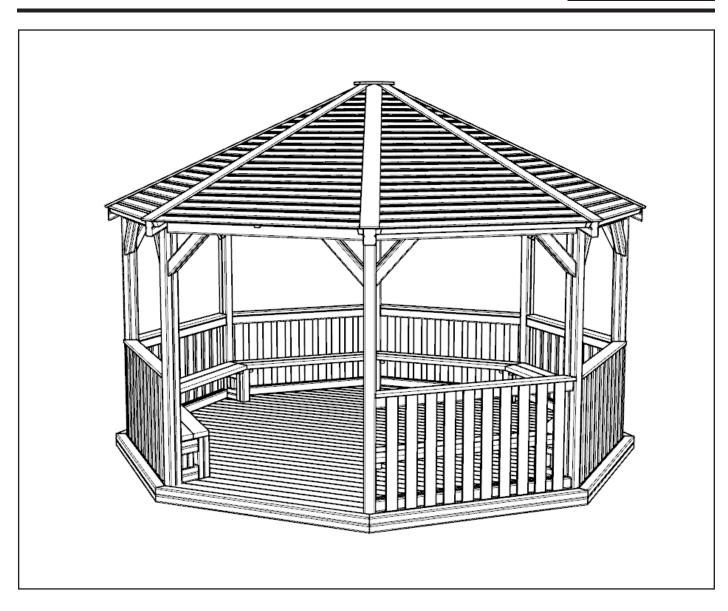
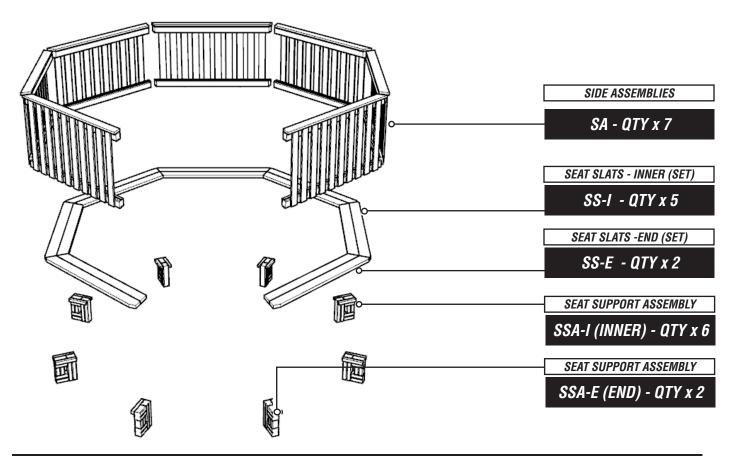
OS112 - OCTAVIA COMPLETE (5M) Installation Instructions

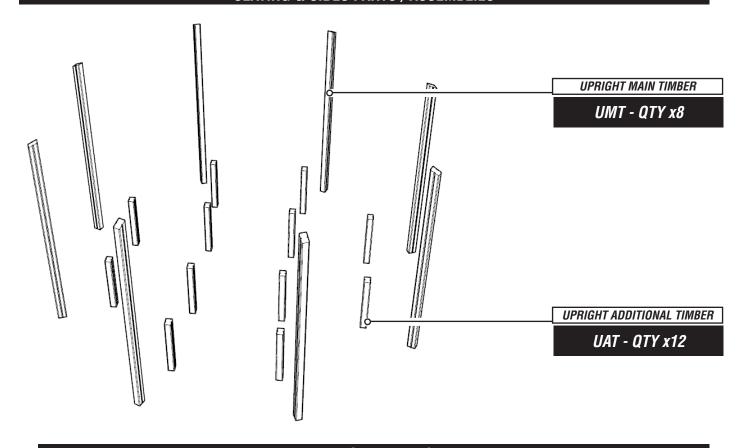




pg 1 of 22 25.07.2019 **REF: OS112**

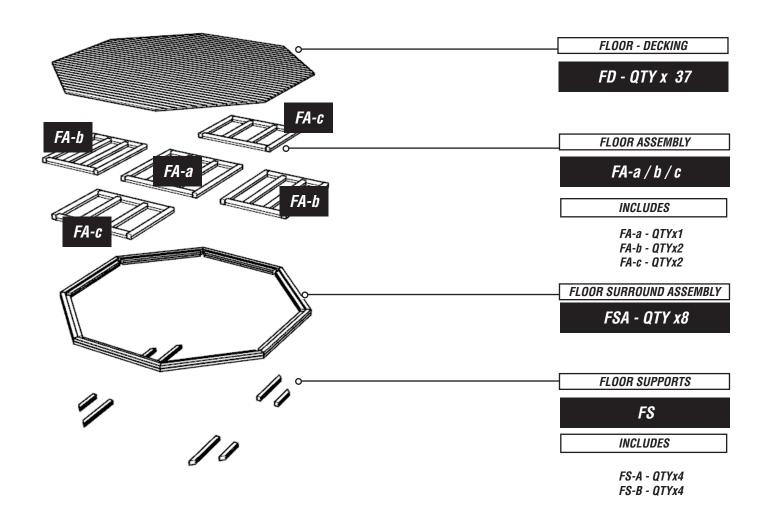


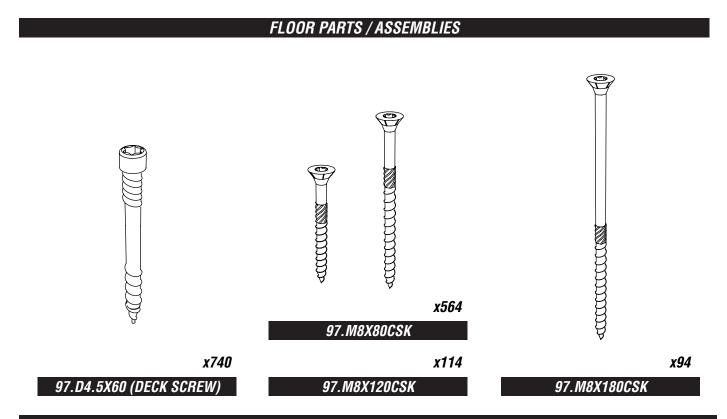
SEATING & SIDES PARTS / ASSEMBLIES



UPRIGHT TIMBERS

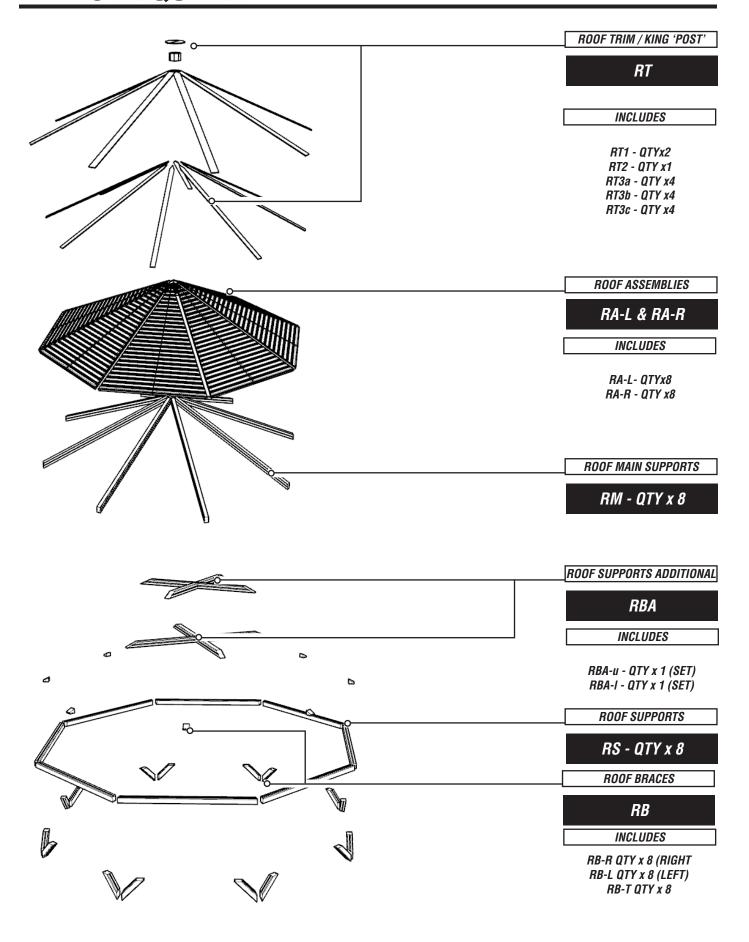
pg 2 of 22 25.07.2019 **REF: 0S112**





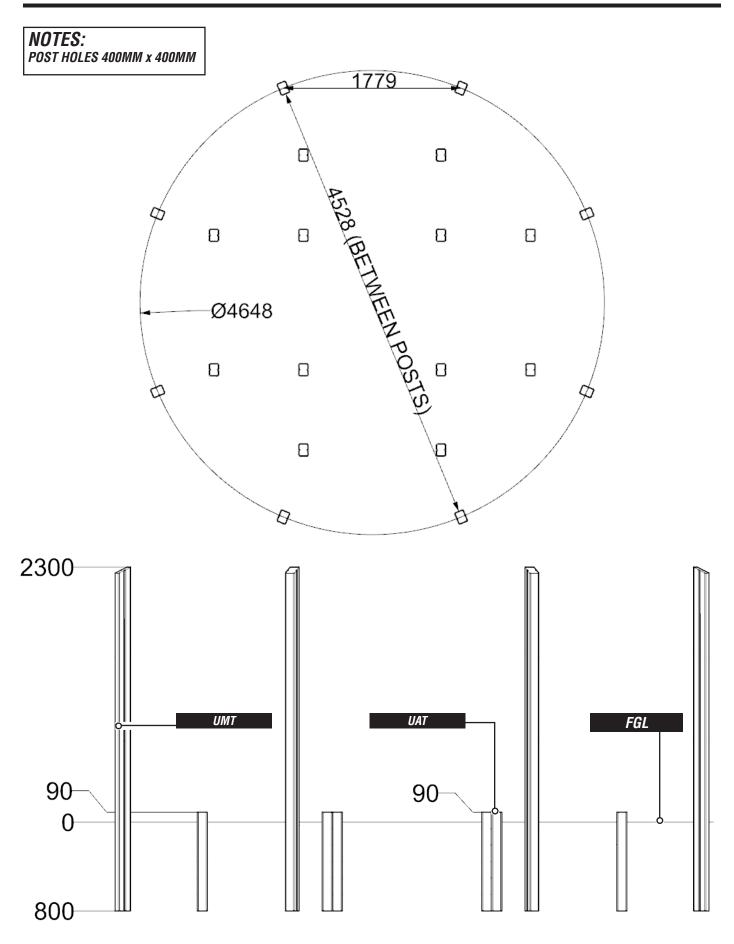
pg 3 of 22 25.07.2019 REF: 0S112

PARTS REQUIRED



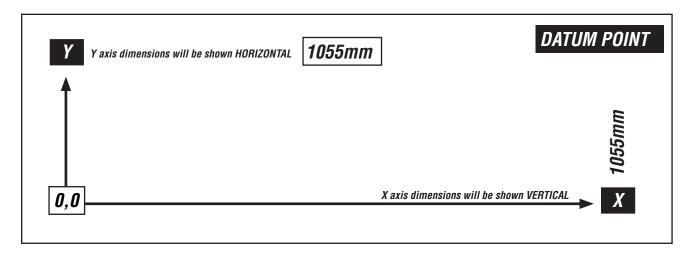
pg 4 of 22 25.07.2019 **REF: 0S112**

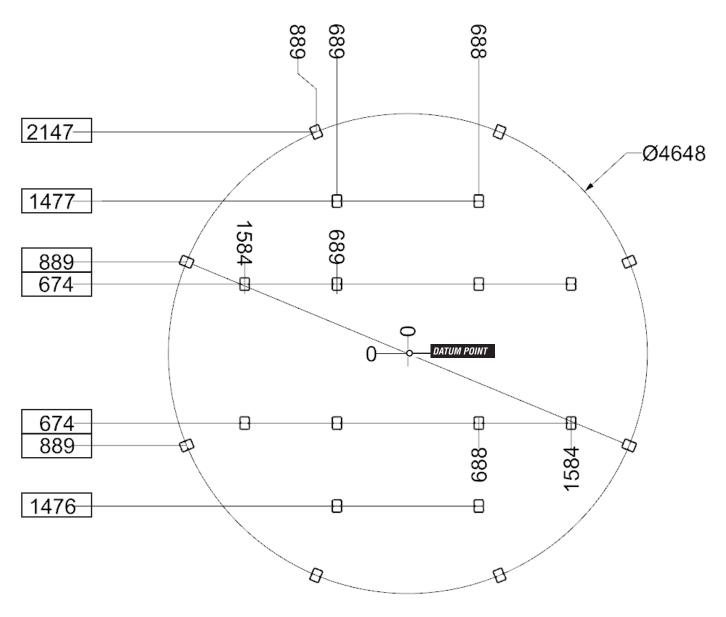
FOUNDATION DETAILS



pg 5 of 22 25.07.2019 REF: OS112

FOUNDATION DETAILS

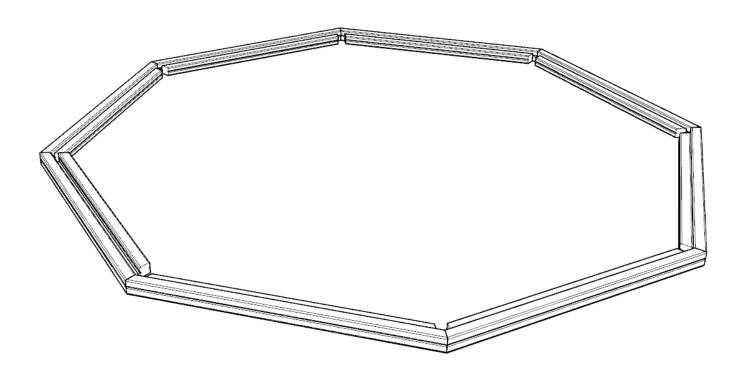




pg 6 of 22 25.07.2019 REF: 0S112

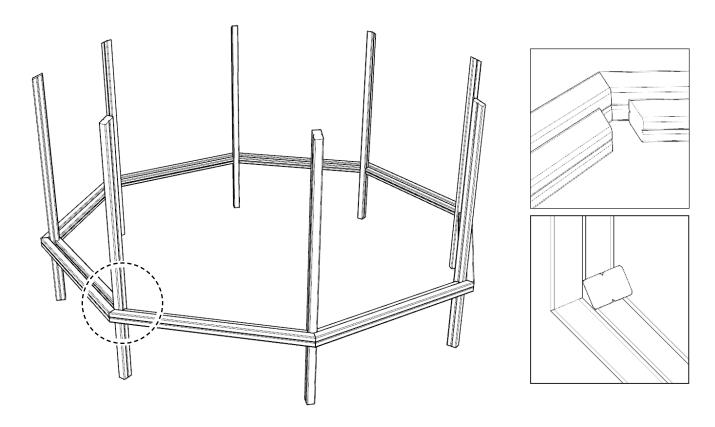
POSITION FSA ASSEMBLIES

POSITION THESE ON THE GROUND 120MM FACE ON THE OUTSIDE



INSTALL THE UMT TIMBERS

THE 90X90 TIMBER ON THE FSA ASSEMBLIES HELP POSITION THESE

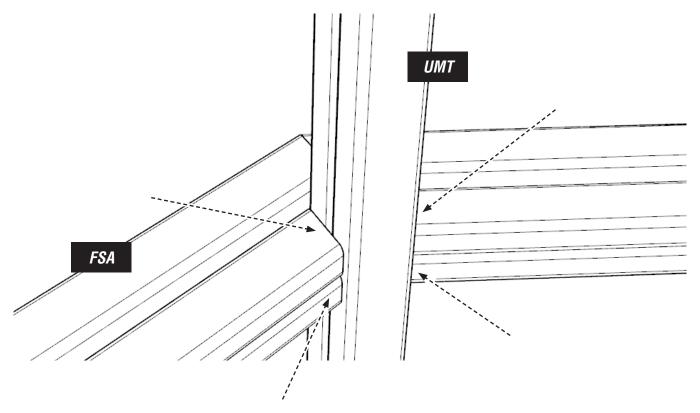


REF: 0S112 pg 7 of 22 25.07.2019

3

SCREW THE FAS ASSMBLIES TO THE UMT TIMBERS

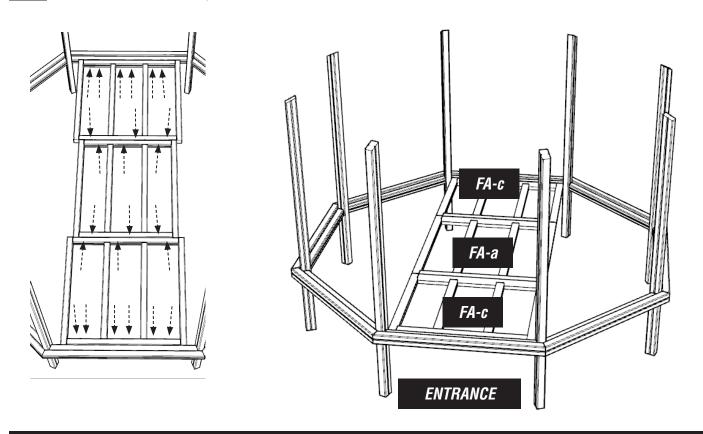
USING - 97.M8X120CSK - QUANTITY X 32



4

INSTALL FLOOR ASSEMBLY - FA-a / FA-c

USING - 97.M8X180CSK - QUANTITY X 24

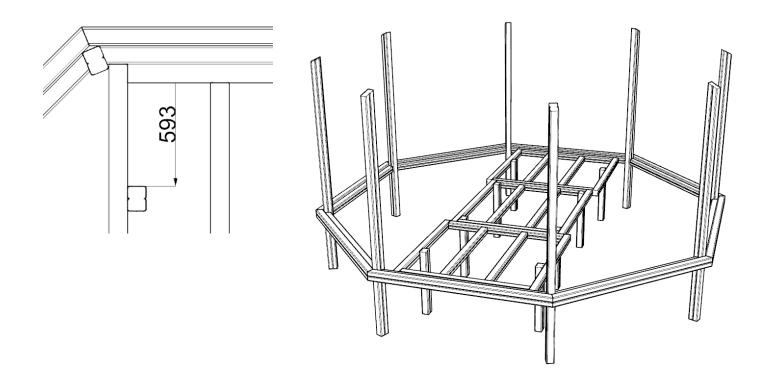


pg 8 of 22 25.07.2019 REF: 0S112

5

ATTACH 8 x UAT TIMBERS TO THE FLOOR ASSEMBLIES

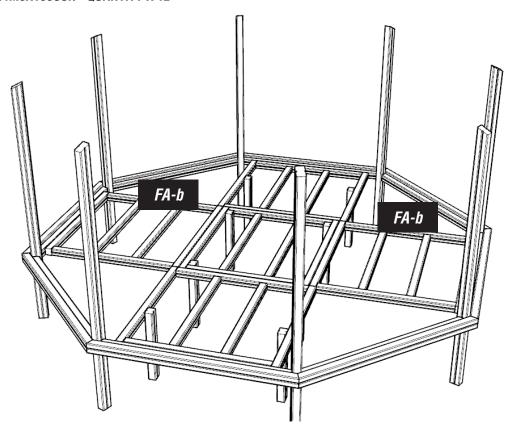
USING - 97.M8X180CSK - QUANTITY X 16





INSTALL FLOOR ASSEMBLY - FA-b

USING - 97.M8X180CSK - QUANTITY X 12

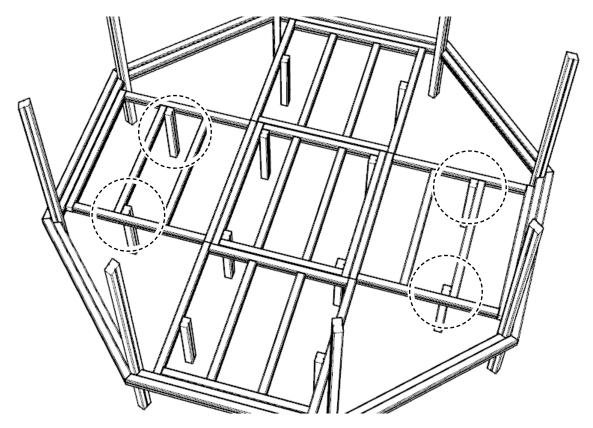


pg 9 of 22 25.07.2019 REF: OS112



ATTACH REMAINING UAT TIMBERS TO THE FLOOR ASSEMBLIES

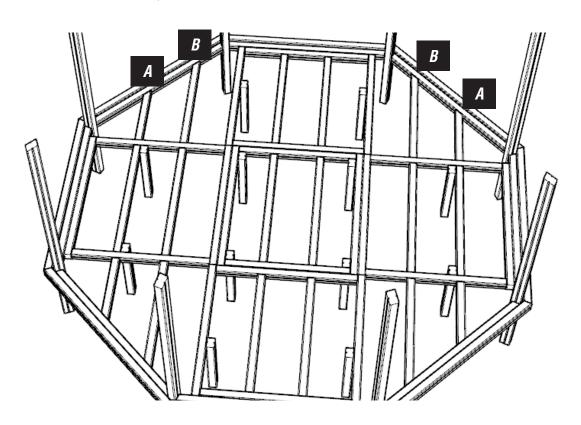
USING - 97.M8X180CSK - QUANTITY X 8



8

INSTALL FLOOR SUPPORTS - FS-A / FS-B

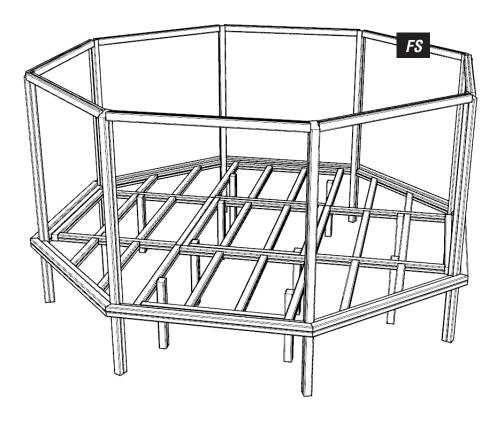
USING - 97.M8X120CSK - QUANTITY X 32



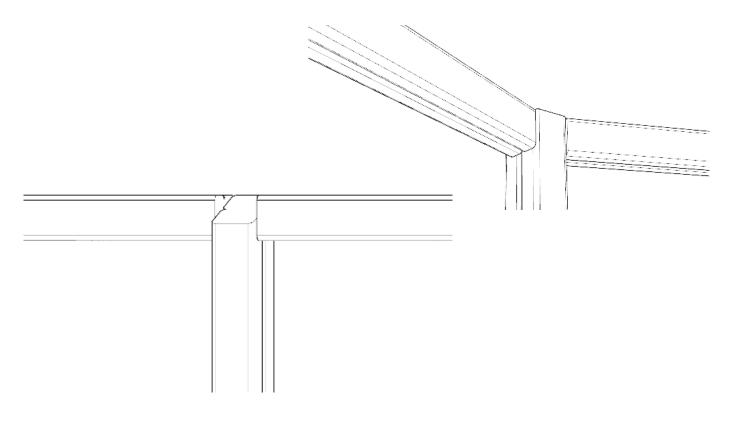
pg 10 of 22 25.07.2019 REF: OS112

ATTACH RS ROOF TIMBERS

USING - 97.M8X80CSK - QUANTITY X 32



ENSURE TIMBERS ARE POSITONED AS SHOWN BELOW TIMBERS ARE POSITIONED LEVEL WITH THE TOP OF THE UPRIGHT TIMBER

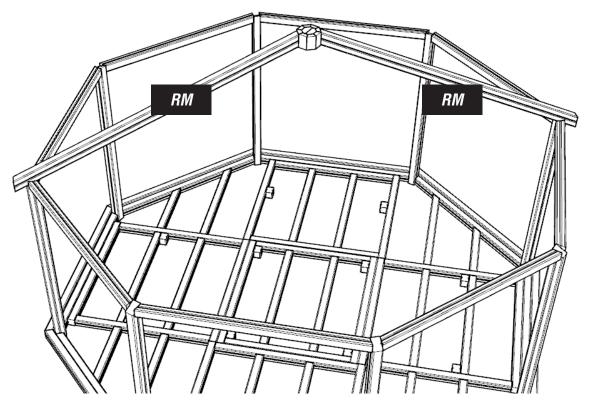


pg 11 of 22 25.07.2019 REF: OS112

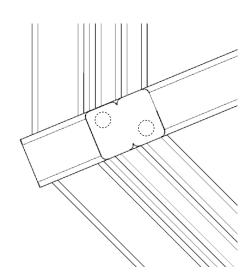
11

ATTACH RM ROOF TIMBERS TO THE KING POST (RT1)

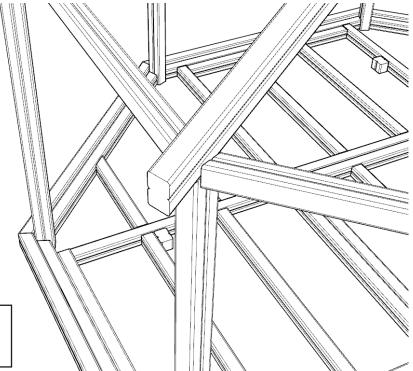
USING - 97.M8X180CSK - QUANTITY X 2 (PER RM TIMBER INTO KING POST)



SCREW RM TIMBERS TO THE UPRIGHTS USING - 97.M8X180CSK - QUANTITY X 2 (PER RM TIMBER)





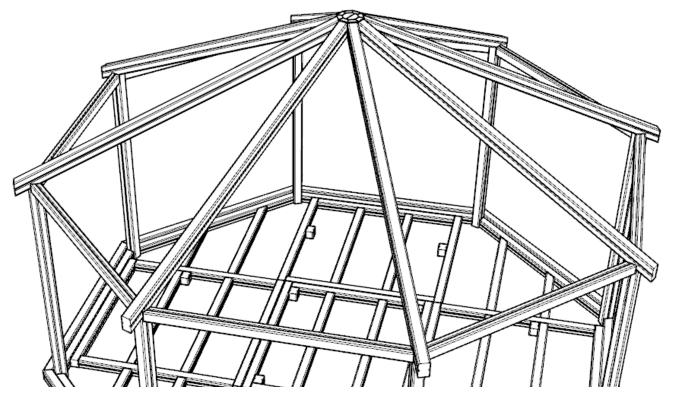


pg 12 of 22 25.07.2019 REF: OS112

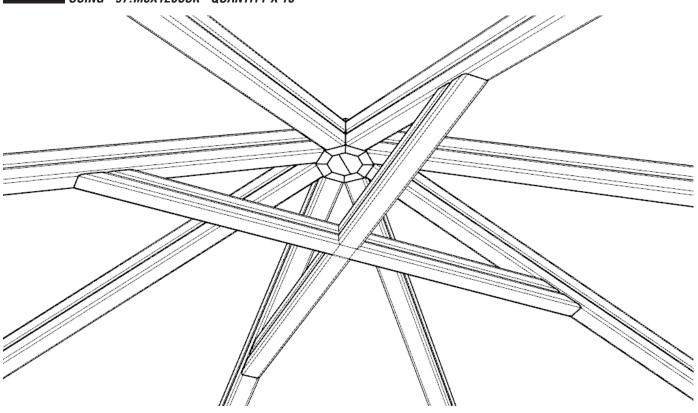
13

REPEAT FOR THE REMAINING RM TIMBERS

USING - 97.M8X180CSK - QUANTITY X 32 (4 PER RM TIMBER)

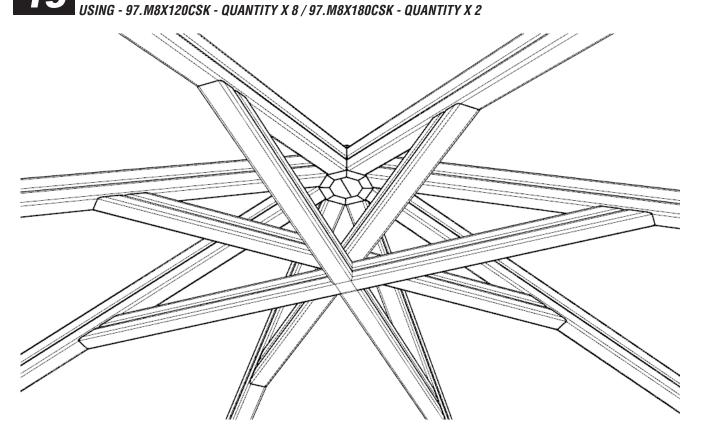


SCREW THE RBA-U ROOF SUPPORTS TO THE RM TIMBERS USING - 97.M8X120CSK - QUANTITY X 10



pg 13 of 22 25.07.2019 REF: OS112

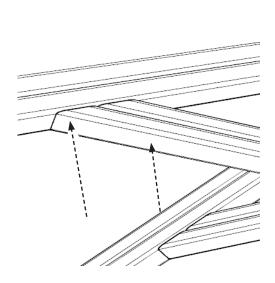
SCREW THE RBA-L ROOF SUPPORTS TO THE RM TIMBERS

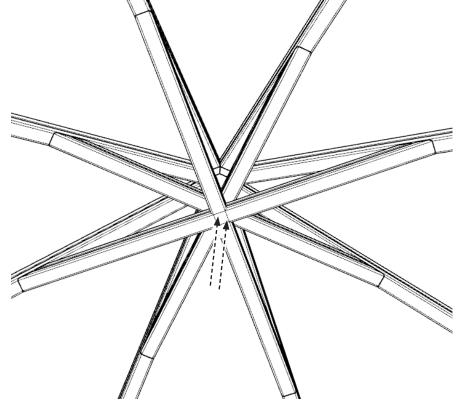


ENSURE ALL TIMBERS ARE SCREWED INTO THE UPRIGHTS AND TOGETHER USING - BOTH 120 & 180 SCREWS

NOTES:

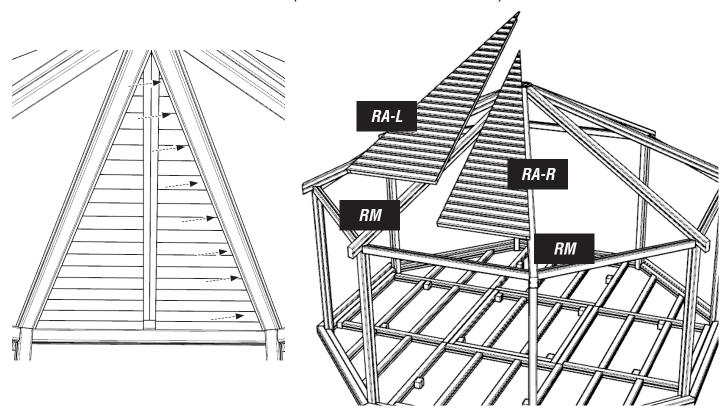
USE 180 SCREWS TO SCREW THROUGH THE LOWER & UPPER ROOF BRACE SUPPORTS



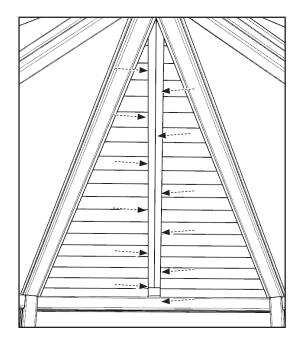


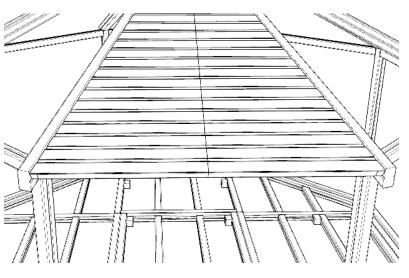
pg 14 of 22 25.07.2019 REF: OS112

ATTACH THE RA-L / RA-R ASSEMBLIES TO THE RM TIMBERS USING - 97.M8X80CSK - QUANTITY X 8 (INTO EACH RM TIMBER EITHER SIDE)



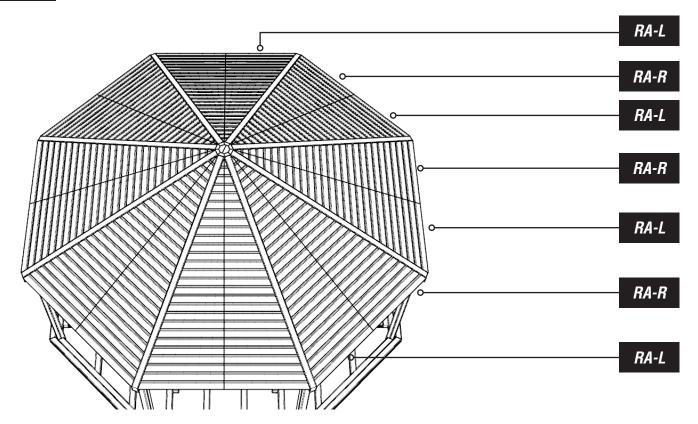
SECURE THE 2 SECTIONS OF ROOF (L - R) TOGETHER USING - 97.M8X80CSK - QUANTITY X 12 MIDDLE SECTION



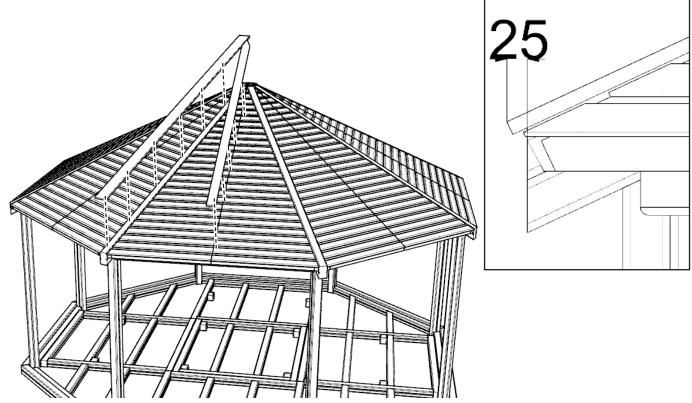


pg 15 of 22 25.07.2019 REF: OS112

REPEAT FOR THE REMAINING ROOF ASSEMBLIES USING - 97.M8X80CSK - QUANTITY X 28 PER ROOF PANEL

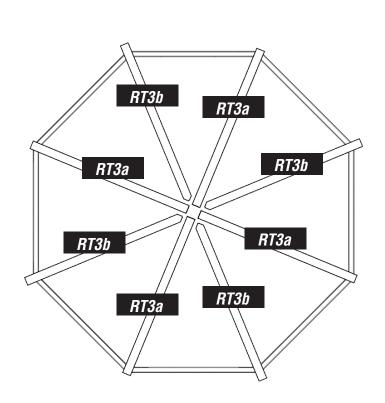


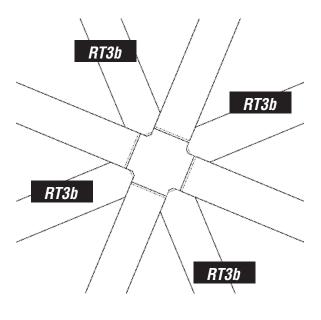
18 ATTACH THE ROOF TRIM TIMBERS USING - 97. M8X80CSK



pg 16 of 22 25.07.2019 REF: OS112

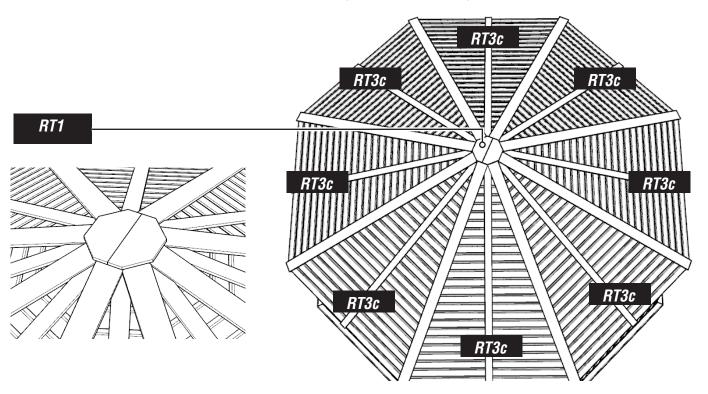
REPEAT FOR THE REMAINING ROOF ASSEMBLIES USING - 97. M8X80CSK - QUANTITY X 6 TIMBER





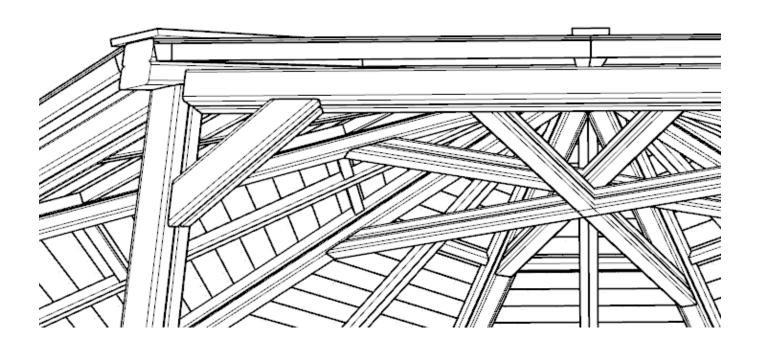
NOTES: RT3b has a 'angle cut top'

ATTACH THE ROOF TRIM TIMBERS RT3c USING - 97.M8X80CSK - QUANTITY X 6 TIMBER (4 FOR THE ROOF CAP)

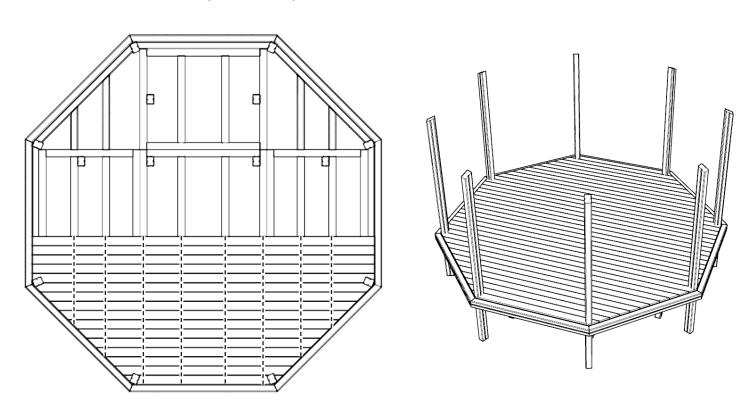


pg 17 of 22 25.07.2019 REF: OS112

ATTACH ROOF BRACES - LEFT / RIGHT USING - 97.M8X80CSK - QUANTITY X 4 PER TIMBER

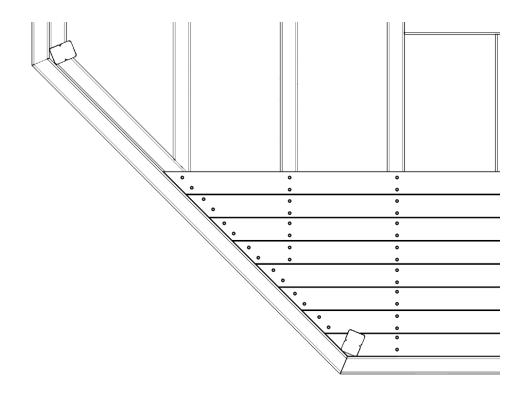


INSTALL DECKING AS SHOWN BELOW USING - 97.D4.5X60 (DECK SCREW) - APPROX 2MM BETWEEN EACH SLAT

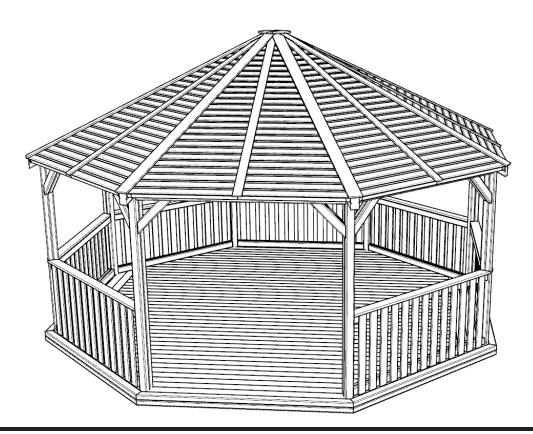


pg 18 of 22 25.07.2019 REF: OS112

ENSURE SCREWS ARE POSITIONED AS HIGHLIGHTED BELOW 2 X DECK SCREWS INTO EACH SUPPORT BELOW (APPROX 20 SCREWS PER DECK BOARD)

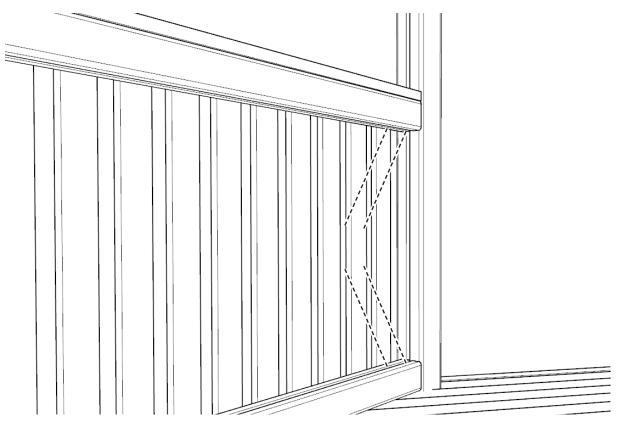






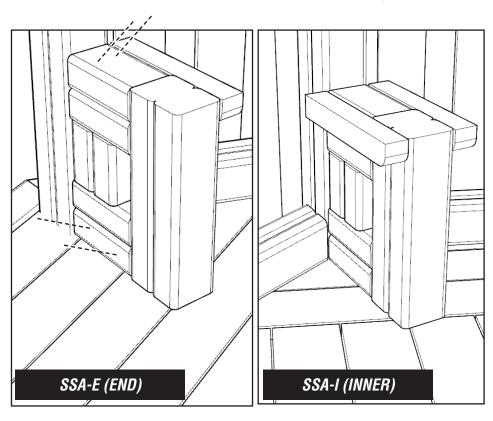
REF: 0S112 pg 19 of 22 25.07.2019

25 ENSURE TIMBERS ARE PRE-DRILLED AND COUNTERSUNK 2 X SCREWS TOP / BOTTOM EACH SIDE



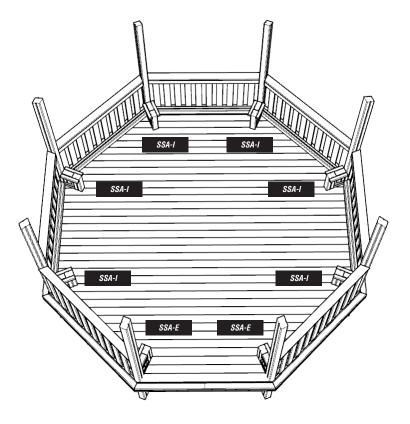
INSTALL SEAT SUPPORTS TO THE UPRIGHT TIMBERS

USING - 97.M8X120CSK - QUANTITY X 4 PER SUPPORT (2 SCREWS FOR THE 'NO POST' SUPPORTS)

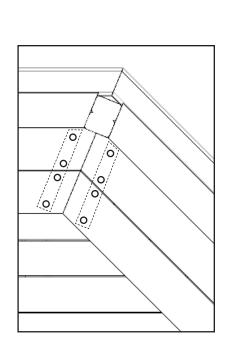


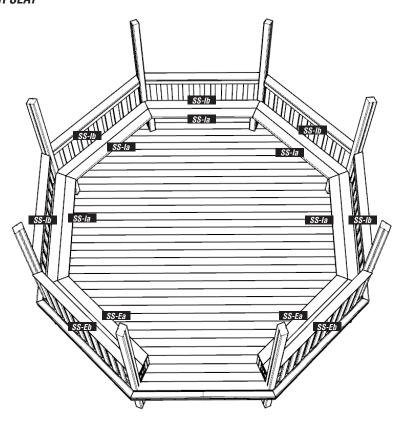
pg 20 of 22 25.07.2019 REF: OS112

27 ENSURE TIMBERS ARE PRE-DRILLED AND COUNTERSUNK 2 X SCREWS TOP / BOTTOM EACH SIDE



ATTACH SEAT SECTIONS TO THE SEAT SUPPORTS USING - 97.M8X80CSK - QUANTITY X 4 PER SLAT



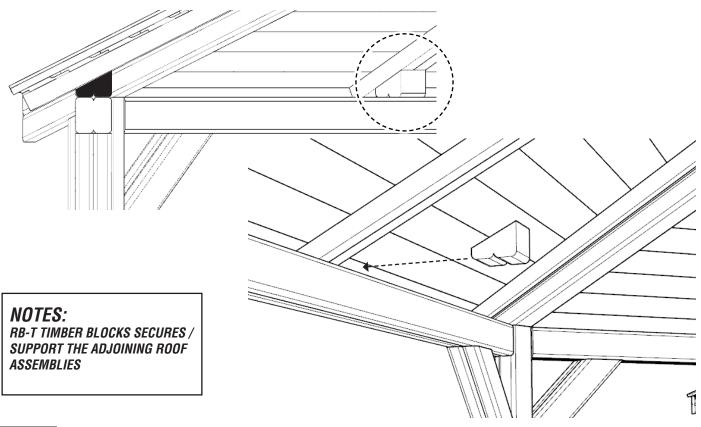


REF: 0S112 pg 21 of 22 25.07.2019

29

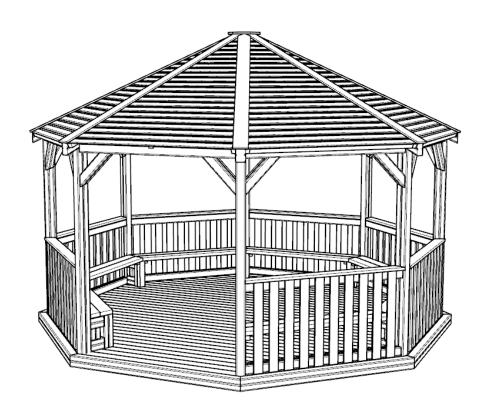
FURTHER SUPPORT THE ROOF USING RB-T TIMBERS

USING - 97.M8X80CSK - QUANTITY X 4 PER 'WEDGE'



30

INSTALLATION COMPLETE



pg 22 of 22 25.07.2019 REF: OS112