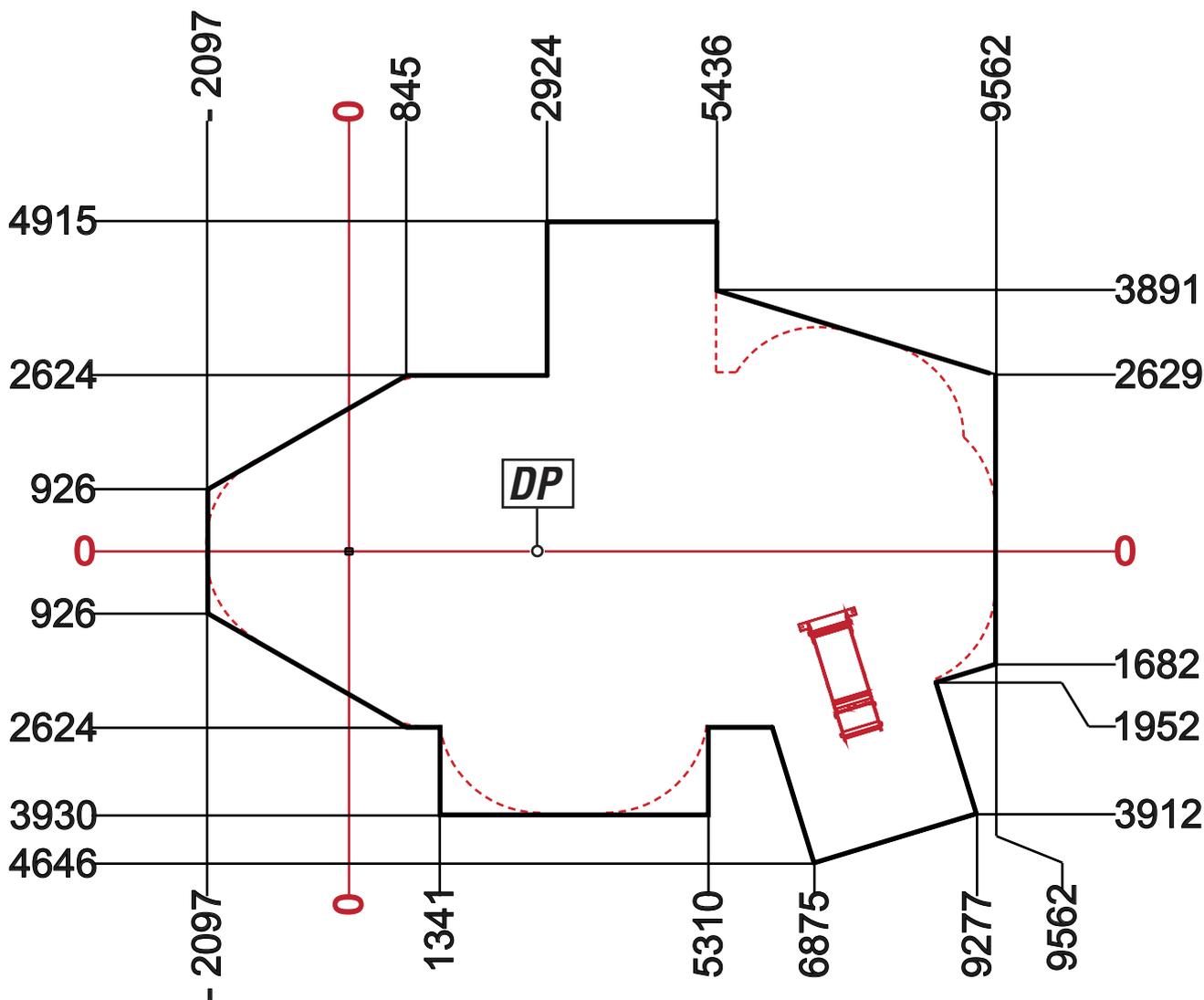


SURFACING Details

OVERALL AREA - DATUM POINT

----- = MINIMUM SPACE

————— = SURFACE AREA



NOTES:

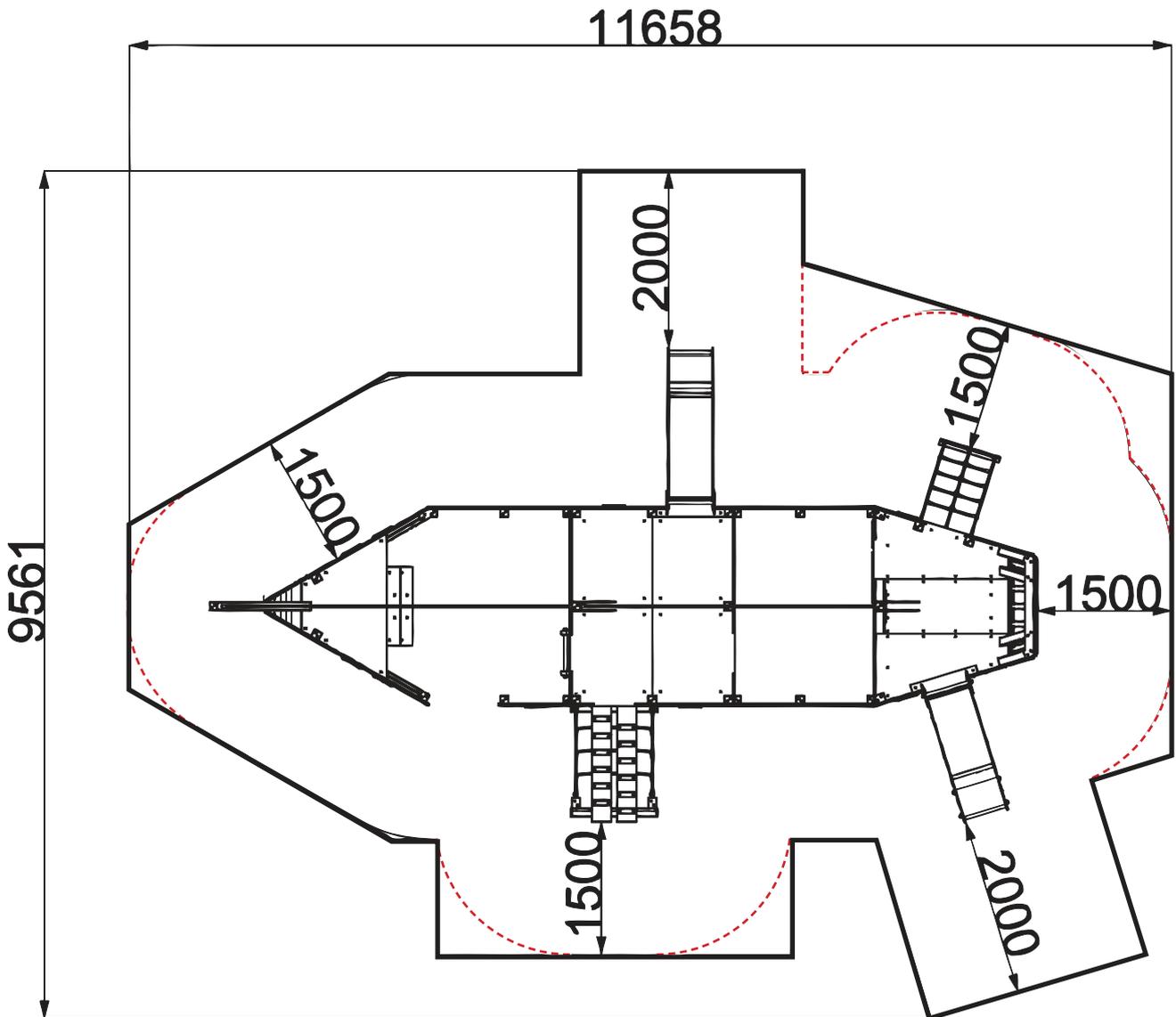
The stern slide 'OUTLINE' has been included to help highlight the orientation of the area

SURFACING Details

OVERALL AREA - DATUM POINT

----- = MINIMUM SPACE

————— = SURFACE AREA



Installation Instructions

Instructions will be split between:

BOW / ENTRY (Open Front) / MAIN DECK / BACK PANELS / STERN

SECTION 1 - BOW ASSEMBLY

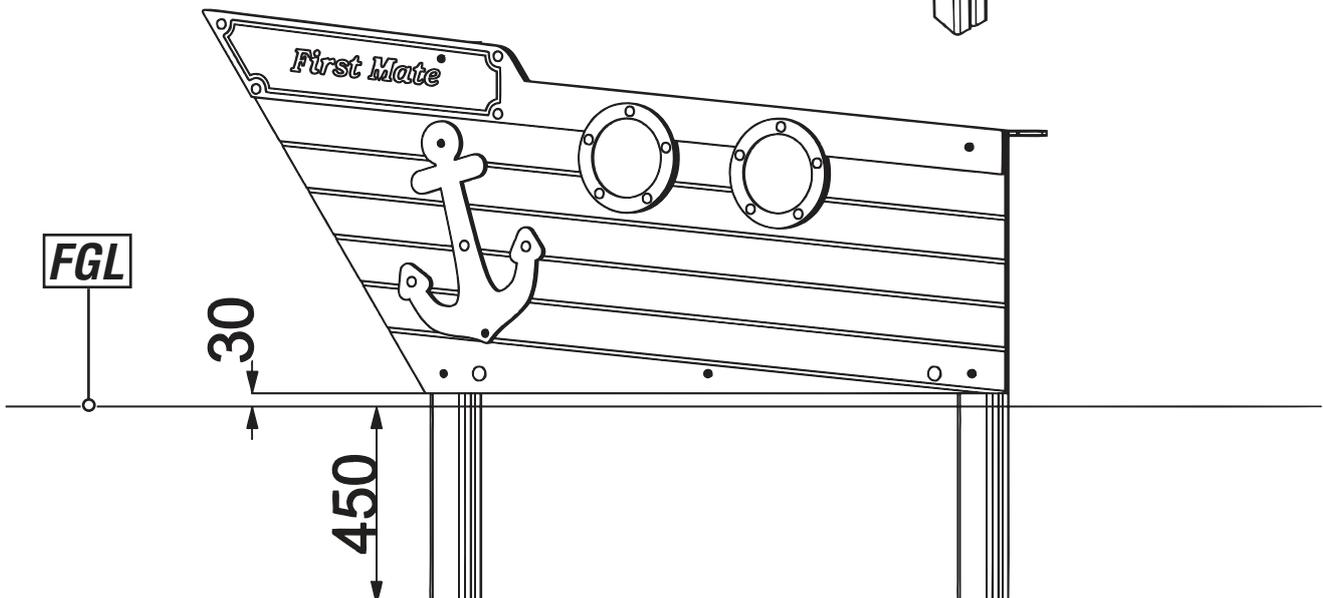
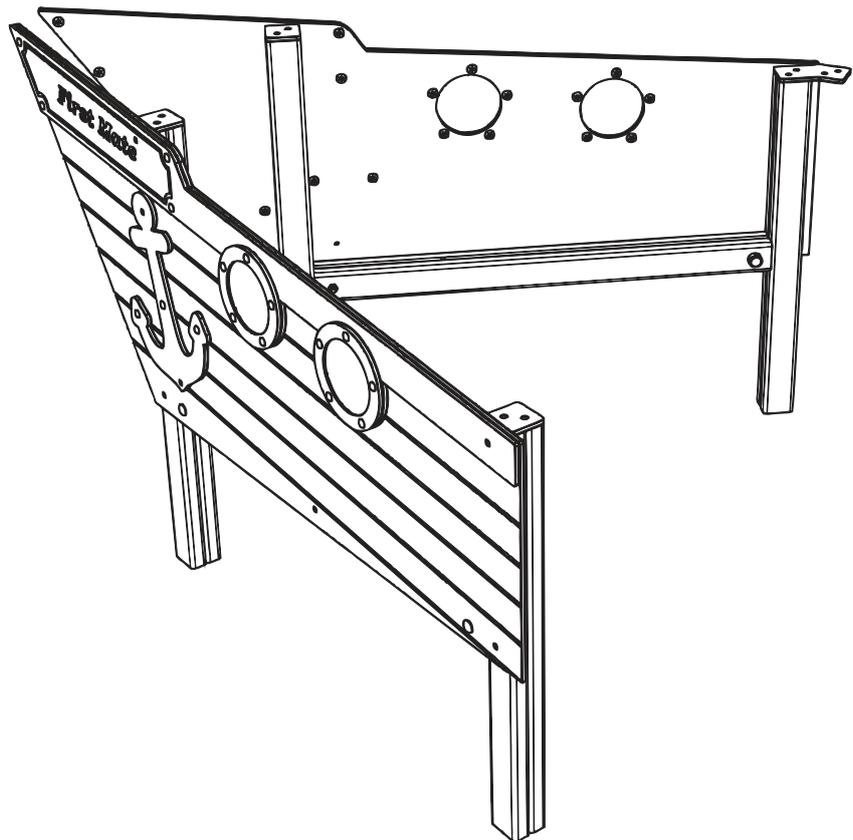
1

Position the BOW PANELS - Starboard / Portside

DRY INSTALL - Do not concrete posts until the full assembly is complete

Ensure

*The PANELS are positioned 30mm above
FINISHED GROUND LEVEL*



Installation Instructions

2

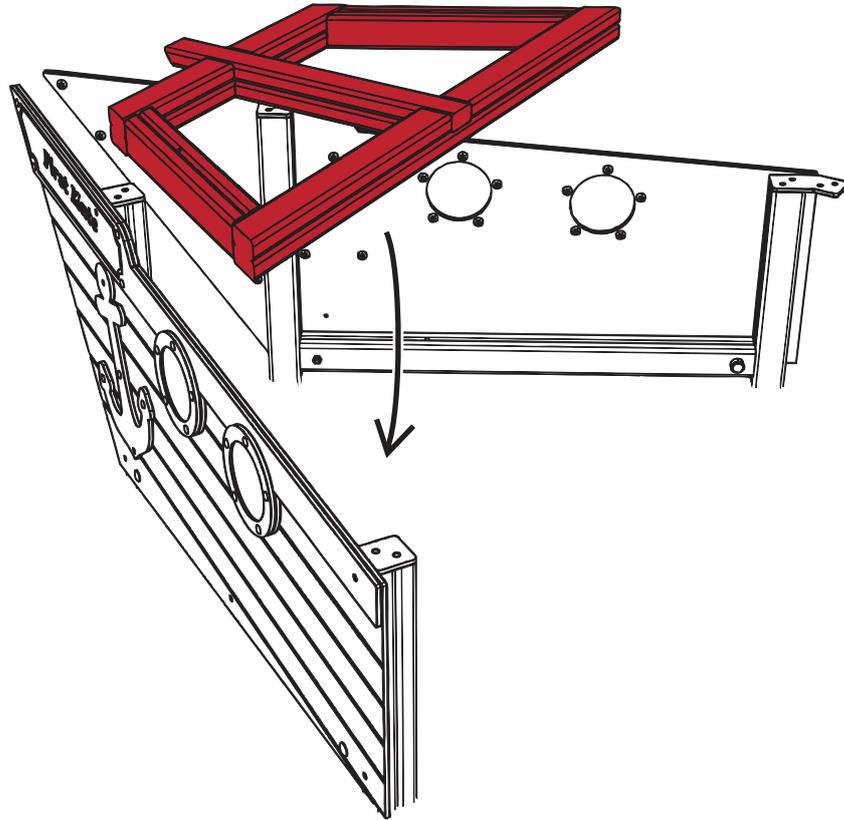
Attach the BOW main floor assembly

Using 4 x FM180 WOOD SCREWS

VOY121-B

3

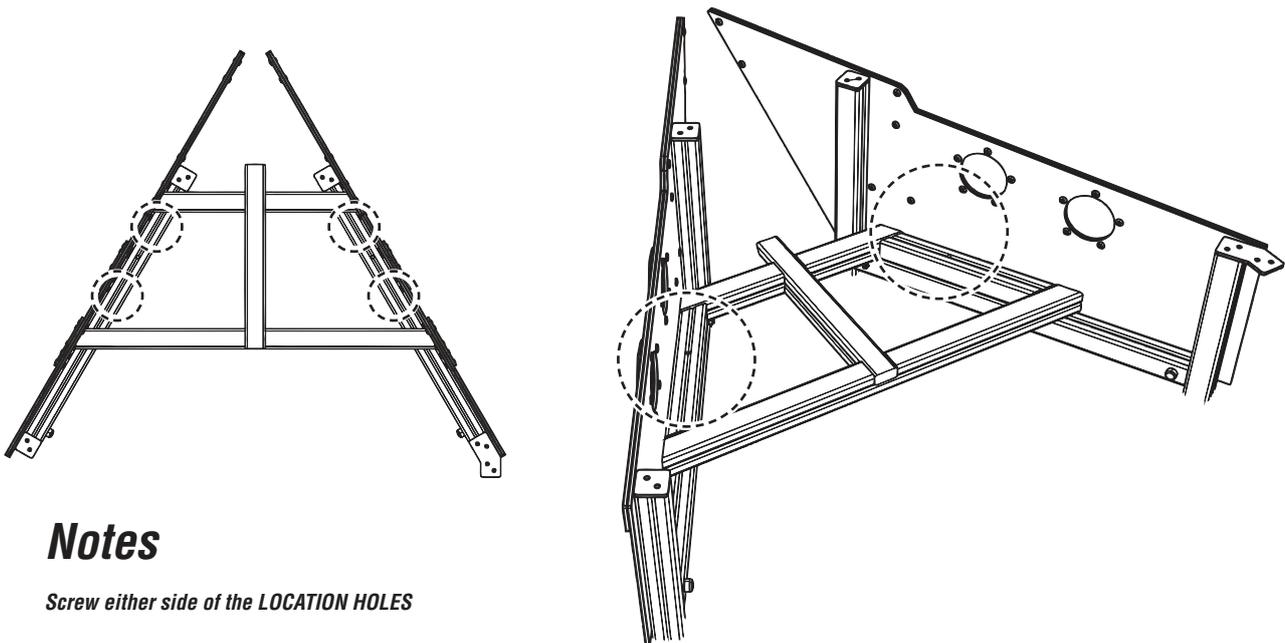
ASSEMBLY



3

Ensure LOCATION HOLES line up

Circled BELOW RIGHT - these holes are to locate assembly only



Notes

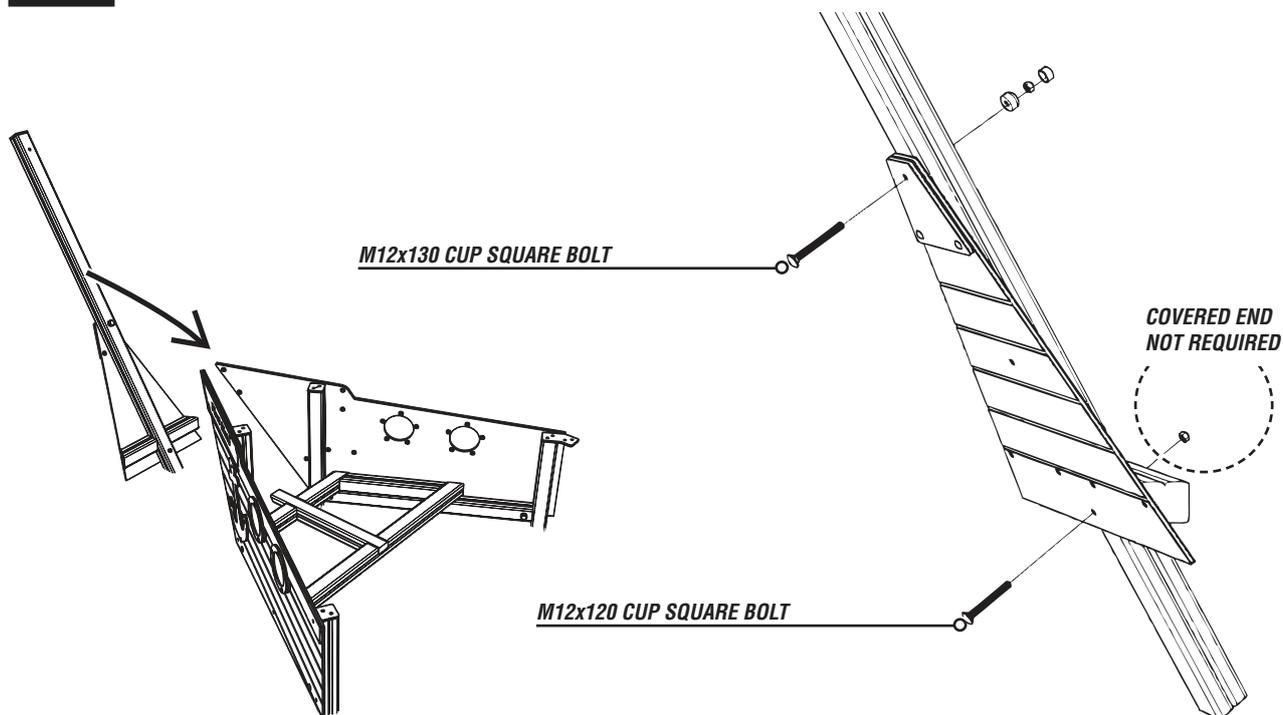
Screw either side of the LOCATION HOLES

Installation Instructions

4

Attach the FRONT panel to the VOY121-B1 timber

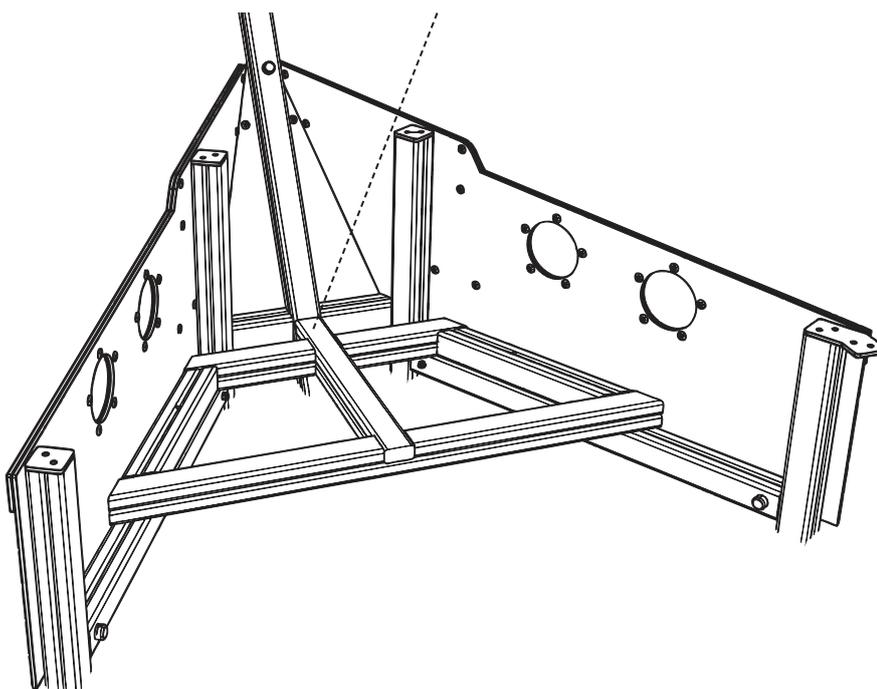
Using 1 x M12x130 CUP SQUARE BOLT / 1 x M12 x 120 CUP SQUARE BOLT / 2 x M12 NYLOCS / 1 x COVERED END



5

Position & attach the FRONT assembly

Using 1 x FM80 WOOD SCREW

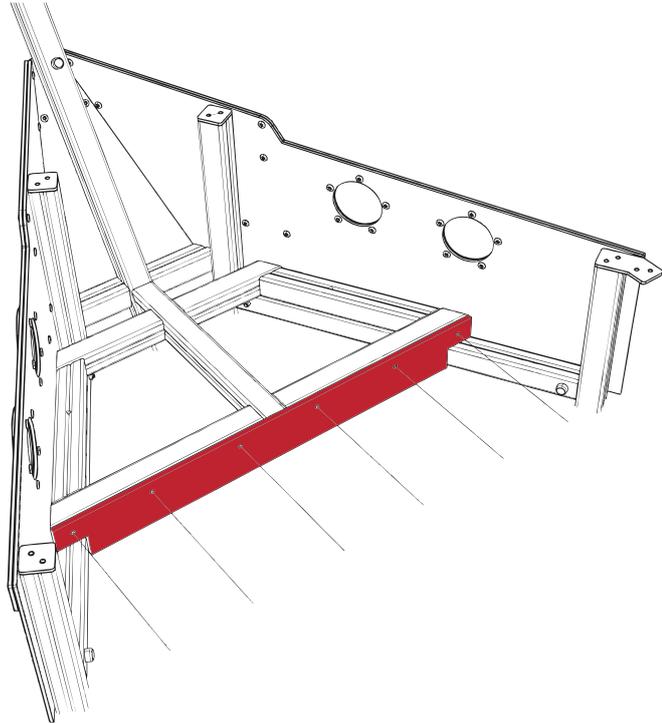


Installation Instructions

6

Attach the HEXA GRIP BOW-H2

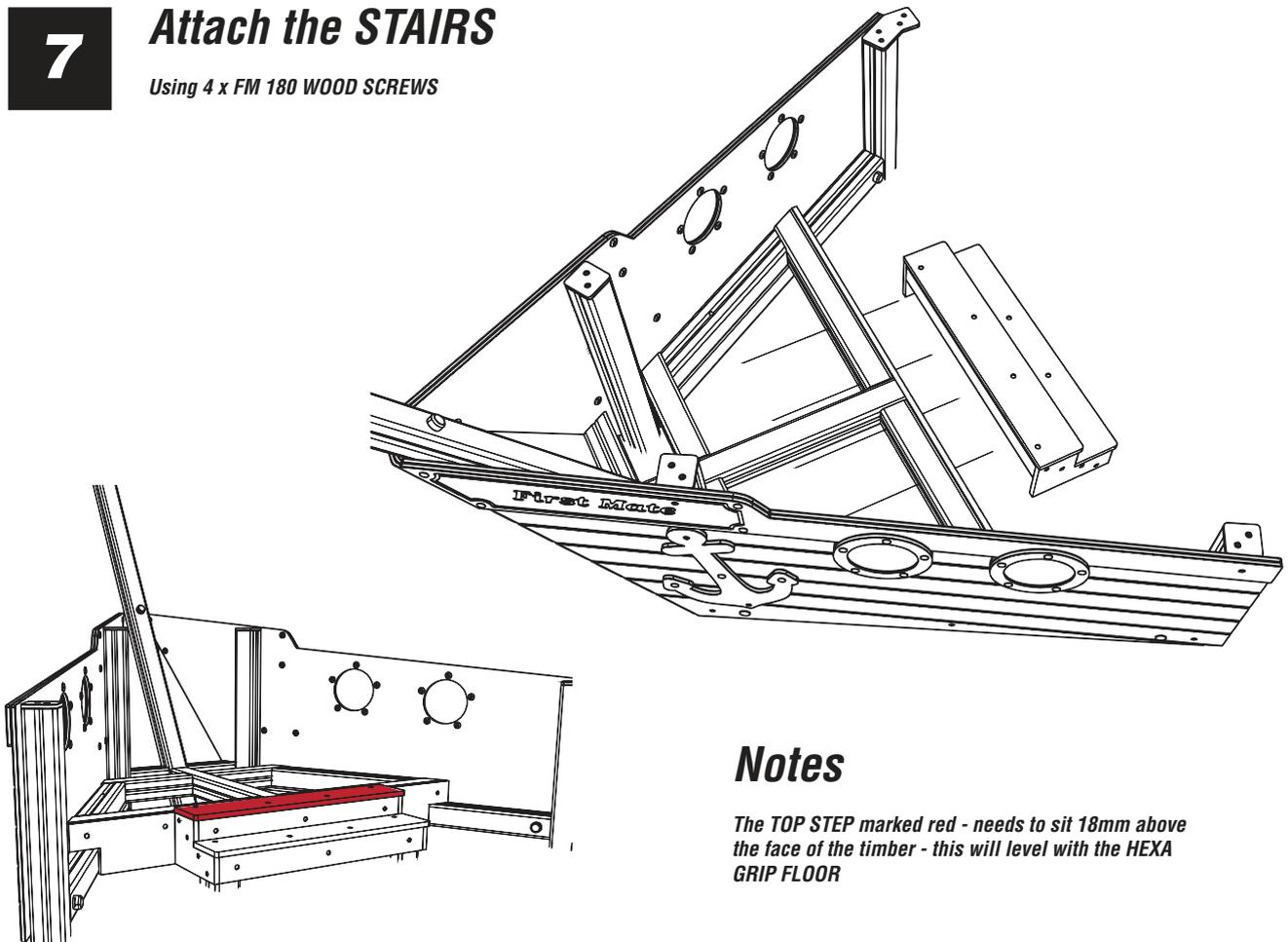
Using 4 x FM 80 WOOD SCREWS



7

Attach the STAIRS

Using 4 x FM 180 WOOD SCREWS



Notes

The TOP STEP marked red - needs to sit 18mm above the face of the timber - this will level with the HEXA GRIP FLOOR

Installation Instructions

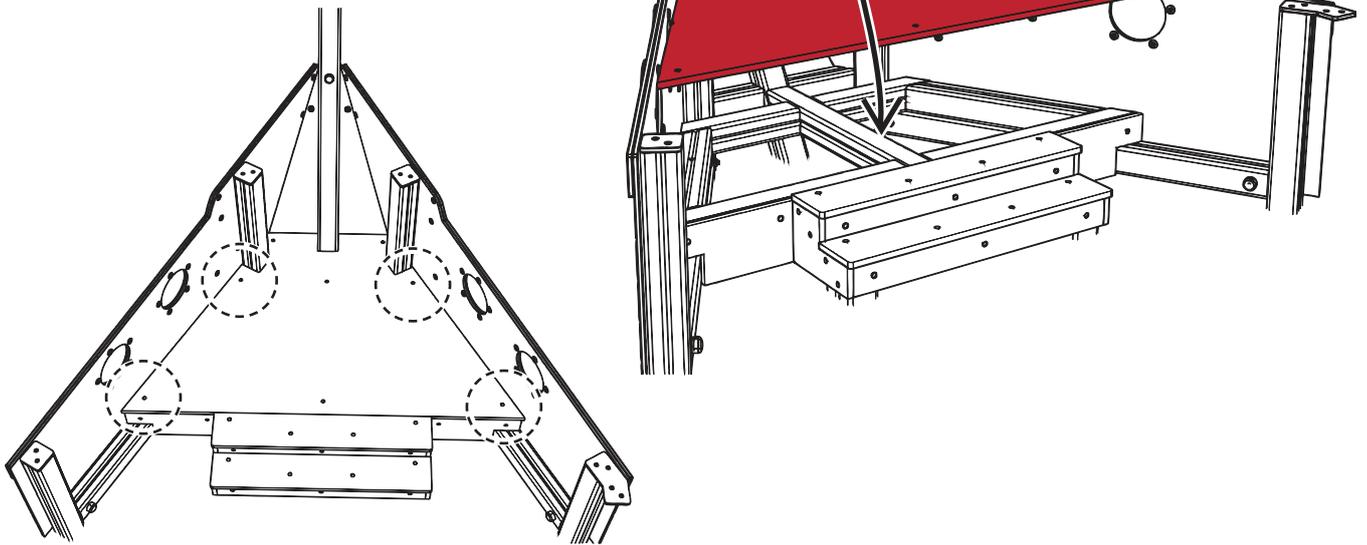
8

Attach the HEXA GRIP BOW-H1

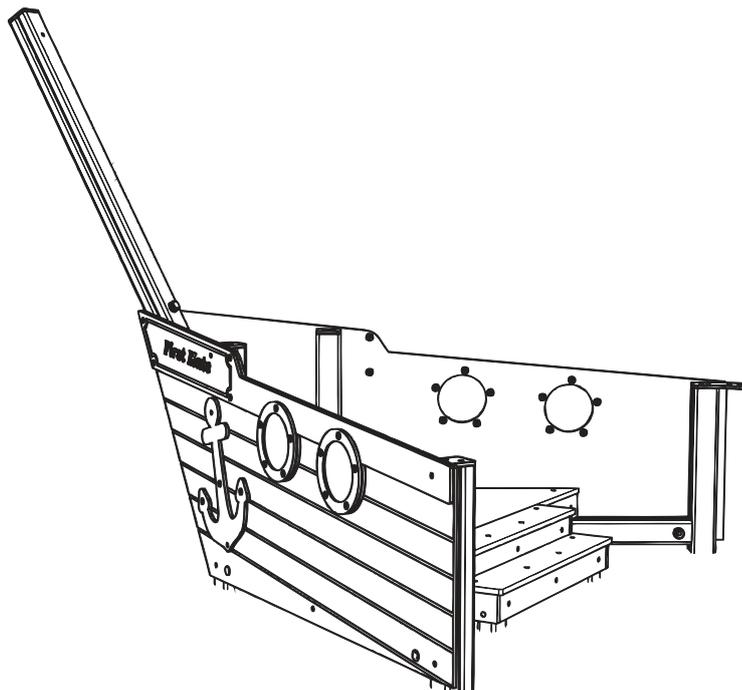
Using 4 x FM 80 WOOD SCREWS / 4 x FM180 WOOD SCREWS

Notes

Use the FM180 in the locations circled below
(remaining will be FM80)



BOW ASSEMBLY - COMPLETE



Installation Instructions

SECTION 2 - ENTRY

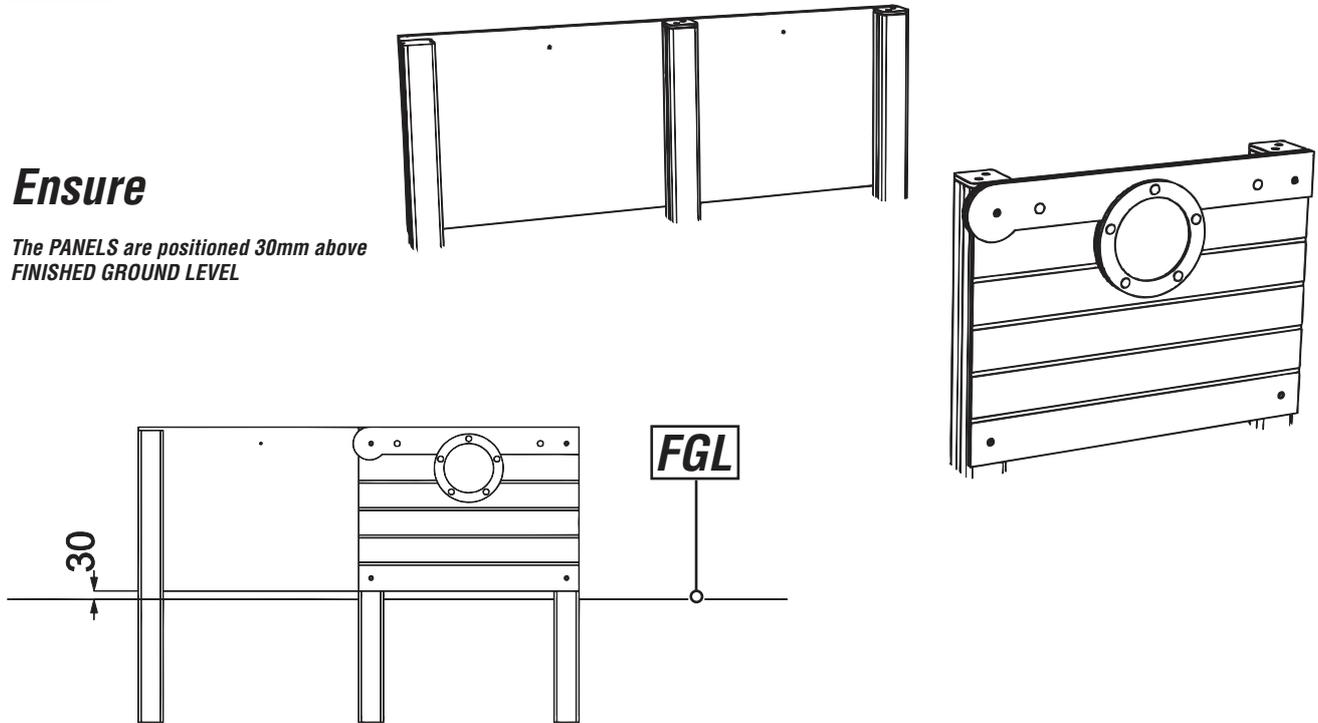
1

Position the ENTRY PANELS - Starboard / Portside

DRY INSTALL - Do not concrete posts until the full assembly is complete

Ensure

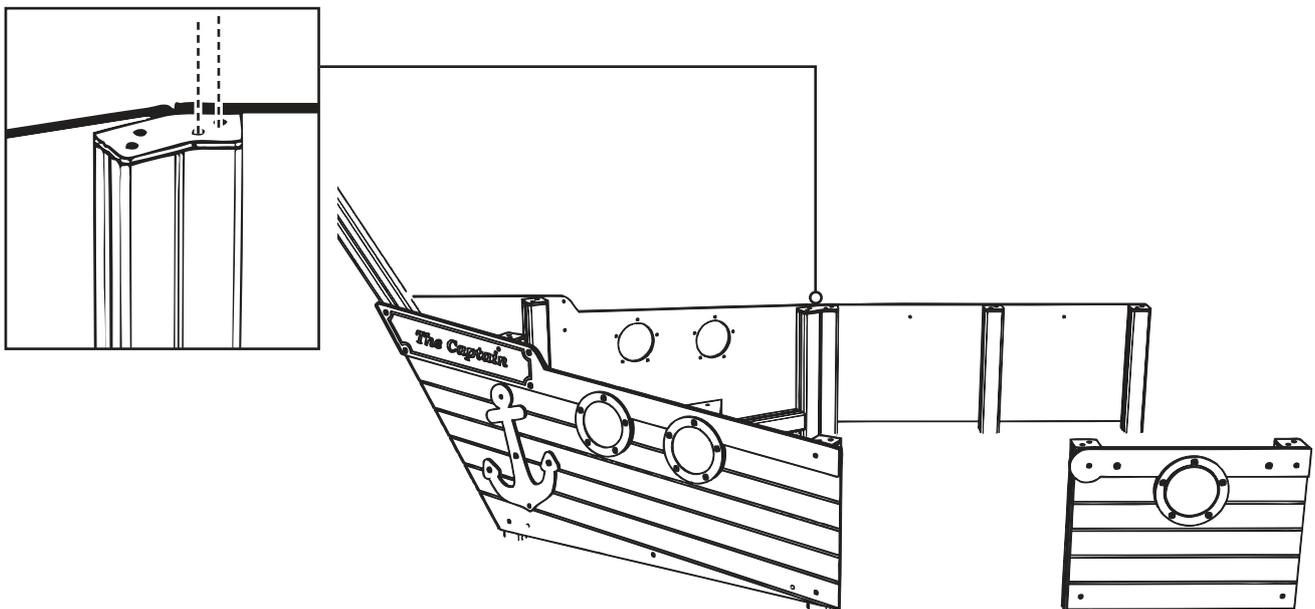
The PANELS are positioned 30mm above FINISHED GROUND LEVEL



2

Attach the Starboard ENTRY PANEL to the BOW

Using 2 x FM80 WOOD SCREWS



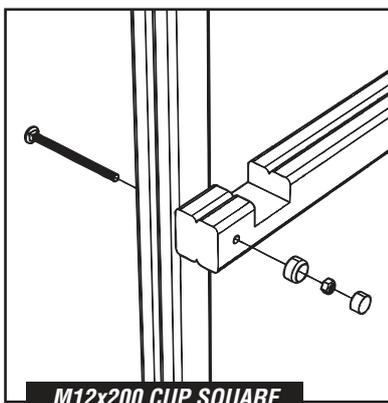
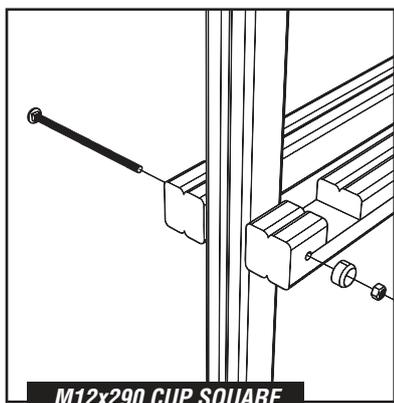
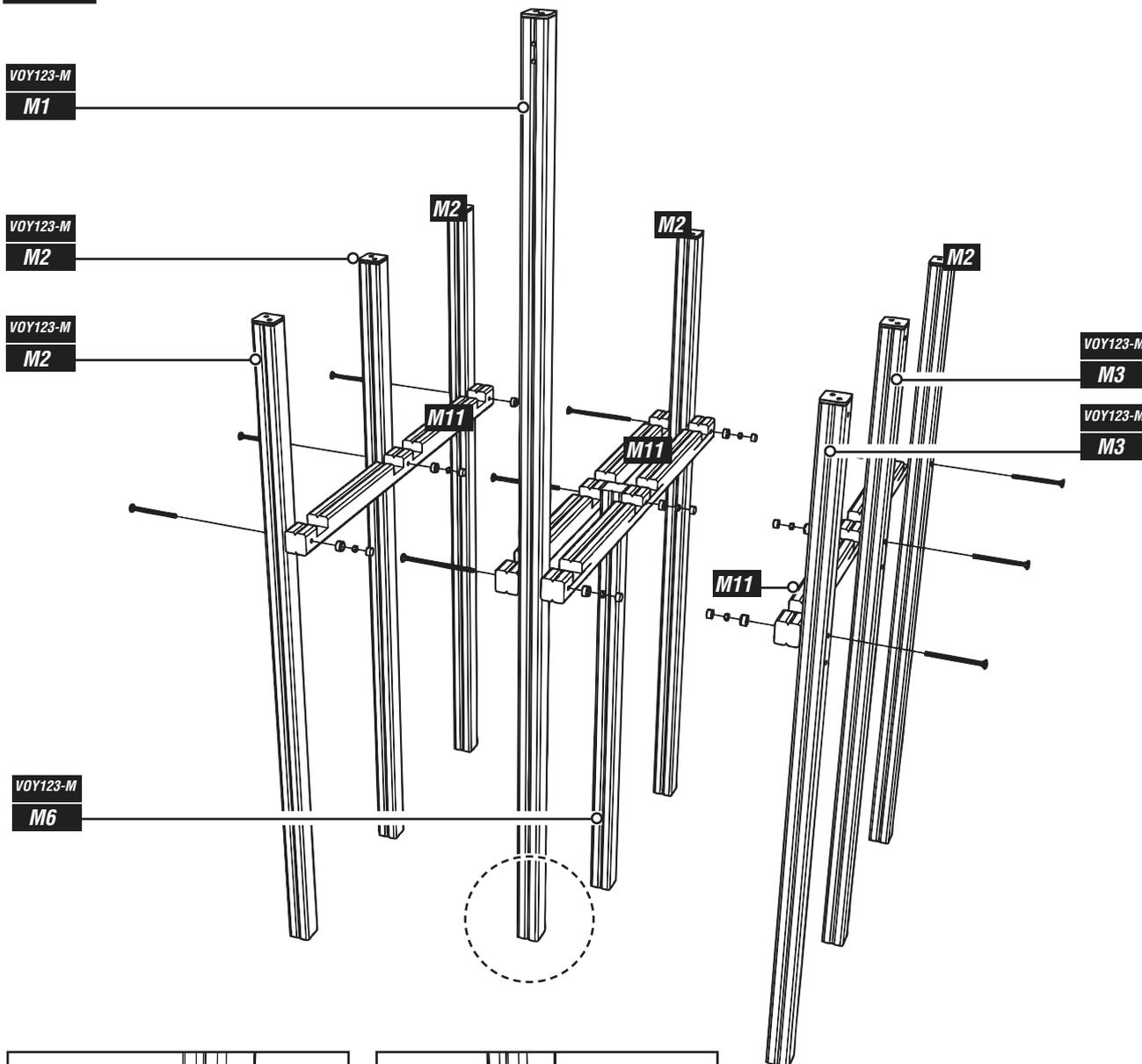
Installation Instructions

SECTION 3 - MAIN DECK

1

Attach the M1 / M2 / M3 / M6 timbers to M11 timbers

Using 6 x M12x200 CUP SQUARE BOLT / 3 x M12 x 290 CUP SQUARE BOLT / 9 x M12 NYLOGS / 9 x COVERED END



Notes

M1 timber has a foundation of **450mm** circled above

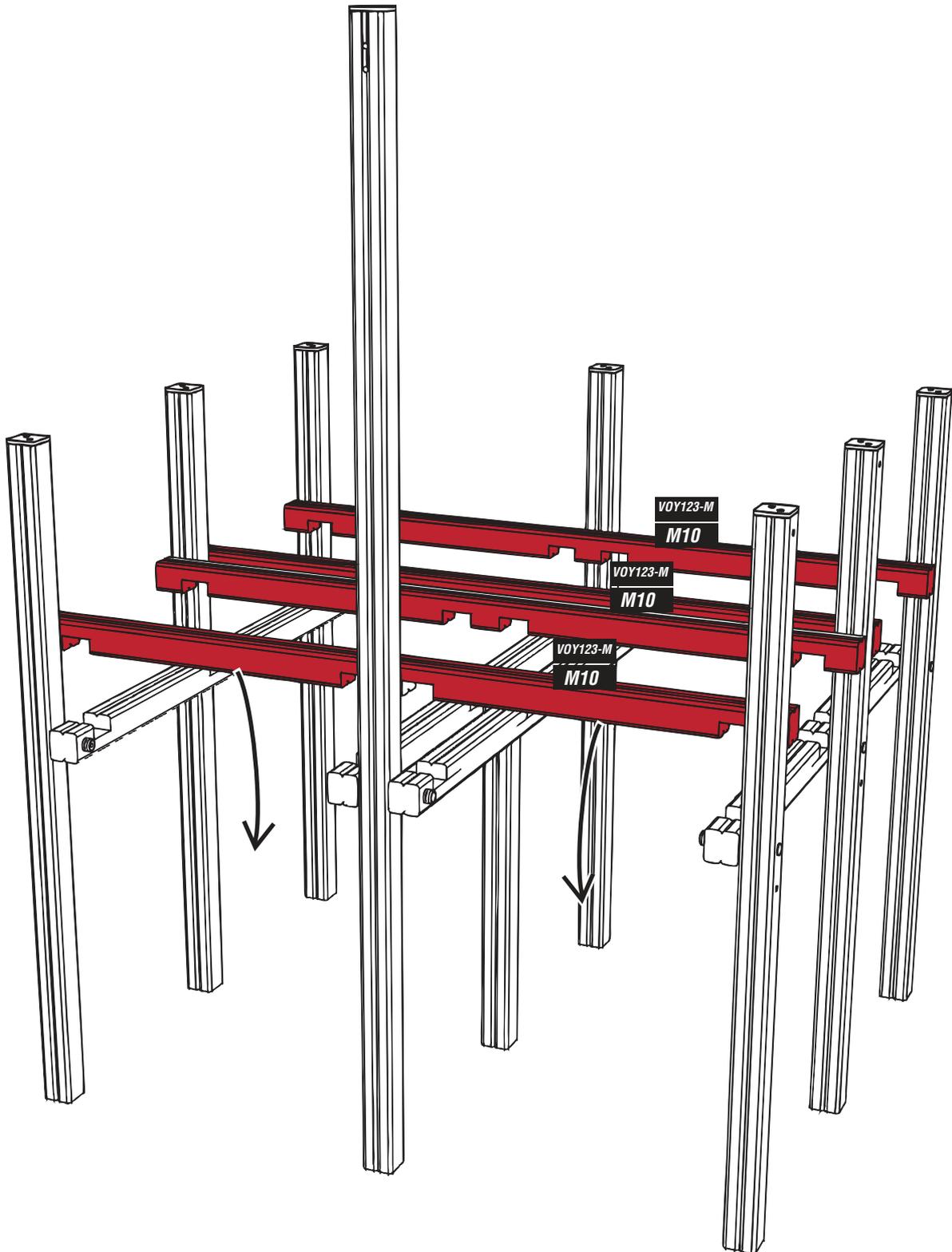
All other main timber uprights have foundations of 750mm (below finished ground level)

Installation Instructions

2

Position M10 timbers

The timbers will be attached when the HEXA GRIP floor is installed



Installation Instructions

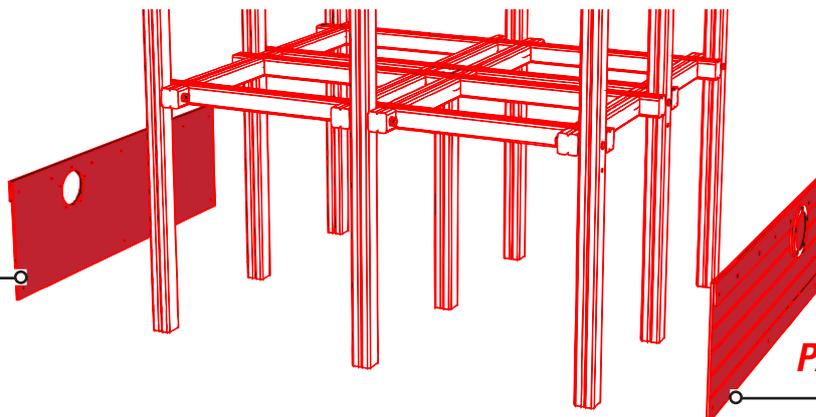
3

Attach PANELc / PANELf

Using 12 x FM80 WOOD SCREWS (6 for each panel)

a

PANELc (MAIN DECK)

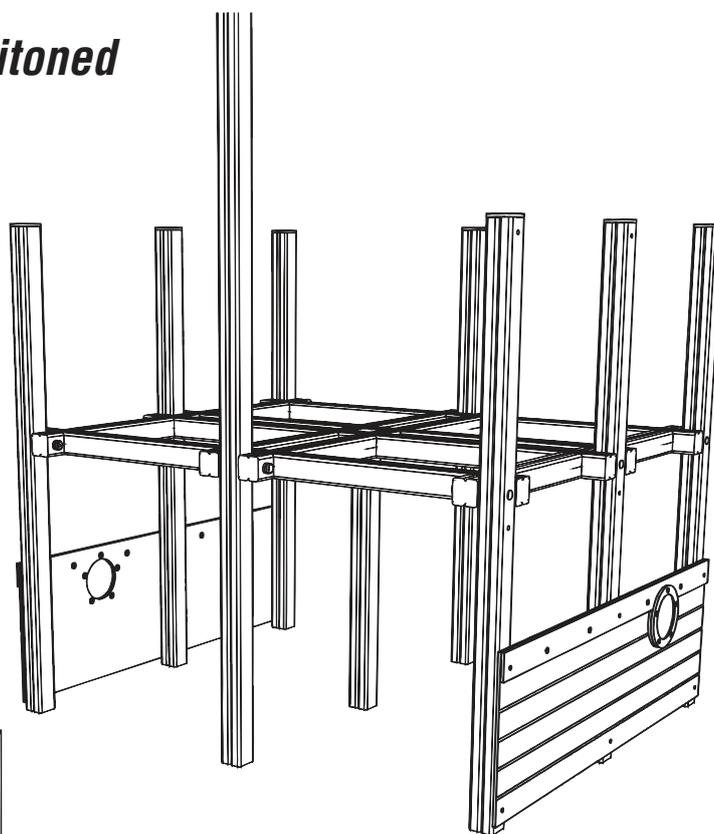


PANELf (MAIN DECK)

3

Ensure panels are positioned correctly

b



30



Ensure

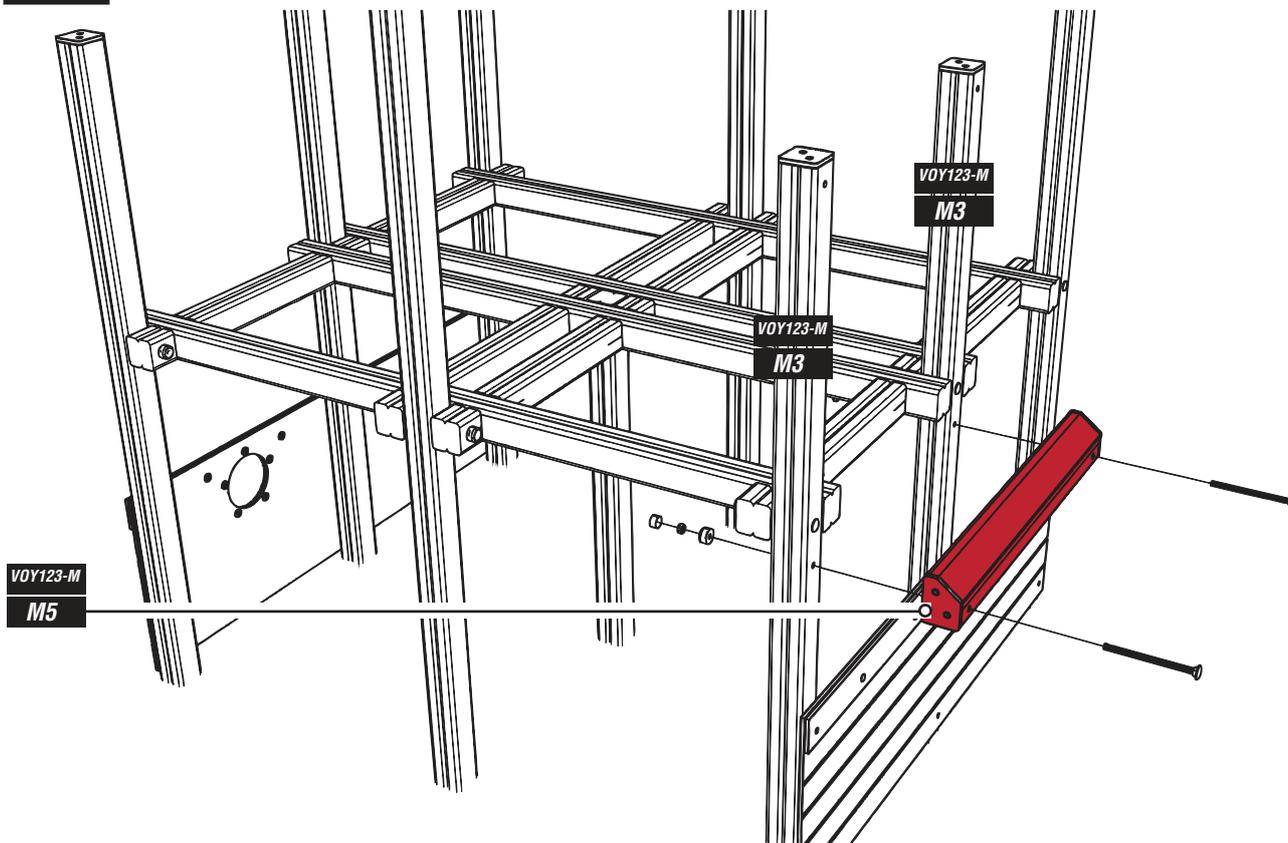
The PANELS are positioned
30mm above FINISHED
GROUND LEVEL

Installation Instructions

4

Attach timber M5 to

Using 2 x M12x200 CUP SQUARE BOLT / 2 x M12 NYLOCS / 2 x COVERED END

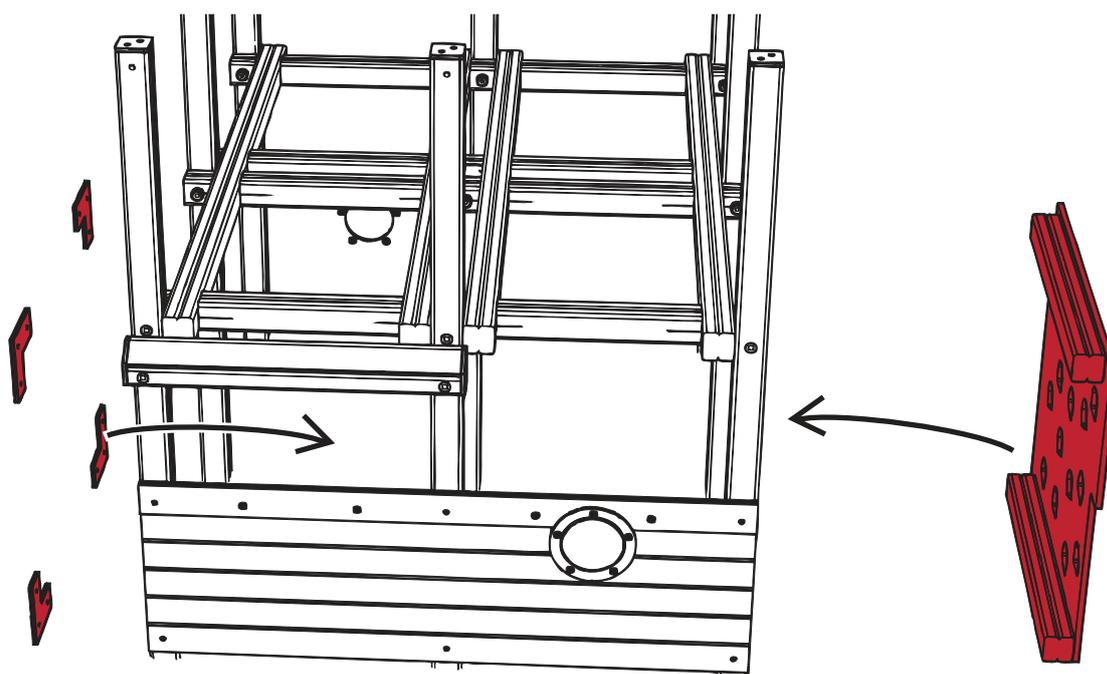


5

Attach PANELg

Using 4 x PLAYTEC L's

a



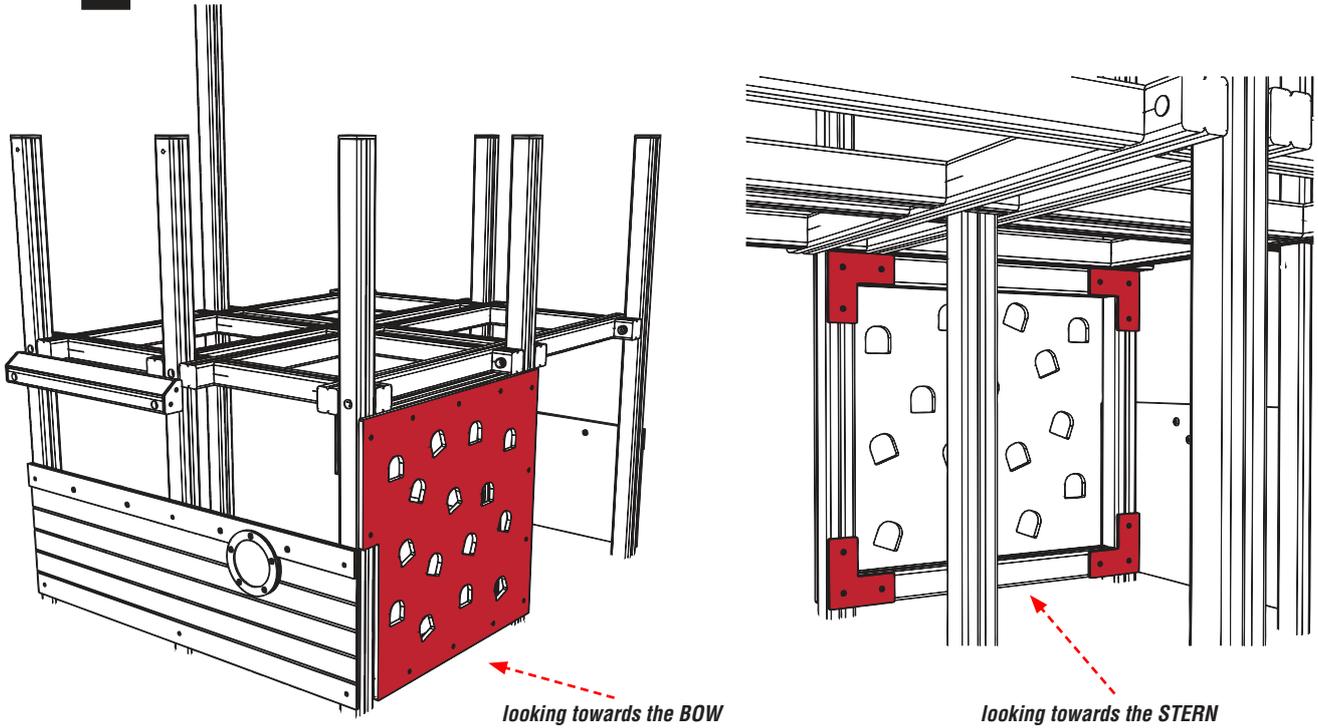
Installation Instructions

5

Attach PANELg & PLAYTEC L's

Using 18 x FM80 WOOD SCREWS

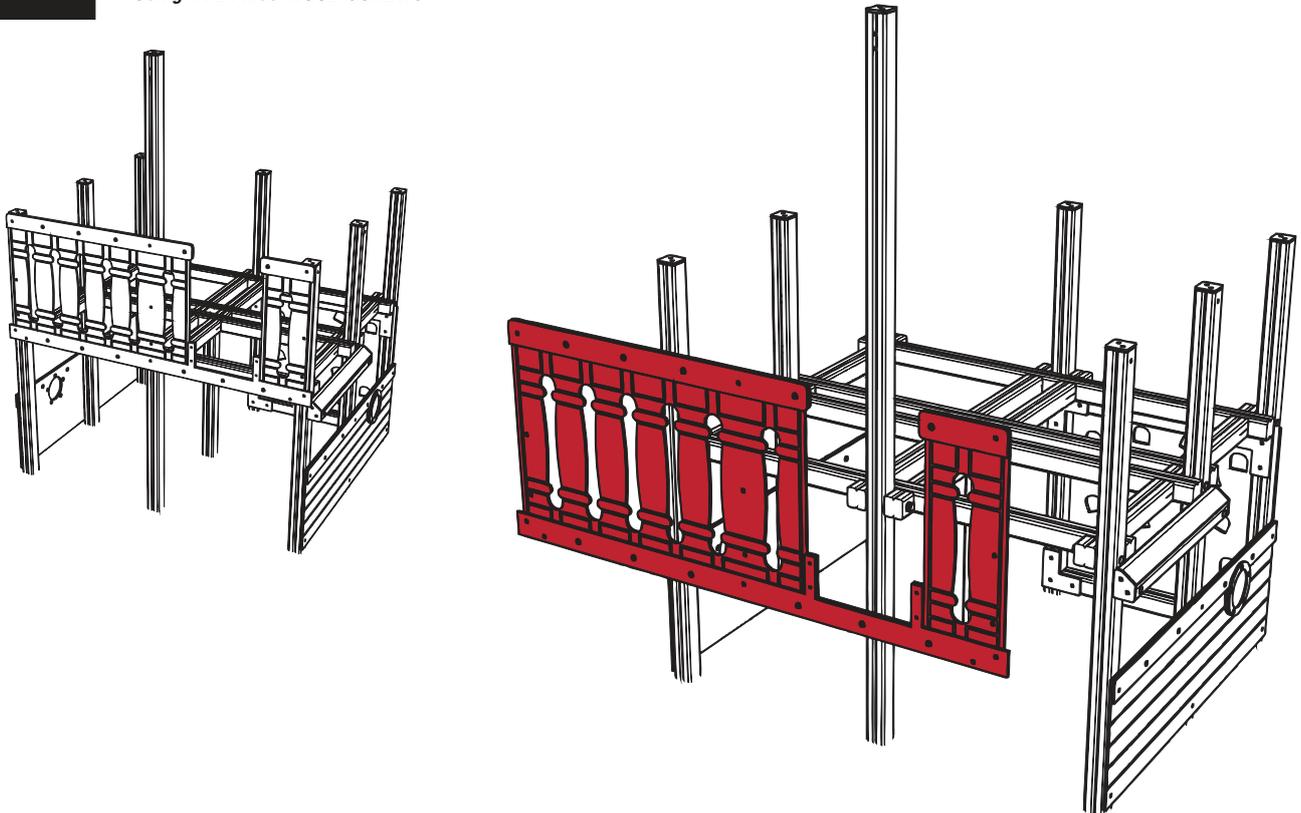
b



6

Attach PANELd

Using 14 x FM80 WOOD SCREWS



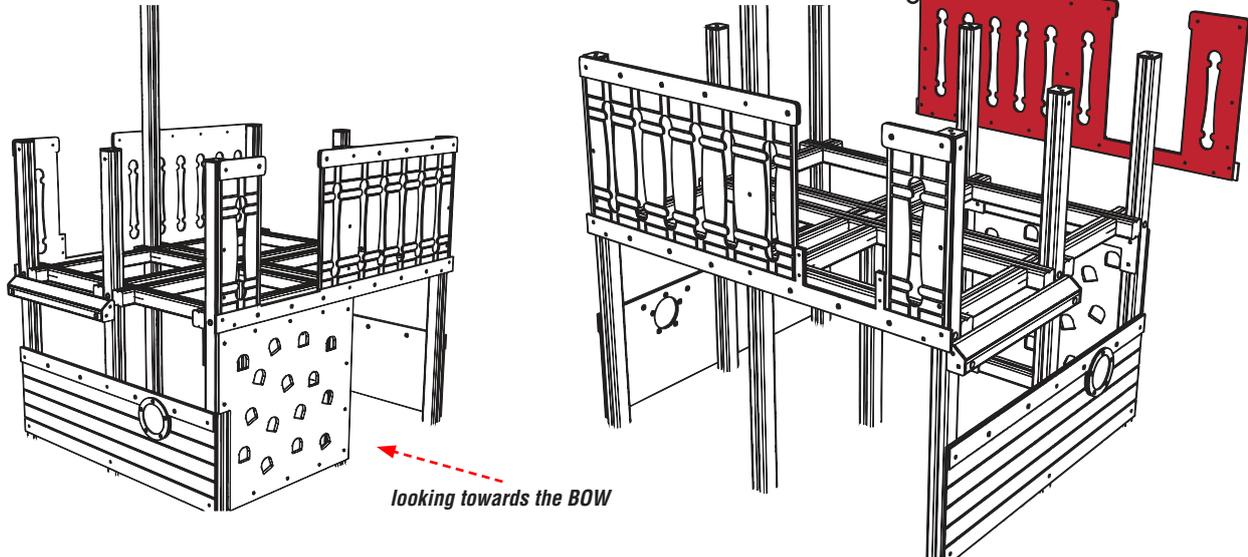
Installation Instructions

7

Attach PANELh

Using 14 x FM80 WOOD SCREWS

PANELd (MAIN DECK)



8

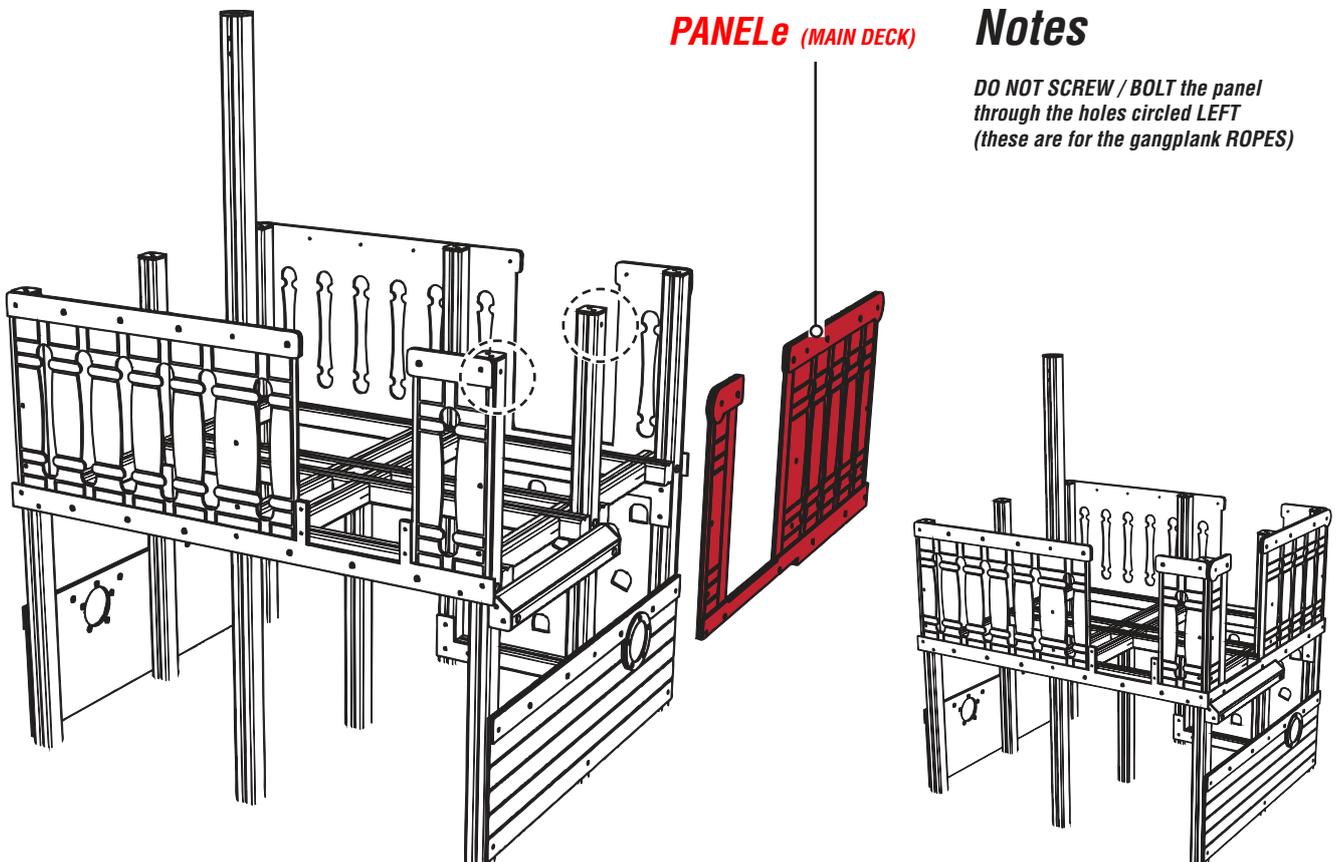
Attach PANELe

Using 11 x FM80 WOOD SCREWS

PANELe (MAIN DECK)

Notes

DO NOT SCREW / BOLT the panel through the holes circled LEFT (these are for the gangplank ROPES)

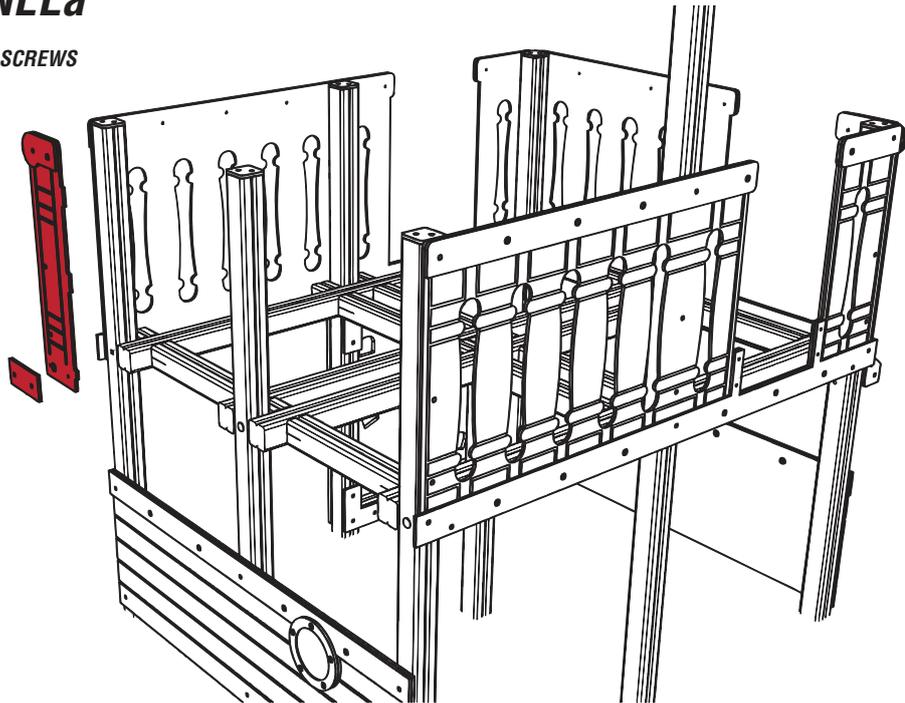


Installation Instructions

9

Attach PANELa

Using 5 x FM80 WOOD SCREWS



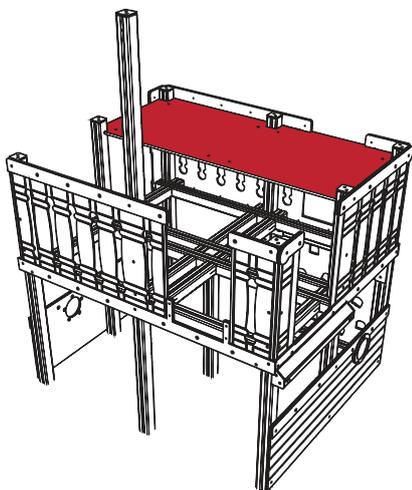
Notes

PANELa is supplied in 2 PIECES

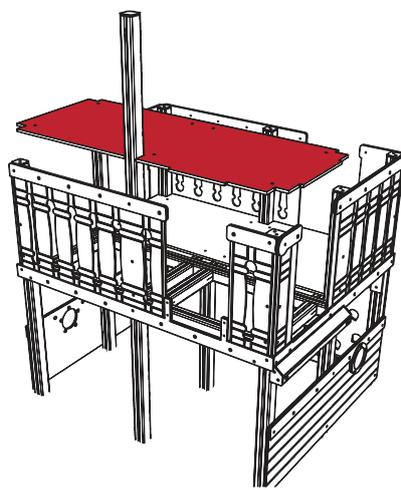
10

Attach the HEXA GRIP MAIN DECK H2 / H1

Using 16 x FM 80 WOOD SCREWS



MAIN DECK -H2



MAIN DECK -H1

NOTES:

The screws will attach the HEXA GRIP and floor support timbers

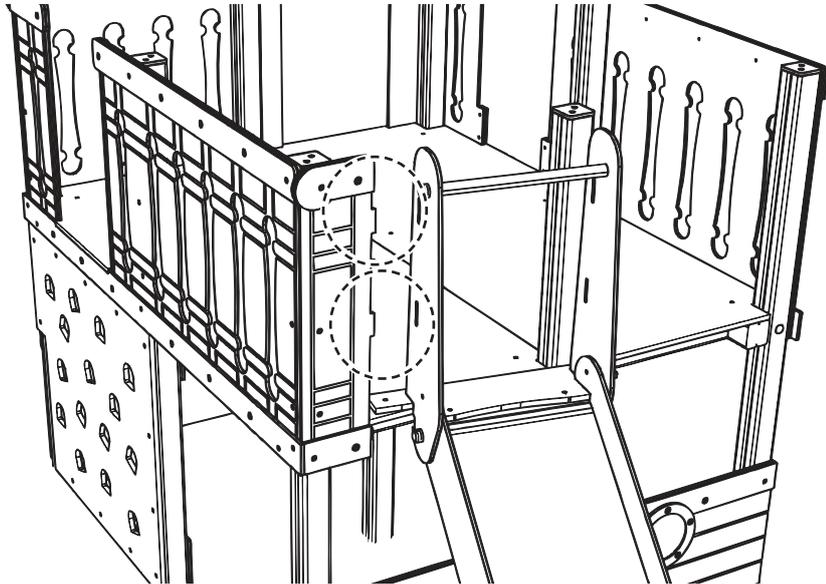
VOY123-M	VOY123-M
M10	M11

Installation Instructions

11

Position the 1.2m Main Deck Slide

The CUT OUTS in the slide will slot onto / over PANELa (circled below)

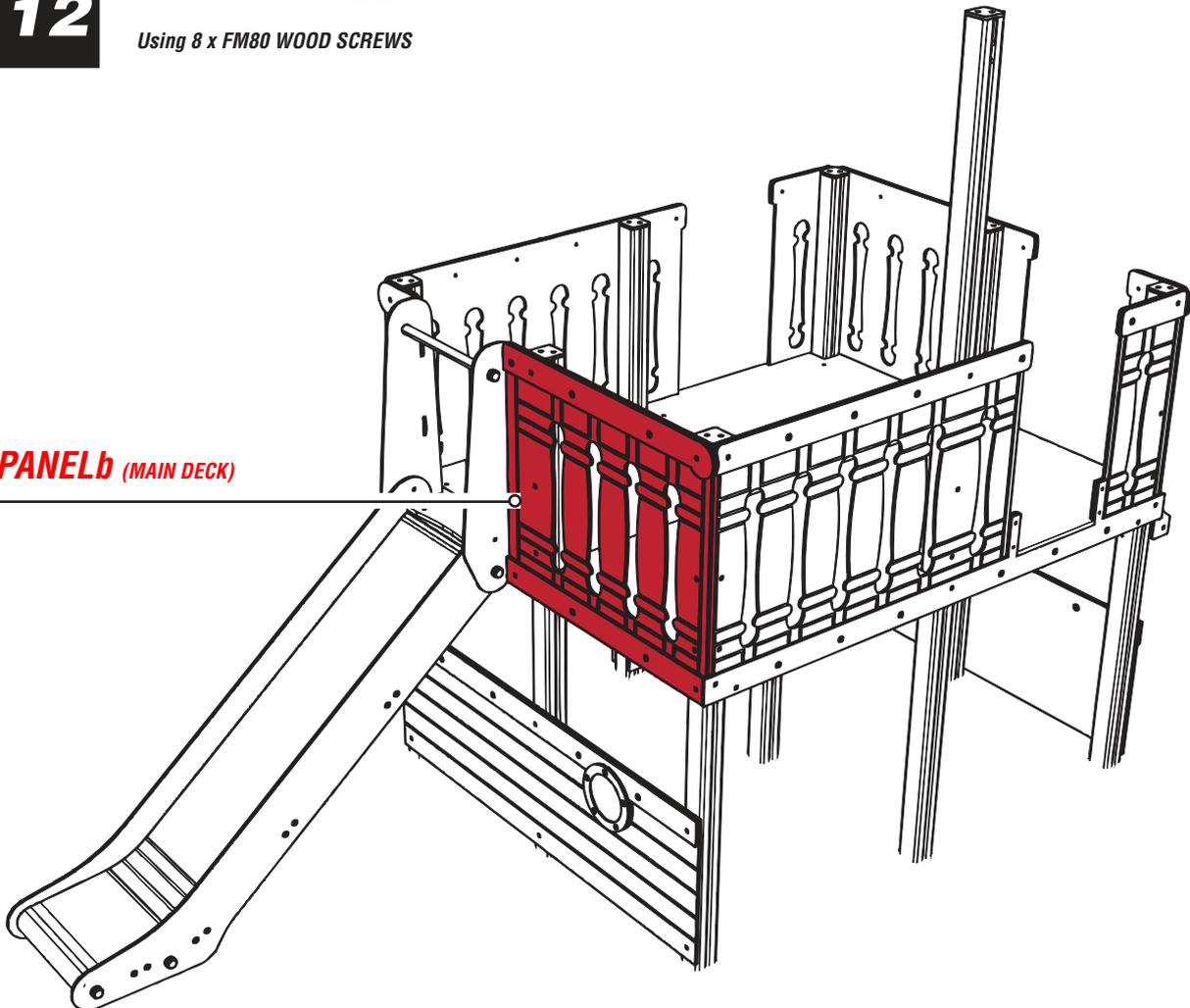


12

Attach PANELb

Using 8 x FM80 WOOD SCREWS

PANELb (MAIN DECK)

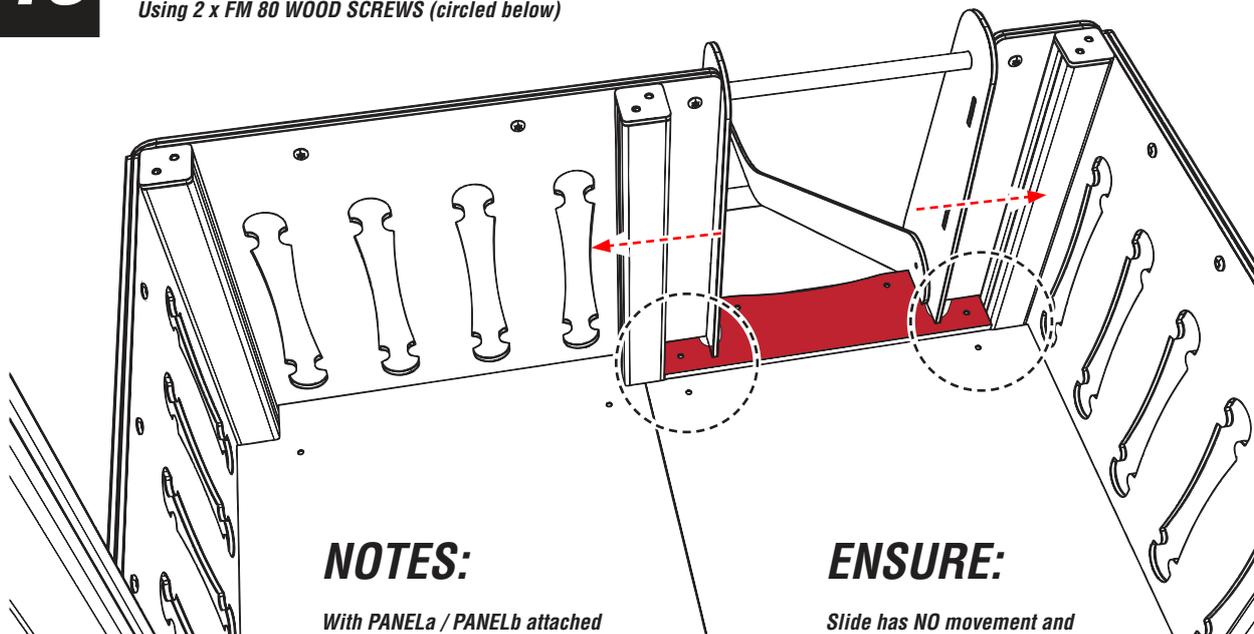


Installation Instructions

13

Attach the SLIDE

Using 2 x FM 80 WOOD SCREWS (circled below)



NOTES:

With PANELa / PANELb attached
the position of the slide will be
LOCKED

ENSURE:

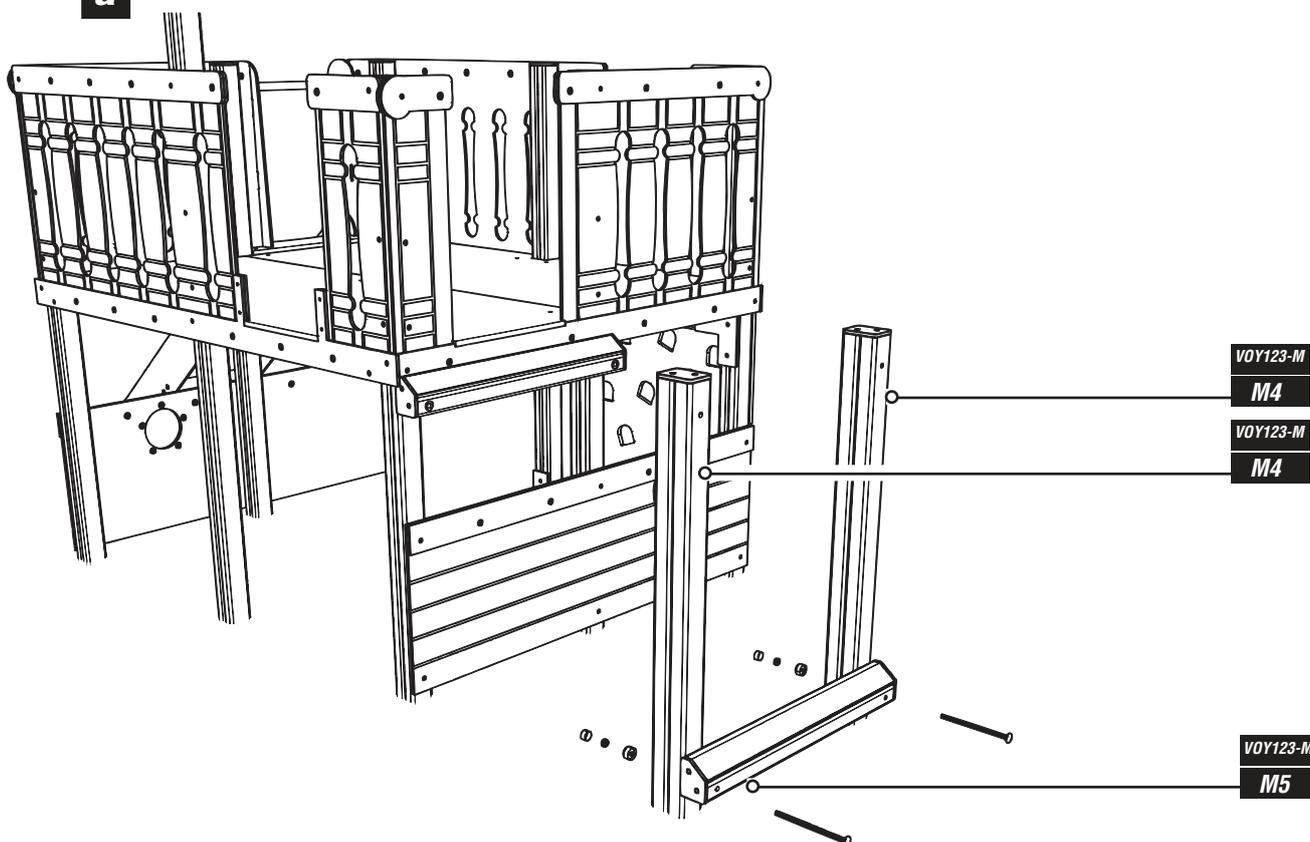
Slide has NO movement and
is securely fixed

14

Position M4 timbers & attach M5 timber

Using 2 x M12x230 CUP SQUARE BOLT / 2 x M12 NYLOCS / 2 x COVERED END

a



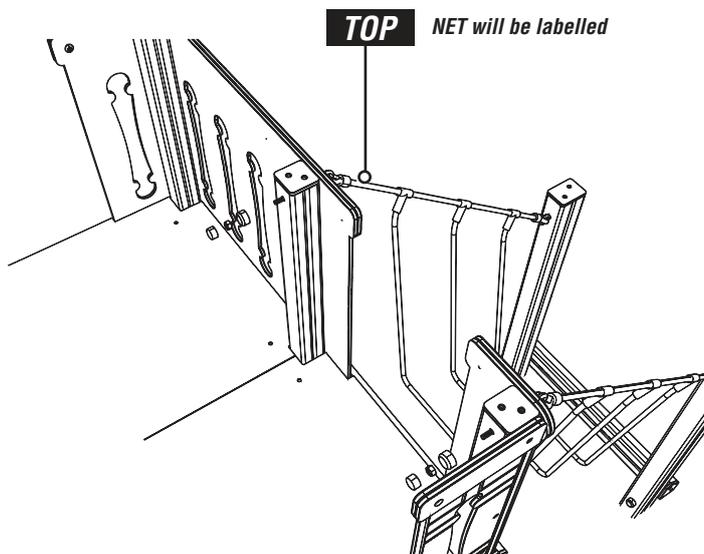
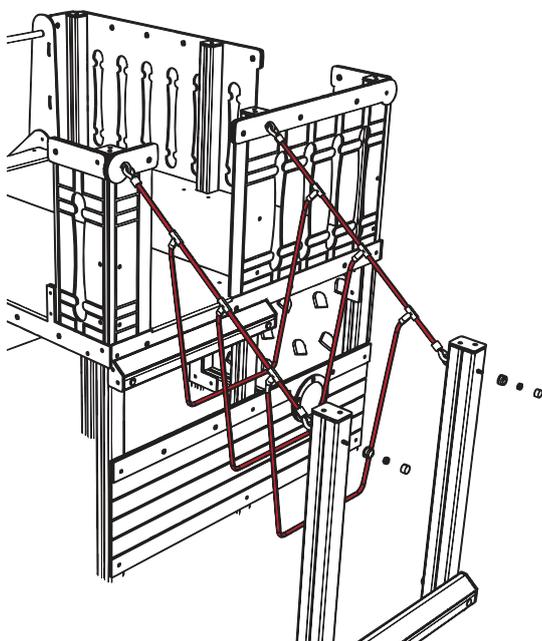
Installation Instructions

14

Attach the GANGPLANK main deck net

Using 4 x M10 NYLOCS / 2 x COVERED END

b



NOTES:

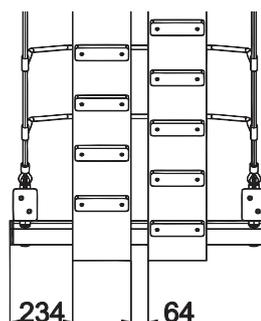
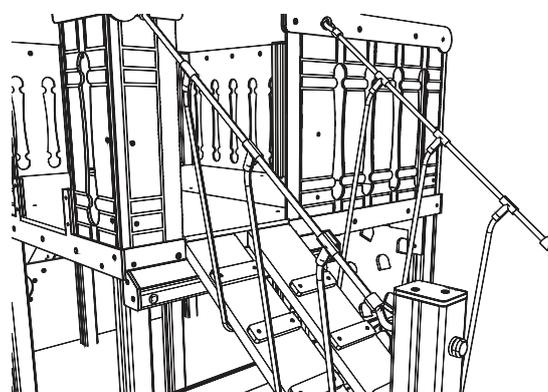
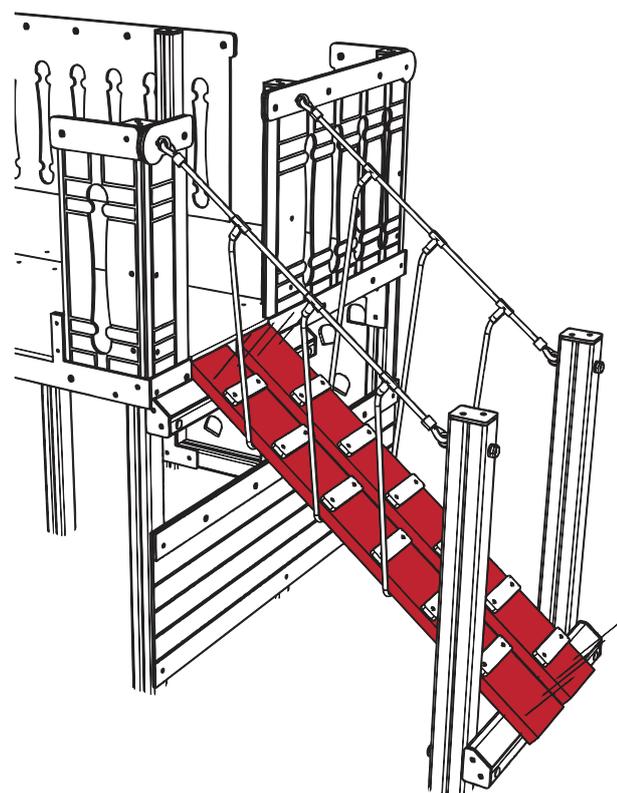
PLEASE ENSURE M10 NYLOCS are used for the EYEBOLT fixings on the net

14

Attach the GANGPLANK 'boards' to the M5 timbers

Using 8 x FM120 WOOD SCREWS

c



ENSURE:

Spacing between boards is CORRECT

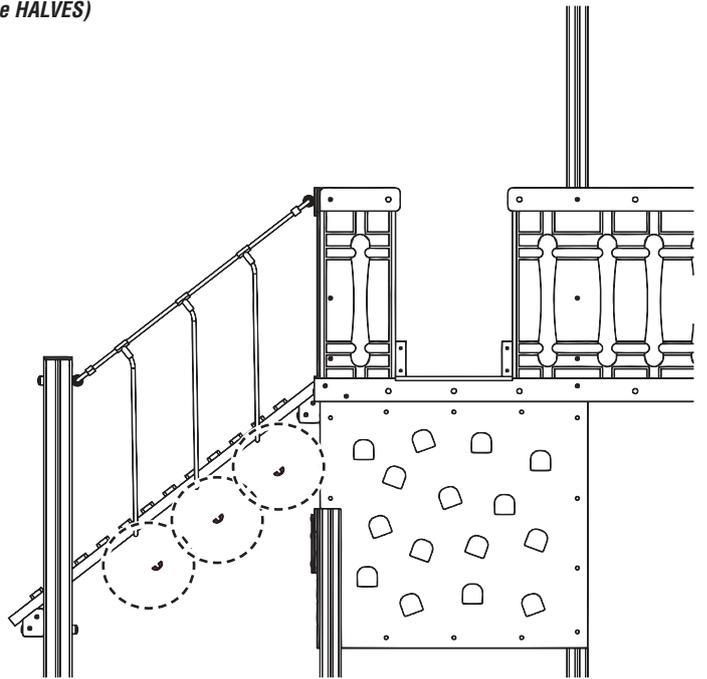
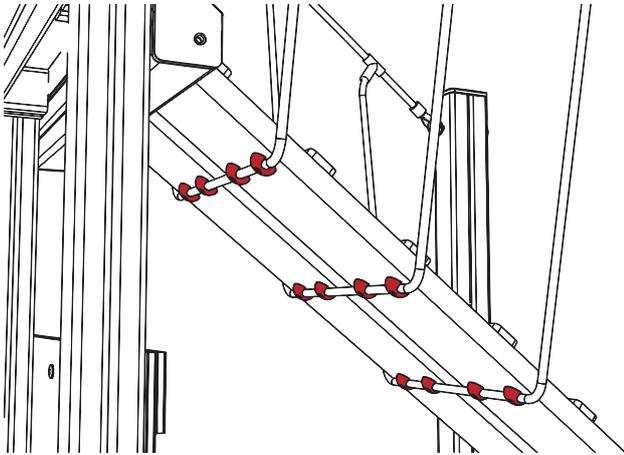
Installation Instructions

14

Attach the net to the **GANGPLANK** timbers

Using 12 x **POLYFIX HALVES** (and screws supplied with the HALVES)

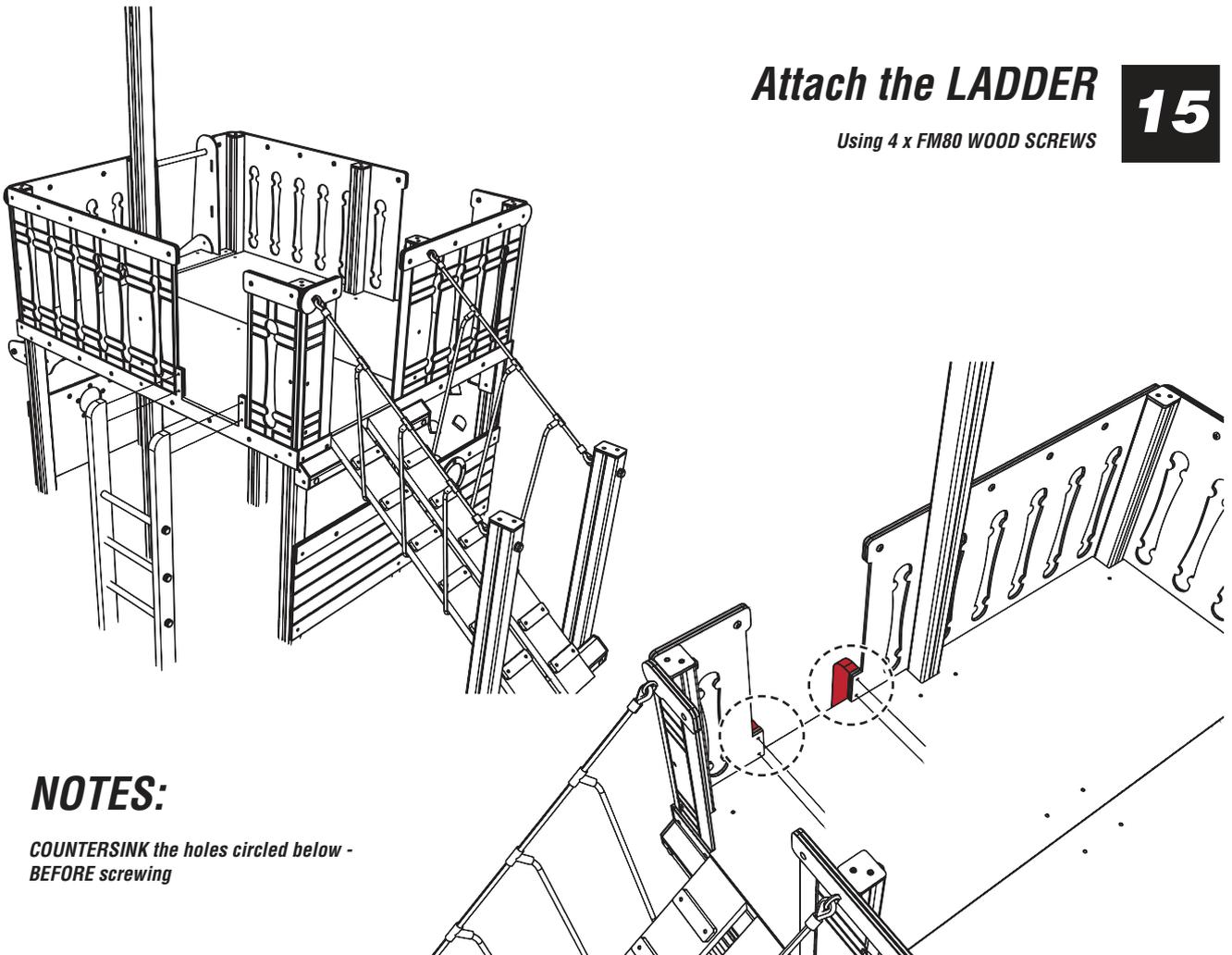
d



Attach the **LADDER**

Using 4 x **FM80 WOOD SCREWS**

15



NOTES:

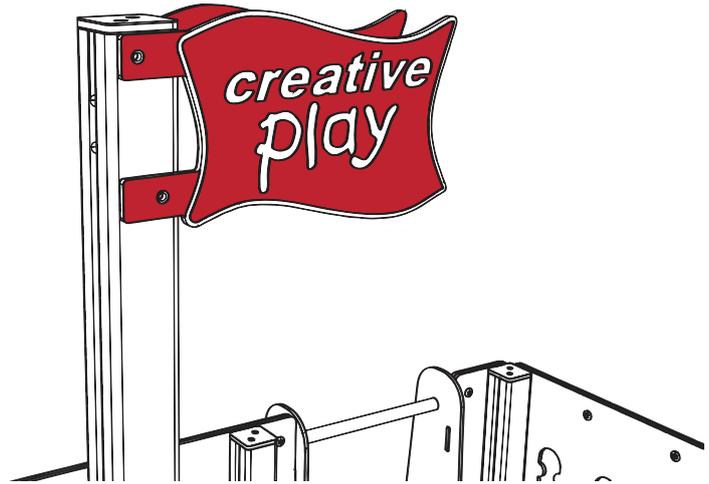
COUNTERSINK the holes circled below -
BEFORE screwing

Installation Instructions

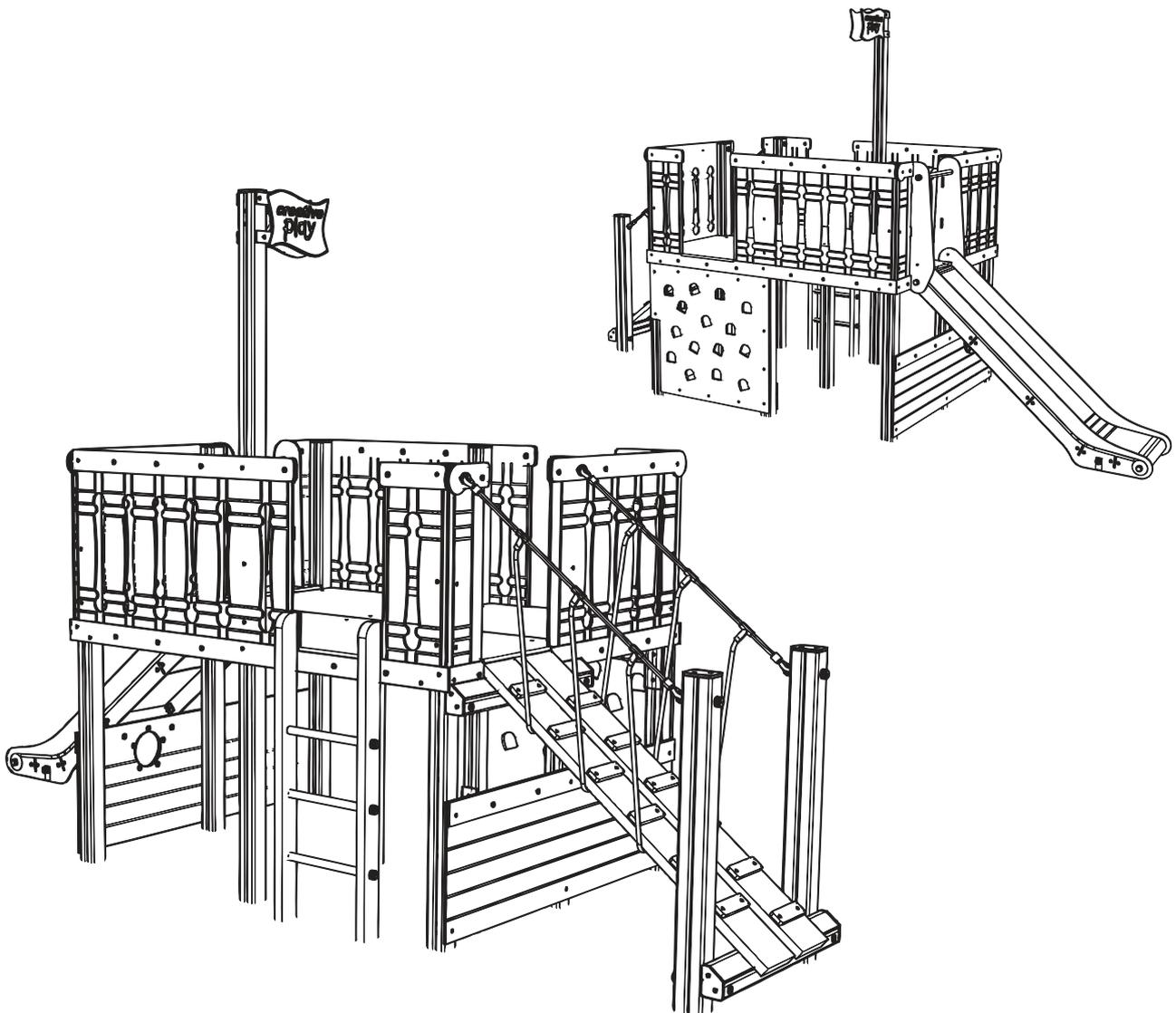
16

Attach CP FLAG

Using 4 x FM80 WOOD SCREWS



MAIN DECK ASSEMBLY - COMPLETE



Installation Instructions

SECTION 4 - BACK PANELS

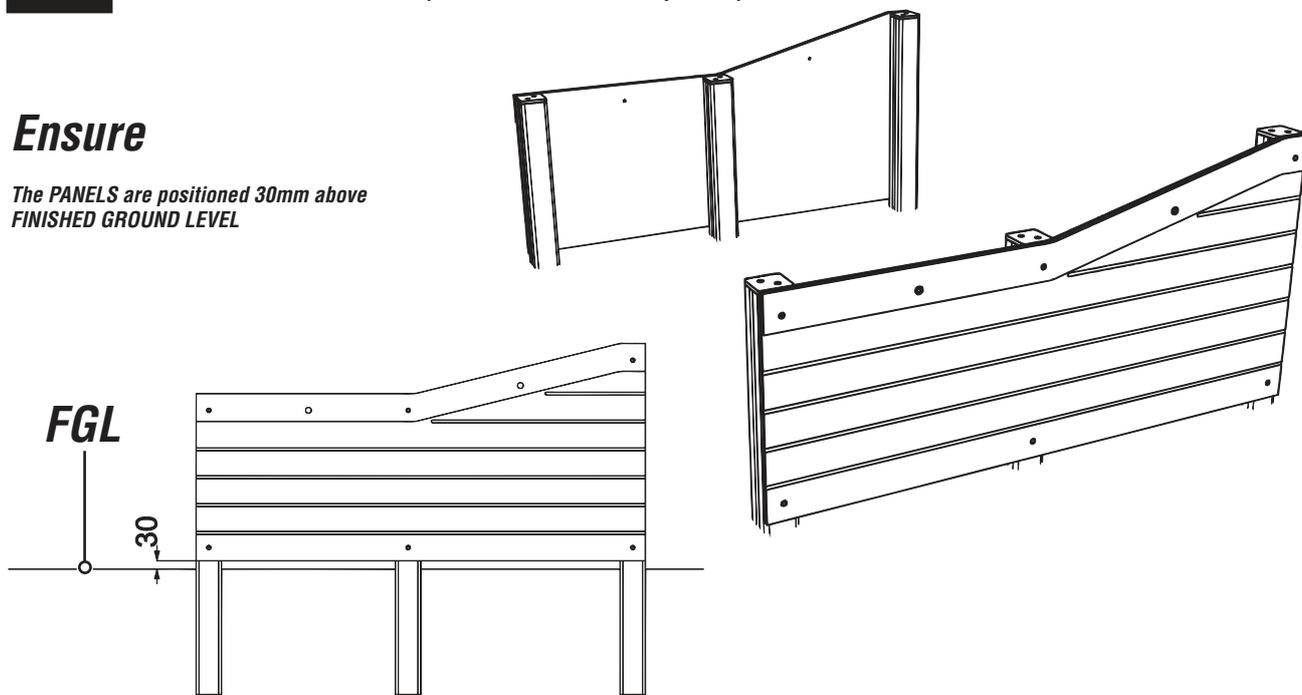
1

Position the BACK PANELS - Starboard / Portside

DRY INSTALL - Do not concrete posts until the full assembly is complete

Ensure

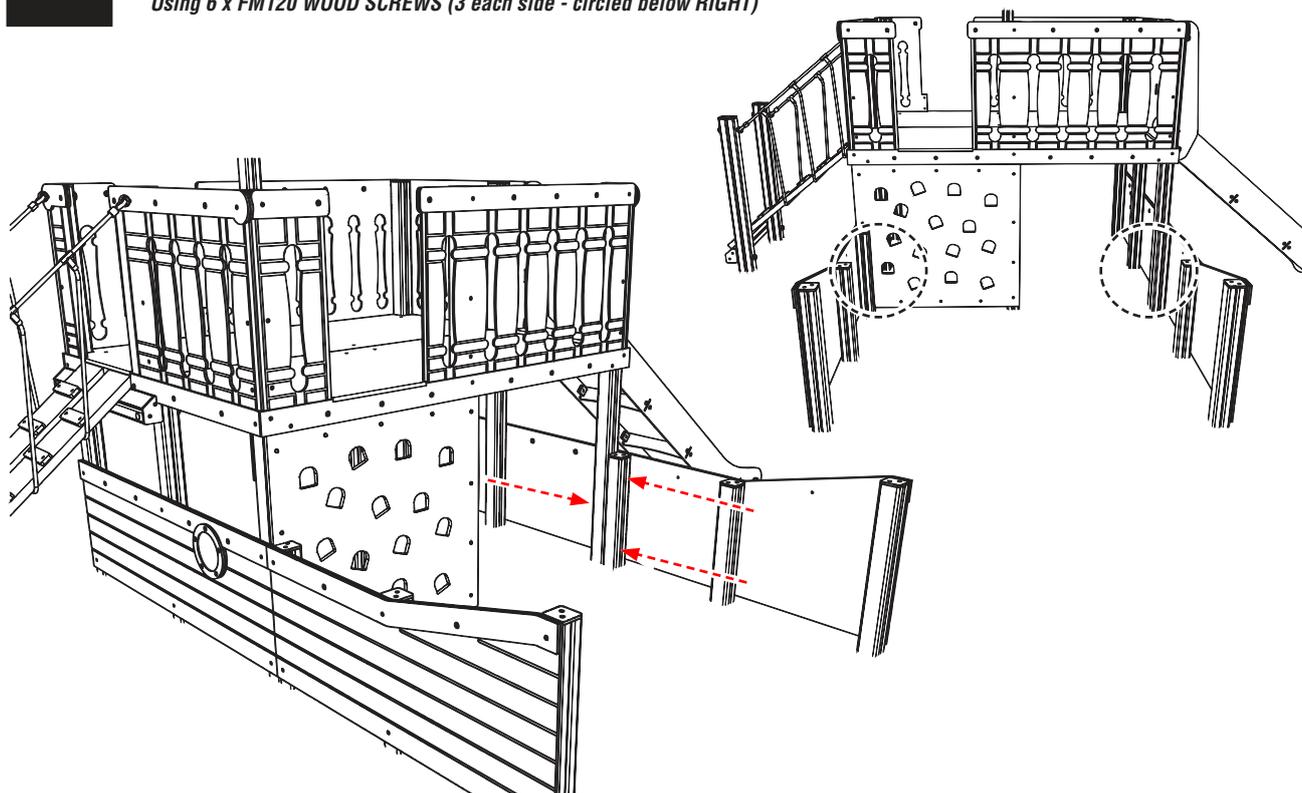
The PANELS are positioned 30mm above FINISHED GROUND LEVEL



2

Attach ADJOINING timber

Using 6 x FM120 WOOD SCREWS (3 each side - circled below RIGHT)



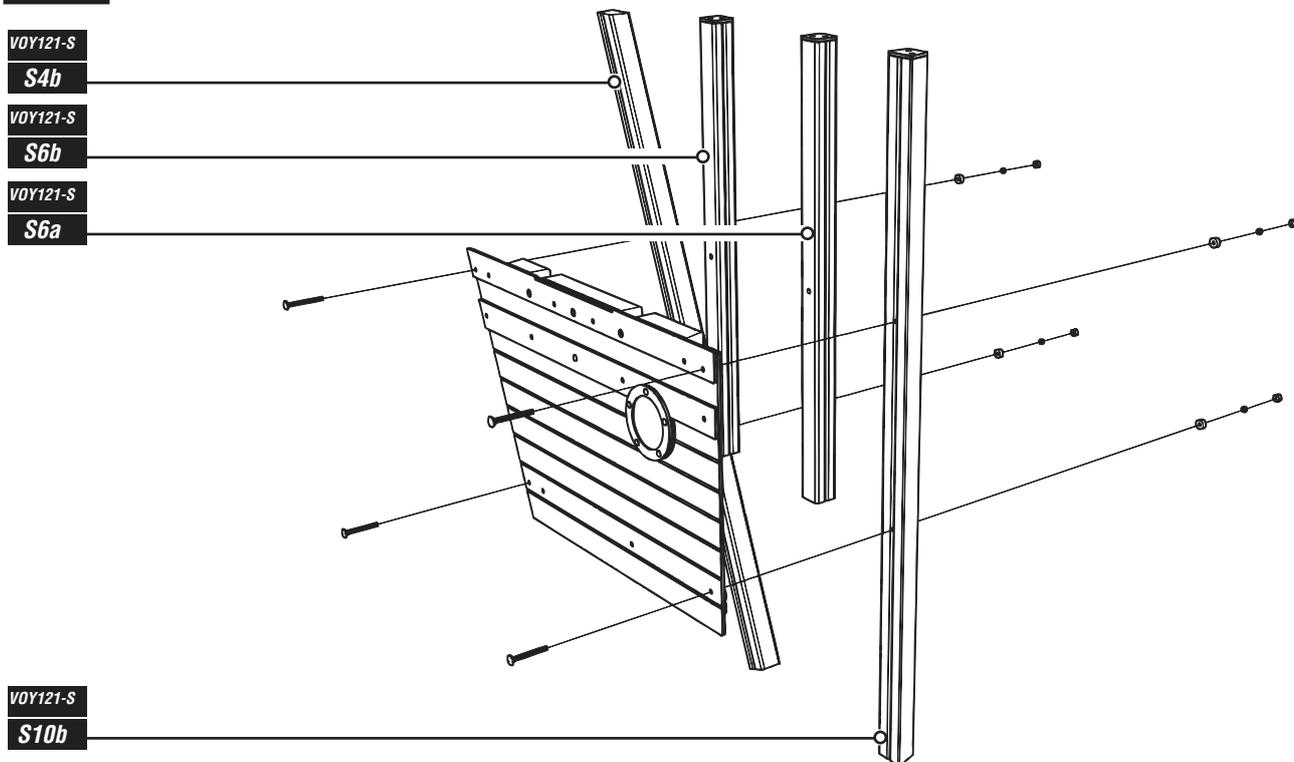
Installation Instructions

SECTION 5 - STERN

1

Attach PANELh (stern) to S4b / S6b / S6a / S10b

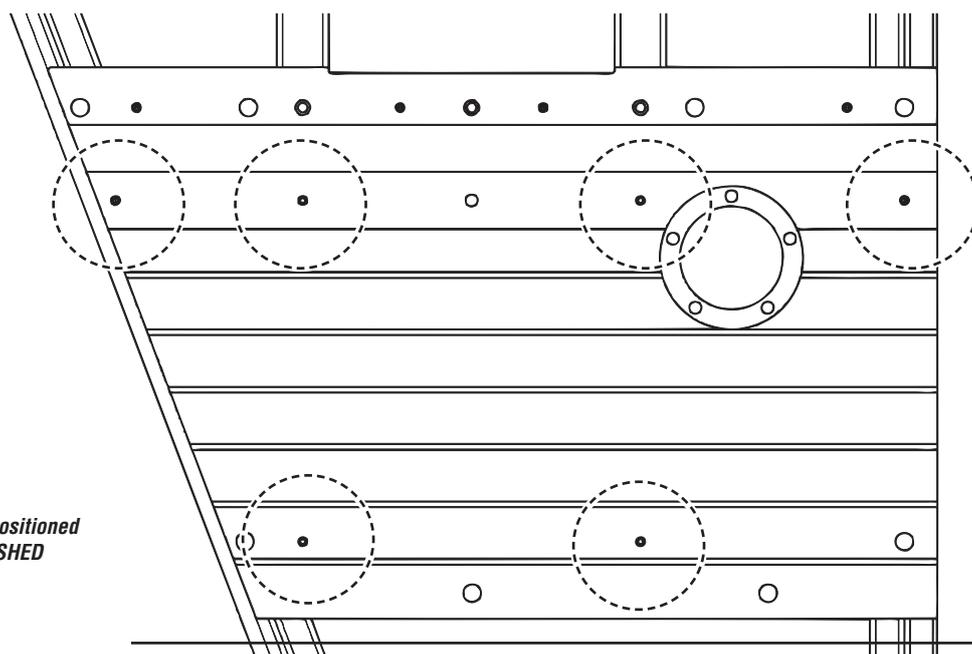
Using 2x M12x130 CUP SQUARE BOLT / 2 x M12 x 120 CUP SQUARE BOLT / 4 x M12 NYLOCS / 4 x COVERED END



2

Further secure the panel to the timbers

Using 6 x FM80 WOOD SCREWS (locations circled below)



Ensure

The PANELS are positioned
30mm above FINISHED
GROUND LEVEL

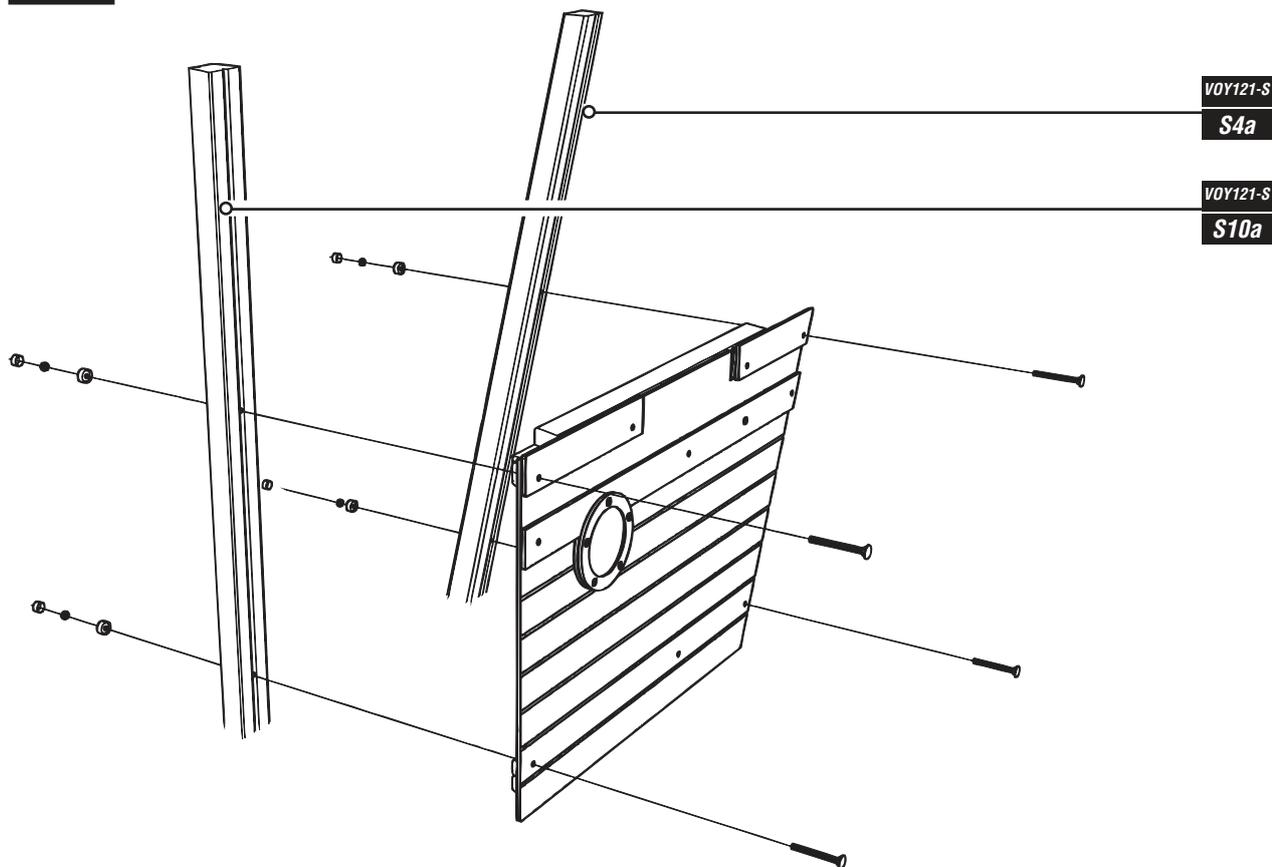
FGL

Installation Instructions

3

Attach PANELc (stern) to S4a / S10a

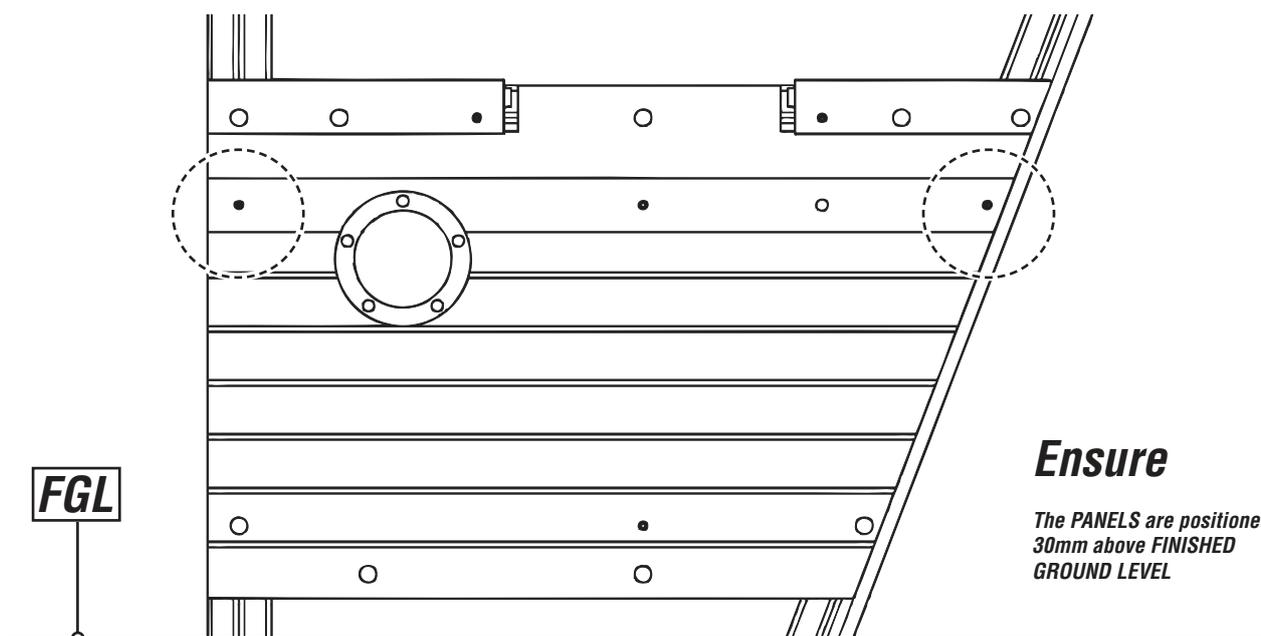
Using 2x M12x130 CUP SQUARE BOLT / 2 x M12 x 120 CUP SQUARE BOLT / 4 x M12 NYLOCS / 4 x COVERED END



4

Further secure the panel to the timbers

Using 2 x FM80 WOOD SCREWS (locations circled below)

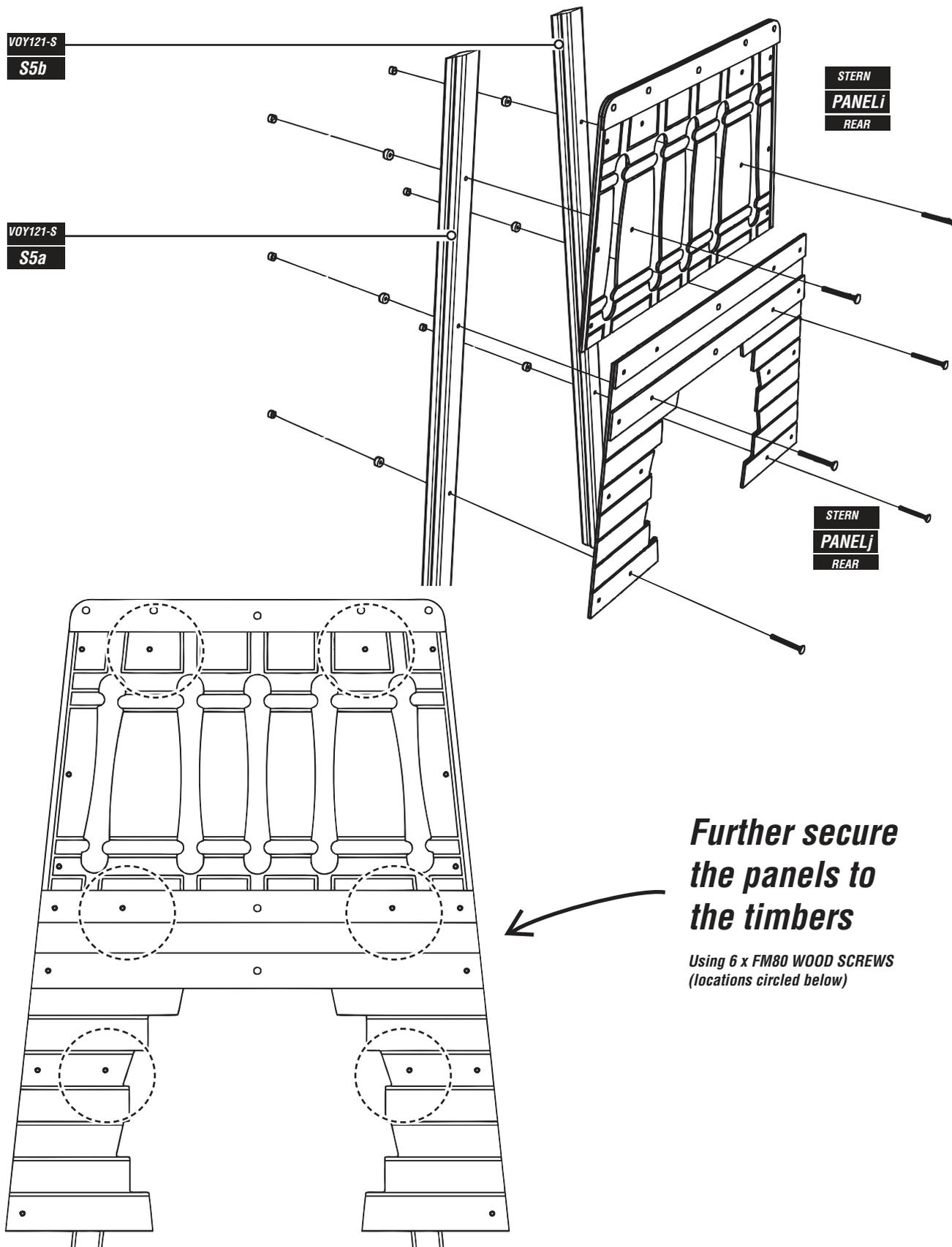


Installation Instructions

5

Attach PANELi / j (stern) to S5a / S5b

Using 2x M12x130 CUP SQUARE BOLT / 4x M12 x 120 CUP SQUARE BOLT / 6x M12 NYLOCS / 6x COVERED END

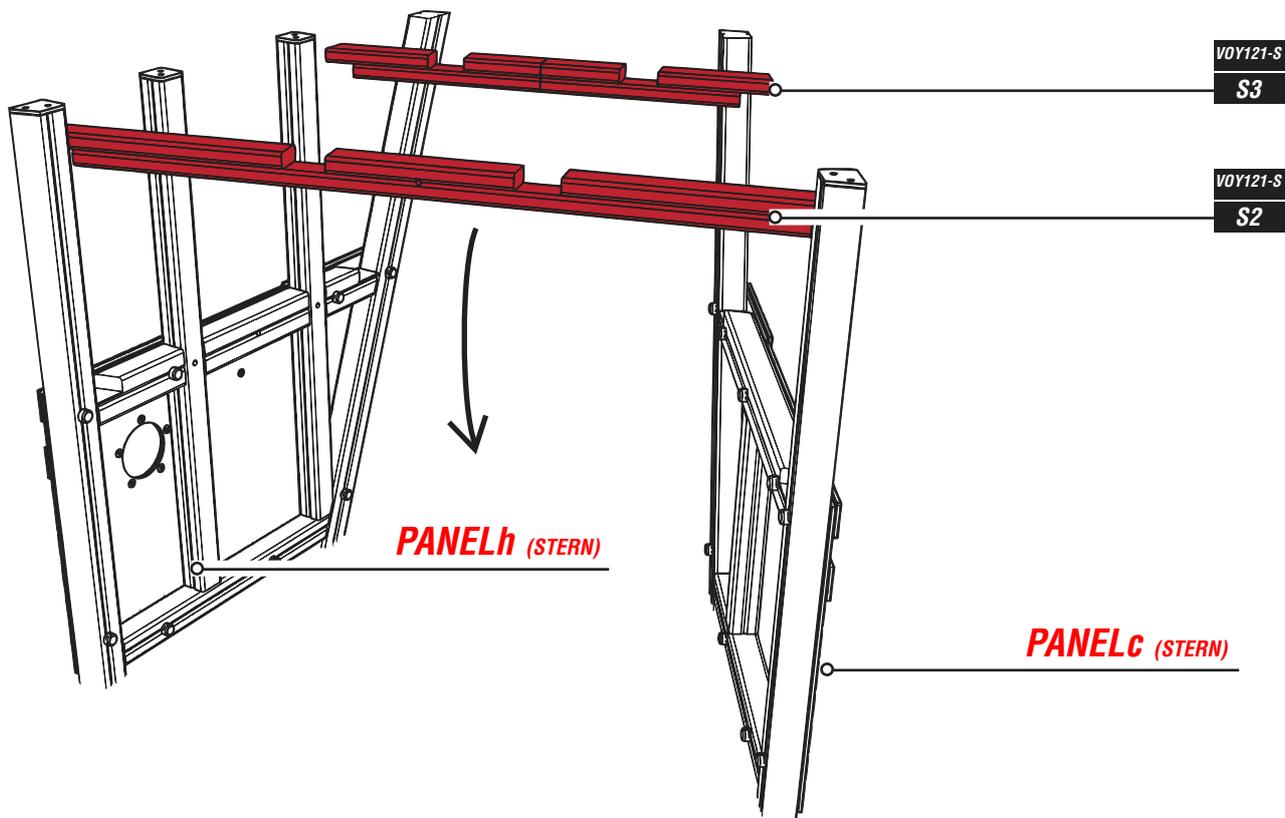


Installation Instructions

6

Position timber S3 / S2

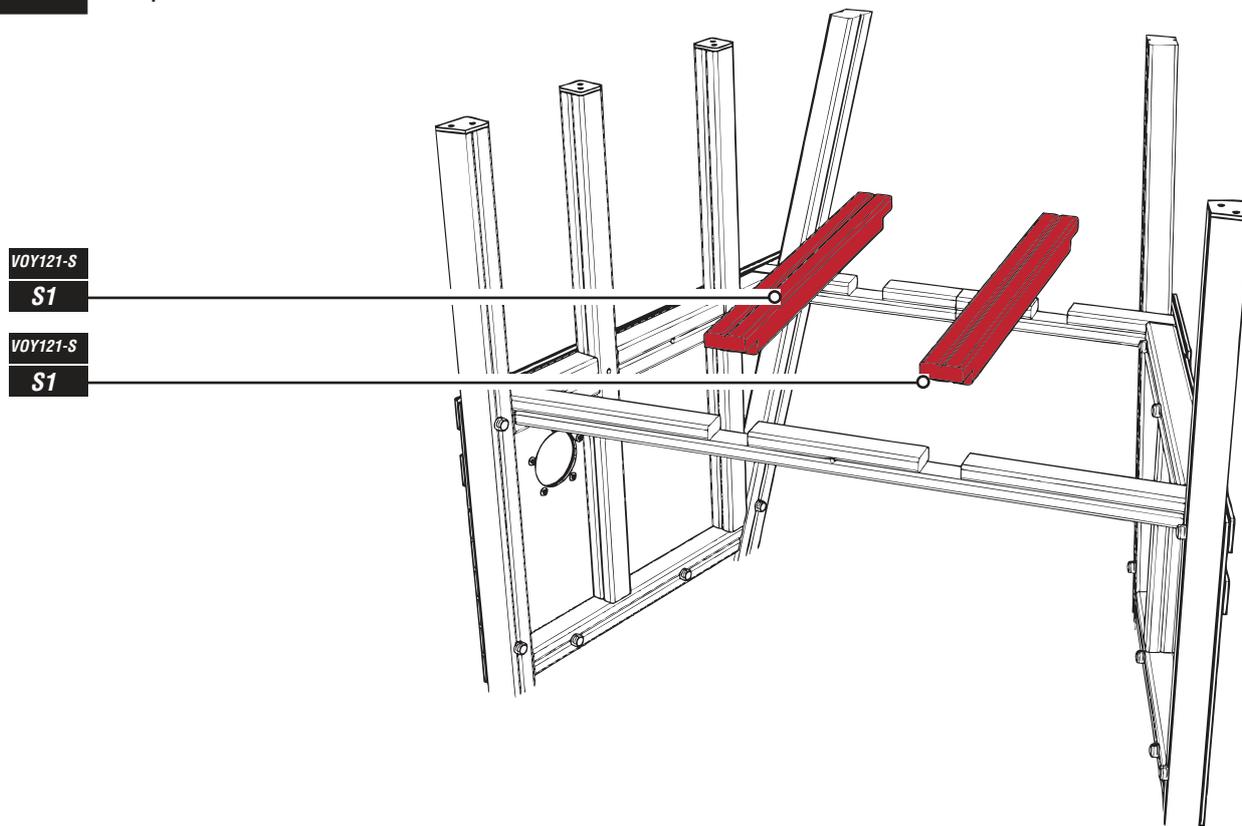
The timbers will be attached when the HEXA GRIP floor is installed



7

Position timber S1 x 2

As per STEP 6 - The timbers will be attached when the HEXA GRIP floor is installed

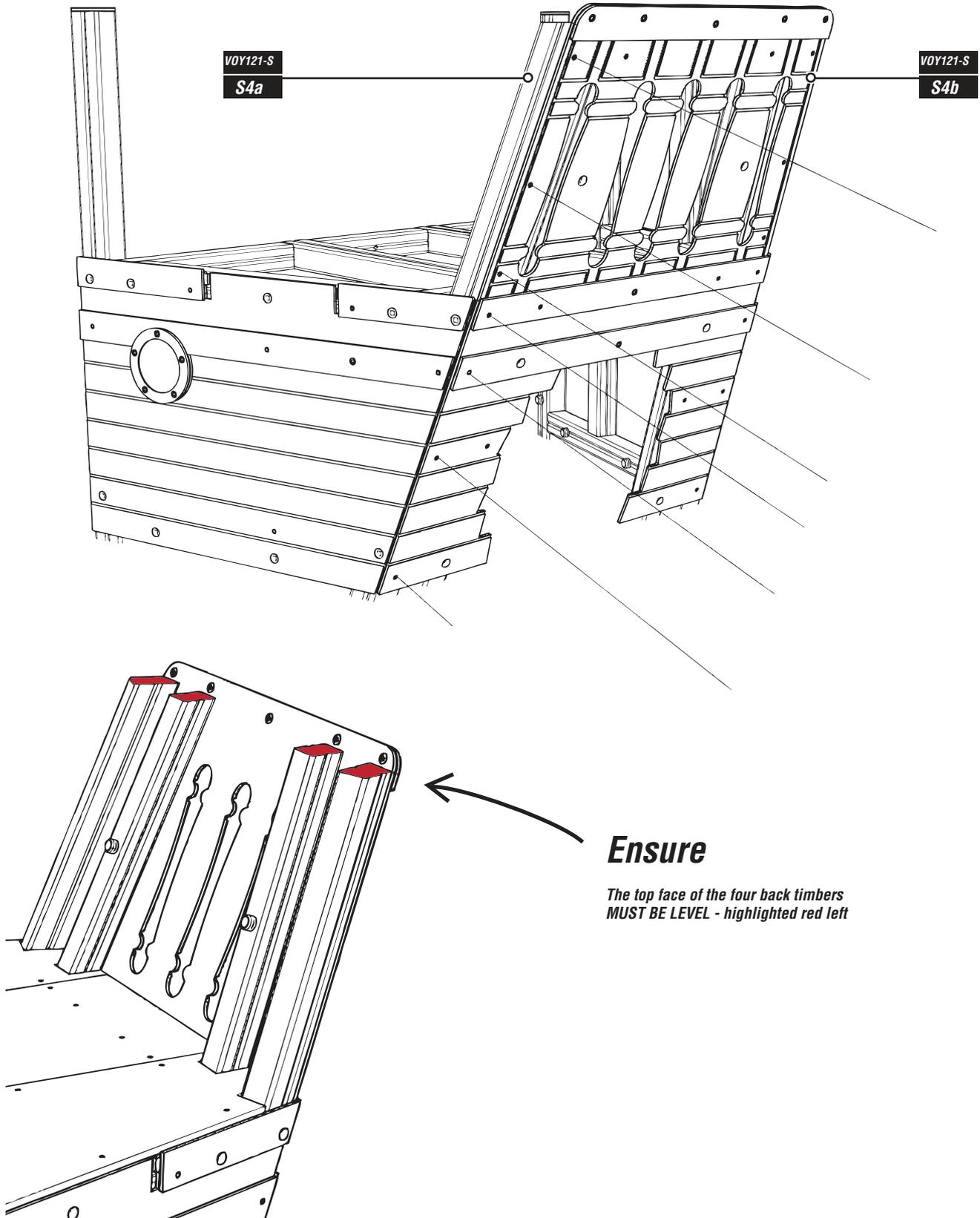


Installation Instructions

8

Attach PANEL i / j assembly to timbers S4a / S4b

Using 14 x FM80 WOOD SCREWS

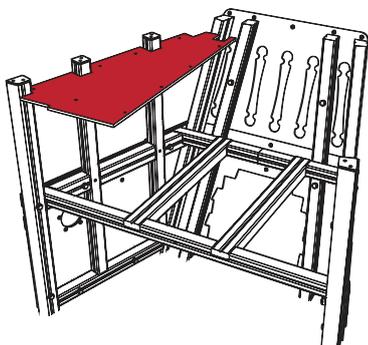


Installation Instructions

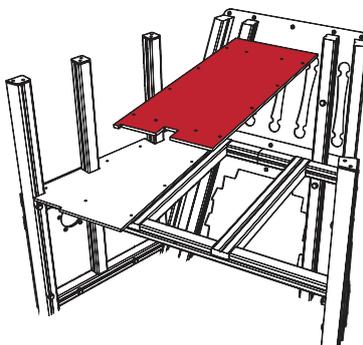
9

Attach the HEXA GRIP STERN-H3 / H2 / H1

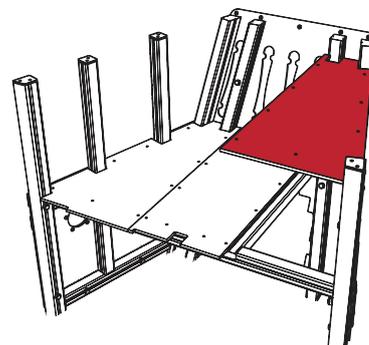
Using 30 x FM 80 WOOD SCREWS



STERN-H3



STERN-H2



STERN-H1

NOTES:

The screws will attach the HEXA GRIP and floor support timbers to the PANEL ASSEMBLY

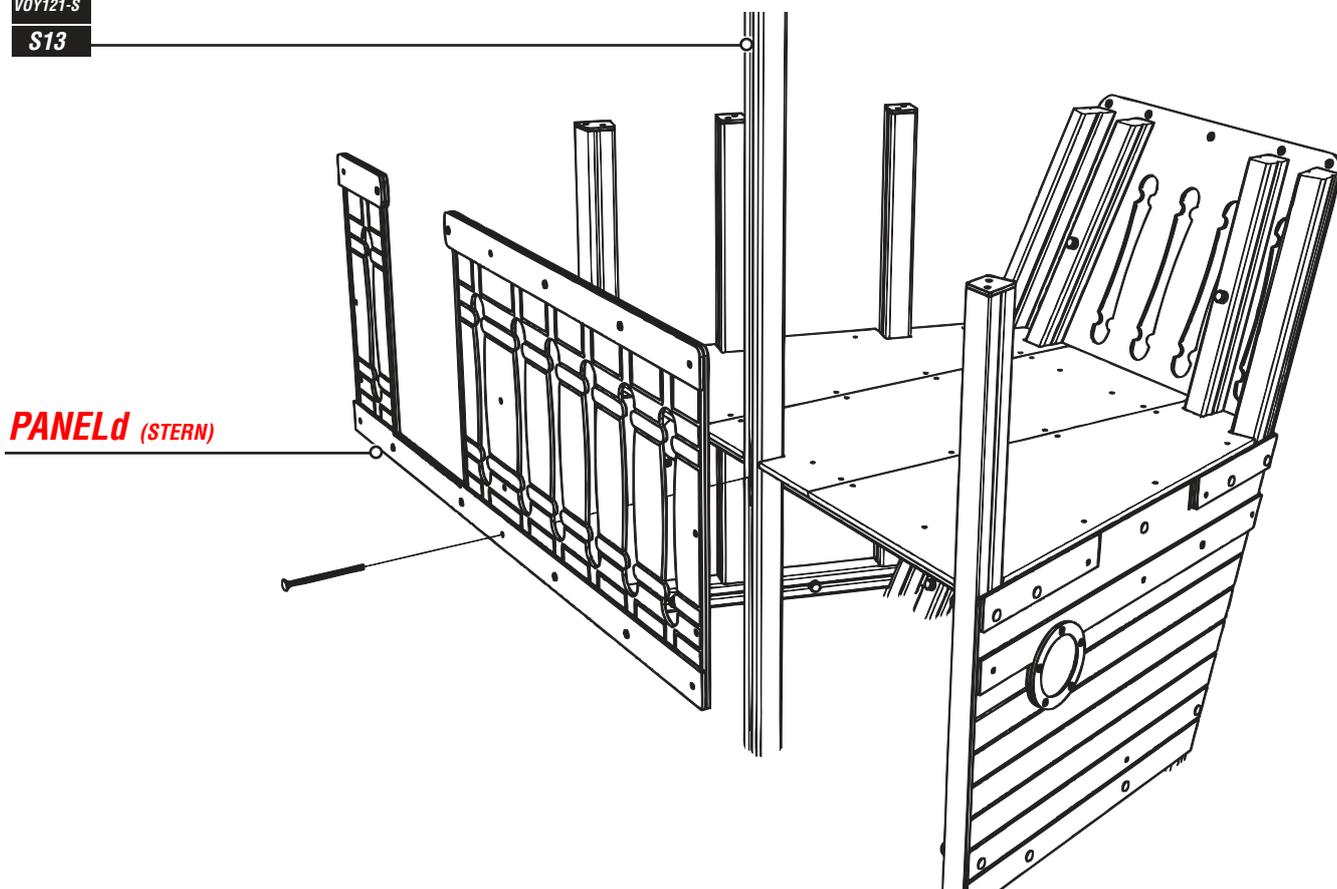
VOY121-S	VOY121-S	VOY121-S	VOY121-S
S1	S1	S2	S3

10

Position & Attach timber S13 and PANELd (stern)

Using 1 x M12 x 220 CUP SQUARE BOLT / 1 x M12 NYLOCS / 1 x COVERED END / 11 x FM80 WOOD SCREWS

VOY121-S
S13



PANELd (STERN)

Installation Instructions

11

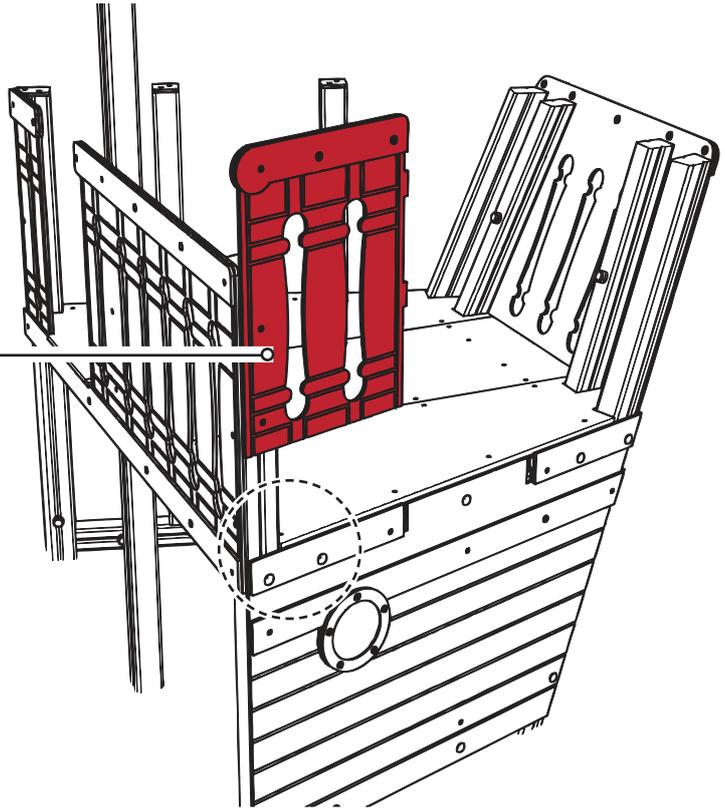
Attach PANELb (Stern)

Using 3 x FM 80 WOOD SCREWS

PANELb (STERN)

NOTES:

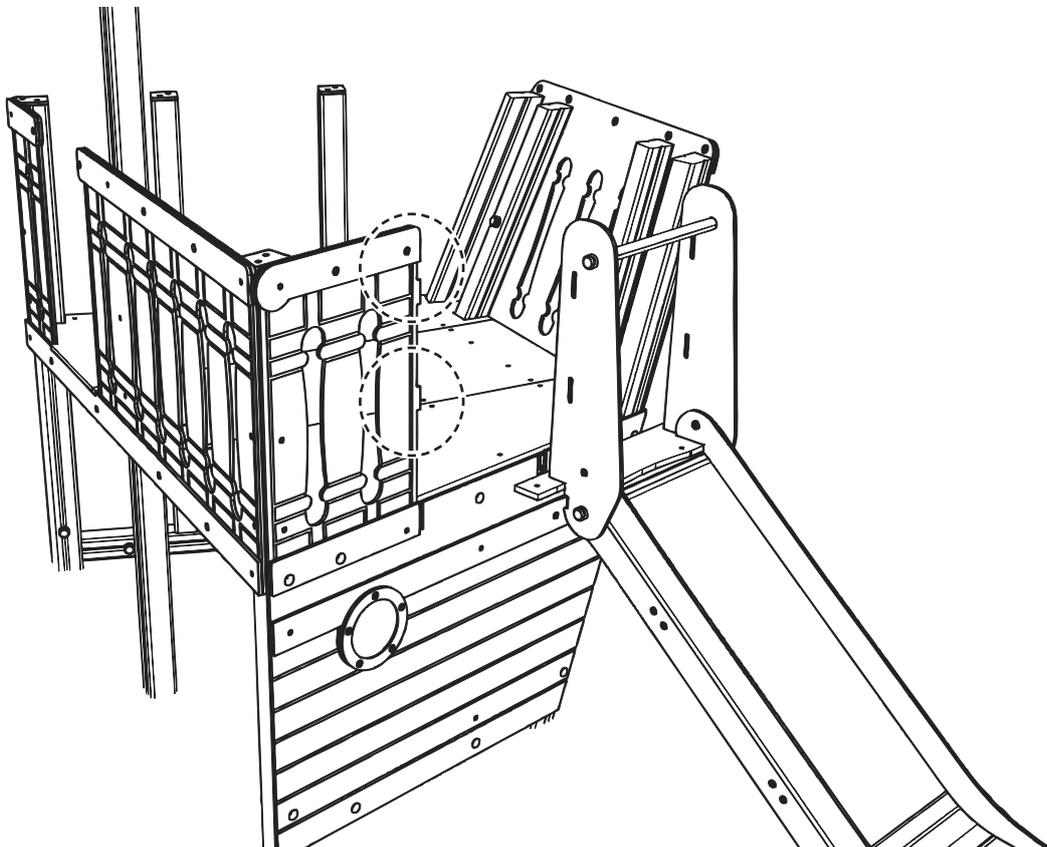
The panel will **SLOT BEHIND** the yellow cover strip on the lower panel - circled right



12

Position the 1m Stern Slide

The **CUT OUTS** in the slide will slot onto / over PANELb (circled below)



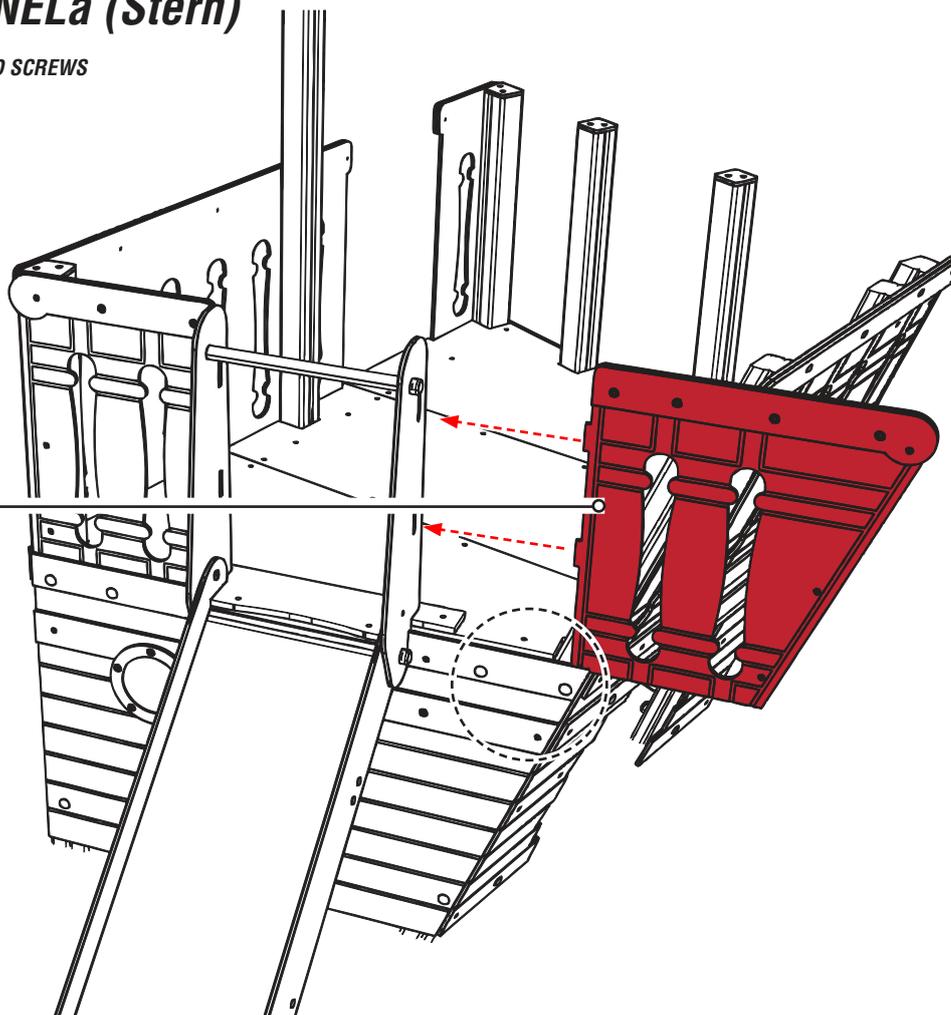
Installation Instructions

13

Attach PANELa (Stern)

Using 3 x FM 80 WOOD SCREWS

PANELa (STERN)



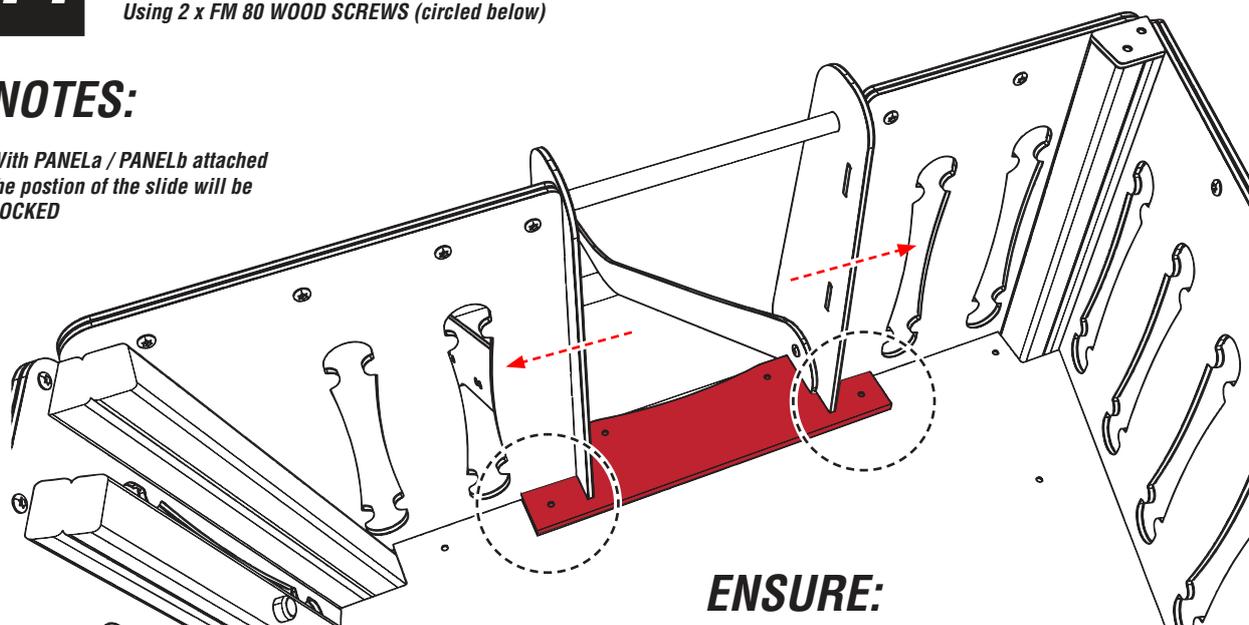
14

Attach the SLIDE

Using 2 x FM 80 WOOD SCREWS (circled below)

NOTES:

With PANELa / PANELb attached
the position of the slide will be
LOCKED



ENSURE:

Slide has NO movement and is securely fixed

Installation Instructions

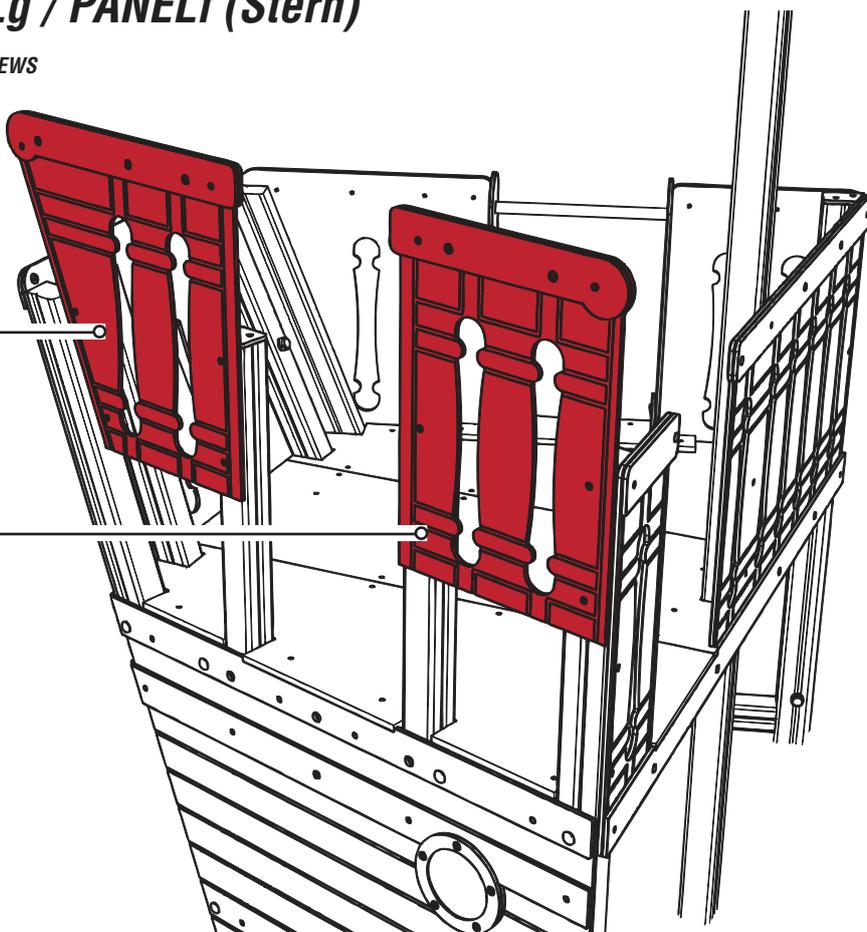
15

Attach PANELg / PANELf (Stern)

Using 12 x FM 80 WOOD SCREWS

PANELg (STERN)

PANELf (STERN)

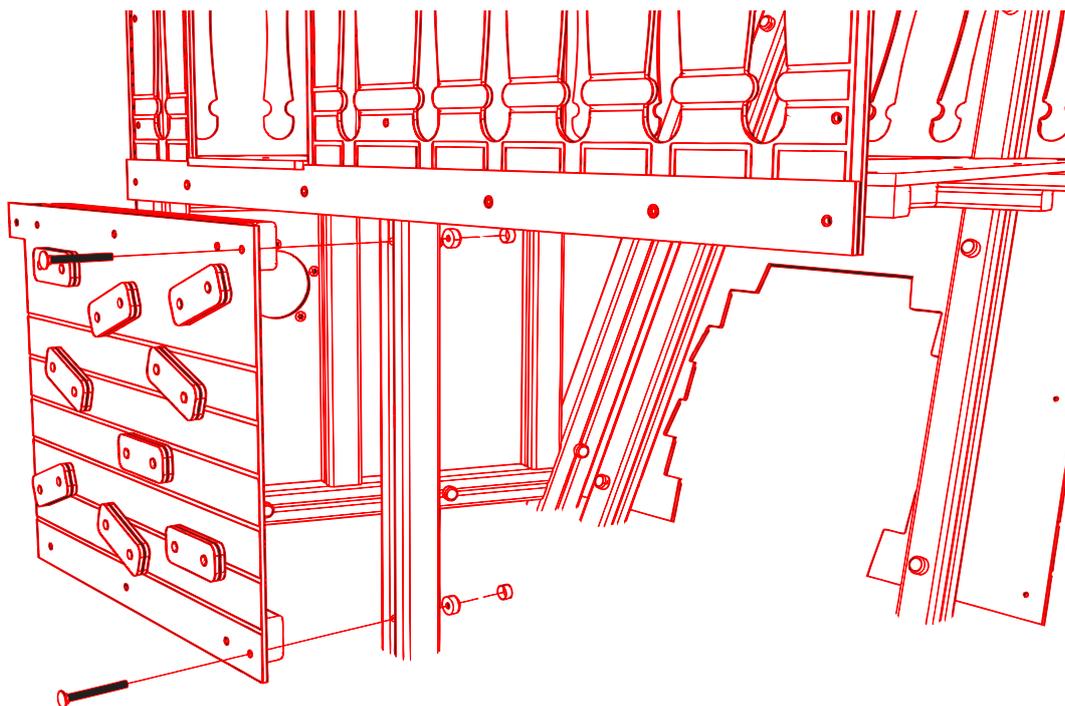


16

Attach PANELe (Stern) - CLIMBING PANEL

Using 1 x M12 x 120 CUP SQUARE BOLT / 1 x M12 NYLOGS / 1 x COVERED END / 1 x FM80 WOOD SCREW

a



Installation Instructions

16

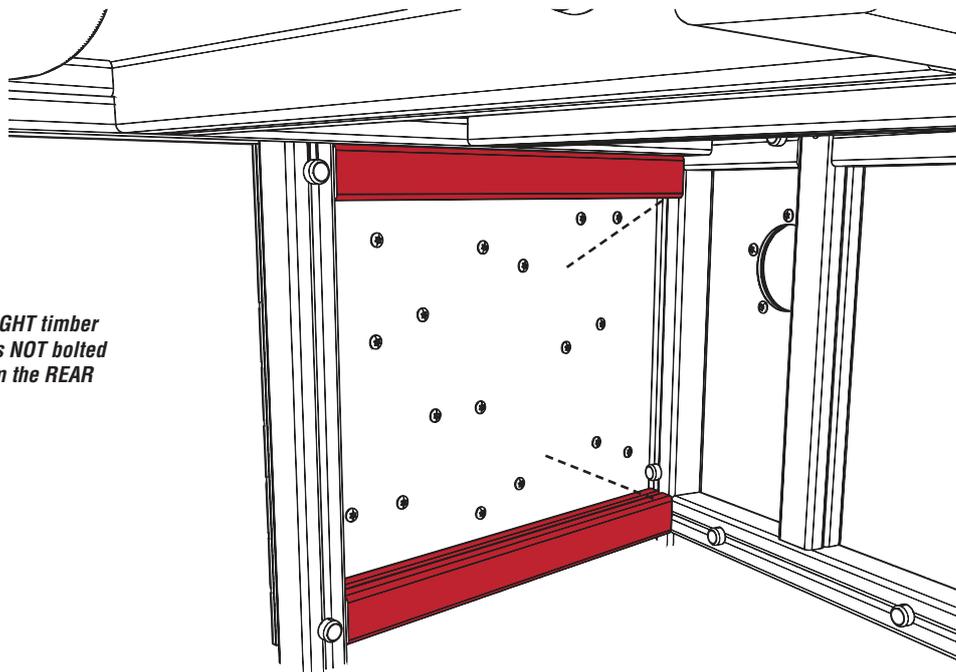
Further attach PANELe

Using 2 x FM 80 WOOD SCREWS

b

NOTES:

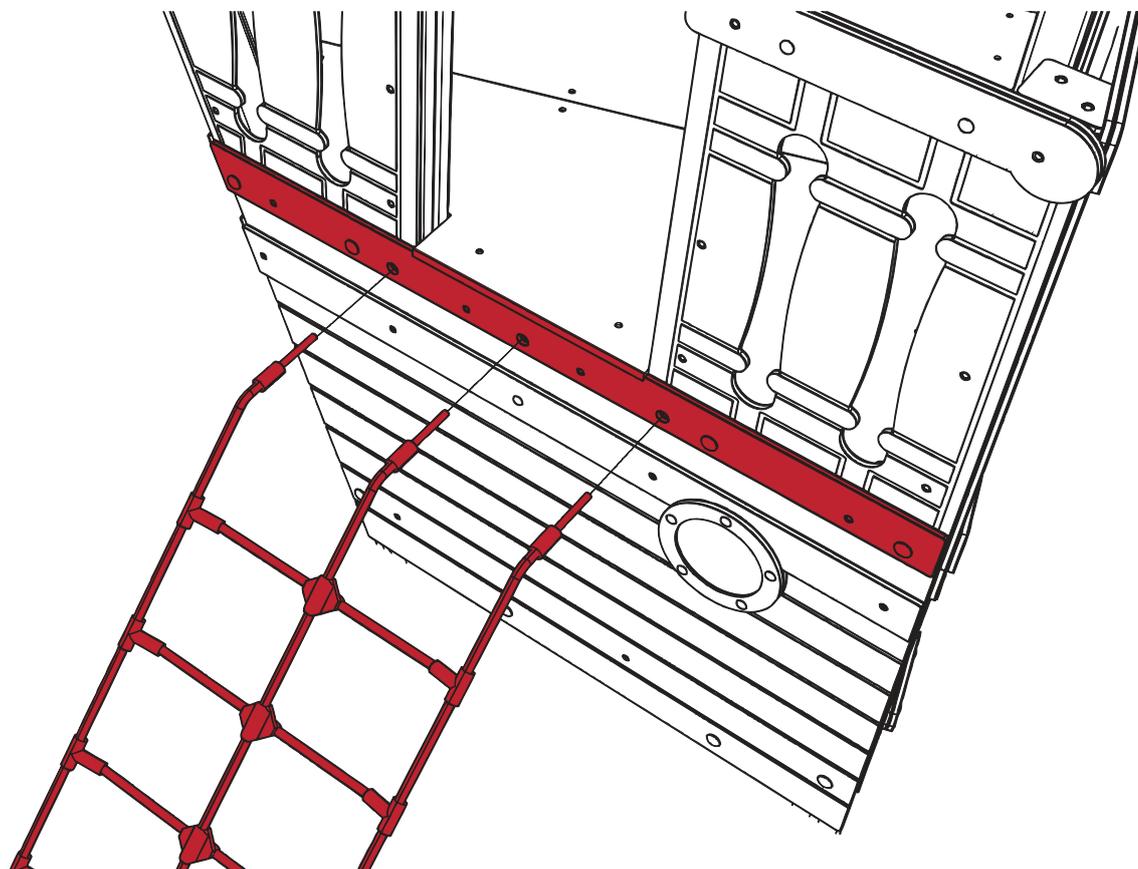
SKEW screw into the MAIN UPRIGHT timber to secure the side PANELe that is NOT bolted (view shown right is looking from the REAR of the ship)



17

Attach the NET CLIMBER

Using 3 x M12 NYLOGS / 3 x COVERED END (the ground anchor is PRE-ATTACHED)

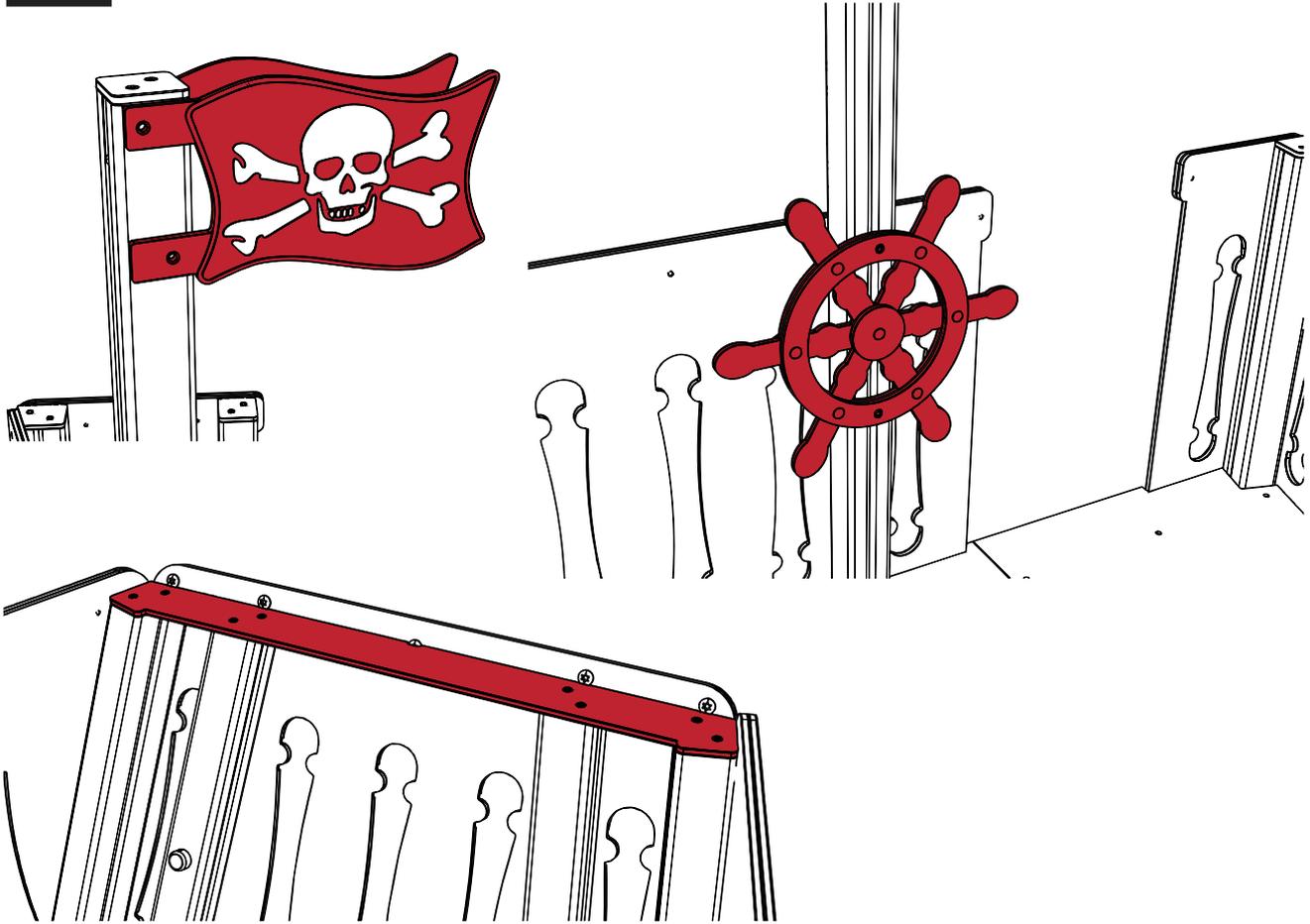


Installation Instructions

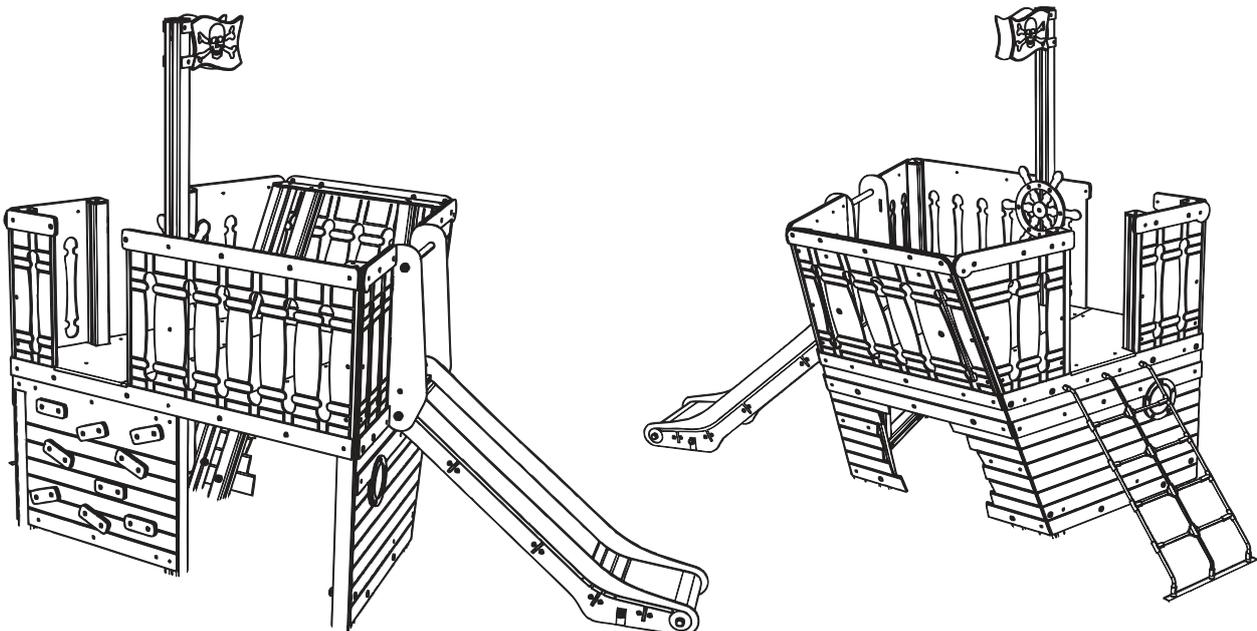
18

Attach additional parts to the STERN

Using 14 x FM 80 WOOD SCREWS (4 for FLAG / 8 for END COVER / 2 for SHIPS WHEEL)



STERN ASSEMBLY - COMPLETE

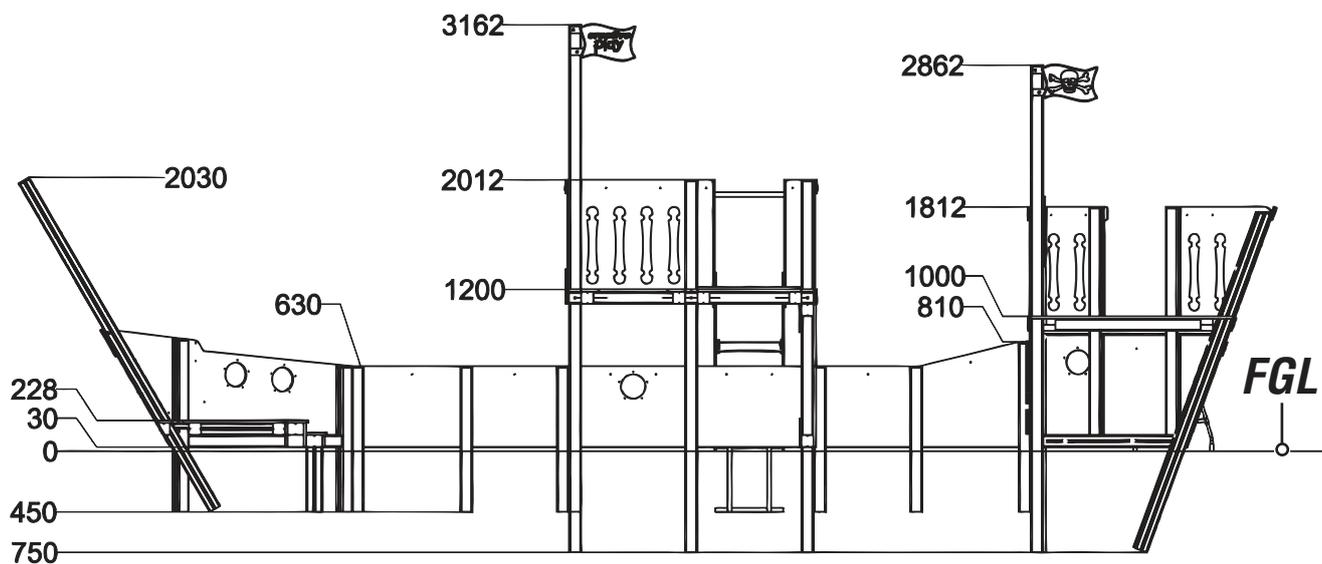
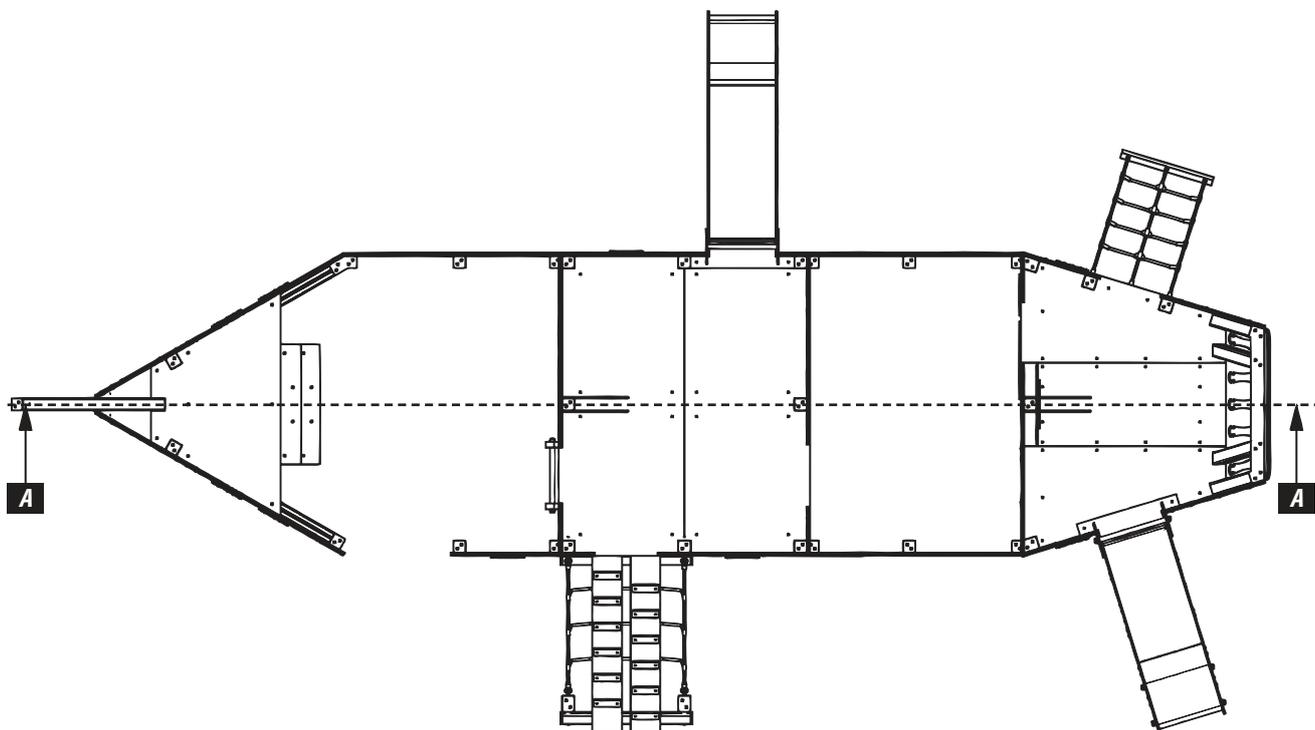


Installation Instructions

19

SECTION VIEW of THE CAPTAIN

Check dimensions as shown below



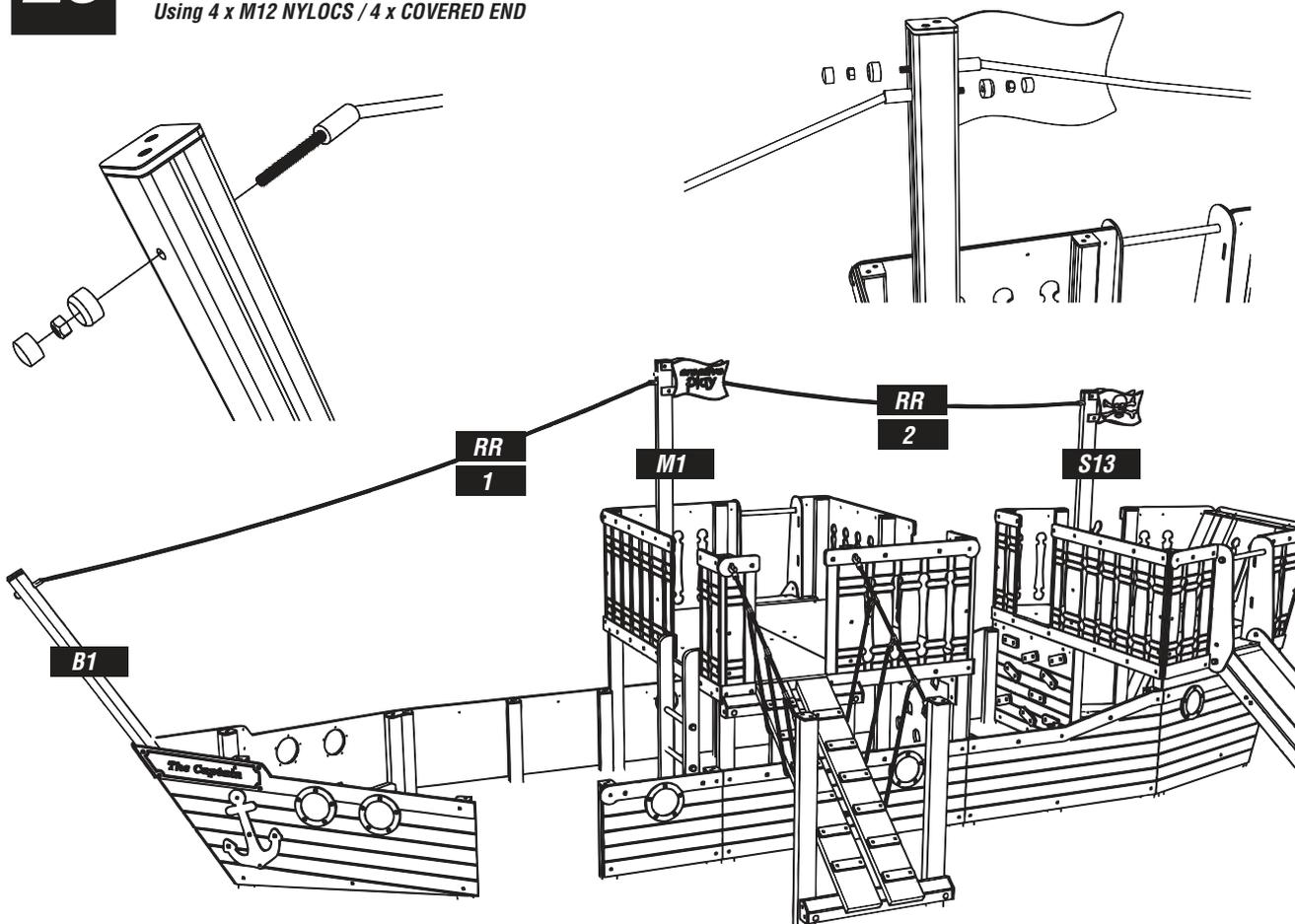
SECTION VIEW A-A

Installation Instructions

20

Attach RIGGING ROPE to the B1 / M1 / S13 timbers

Using 4 x M12 NYLOCS / 4 x COVERED END

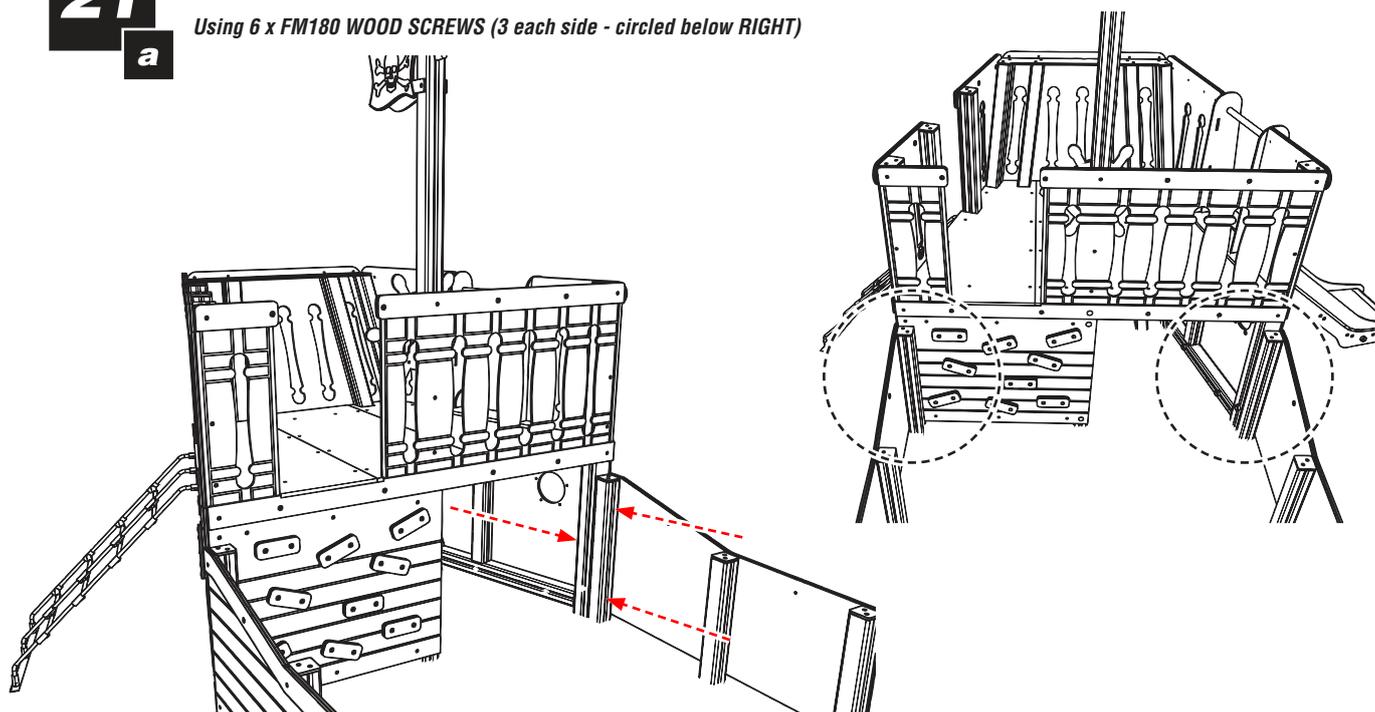


21

Attach ADJOINING timbers - STERN to BACK

Using 6 x FM180 WOOD SCREWS (3 each side - circled below RIGHT)

a



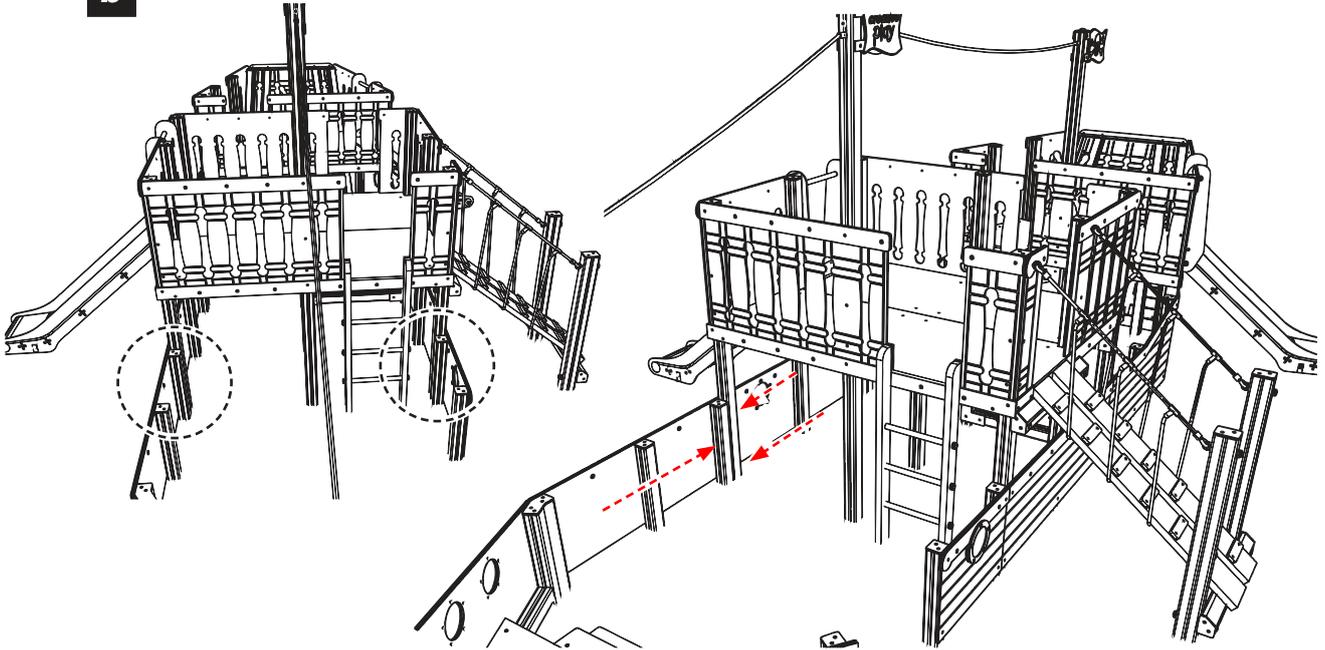
Installation Instructions

21

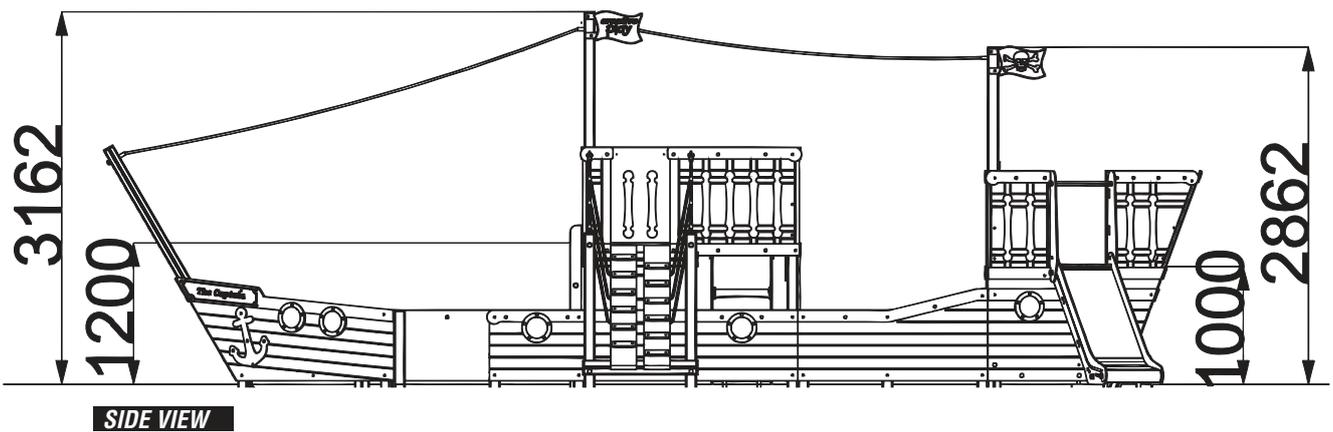
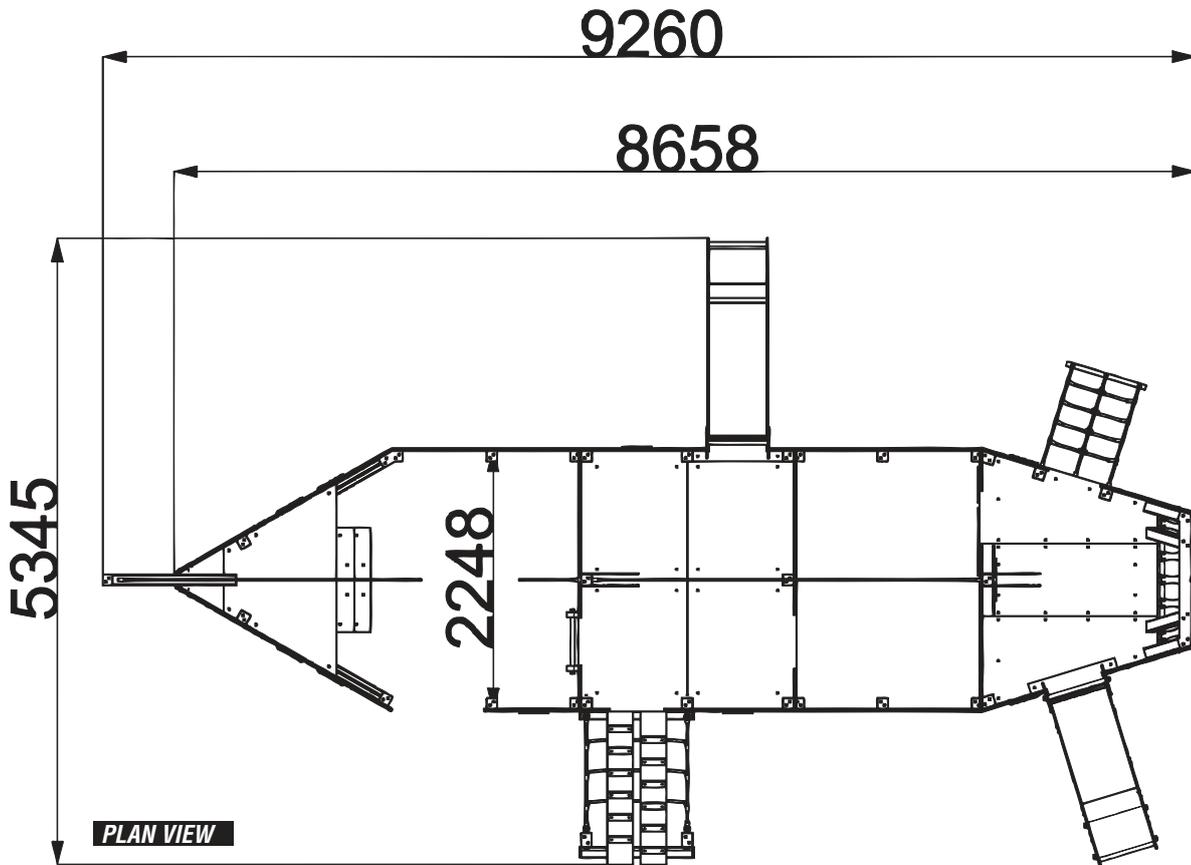
Attach ADJOINING timbers - OPEN FRONT to MAIN DECK

b

Using 6 x FM120 WOOD SCREWS (3 each side - circled below LEFT)



Addition Drawings



Notes:

This space can be used to make any notes relating to installation / assembly of the CAPTAIN - pass this sheet back to PRODUCT DEVELOPMENT to review the notes
