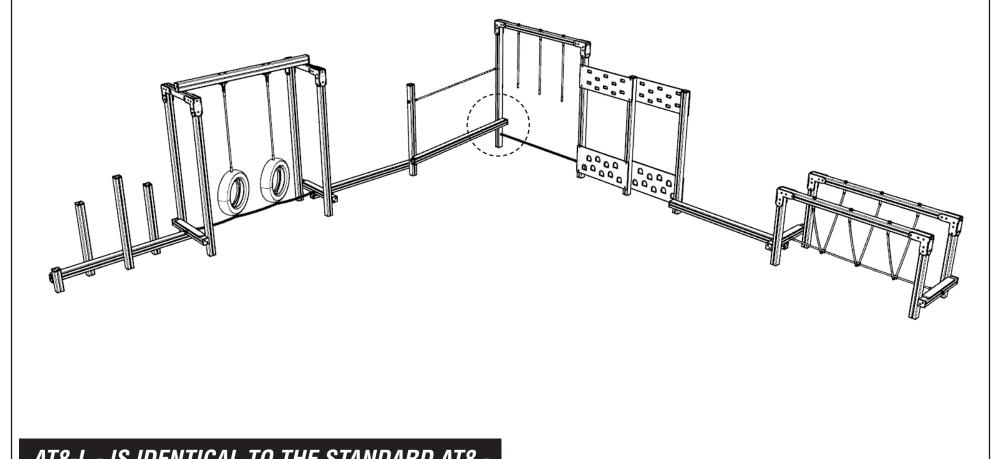
Manufacturing Instructions





AT8-L - IS IDENTICAL TO THE STANDARD AT8 -WITH THE EXCEPTION OF 1 X TIMBER (HOLE LOCATIONS MOVED TO OPPOSITE FACE)

Manufacturing Instructions



AS PER STANDARD OTHER THAN 1 X TIMBER (SHOWN IN WHITE BOXES) U5 DRAWING NO. DRAWN: PDS/KW 13.03.19 QTY: See individual notes FINISH: N/A CHECKED: PDS 13.03.19 AT8-L/2 APPROVED: JH / DE **NOTES: ALL HOLES 14mm UPRIGHT TIMBERS** unless otherwise stated

Manufacturing Instructions



AS PER STANDARD OTHER THAN 1 X TIMBER (SHOWN IN WHITE BOXES)

CODE	TYPE	SIZE	QTY	START	GROOVED FACE	PLANE FACE	END	ADDITIONAL INFORMATION
AT - U1	90x90	1800	4	-	-	1000	-	
AT - U2	90x90	2715	1	-	910	-	END CAP	UPRIGHT TIMBER
AT - U3	90x90	2715	1	-	-	-	END CAP	UPRIGHT TIMBER
AT - U4	90x90	3000	1	-	-	1000	-	UPRIGHT TIMBER
AT - U5	90x90	3000	1	-	2235	1000 1225	-	UPRIGHT TIMBER
AT - U6	90x90	2335	1	-	910 1033	2056	END CAP	UPRIGHT TIMBER
AT - U7	90x90	3000	4	-	-	1000	-	UPRIGHT TIMBER
AT - U8	90x90	1800	2	-	910	-	END CAP	UPRIGHT TIMBER
AT - U9	90x90	2100	1	-	910	-	END CAP	UPRIGHT TIMBER
AT - U10	90x90	1055	1	-	910	-	END CAP	UPRIGHT TIMBER

<u>UNDERLINE</u> - COUNTERBORE / HOLE 32-Ø - 20MM DEPTH

BOXED - THE 17MM BIT (SOCKET NUT)

QTY: See individual notes FINISH: N/A

NOTES: ALL HOLES 14mm unless otherwise stated

DRAWN: PDS/KW 13.03.19 CHECKED: PDS 13.03.19

APPROVED: JH / DE AT8-L/3

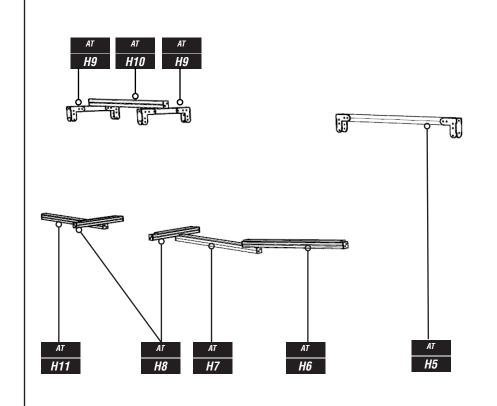
TIMBERS

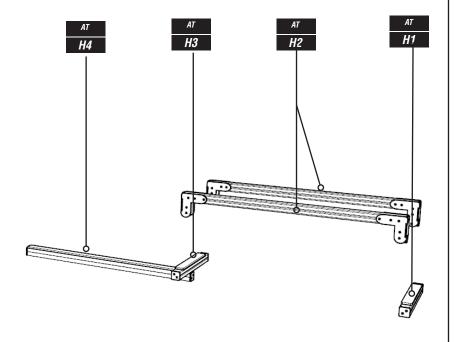
REF: AT8-L

Manufacturing Instructions



AS PER STANDARD OTHER THAN 1 X TIMBER (SHOWN IN WHITE BOXES)





HORIZONTAL TIMBERS

QTY: See individual notes FINISH: N/A

NOTES: ALL HOLES 14mm unless otherwise stated

DRAWN: PDS/KW 13.03.19 CHECKED: PDS 13.03.19 APPROVED: JH / DE DRAWING NO.

AT8-L/4

REF: AT8-L

Manufacturing Instructions



AS PER STANDARD OTHER THAN 1 X TIMBER (SHOWN IN WHITE BOXES)

CODE	ТҮРЕ	SIZE	атү	START	GROOVED FACE	PLANE FACE	END	ADDITIONAL INFORMATION
AT - H1	90x90	900	1	END CAP	45 450 855	-	END CAP	HORIZONTAL TIMBER (HEXA GRIP SLAT)
AT - H2	90x90	2100	2	PLAYTEC L'S	-	535 1060 1585	PLAYTEC L'S (90x90)	SEE DRAWING
АТ - НЗ	90x90	900	1	END CAP	45 450 855	<u>540</u>	END CAP	HORIZONTAL TIMBER (HEXA GRIP SLAT)
AT - H4	90x90	2010	1	END CAP	45	1965	END CAP	HORIZONTAL TIMBER (HEXA GRIP SLAT)
AT - H5	90x90	2100	1	PLAYTEC L'S	-	525 1050 1575	PLAYTEC L'S (90x90)	SEE DRAWING
AT - H6	90x90	2160	1	END CAP	65 2085		END CAP	HORIZONTAL TIMBER (HEXA GRIP SLAT)

TIMBERS

UNDERLINE - COUNTERBORE / HOLE 32-Ø - 20MM DEPTH

QTY: See individual notes FINISH: N/A

NOTES: ALL HOLES 14mm unless otherwise stated

DRAWN: PDS/KW 13.03.19 CHECKED: PDS 13.03.19 APPROVED: JH / DE

AT8-L/5

REF: AT8-L

Manufacturing Instructions



AS PER STANDARD OTHER THAN 1 X TIMBER (SHOWN IN WHITE BOXES)

CODE	ТҮРЕ	SIZE	QTY	START	GROOVED FACE	PLANE FACE	END	ADDITIONAL INFORMATION
AT - H7	90x90	2010	1	END CAP	1965	45	END CAP	HORIZONTAL TIMBER (HEXA GRIP SLAT)
AT - H8	90x90	900	2	END CAP	45 450 855	<u>540</u>	END CAP	HORIZONTAL TIMBER (HEXA GRIP SLAT)
AT - H9	90x90	900	2	PLAYTEC L'S	450	-	PLAYTEC L'S	HORIZONTAL TIMBER
AT - H10	90X120	2100	1	END CAP 90X120	-	45 652 742 1358 1448 2055	END CAP 90X120	ATTACH SWING HANGER FOR TYRE CROSSING (SEE DRAWING)
AT - H11	<i>90X90</i>	2010	1	END CAP	45 540 1020 1500	1965	END CAP	HORIZONTAL TIMBER (HEXA GRIP SLAT)

TIMBERS

UNDERLINE - COUNTERBORE / HOLE 32-Ø - 20MM DEPTH

QTY: See individual notes FINISH: N/A

NOTES: ALL HOLES 14mm unless otherwise stated

DRAWN: PDS/KW 13.03.19 CHECKED: PDS 13.03.19

APPROVED: JH / DE

AT8-L/6

Manufacturing Instructions



AS PER STANDARD OTHER THAN 1 X TIMBER (SHOWN IN WHITE BOXES)

CNC PROGRAM SHEET HAS THE TIMBER CODE WRITTEN / LA-**BELLED**

PLEASE NOTE THAT SOME HOLES ARE 'OFFSET' PLEASE ENSURE THE CORRECT SIDES / FACES ARE USED

QUANTITY x 5

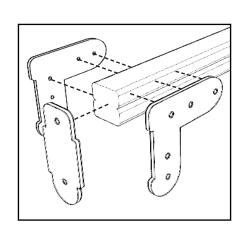
2 X H2 TIMBERS

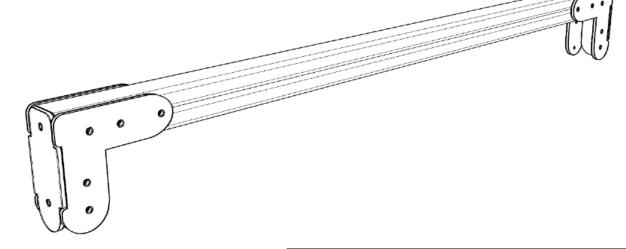


1 X H5 TIMBER



2 X H9 TIMBER





PRE-ASSEMBLE - ATTACH THE L'S / T'S TO THE TIMBERS USING 8X80 WOOD **SCREWS**

QTY: See individual notes FINISH: N/A

NOTES: ALL HOLES 14mm unless otherwise stated

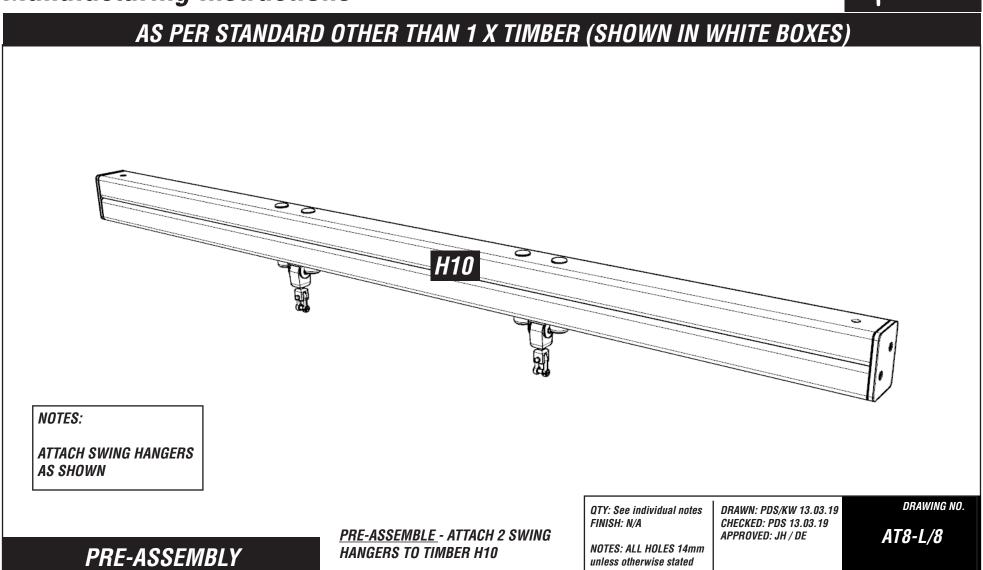
DRAWN: PDS/KW 13.03.19 CHECKED: PDS 13.03.19 APPROVED: JH / DE

DRAWING NO.

AT8-L/7

PRE-ASSEMBLY





Manufacturing Instructions



AS PER STANDARD OTHER THAN 1 X TIMBER (SHOWN IN WHITE BOXES)

CNC PROGRAM SHEET HAS THE TIMBER CODE WRITTEN / LA-**BELLED**

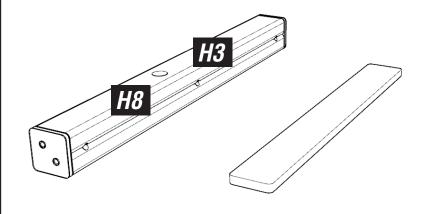
CENTRE HEXBOARD ON TIMBER PLANE FACE AS SHOWN

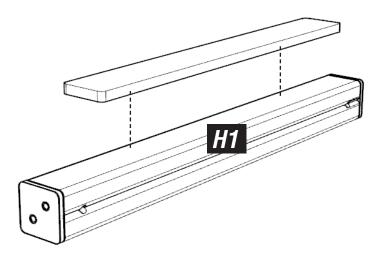
QUANTITY x 4

X1 - AS SHOWN BELOW



X3 - DO NOT PRE-ASSEMBLE, LEAVE HEX **BOARD LOOSE FOR SITE ASSEMBLY (DUE** TO COUNTERSINK)





PRE-ASSEMBLY

PRE-ASSEMBLE - ATTACH THE HEX-**BOARD USING 8X80 WOOD SCREWS** QTY: See individual notes FINISH: N/A

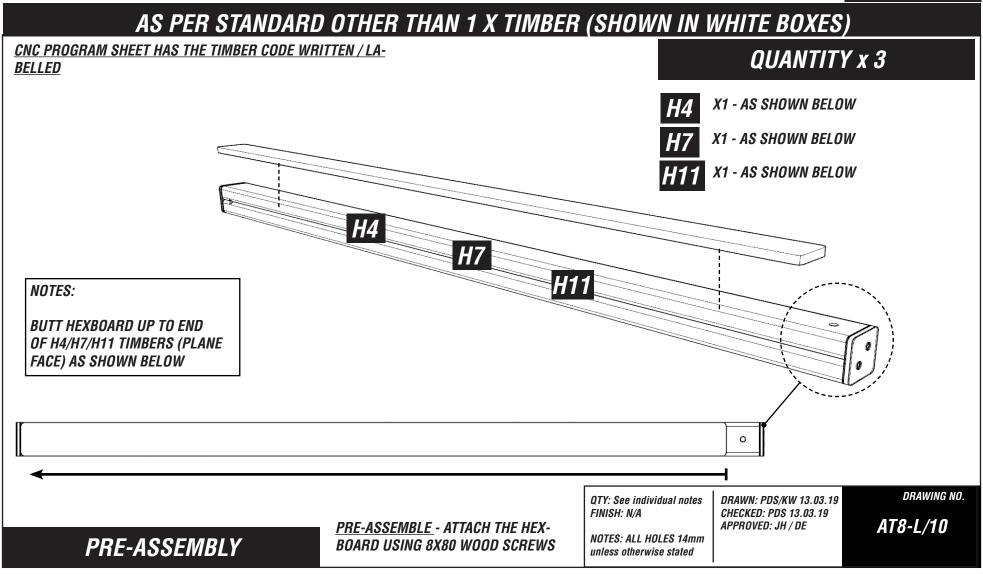
NOTES: ALL HOLES 14mm unless otherwise stated

DRAWN: PDS/KW 13.03.19 CHECKED: PDS 13.03.19 APPROVED: JH / DE

DRAWING NO.

AT8-L/9





Manufacturing Instructions

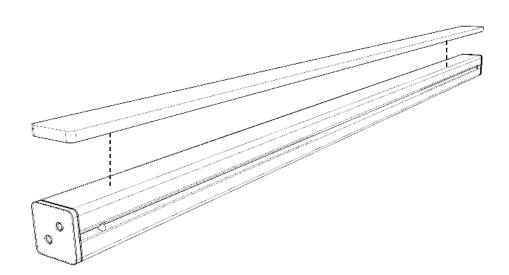


AS PER STANDARD OTHER THAN 1 X TIMBER (SHOWN IN WHITE BOXES)

CNC PROGRAM SHEET HAS THE TIMBER CODE WRITTEN / LA-**BELLED**

QUANTITY x 1

X1 - AS SHOWN BELOW



NOTES:

CENTRE HEXBOARD ON TIMBER PLANE FACE AS SHOWN

PRE-ASSEMBLY

PRE-ASSEMBLE - ATTACH THE HEX-**BOARD USING 8X80 WOOD SCREWS** QTY: See individual notes FINISH: N/A

NOTES: ALL HOLES 14mm unless otherwise stated

DRAWN: PDS/KW 13.03.19 CHECKED: PDS 13.03.19

APPROVED: JH / DE

DRAWING NO.

AT8-L/11

Manufacturing Instructions



AS PER STANDARD OTHER THAN 1 X TIMBER (SHOWN IN WHITE BOXES)

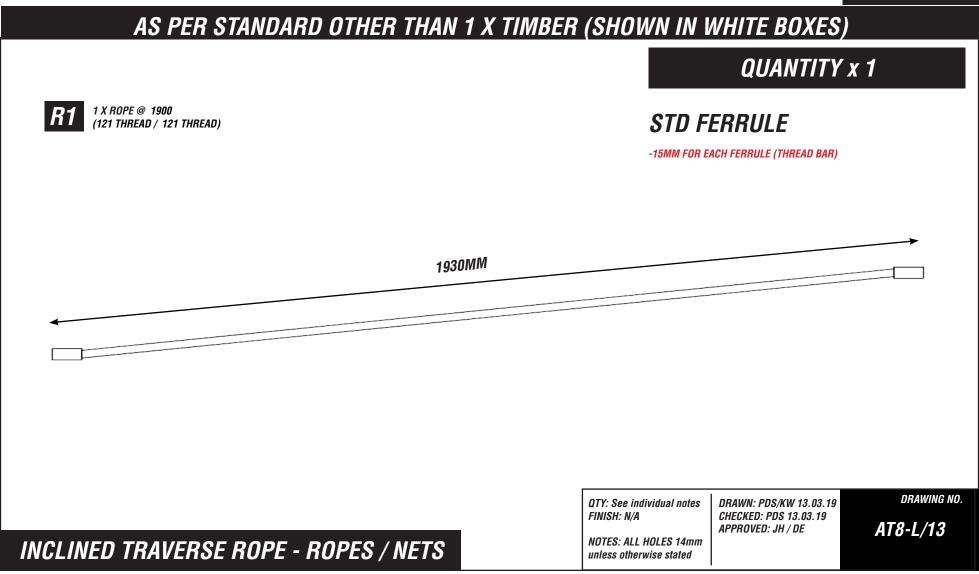
QUANTITY x 3 3 X ROPE @ 1000 (121 THREAD / BLACK CAP) STD FERRULE -15MM FOR EACH FERRULE (THREAD BAR) 1015 R1 NOTES - ATTACH THE BLACK CAP - 'HEAT SHRINK' ONTO END OF ROPE QUANTITY x 1 1 X CHAIN @ 1920MM PRE-ASSEMBLE - ATTACH THE D-SHACKLE & EYEBOLT TO EITHER END DRAWING NO. DRAWN: PDS/KW 13.03.19 QTY: See individual notes CHECKED: PDS 13.03.19 FINISH: N/A AT8-L/12 APPROVED: JH / DE **NOTES: ALL HOLES 14mm**

unless otherwise stated

ROPE WALK - ROPES / NETS

REF: AT8-L

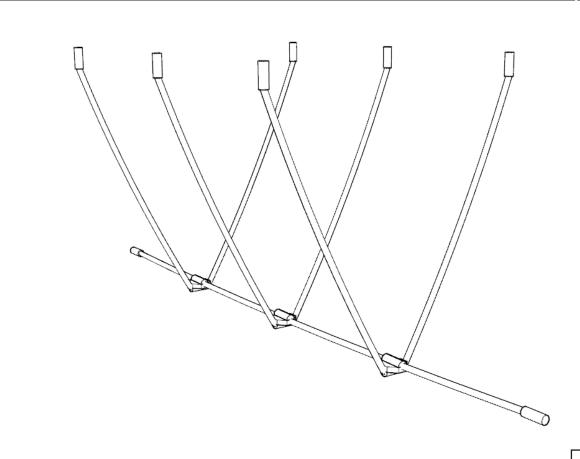




Manufacturing Instructions



AS PER STANDARD OTHER THAN 1 X TIMBER (SHOWN IN WHITE BOXES)



QUANTITY x 1

STD FERRULE x8

-15MM FOR EACH FERRULE (THREAD BAR)



QTY: See individual notes FINISH: N/A

NOTES: ALL HOLES 14mm unless otherwise stated

DRAWN: PDS/KW 13.03.19 CHECKED: PDS 13.03.19 APPROVED: JH / DE DRAWING NO.

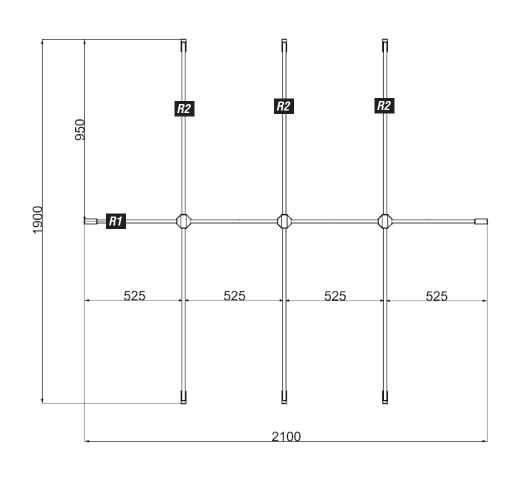
AT8-L/14

INCLINED TRAVERSE ROPE - ROPES / NETS

Manufacturing Instructions



AS PER STANDARD OTHER THAN 1 X TIMBER (SHOWN IN WHITE BOXES)



QUANTITY x 1

1 X ROPE @ 2070 (121 THREAD / 121 THREAD)

3 X ROPE @ 1870 (121 THREAD / 121 THREAD)

QTY: See individual notes FINISH: N/A

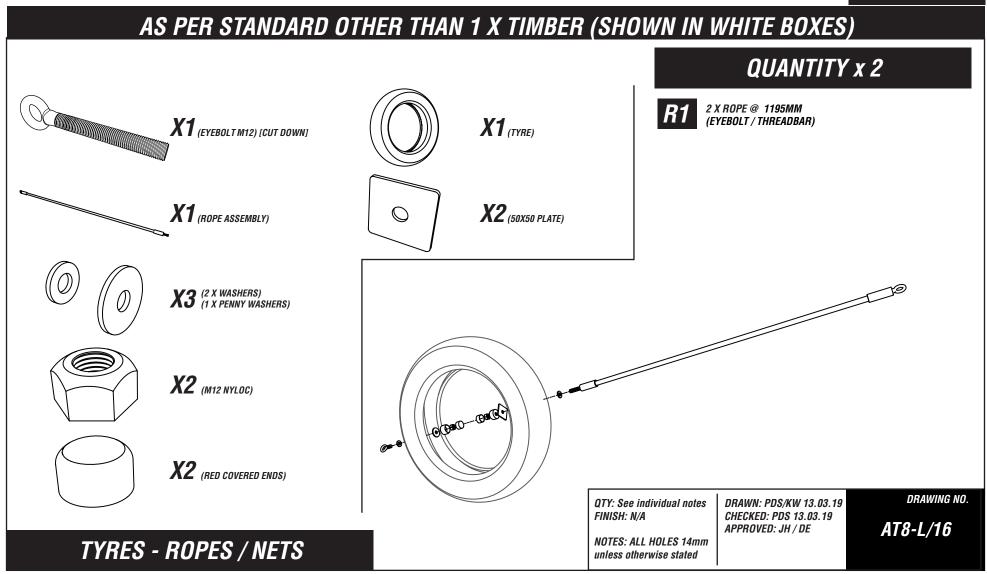
NOTES: ALL HOLES 14mm unless otherwise stated

DRAWN: PDS/KW 13.03.19 CHECKED: PDS 13.03.19 APPROVED: JH / DE

AT8-L/15

ROPE BRIDGE - ROPES / NETS





Manufacturing Instructions





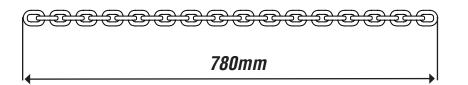


<u>PRE-ASSEMBLE</u> - ATTACH THE D-SHACKLE & EYEBOLT TO EITHER END









TYRES - ROPES / NETS

QTY: See individual notes FINISH: N/A

NOTES: ALL HOLES 14mm unless otherwise stated

DRAWN: PDS/KW 13.03.19 CHECKED: PDS 13.03.19 APPROVED: JH / DE DRAWING NO.

AT8-L/17

REF: AT8-L